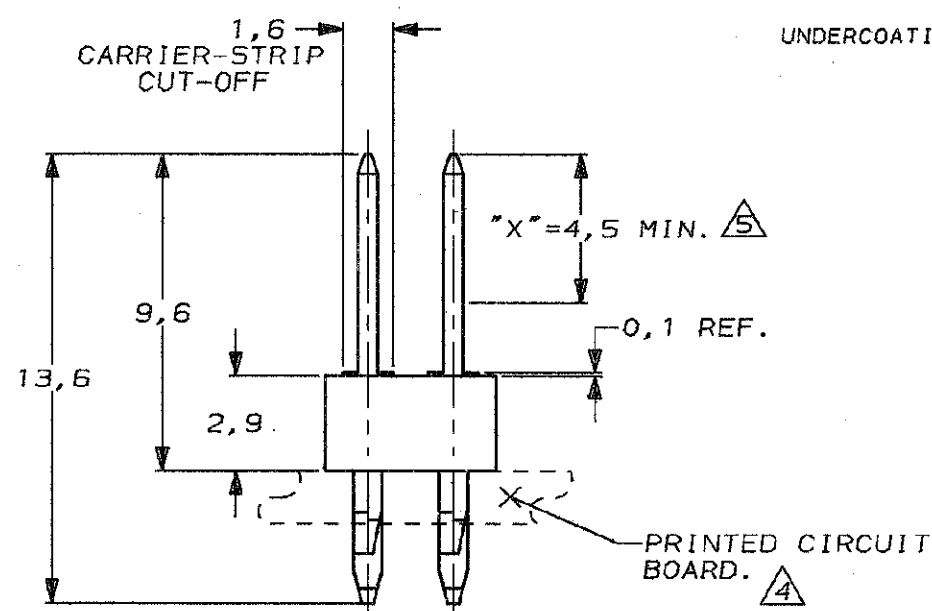
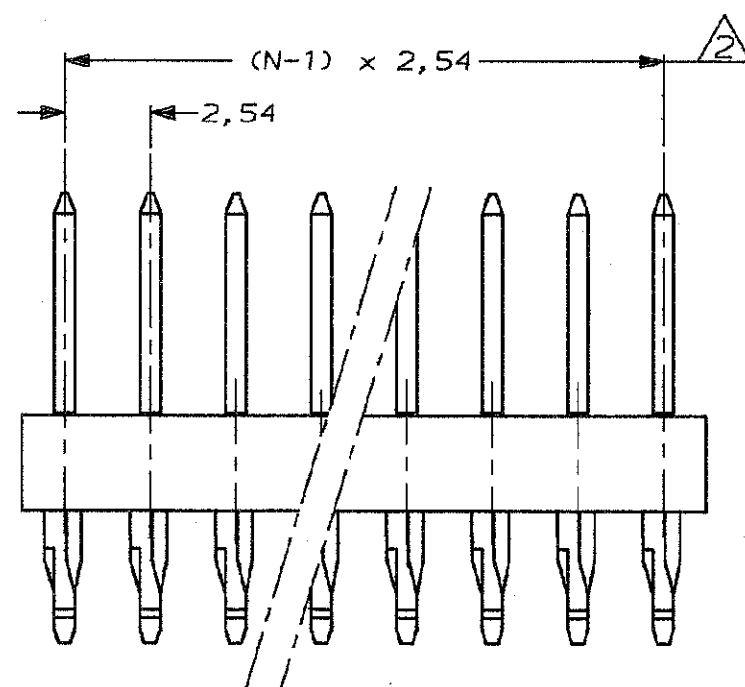
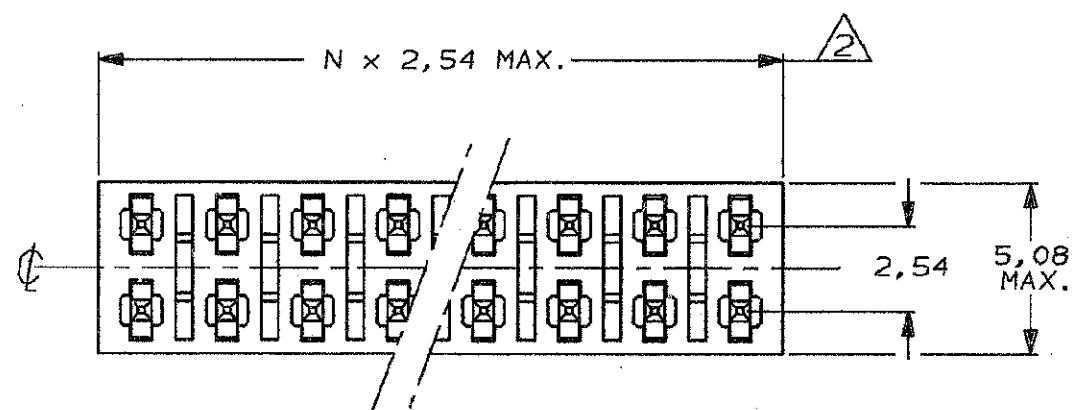




DO NOT SCALE
DIMENSIONS IN mm

METRIC

THIRD ANGLE
PROJECTION



NOTES:

1. CONTACT HOUSING RETENTION FORCE >1,5 N

2. TO DETERMINE DIMENSIONS TAKE N = Nr. OF POSITIONS.
FOR EXAMPLE 10 POS. : $N \times 2,54 = 25,40$ mm

3. MATERIAL HOUSING : GREEN GLASSFILLED POLYESTER.
MATERIAL CONTACT : PHOSPHOR BRONZE
FOR ORDERNR. USE BASIC NR. + NR OF POSITIONS.
FOR EXAMPLE : 2 POS. = 215447-2 (SHORTEST VERSION)
40 POS. = 4-215447-0 (LONGEST VERSION)

4. ACTION PIN SUITABLE FOR 1,6mm MIN. P.C.BOARD THICKNESS.

5. PLATING : AREA "X" Au-PLATED 0,76µm THICKNESS.
ACTION-PIN AREA, SnPb-PLATED 1,27µm THICKNESS.
UNDERCOATING : 1,27µm Ni ALL OVER.

P.C.B. HOLE DIM. ACTION PIN

DRILLED HOLE	:1,15 ±0,025	mm
FIN. HOLE	:0,94 to 1,09	mm
AFTER REFLOW	:0,91 to 1,09	mm
Cu-thks	:0,025 to 0,075	mm
SnPb-thks	:0,004 to 0,010	mm

CUSTOMER
DRAWING

FOR REFERENCE ONLY
WILL NOT BE UPDATED

DR. L.V.D. HEIJDEN DATE 01.02.1988

CHK. P.V.D. HAGEN DATE -

APP. L.V. SOEST DATE -

FINISH

MATERIAL

PARTNUMBER

AMP

AMP-HOLLAND B.V.

's-Hertogenbosch, The Netherlands.

THIS DRAWING IS UNPUBLISHED RELEASED FOR PUBLICATION 1988

© COPYRIGHT 1988 BY AMP-HOLLAND B.V.
ALL INTERNATIONAL RIGHTS RESERVED.
AMP PRODUCTS MAY BE COVERED BY U.S. AND FOREIGN PATENTS AND/OR
PATENTS PENDING.

WIRE RANGE

NAME

REV. DATE

INSUL. RANGE

40 POS. MOD 2/ACTION PIN
HEADER 2,54 CTR'S DUAL ROW

D M Y

201088

SIZE
A3

SHEET
1 OF 1

DWG. No.

C-215447

REV. LTR.

C

8

7

6

5

4

3

2

1