

Technical drawing of a three-roll mill. The diagram shows three horizontal rollers. The top roller is labeled with diameter ϕC min. The bottom roller is labeled with diameter ϕB min. The distance between the centers of the top and bottom rollers is labeled L . The distance between the centers of the two bottom rollers is labeled D . The material flow is indicated by arrows: 150 min (5.9 min) for the top roller, and 150 min (5.9 min) for the bottom rollers. The material flow is labeled 1, 2, 3, 4. The material flow is labeled 1, 2, 3, 4.