

3M™ Through-Board Socket

2.54 mm x 2.54 mm, Dual Entry, Surface Mount

963 Series



- High temperature dielectric
- “No lead” reflow solder compatible
- Dual row design, 4–60 pins
- Mates with pin headers for board stacking applications
- Dual entry design allows mating from top side or bottom side through the printed circuit board
- RoHS Compliant. See the Regulatory Information Appendix (RIA) in the RoHS compliance section of www.3Mconnectors.com for compliance information (RIA E1 & C1 apply)

Date Modified: November 26, 2012

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Physical

Insulation

Material: High Temperature Thermoplastic
Flammability: UL 94V-0
Color: Black

Contact

Material: Copper Alloy

Plating

Underplating: 1.25–2.5 μm [50–100 μin] Nickel
Wiping Area: Flash Gold
Solder Tail Area: 1–3 μm [40–118 μin] Matte Tin

Electrical

Current Rating: 2 A

Insulation Resistance: $> 5 \times 10^8$ Ohm at 100 V_{DC}

Withstanding Voltage: 1000 V_{DC}

Environmental

Temperature Range: -25 °C to +105 °C

Processing Temperature: max. 260 °C (Profile per J-STD-020C)

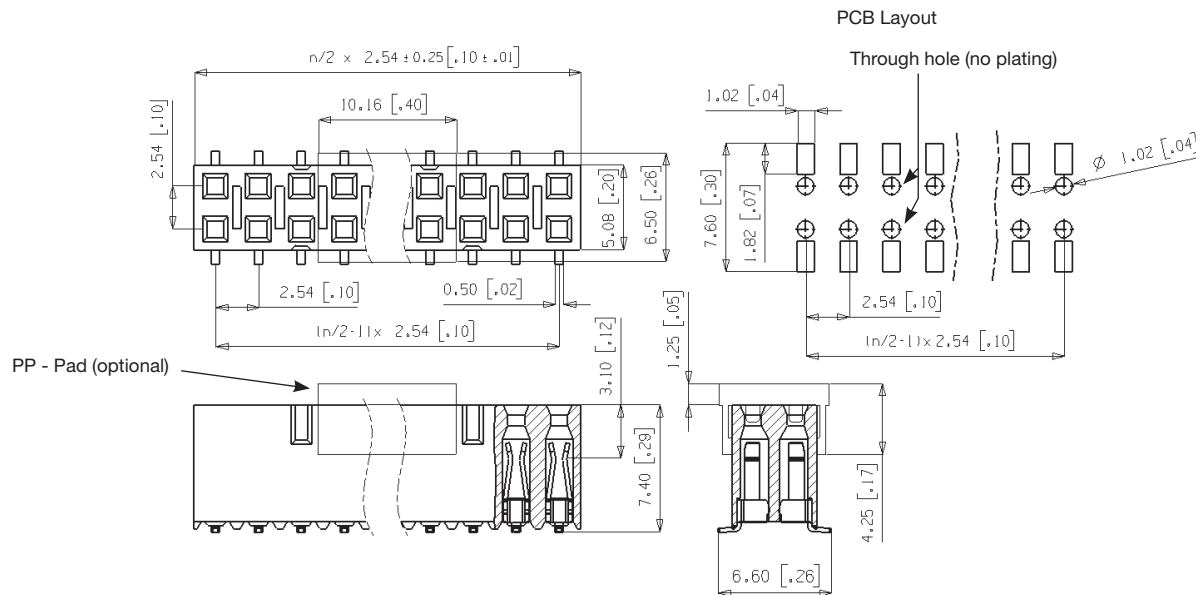
Moisture Sensitivity Level: 1 (per J-STD-020C)

UL File No.: E68080

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Tape & Reel Option							
Contact Quantity	10	12-16	18-24	26-34	36-44	46-56	58-60
Tape Width [mm]	24	32	44	56	72	88	104

n = No. of Contacts

Tolerance Unless Noted [mm]				
Nominal Size	0.5-3	3-6	6-30	30-120
Linear Dim	+/- 0.1	+/- 0.1	+/- 0.2	+/- 0.3
Radii	+/- 0.2	+/- 0.5	+/- 1	+/- 1

Ordering Information

9632XX - 2000 - AR - XX

(RIA E1 & C1 Apply)

Contact Quantity:
04-60 Pins / 2 Row

Packaging:
TP = Tube without Pad (4 to 60 pos)
PT = Tube with Pad (10 to 60 pos)
PR = Tape & Reel with Pad (10 to 60 pos)

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