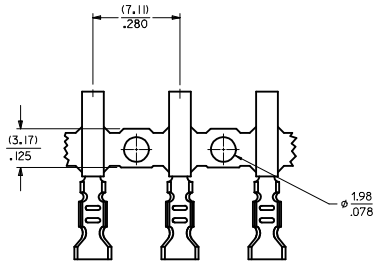
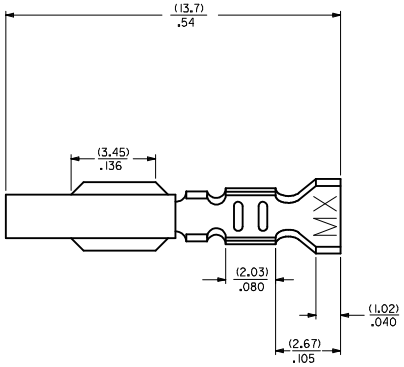


CHAIN FORM
SCALE 5:1



LEGEND

8818-* *-(*) *

MATERIAL
(.27)/.0106 THK.
BLANK= BRASS
A= PHOS BRONZE

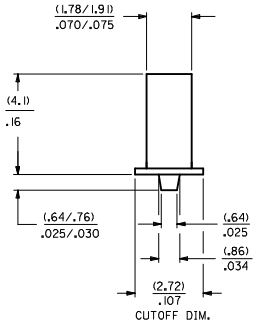
OPTION CODE
BLANK=AS SHOWN

WINDING SPEC
BLANK= PER ES-339-B
L=LOOSE

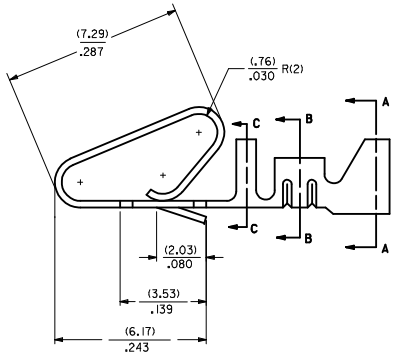
PLATING
SEE NOTE 2

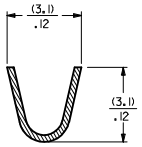
EDP NO.	ENGINEERING NO.
08-56-0187	8818-(501)
08-56-0188	8818-(501)L
	8818-(555)
	8818-(555)L
08-50-0008	8818-(P909)
08-50-0023	8818-(P909)L
40-01-1181	8818-(999)
40-01-1182	8818-A(999)
08-50-0705	8818-A(102)
08-50-0706	8818-A(102)L
08-65-0128	8818-A(555)
08-65-0129	8818-A(555)L
08-52-0131	8818-A(P909)
08-52-0132	8818-A(P909)L
08-58-0135	8818-A(550)
08-58-0136	8818-A(550)L

NOTES:
1. MATERIAL: SEE LEGEND
2. FINISH:
   (P909) OVERALL HOT TIN DIP: (0.00254)/.000100 MIN.
   (550) SELECT GOLD: (0.00038)/.000015 MIN.
   OVERALL GOLD FLASH: (0.00005)/.000002 MIN.
   OVERALL NICKEL UNDERPLATE: (0.00076)/.000030 MIN.
   (555) SELECT GOLD: (0.00038)/.000015 MIN.
   OVERALL NICKEL UNDERPLATE: (0.00076)/.000030 MIN.
3. PRODUCT SPECIFICATION: PS-08-50
4. PACKAGING SPECIFICATION: NONE
5. CRIMP ACCEPTS 18-22 GA. WIRE WITH (2.79)/.110 MAX. INSULATION DIA.
6. DIMENSIONS GIVEN ACROSS CENTERLINES ARE SYMMETRICAL ABOUT THOSE CENTERLINES WITHIN HALF THE TOTAL TOLERANCE.
7. TERMINAL FOR USE IN 41695 AND 6345 HOUSINGS.
8. THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.

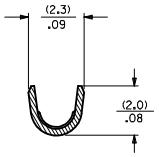


CUTOFF DIM.

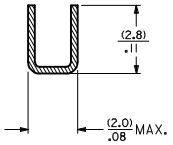




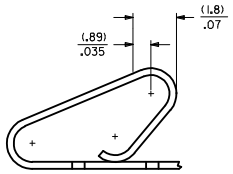
SECTION A-A



SECTION B-B



SECTION C-C



POST-PLATED SELECT GOLD LOCATION

ADD CHAIN VIEW			
EC NO: UCP2009-2843			
DRWN:MKIPPER	2009/05/27		
CHKD:SSOUSEK	2009/05/28		
APPR:FSMITH	2009/05/28		
DESCRIPTION			
G1	REV		

QUALITY SYMBOLS: ▼=0, ▽=0

GENERAL TOLERANCES (UNLESS SPECIFIED)

	mm	INCH
4 PLACES	± ---	± ---
3 PLACES	± ---	± .010
2 PLACES	± 0.25	± .014
1 PLACE	± 0.36	± ---
ANGULAR ±1/2°		

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

DIMENSION STYLE: MM/IN	SCALE: ---	DESIGN UNITS: INCH	THIRD ANGLE PROJECTION
DRAWN BY: JJS	DATE: 02/02/93	TITLE: CRIMP STYLE KK TYPE, .156 CENTERS W/ANTIFISHOOKING FEATURE	
CHECKED BY: PATEL	DATE: 02/02/93		
APPROVED BY: LENZ	DATE: 02/02/93	MOLEX INCORPORATED	
MATERIAL NO.: SEE CHART		DOCUMENT NO.: SD-8818	SHEET NO.: 1 OF 1
SIZE: D		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION	

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