

REV. X

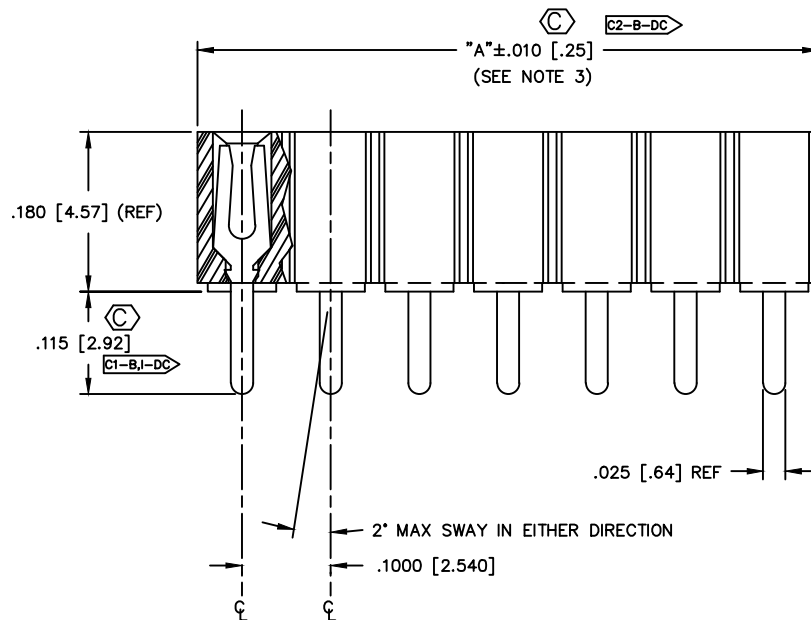
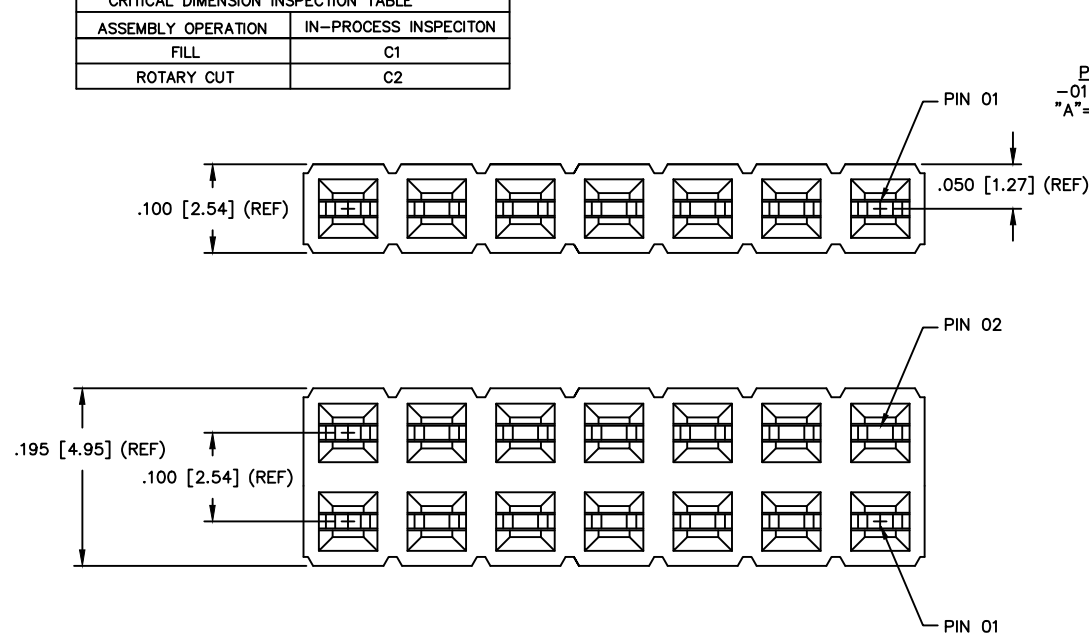
UNLESS OTHERWISE NOTED
 DIMENSIONS ARE IN INCHES
 ONE PLACE DECIMALS $\pm .1$ [.3] THREE PLACE DECIMALS $\pm .005$ [.13]
 TWO PLACE DECIMALS $\pm .01$ [.3] FOUR PLACE DECIMALS $\pm .0020$ [.051]

TOLERANCES ARE:
 ANGLES $\pm 2^\circ$

TITLE:
 LOW PROFILE
 SOCKET STRIP

DWG NO:
 SLW-1XX-01-X-X
 SHEET 1 OF 1

CRITICAL DIMENSION INSPECTION TABLE	
ASSEMBLY OPERATION	IN-PROCESS INSPECTION
FILL	C1
ROTARY CUT	C2



SLW-1XX-01-X-X

POSITION SPECIFICATION
 -01 THRU -50 PER ROW
 "A" = NO. OF POS. x .100 [2.54]

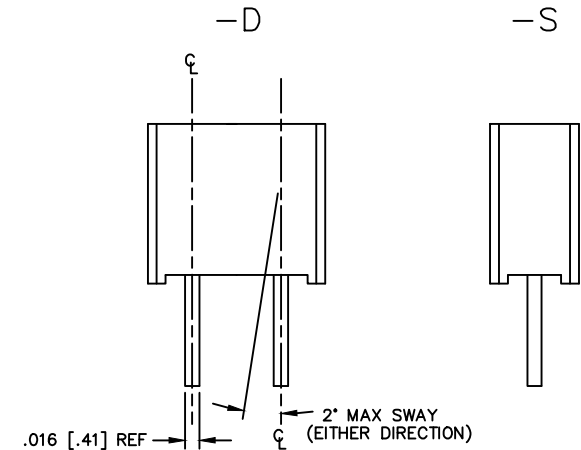
CONTACT STYLE
 -01: USE C-28-X

ROW SPECIFICATION
 -D: DOUBLE (USE SLW-50-D)
 -S: SINGLE (USE SLW-50-S)

PLATING SPECIFICATION
 -G: 20 μ " GOLD IN CONTACT AREA, 3 μ " GOLD ON TAIL
 -T: MATTE TIN CONTACT AND TAIL
 -S: 30 μ " SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
 -F: 3 μ " FLASH SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
 -H: 30 μ " HEAVY GOLD IN CONTACT AREA, 3 μ " GOLD TAIL
 -L: 10 μ " LIGHT SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL

NOTES:

1. MIN PUSHOUT FORCE: 1 lb.
 2. MAX BOW: .005 in/in [mm/mm], .025 [.64]
 3. CUT END WALLS TO BE .012 [.30] MIN.
 4. (C) REPRESENTS CRITICAL DIM.
- FOR STATISTICAL PROCESS CONTROL.
5. .010 [.25] MAX CUT FLASH
 6. NO TUBE PACKAGING REQUIRED



PLOT SCALE: 1=.1

samtec

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MADE BY: PURVIS 9-4-87
 CHECKED BY: McCARTIN

ENG.
 APPROVAL
 DEM

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 SHEET 1 OF 1

Do not scale
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