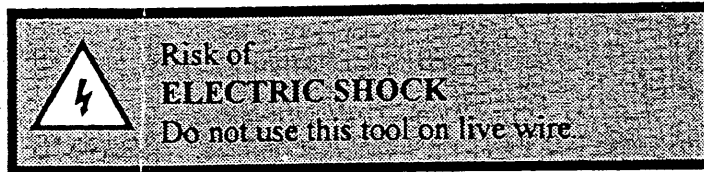


CRIMPING INSTRUCTIONS



- Open the tool. Place the terminal into the correct die nest. (1)
- Partially close the tool until the terminal is held in place. Insert the wire into the terminal. (2)
- Close the tool until the **RATCHET RELEASES**. (3)
- Remove the crimped terminal. (4)

ATTENTION!

- To release the ratchet mechanism, push the trigger in the direction indicated by the arrow. (5)

HOW TO ADJUST

It is sometimes necessary to adjust the crimp force.

1. Remove the cover washer.
2. Note the setting wheel position, then remove it.
3. Adjust the eccentric axle with a screw driver. Turn the axle counterclockwise to tighten the preload.
4. Place the setting wheel so the pin in the handle locks the setting wheel. Replace the cover washer.
5. Check preload against factory specification.

MAINTENANCE

It is recommended that each operator of the tool be made aware of- and responsible for- following these maintenance steps:

- Remove dust, moisture, and other contaminants with a clean brush, or a soft, lint-free cloth. Do **NOT** use objects that could damage the tool.
- Make certain all pins, pivot points, and bearing surfaces are protected with a **THIN** coat of any good SAE No.20 motor oil. Do **NOT** oil excessively.
- When the tool is not in use, keep the handles closed to prevent objects from becoming lodged in the crimping dies and store the tool in a clean, dry area.

GUARANTEE

This tool is for crimping purposes only.

The tool is made only of the best quality materials and all vital components are long life tested for maximal and long life endurance.

All functional parts have passed several tests.

All tools are guaranteed to be free of manufacturing defects for a period of one year.

Should such a defect occur, we will repair or exchange the tool free of charge, but of course this will not be applicable to neglect, misused or accidentally damaged tools.