

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
GP	00		A	REL PER EC 0513-0043-05	30SEPT05	BL	JG

- 1

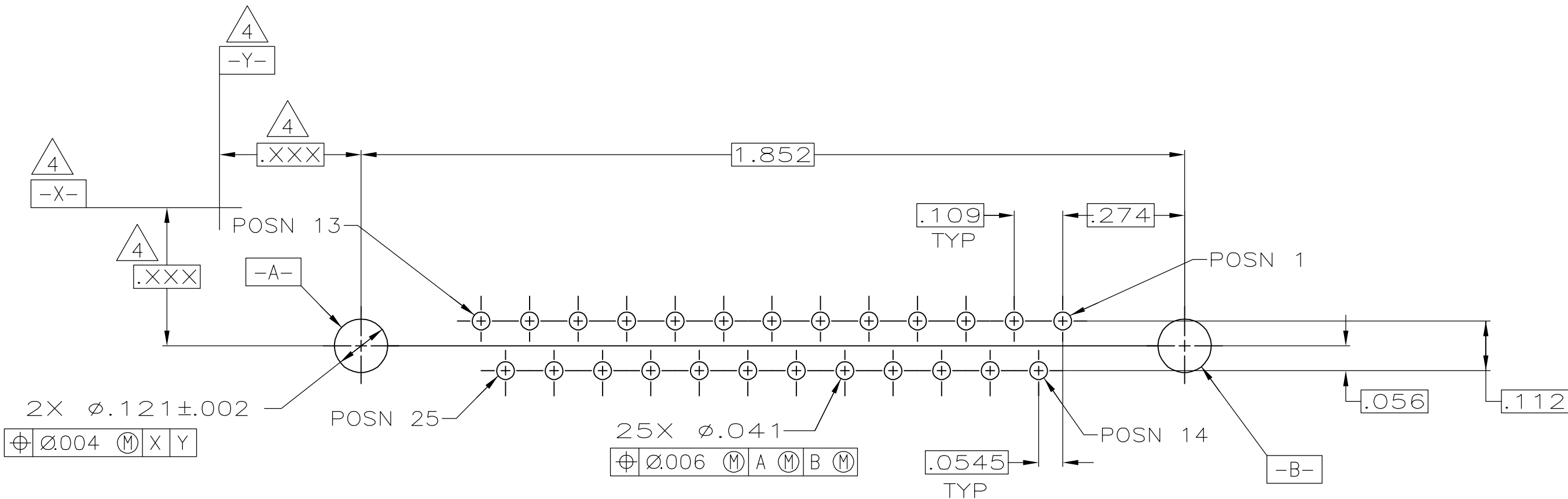
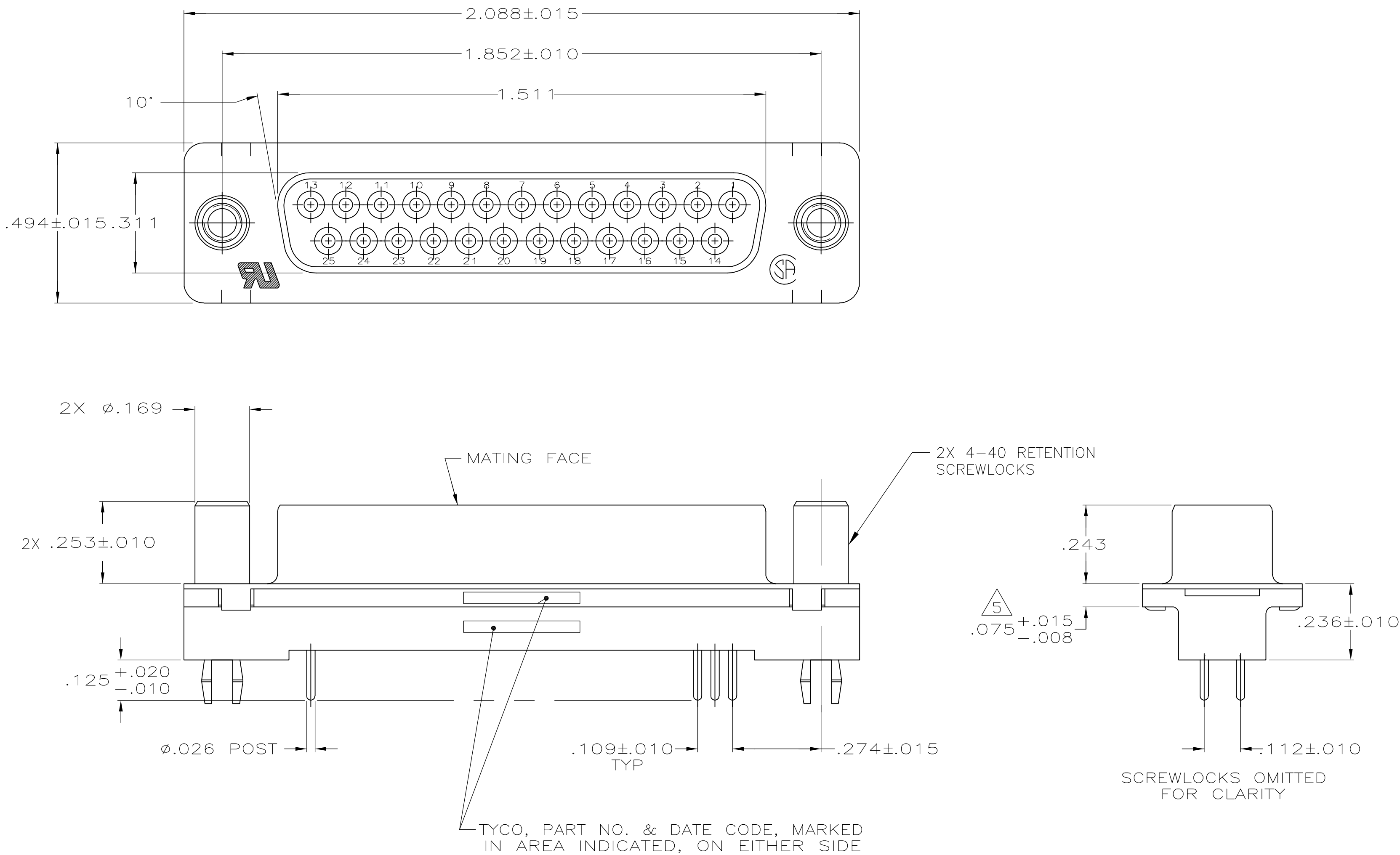
HOUSING: POLYESTER, UL 94V-0 RATED, COLOR BLACK.
SHELL: CARBON STEEL.
CONTACTS: PHOS BRONZE.
RETENTION SCREWLOCKS: BRASS.
- 2

SHELL: .000200 MIN TIN OVER .000100 MIN COPPER.
RETENTION SCREWLOCKS: .000100 MIN TIN OVER .000050 MIN NICKEL OVER COPPER FLASH.
CONTACTS: .000030 MIN GOLD FOR LENGTH OF .100 MIN FROM MATING END,
.000100 MIN TIN ON SOLDER END, ALL OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
- 3

CONNECTORS PACKAGED IN TUBES IN QUANTITIES OF 10 PER TUBE.
- 4

DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 5

.110 MAX IN SHELL TAB CLINCH AREAS.



PC BOARD MOUNTING DIMENSIONS
CONNECTOR SIDE OF BOARD
.062 PC BOARD THICKNESS

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. LATTUCA	30SEP05	tyco Electronics	Tyco Electronics Corporation Harrisburg, PA 17105-3608		
DIMENSIONS: INCHES		CHK S. BOLASH	30SEP05				
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD M. WALMSLEY	30SEP05	PRODUCT SPEC 108-40025	RECEPT ASSY, SIZE 3, 25 POSN, VERT, FRT METAL SHELL, RETENTION SCREWLOCKS, AMPLIMITE HD-20		
FINISH		1 PLC ± - 2 PLC ± - 3 PLC ± .005 4 PLC ± - ANGLES ± -	APPLICATION SPEC 114-40023	SIZE A1			
MATERIAL	WEIGHT	CAGE CODE	DRAWING NO	RESTRICTED TO			
1	-	00779	5748612	-			
CUSTOMER DRAWING				SCALE	SHEET	REV	
				4:1	1 of 1	A	