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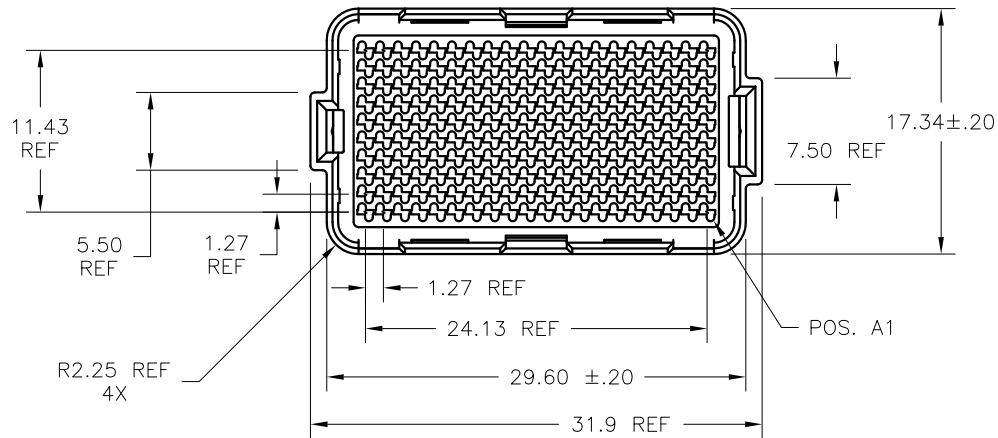
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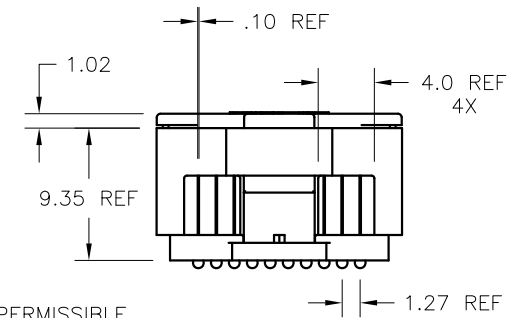
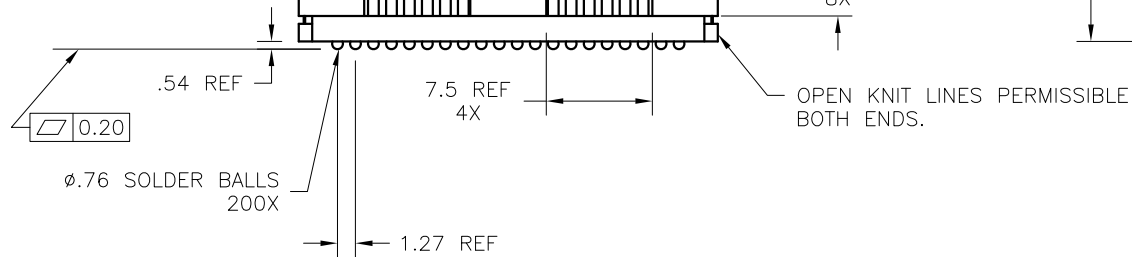
PRODUCT NUMBER

SEE TABLE- SHEET 2



DATE/LOT CODE MARKED HERE

PROTECTIVE PICK-UP CAP



mat'l. code SEE NOTE 1				surface ASME Y14.5 ✓		tolerance ASME Y14.5		projection 		product family MEG-Array			
ltr ecn no dr date				tolerances unless otherwise specified						title			
H V11-0029 HTB 2011-06-06				angles	linear	X ±3		MM ← →	6.0mm PLUG ASSEMBLY 10 X 20 = 200 POSITIONS				
J V12-0024 HTB 2012-04-03						XX ±10							
K V12-0030 RE 2012-08-06						XXX ±050							
L V12-0048 DCH 2012-11-20				dr		D. WAUGHEN		1999-09-08		dwg no			
- - -				engr		B. SPINK		1999-09-08					
F V06-0560 LP 2006-07-14				chr		B. SPINK		1999-09-08		sheet 1 of 3 84530			
G V07-0641 LP 2007-10-23				appd		B. SPINK		1999-09-08					
sheet index		revision		L	L	L				size A4			
		sheet		1	2	3							
									</				

form: A4mmXLC

1 |

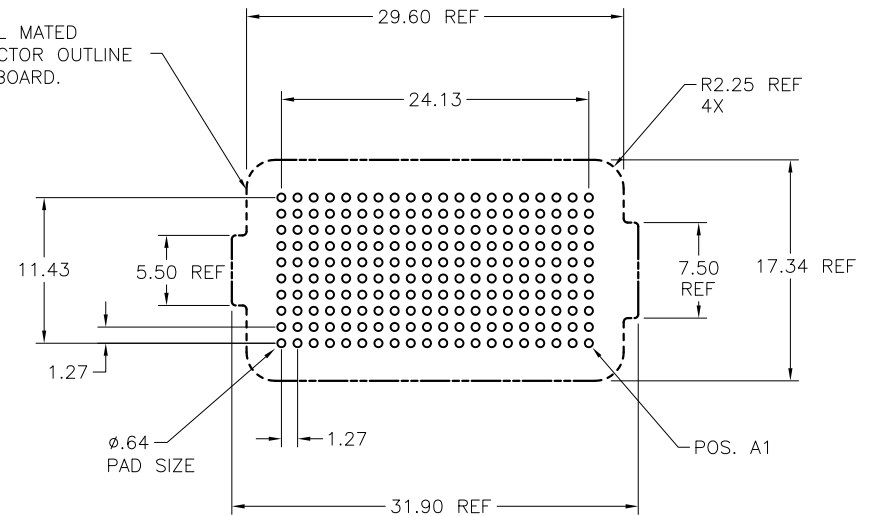
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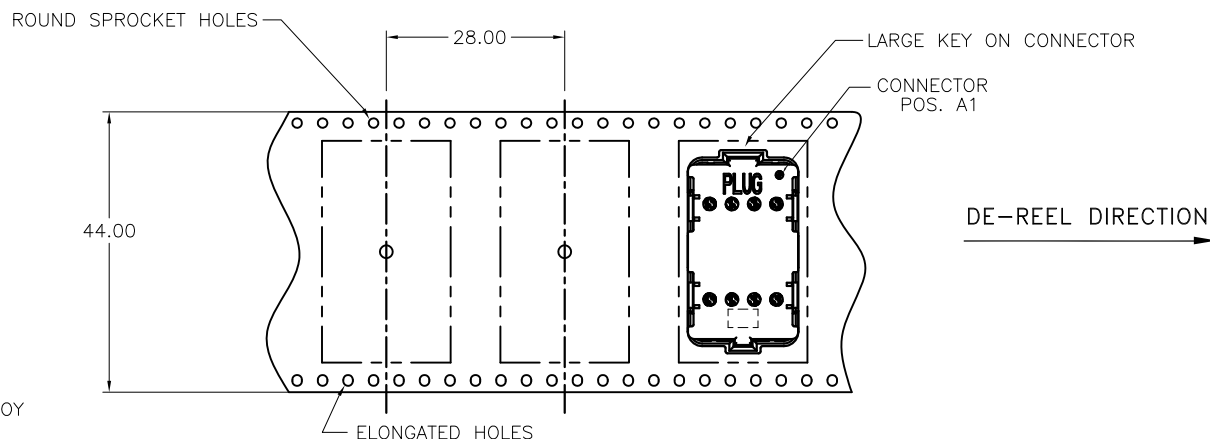
PRODUCT NO.	PICK-UP CAP (NATURAL OR BLACK COLOR)	CONTACT PLATING AND THICKNESS	SOLDER BALL	NOTES
84530-002	YES	15μ" (.38μm) Au	SnPb	
84530-002LF	YES	15μ" (.38μm) Au	LEAD FREE	6
84530-092	YES	15μ" (.38μm) GXT	SnPb	
84530-092LF	YES	15μ" (.38μm) GXT	LEAD FREE	6
84530-102	YES	30μ" (.76μm) Au	SnPb	
84530-102LF	YES	30μ" (.76μm) Au	LEAD FREE	6
84530-192	YES	30μ" (.76μm) GXT	SnPb	
84530-192LF	YES	30μ" (.76μm) GXT	LEAD FREE	6
84530-202	YES	50μ" (1.27μm) Au SPECIAL	SnPb	3 AND 4
84530-202LF	YES	50μ" (1.27μm) Au SPECIAL	LEAD FREE	3, 4 AND 6
84530-292	YES	50μ" (1.27μm) GXT SPECIAL	SnPb	3 AND 4
84530-292LF	YES	50μ" (1.27μm) GXT SPECIAL	LEAD FREE	3, 4 AND 6
84530-A02	YES	30μ" (.76μm)	SnPb	7
84530-A02LF	YES	30μ" (.76μm)	LEAD FREE	6 AND 7
84530-302	YES	15μ" (.38μm) Au SPECIAL	SnPb	7
84530-302LF	YES	15μ" (.38μm) Au SPECIAL	LEAD FREE	6 AND 7
84530-402	YES	30μ" (.76μm) Au SPECIAL	SnPb	7
84530-402LF	YES	30μ" (.76μm) Au SPECIAL	LEAD FREE	6 AND 7
84530-502	YES	Au SPECIAL	SnPb	3, 4 AND 7
84530-502LF	YES	Au SPECIAL	LEAD FREE	3, 4, 6 AND 7

STENCIL MATED
CONNECTOR OUTLINE
ONTO BOARD.



BOARD PATTERN

mat'l. code	surface	tolerance	projection	product family
SEE NOTE 1	ASME Y14.5	ASME Y14.5		MEG-Array
ltr	ecr no	dr	date	title
L				6.0mm PLUG ASSEMBLY
				10 X 20 = 200 POSITIONS
				dwg no
				84530
				type
				CUSTOMER Drawing
sheet index	revision sheet			sheet 2 of 3 size
				A4

PRODUCT NUMBER
 SEE TABLE-SHEET 2


NOTES:

①. MATERIAL:

 HOUSING: LCP
 CONTACT: COPPER ALLOY

PLATING:

 CONTACT: (SEE TABLE ON SHEET 2)
 SOLDER BALL: (SEE TABLE ON SHEET 2)
 EUTECTIC SnPb OR LEAD FREE
 95.5Sn/4Ag/0.5Cu

 ②. OVERALL BOARD-TO-BOARD STACK HEIGHTS
 AVAILABLE USING THIS CONNECTOR (84530):

MATED HEIGHT	WITH RECPT. P/N	-2XX PLATING
10mm	84517	SEE NOTE 2
12mm	55724	
14mm	84535	SEE NOTE 3

 ③. PLATING FOR INDICATED -2XX SERIES PART NOS.
 MEET THE REQUIREMENTS OF GR-1217-CORE,
 CENTRAL OFFICE ENVIRONMENT, (25 YEAR LIFE EXPECTANCY).

 ④. PLATING FOR INDICATED -2XX SERIES PART NOS. IS
 Au OVER Ni WITH SPECIAL CONTACT GEOMETRY TO MEET
 REQUIREMENTS OF TELCORDIA GR-1217-CORE:
 CENTRAL OFFICE ENVIRONMENT.

 ⑤. FOR PROPER APPLICATION FOLLOW FCI APPLICATION
 SPECIFICATION GS-20-033 LEAD FREE SOLDER BALLS WILL
 NOT SOLDER PROPERLY IN A LEADED SOLDER PROCESS
 DUE TO A HIGHER REFLOW TEMPERATURE. LEAD FREE
 PRODUCT IS THEREFORE NOT BACKWARDS COMPATIBLE WITH
 LEADED OR SOME SOLDERING APPLICATIONS. REFERENCE
 FCI APPLICATION SPECIFICATION.

 ⑥. THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND
 OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-47-0004
 PRODUCT MEETING THIS DIRECTIVE IS IDENTIFIED IN THE LOT
 CODE NUMBER MARKED ON EACH PART BY HAVING AN "X"
 IN THE SEVENTH CHARACTER POSITION.

⑦. 84530-A02 AND -A02LF ARE CUSTOMER SPECIALS.

 12. A SYMBOL WILL BE NEXT TO ANY DIMENSION, NEW VIEW OR
 NOTE WHICH HAS BEEN MODIFIED WITH THE CURRENT
 DRAWING REVISION

mat'l. code SEE NOTE 1				surface ASME Y14.5	tolerance ASME Y14.5	projection 	product family MEG-Array	
ltr	ecr no	dr	date	tolerances unless otherwise specified		MM scale 1:1	title 6.0mm PLUG ASSEMBLY 10 X 20 = 200 POSITIONS	
L				angles	X ±3 XX ±10 XXX ±050		dwg no	
				0° ±2°			sheet 3 of 3	
				dr	D. WAUGHEN 1999-09-08		size A4	
				enr	B. SPINK 1999-09-08		84530	
				chr	B. SPINK 1999-09-08		type	
				appd	B. SPINK 1999-09-08		CUSTOMER Drawing	
sheet index	revision sheet							