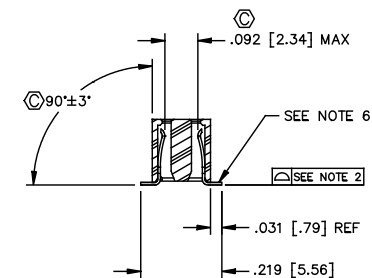
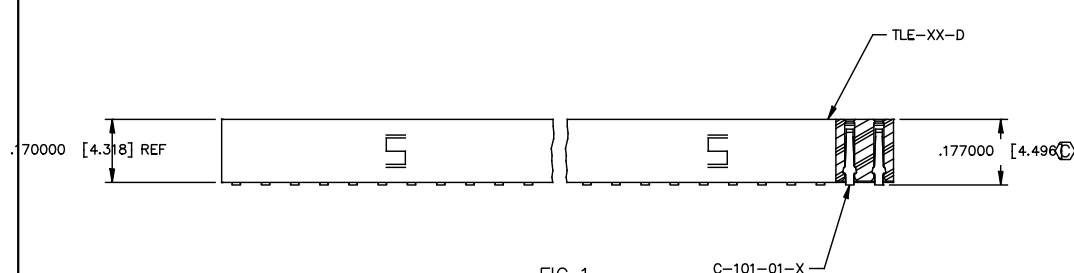
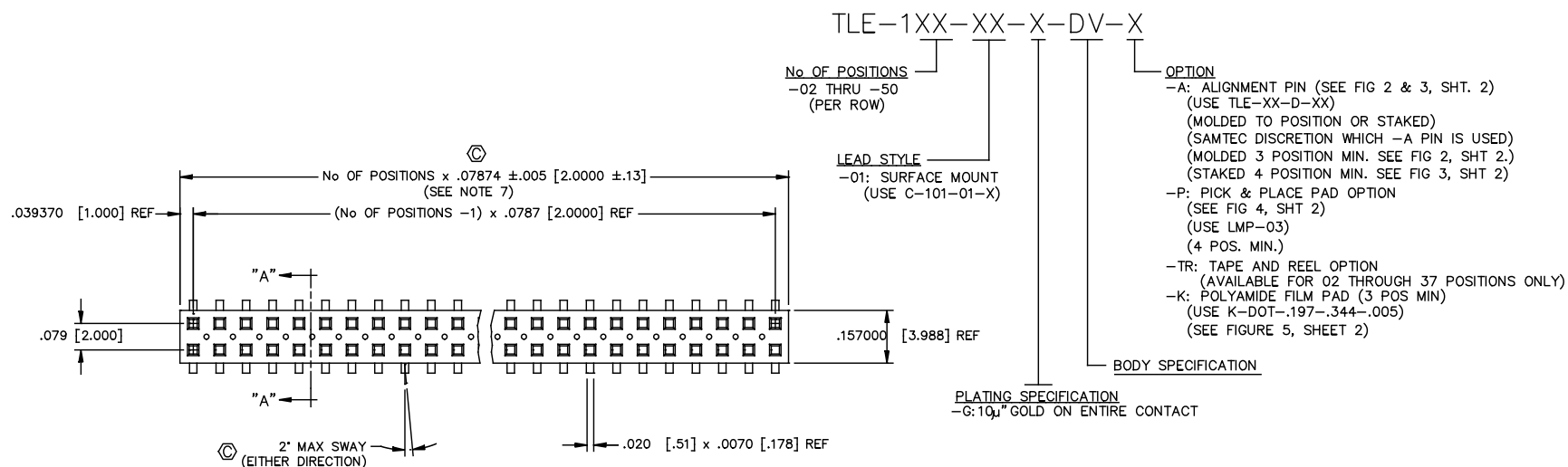


DO NOT SCALE
FROM THIS PRINT

UNLESS OTHERWISE NOTED	
DIMENSIONS ARE IN INCHES	TOLERANCES ARE:
ONE DECIMALS ± .1	THREE PLACE DECIMALS ± .005
TWO DECIMALS ± .01	FOUR PLACE DECIMALS ± .0020

TITLE:	DUAL ROW 2mm x
S	2mm ASSEMBLY

DWG NO: TLE-1XX-XX-X-DV-X
SHEET 1 OF 2



SECT "A-A"

1. MINIMUM PUSHOUT FORCE: .4 lb.
2. COPLANARITY: POS -02 THRU -26: .004
POS -27 THRU -50: .006
3. REPRESENTS A CRITICAL DIMENSION.
4. ALL POSITIONS TO BE PACKAGED IN TUBES.
5. FOR EVERY FINISHED PART, ONE POSITION WILL BE LOST
WHEN CUTTING BODY TO LENGTH.
6. BURR ALLOWANCE: .003 [.08] MAX
7. CUT FLASH TO BE .010 [.25] MAX WITH
NO FLASH ALLOWED IN HOLES OR
EXTENDING BELOW LEADS.
8. END WALLS TO BE .027+/- .005 [.69+/- .13] AFTER CUT.

PATENT NUMBERS
5713755 / 5961339

MATERIAL:
BODY:
VECTRA E130I
COLOR: BLACK
TERMINAL:
PHOSPHOR BRONZE

samtec

520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
PHONE (812) 944-6733 P.O. BOX 1147
CODE 55322

MADE BY: D PURVIS 01-20-97

TLE-1XX-XX-X-DV-X
SHEET 1 OF

PROPRIETARY NOTE

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