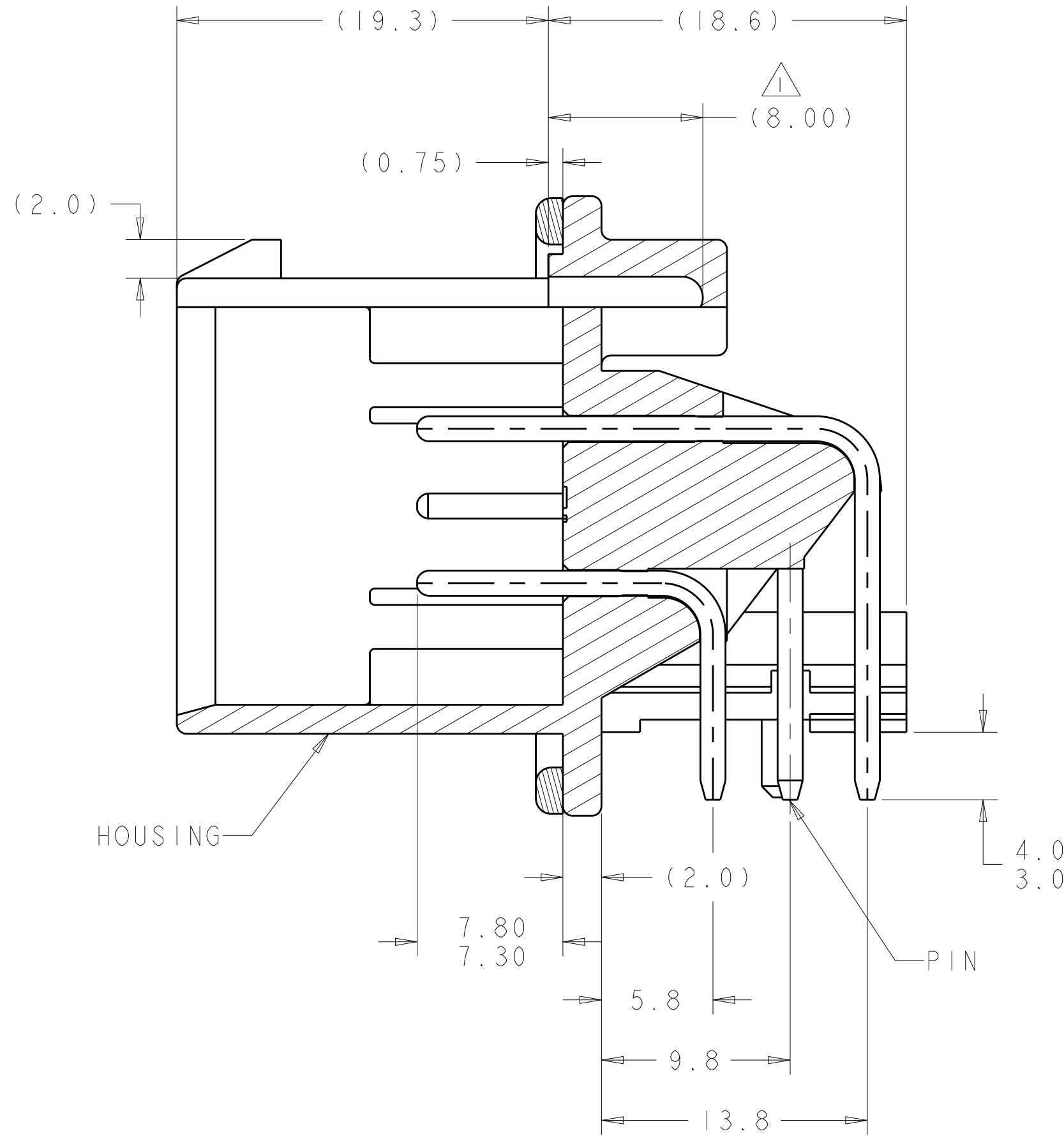
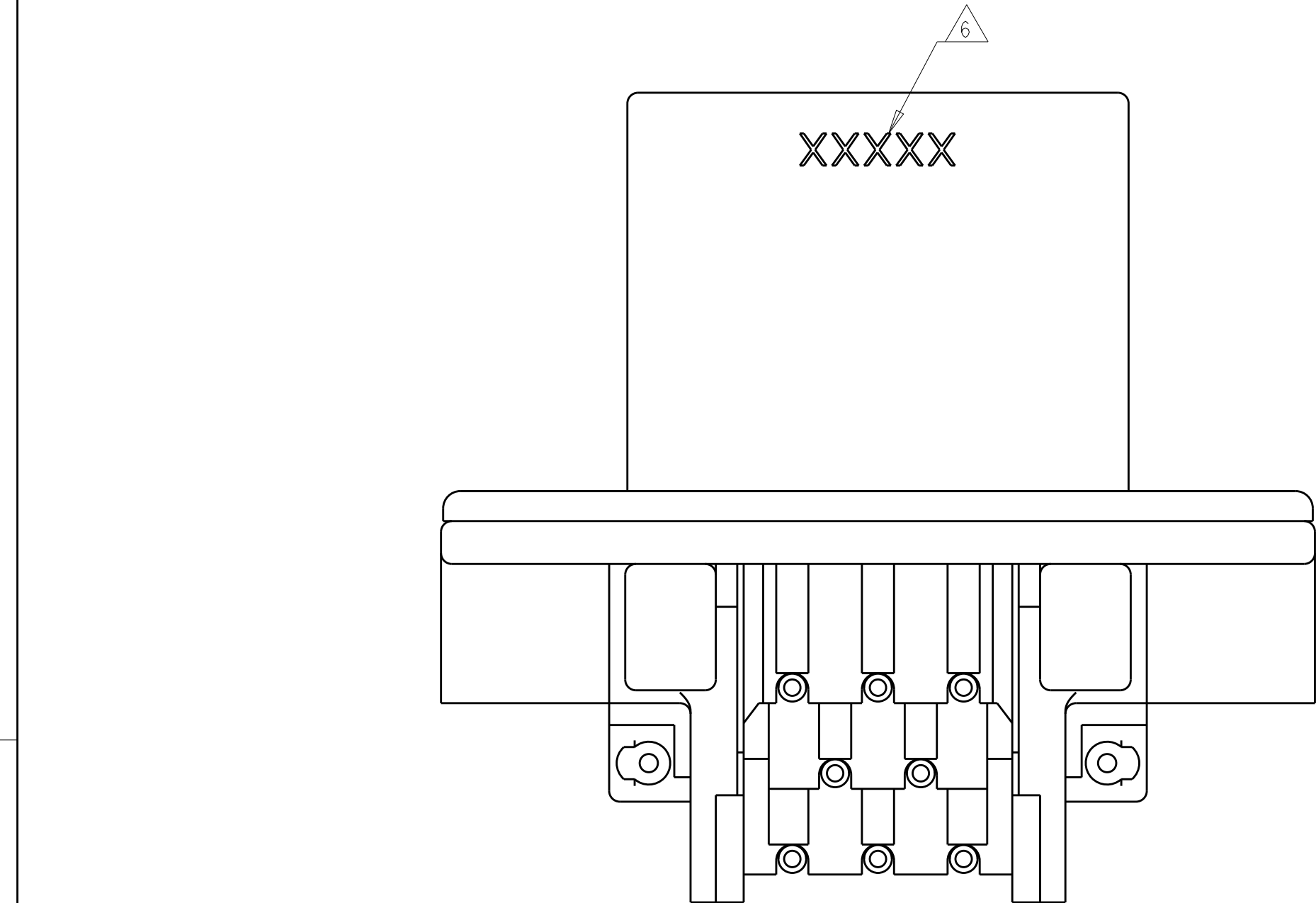
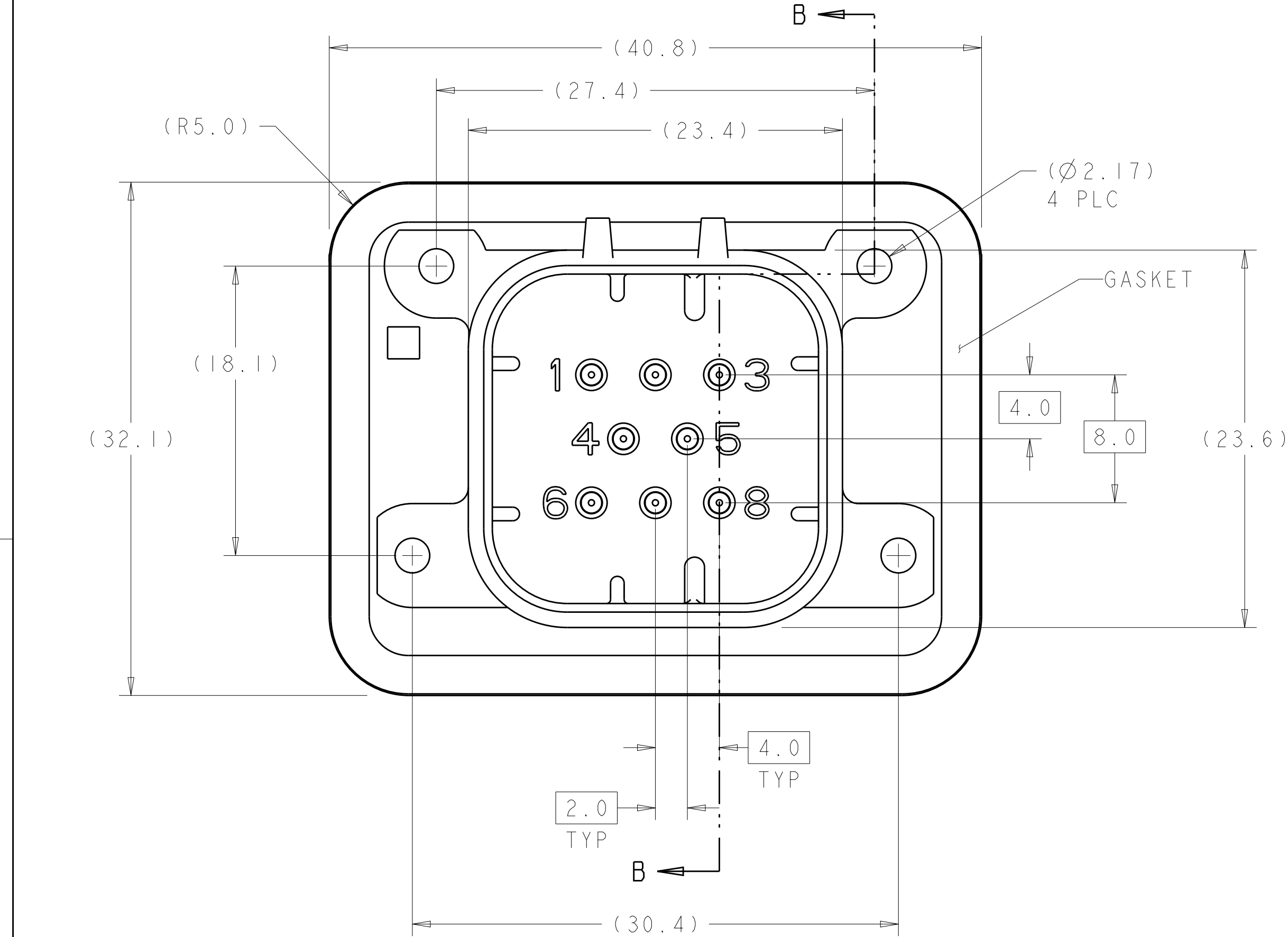




SECTION B-B

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
F5		REVISED PER ECO-13-020268	31DEC2013	DLD	DCS
F6		REVISED PER ECO-14-019367	20JAN2015	DD	DS
F7		REVISED PER ECO-15-003872	25MAR2015	DD	DS
F8		REVISED PER ECO-16-003526	09MAR2016	JM	DS

- △ ACCEPTS #3 SELF TAPPING THREAD FORMING SCREWS OR METRIC EQUIVALENT. DRIVE TO 0.6-0.8 N-m.
- △ HOUSING COLORS ARE MECHANICALLY KEYED TO MATE ONLY WITH IDENTICALLY COLORED PLUG ASSEMBLIES.
- △ REFER TO PAGE 2 FOR 776280-6 ASSEMBLY DIMENSIONS, RECOMMENDED MOUNTING HOLE AND P.C. BOARD LAYOUT ARE THE SAME FOR ALL DASH NUMBERS.
4. HEADER MATES TO PLUG ASSEMBLY 776286 WHICH USES REELED TERMINALS 770520 AND LOOSE PIECE TERMINALS 770854.
- △ MATERIALS: GASKET - SILICONE
HEADER HOUSING - GLASS FILLED PBT
PINS - TIN OR GOLD PLATED BRASS
- △ DATE CODE TO BE BRANDED IN THIS LOCATION PER TE SPEC 102-60. USE 5 DIGIT CODE: FIRST 2 DIGITS = YEAR, SECOND 2 DIGITS = WEEK, LAST DIGIT = DAY

NATURAL	DURAGOLD PLATED	1-776280-2
BLACK	DURAGOLD PLATED	1-776280-1
BLACK	TIN PLATED	△ 776280-6
NATURAL	TIN PLATED	776280-2
BLACK	TIN PLATED	776280-1
HEADER HOUSING COLOR	PIN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J. MARKEY 29FEB08	TE Connectivity	
		CHK J. MARKEY 29FEB08		
DIMENSIONS:		APVD J. MARKEY 29FEB08	NAME	
mm		PRODUCT SPEC		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		108-1329	SIZE	
0 PLC ±0.2		APPLICATION SPEC		
2 PLC ±0.13		114-16016	CAGE CODE	
3 PLC ±0.13		WEIGHT		
4 PLC ±0.13		CUSTOMER DRAWING	SCALE	
ANGLES ±4°				
FINISH			SHEET	
			OF	
			3	
			REV	
			F8	

(Ø 7.65)
4X

4805 (3/13)

