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PART NUMBER	REV	FIRST USED
1852152-1	B	122500-1
1852152-2	B	565435-5
1852152-3	B	354500-1
1852152-6	B	-
7-1852152-7	B	-

-1	LEADMAKER	AIRFEED
-2	BENCH MODEL K	AIRFEED
-3	BENCH MODEL G	AIRFEED
-4	LEADMAKER	AIRFEED
-77	SPARE PART KIT	

LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	OWN	AP'D
			B1	ECR-07-017072	7-2007	MY	GB

4	-	1	1	1	1	-	21024-8	WASHER, LOCK 3/8	70
	-	-	-	1	-	-	692655-5	AIR FEED VALVE ASSY	69
									68
4	-	-	-	REF	-	-	24042-2	VALVE, SHUT OFF	67
	-	-	-	REF	-	-	692655-6	AIR FEED VALVE ASSY	66
	-	1	1	1	1	-	461065-2	AIR FEED ASSY (1 INCH)	65
	-	2	2	2	2	-	4-21000-3	SCR,SHC(10-32x.75)AIR ASSY	64
									63
									62
									61
	-	1	1	-	1	-	692655-7	AIR FEED VALVE ASSY	60
	-	1	1	1	1	-	454220-1	CAP, RAM	59
	-	1	1	1	1	-	454485-1	HOUSING	58
									57
	-	1	1	1	1	-	458537-2	PAWL, FEED	56
4									55
									54
	-	1	1	1	1	-	461062-1	FEED FINGER ASSY	53
									52
	-	1	1	1	1	-	811242-2	BUMPER, HOLDDOWN	51
	-	1	1	1	1	-	690753-1	SPACER, TONKER	50
									49
									48
									47
									46
	-	1	1	1	1	-	690191-1	PLUG, NYLON	45
	-	1	1	1	1	-	455673-1	RAM	44
	-	1	1	1	1	-	690125-1	WASHER, LAMINATED	43
	-	1	1	1	1	-	690124-3	WASHER, RAM	42
	-	1	1	1	1	-	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41
	-	1	1	1	1	-	23241-6	BALL, STEEL	40
	-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
	-	1	1	1	1	-	1-690142-2	DISC, INSULATION	38
	-	1	1	1	1	-	354777-1	DISC, WIRE	37
	-	1	1	1	1	-	22480-5	WASHER, SPRING	36
	-	1	1	1	1	-	690212-1	POST, RAM	35
									34
	-	1	1	1	1	-	318055-5	PLATE, BASE	33
	-	1	1	1	1	-	690432-3	SCREW, ADJUSTMENT	32
									31
	-	1	1	1	1	-	455689-1	BLOCK, STRIP GUIDE ADJ	30
-	1	1	1	1	-	1633087-9	PLATE, STRIP GUIDE	29	
-	1	1	1	1	-	455888-6	SPACER, FRONT SHEAR DEP	28	
-	2	2	2	2	-	1-22284-0	SPRING, DRAG	27	
-	1	1	1	1	-	356835-1	LEVER, DRAG RELEASE	26	
-	1	1	1	1	-	240792-1	DRAG, TERMINAL	25	
								24	
-	1	1	1	1	-	1490899-6	GUIDE, STRIP (FRONT)	23	
-	1	-	-	1	-	690472-2	STRIPPER	22	
-	-	1	1	1	-	1-22281-8	SPRING, STRIP GUIDE	21	
								20	
1	-	-	1	1	-	-	691353-1	STRIPPER	19
	-	1	1	1	1	-	3-240641-3	SPACER, DEPRESSOR (REAR)	18
	-	1	-	-	-	-	679625-1	SHEAR, HOLDER (FRONT)	17
	-	1	1	1	1	-	318563-1	GUARD, CHIP, FRONT	16
1	-	1	1	1	1	-	1-690464-8	PLATE, SHEAR (REAR)	15
	-	1	1	1	1	-	690462-1	HOLDER, SHEAR (REAR)	14
	-	1	1	1	1	-	690463-1	SHEAR, FLOAT (REAR)	13
	-	2	2	2	2	-	3-22280-3	SPRING, SHEAR	12
1	-	2	2	2	2	-	690461-1	STOP, SHEAR	11
	-	-	1	1	1	-	1-690459-7	HOLDER, SHEAR (FRONT)	10
	-	1	1	1	1	-	318059-1	SHEAR, FLOAT (FRONT)	9
	1	1	1	1	1	-	4-1633116-3	ANVIL	8
1	-	1	1	1	1	-	2-240641-6	SPACER, DEPRESSOR (REAR)	7
	-	1	1	1	1	-	1-690468-5	DEPRESSOR, SHEAR (REAR)	6
	-	1	1	1	1	-	122399-6	DEPRESSOR, SHEAR (FRONT)	5
	-	1	1	1	1	-	3-238011-1	SPACER, BLOCK CRIMPER	4
1	1	1	1	1	1	-	5-1583690-8	CRIMPER, INSULATION	3
	-	1	1	1	1	-	1-455888-1	SPACER, CRIMPER	2
1	1	1	1	1	1	-	3-1633305-7	CRIMPER, WIRE	1

[illegible]

TERMINAL NAME: TAXI TERM M M/P 630 SLD										5	
AMP TERM PN		MFR TERM PN		PACKARD TERMINAL				PACKARD CRIMP SPECS			
1572844		12064735		PAD LTR	CRIMP HEIGHT				WIRE SIZE		
					A .065 ±.002 [1.65 ±.05mm]				14 AWG		
					B .057 ±.002 [1.45 ±.05mm]				16 AWG		
					C				USED		
					D				USED		
				CRIMP		SIZE		TYPE		RANGE	
AMP SEAL PN		MFR SEAL PN		WIRE		.116 [2.95mm]		F		14-16 AWG	
1572813.		12052388		INSUL		.244 [6.20mm]		0		.079-.141	
WIRE STRIP LENGTH		TERM APPL SPEC		FEED		APPL INSTRUCTION		SET UP GAGE		LAYOUT	
.200—.230		NONE		.800		408-8040		458637-1		L1852152	

- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.

5 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.

6 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER
FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT
QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.

