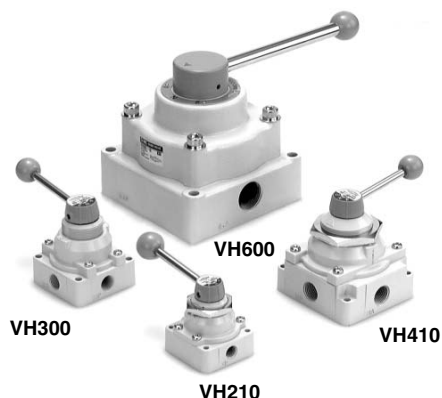


Hand Valve Series *VH*



Specifications

Fluid	Air	
Proof pressure	1.5 MPa	
Max. operating pressure	VH200/300/400	1.0 MPa
	VH600	0.7 MPa
Ambient temperature and operating fluid temperature	-5 to 60°C (No freezing)	
Operating angle	90°	
Lubrication	Not required (Use turbine oil Class 1 ISO VG32, if lubricated.)	

Option

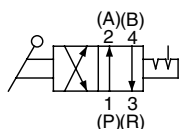
Bottom ported	VH300/400
Panel mounted	VH200/300/400
Different P port location (On handle side)	All models applicable *□



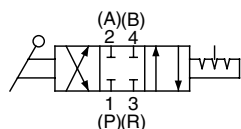
* Note that 1(P) port of VH600 is located on handle side as standard. □

Model

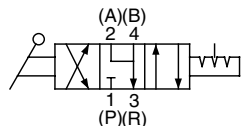
JIS Symbol 2 position



Closed center

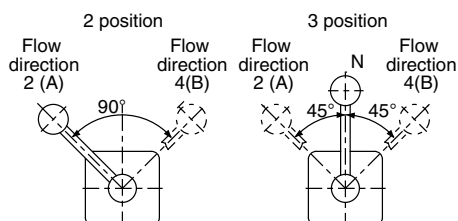


Exhaust center



Handle Operation Angle and Air Flow Direction

(Refer to the figures of piping direction to the right.)



Series	Port size Rc	Number of positions	Piping direction	Model		Effective area (mm²)	Weight (kg)
				Body mounted	Panel mounted		
VH2	1/4	3 (Closed center)		VH200-02	VH210-02	7.5	0.42
		3 (Exhaust center)		VH201-02	VH211-02		
		2 (Position)		VH202-02	VH212-02		
VH3	1/4, 3/8	3 (Closed center)		VH300-02/03	VH310-02/03	Rc 1/4: 17	0.71
		3 (Exhaust center)		VH301-02/03	VH311-02/03		
		2 (Position)		VH302-02/03	VH312-02/03		
		3 (Closed center)		VH320-02/03	VH330-02/03	Rc 3/8: 20	
		3 (Exhaust center)		VH321-02/03	VH331-02/03		
		2 (Position)		VH322-02/03	VH332-02/03		
VH4	1/4 to 3/4	3 (Closed center)		VH400-02 to 06	VH410-02 to 06	Rc 1/4: 45	1.28
		3 (Exhaust center)		VH401-02 to 06	VH411-02 to 06	Rc 3/8: 49	
		2 (Position)		VH402-02 to 06	VH412-02 to 06	Rc 1/2: 55	
		3 (Closed center)		VH420-02 to 06	VH430-02 to 06	Rc 3/4: 58	
		3 (Exhaust center)		VH421-02 to 06	VH431-02 to 06		
		2 (Position)		VH422-02 to 06	VH432-02 to 06		
VH6	3/4, 1	3 (Exhaust center)		VH600-06/10	—	Rc 3/4: 185 Rc 1: 194	9.7

How to Order

VH 2 0 1 — 02 —

Hand valve •

Body size (Base size) •

2	1/4 base
3	3/8 base
4	1/2 base
6	1 base

Piping/Mounting •

Symbol	Piping ^(Note)	Mounting method
0	Side	Body
1	Side	Panel mounting
2	Bottom	Body
3	Bottom	Panel mounting

 Note) Only side piping is available for VH200 and VH600 and R port is located on the bottom.

1(P) port location

R	1(P) port 180° location change
L	Long handle (Applicable to VH300/400)

* When specifying more than one option, indicate symbols alphabetically.

Port size (Nominal size)

02	1/4
03	3/8
04	1/2
06	3/4
10	1

Thread type

Nil	Rc
N	NPT
F	G

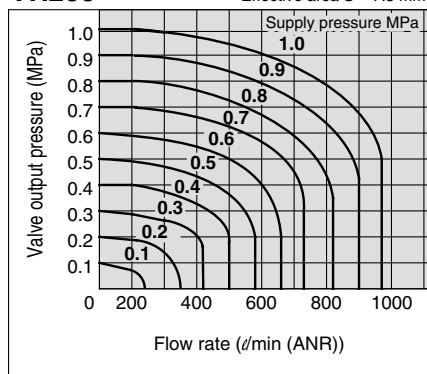
Function •

0	3 position closed center
1	3 position exhaust center
2	2 position

Flow Characteristics

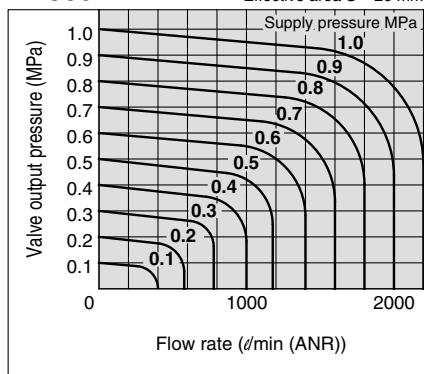
VH200

Effective area S = 7.5 mm²



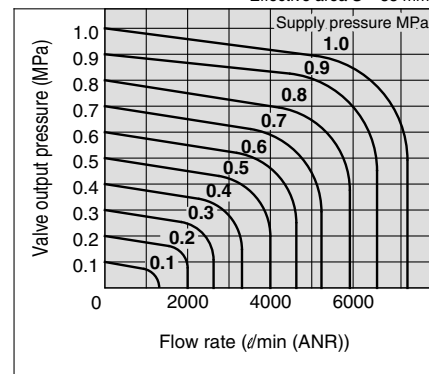
VH300

Effective area S = 20 mm²



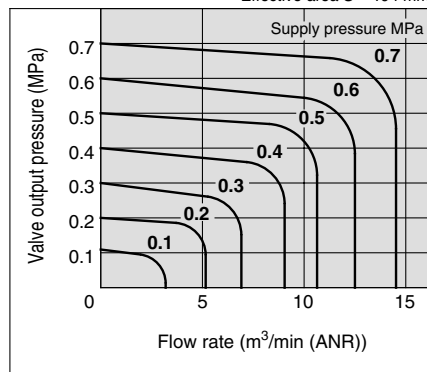
VH400

Effective area S = 55 mm²



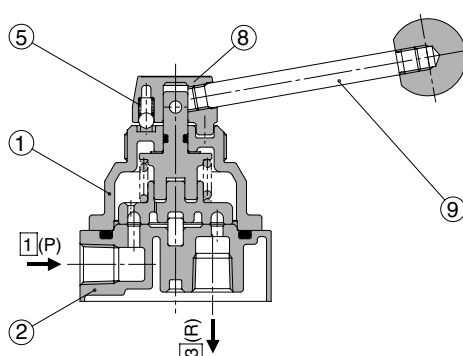
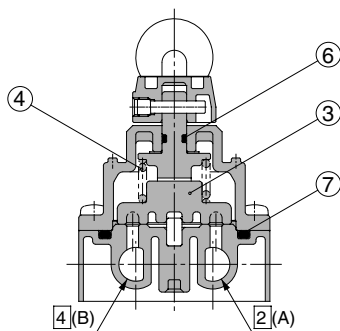
VH600

Effective area S = 194 mm²

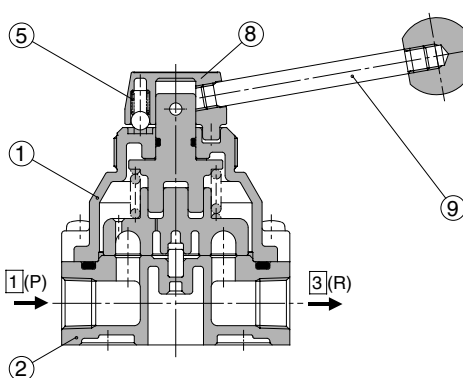
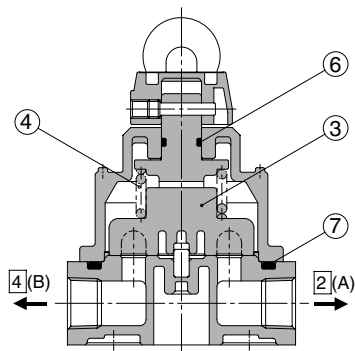


Construction

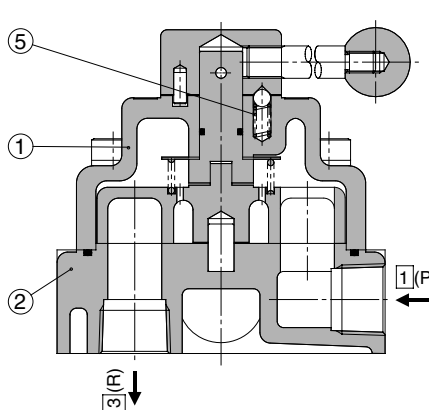
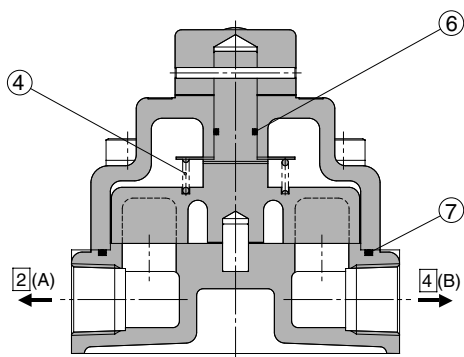
VH200



VH300/400



VH600



S□A

V□A

S□A

V□A

VM

VR

VH

VHS

Component Parts

No.	Description	Material	
		VH200/300/400	VH600
①	Cover	Zinc die-casted	Cast iron
②	Body	Aluminium die-casted	Cast iron

Replacement Parts

No.	Description	Material	Part no.			
			VH200	VH300	VH400	VH600
③	Slide ring	Resin	244026 244026-1*	244120 244120-1*	244219 244219-1*	—
④	Slide ring spring	Piano wire	24408-1	24416-3	24425-6	240417
⑤	Check ball spring	Piano wire	24077	240359	240359	24047
⑥	O-ring	NBR	JIS B 2401 P5	JIS B 2401 P10	JIS B 2401 P10	JIS B 2401 P15
⑦	O-ring	NBR	JIS B 2401 P42	JIS B 2401 G55	JIS B 2401 P71	JIS B 2401 G120
⑧	Handle head	Zinc alloy	24403	24413	24413	—
⑨	Handle rod assembly	—	2407102A	2407102A (2407114A)	2407102A (2407114A)	—

* In the case of the exhaust center type.
(): Long handle type

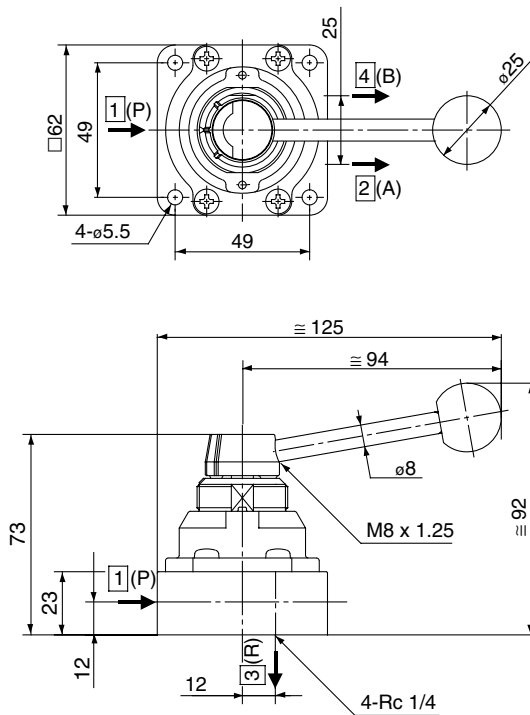
Part No. of Lock Nut for Panel Mounting

Series	Part no.
VH200	244010
VH300	24418
VH400	240258

Series VH

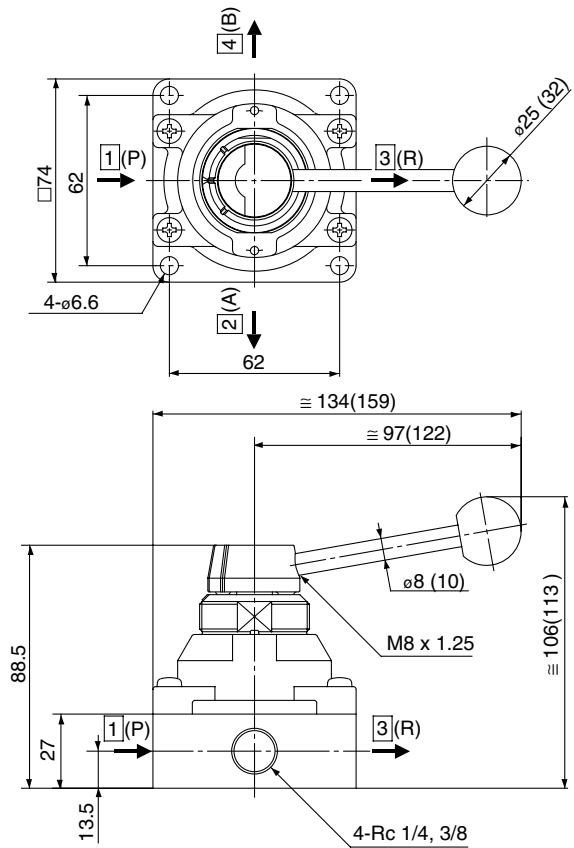
Dimensions: Body Mounted

VH20□-02

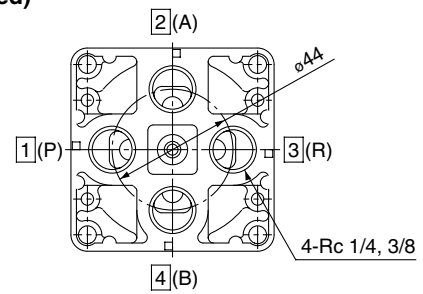


VH30□-02/03

() : Long handle type



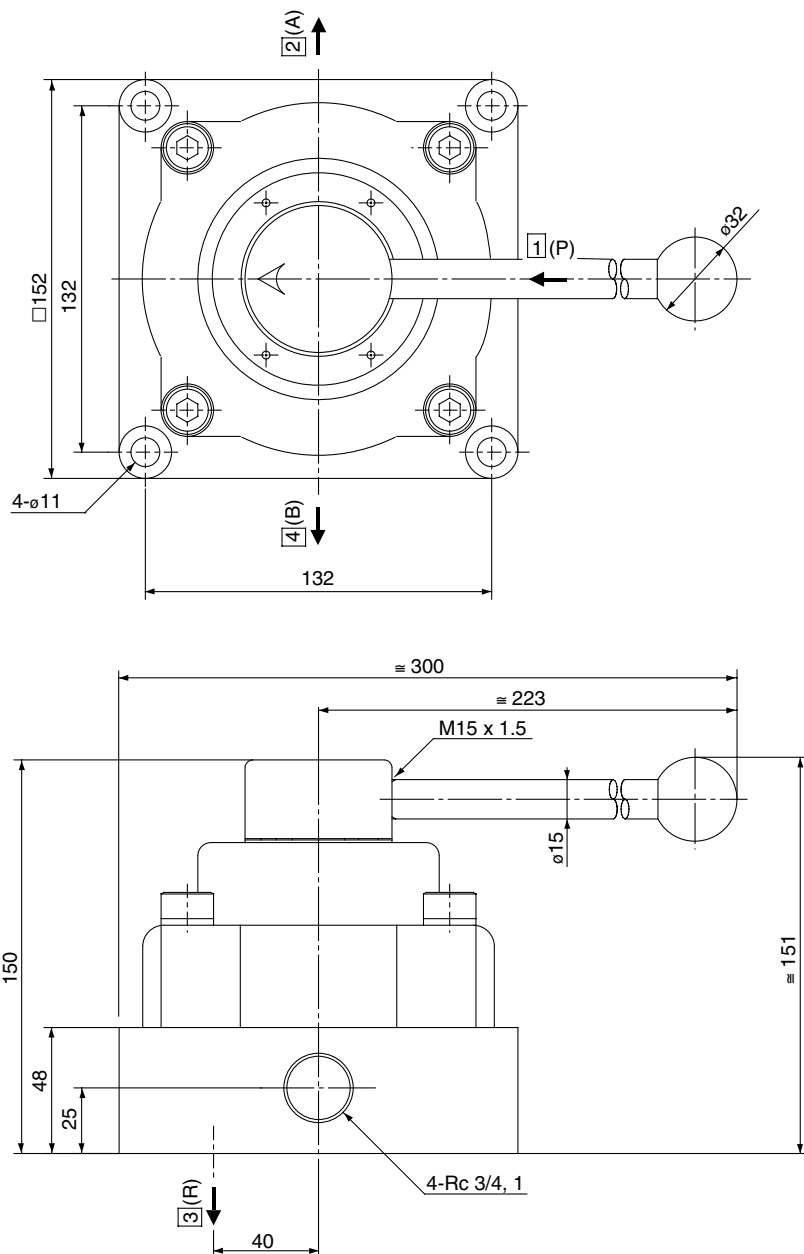
VH32□-02/03 (Bottom ported)



Series VH

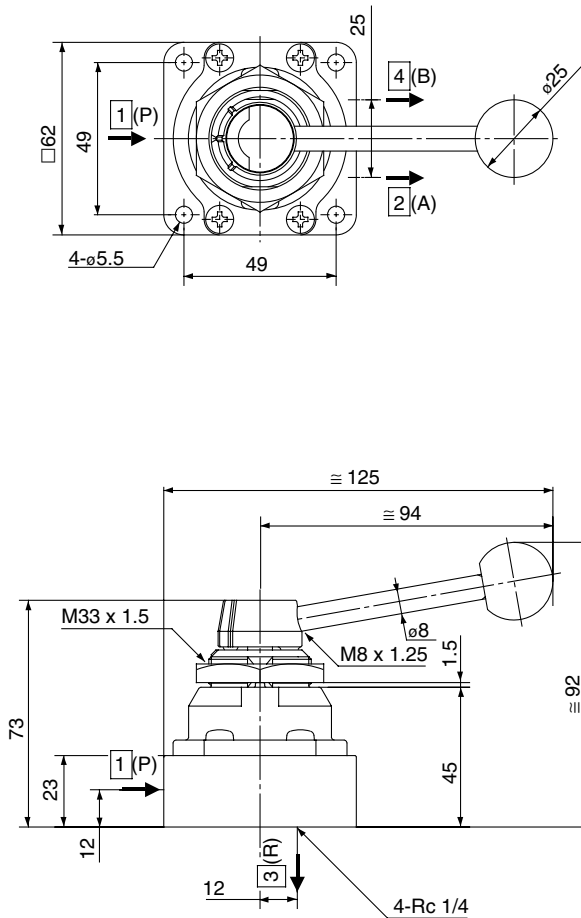
Dimensions: Body Mounted

VH600-06/10

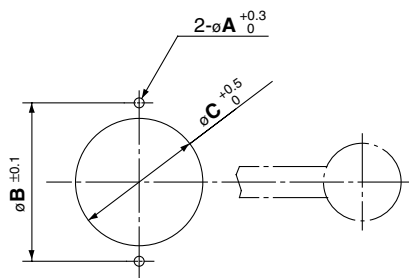


Dimensions: Panel Mounted

VH21□-02



Panel cut dimension

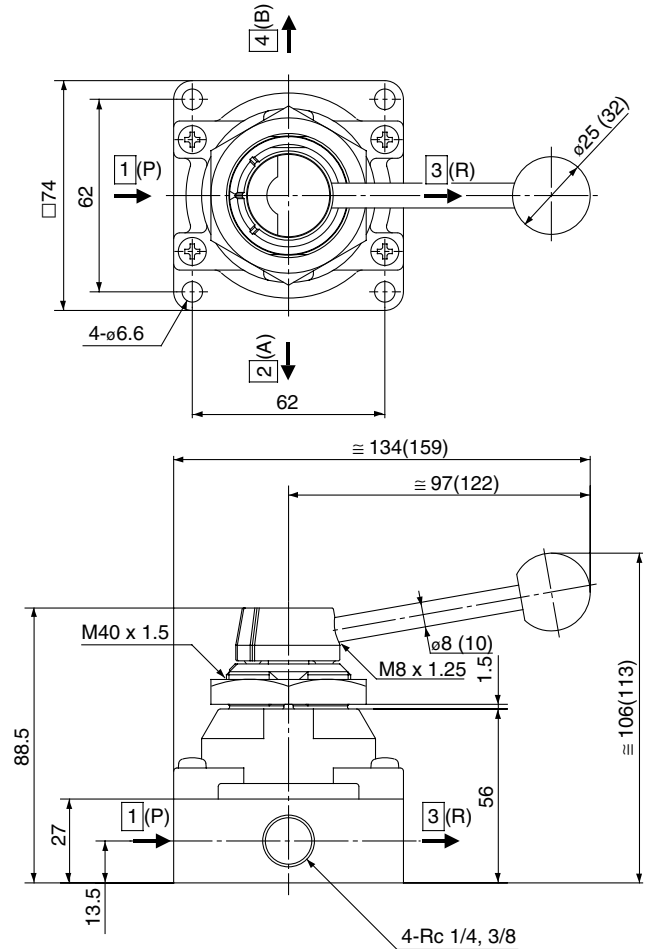


Max. panel thickness D

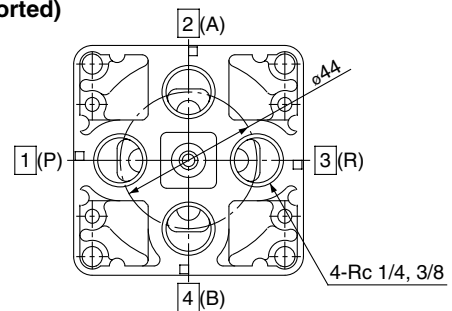
	A	B	C	D
VH200	3.2	40	35	3.5
VH300	3.2	51	41	6
VH400	3.2	64	51	8

VH31□-02/03

(): Long handle type



VH33□-02/03 (Bottom ported)



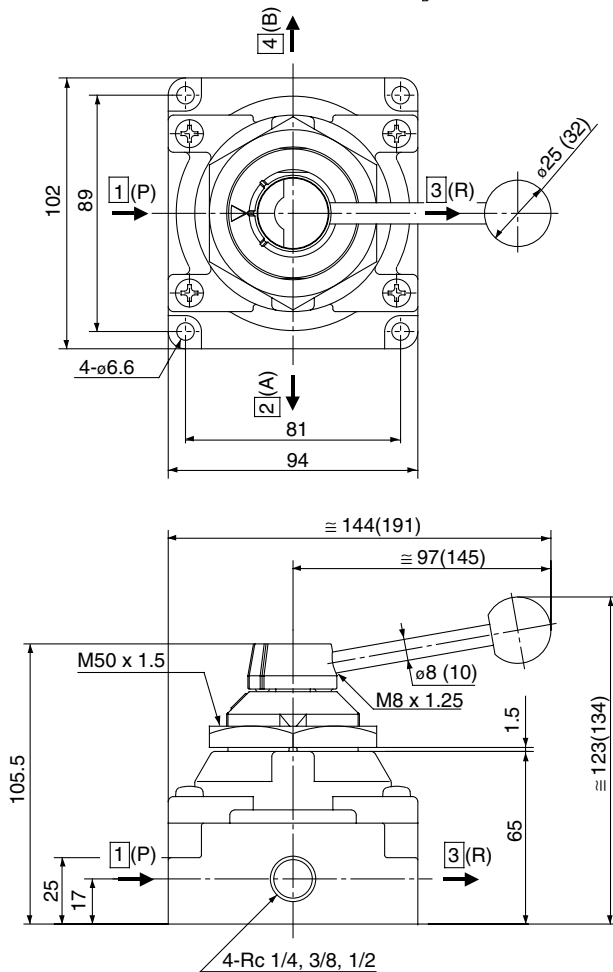
S□A
V□A
S□A
V□A
VM
VR
VH
VHS

Series VH

Dimensions: Panel Mounted

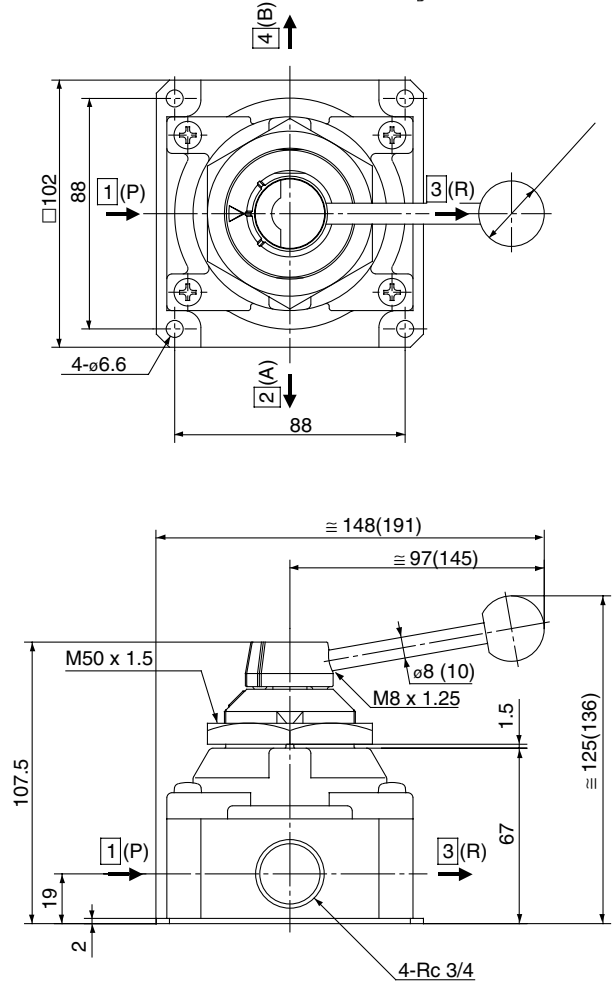
VH41□-02 to 04

(): Long handle type

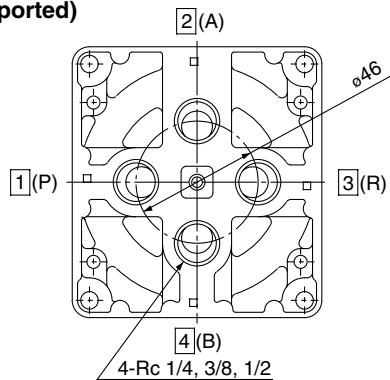


VH41□-06

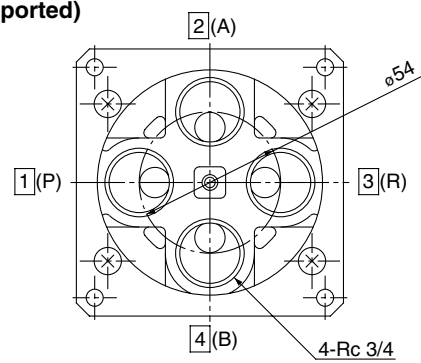
(): Long handle type



VH43□-02 to 04 (Bottom ported)



VH43□-06 (Bottom ported)



⚠ Precautions

Be sure to read before handling. Refer to pages 5-11-2 to 6 for Safety Instruction and Solenoid Valve Precautions.

Design

⚠ Caution

1. **Not suitable for use as a selector valve or a divider valve.**
The valve can malfunction due to air leakage.
2. **Not suitable for vacuum applications.**
The valve can malfunction due to air leakage.
3. **Do not supply air pressure from other ports than 1(P) port.**
Air leakage may occur when the pressure is supplied from other ports.

Selection

⚠ Caution

1. **Use in low temperature environments**
The valve can be used at a temperature down to -5°C . Take appropriate measures to avoid freezing of drainage, moisture, etc.
2. **Operation method**
The valve must be switched to each position instantly and securely. Stopping the handle halfway between the extreme positions may cause malfunction.

Piping

⚠ Caution

1. **Ensure connection so that air is supplied to the port "1(P)" port.**
Air leakage may occur when the pressure is supplied from other ports.
2. **Note that in the case of the option of different "1(P)" porting position, porting indication on the body and flow direction by handle operation are reversed.**

Environment

⚠ Caution

1. **When the valve is exposed to a large amount of dust, install a silencer into the port "3(R)".** When dust enters the valve from the port "3(R)", it may cause malfunction.

S□A

V□A

S□A

V□A

VM

VR

VH

VHS