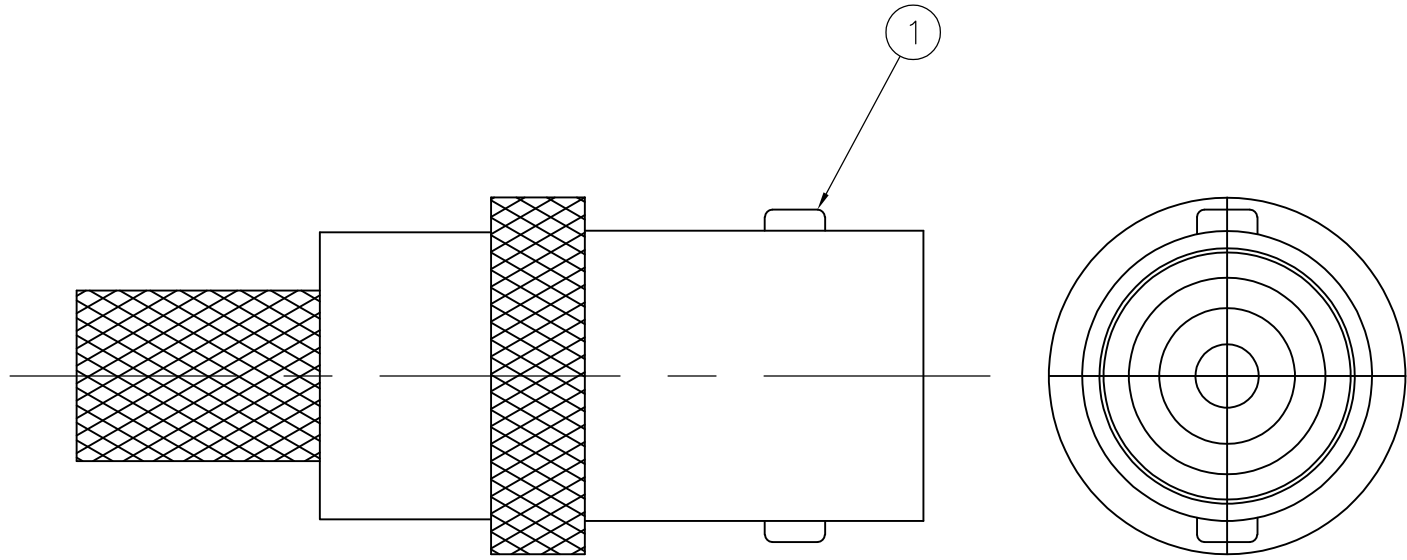
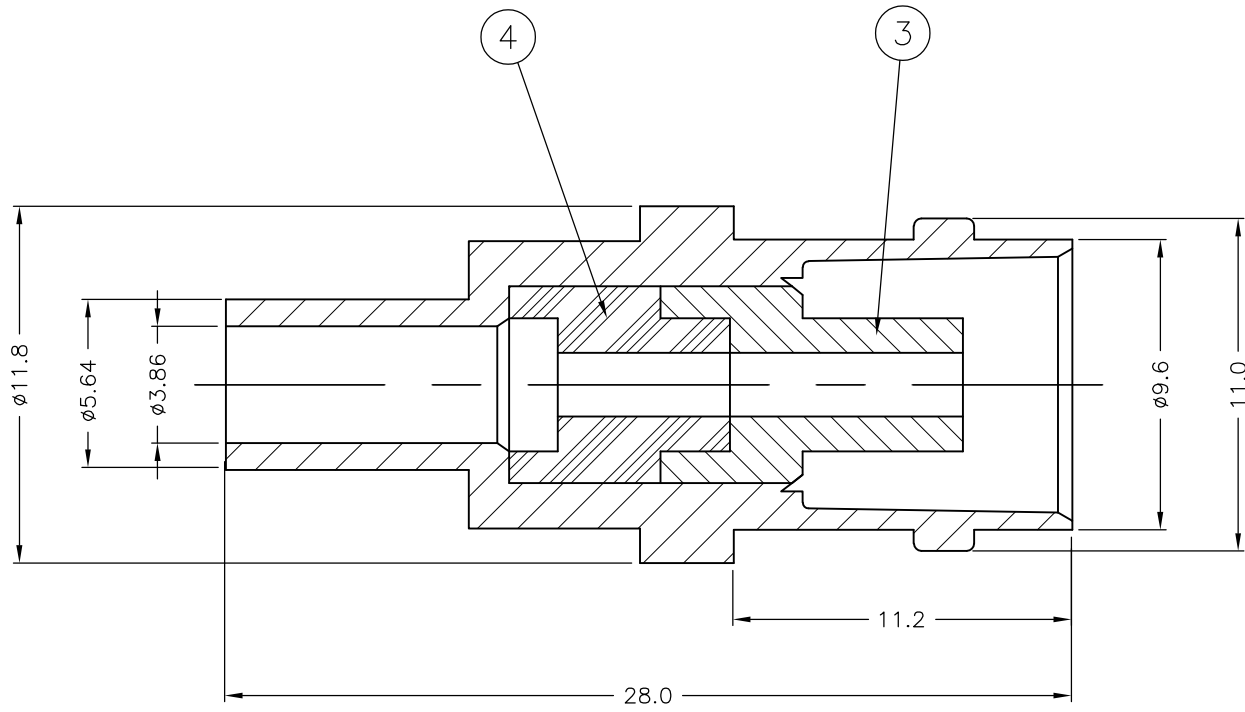
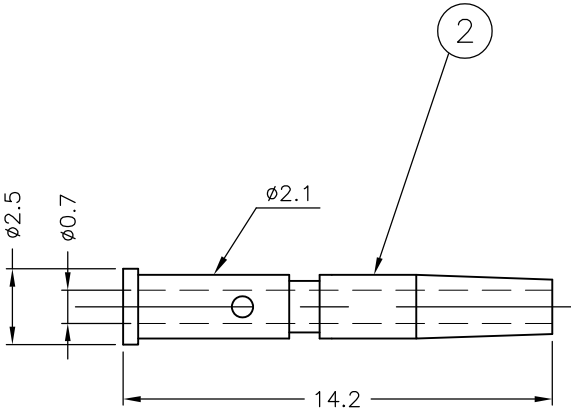
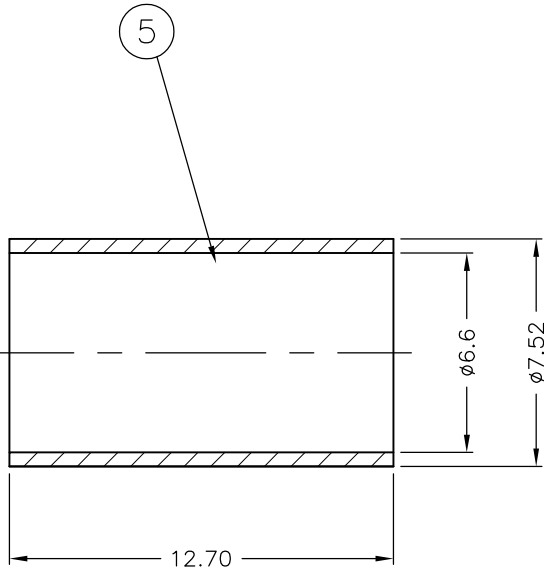


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
E	B		D1	ECO-15-009168	24JUN2015	RZ	RS

NOTES

- 1 SINGLE PACK IN ACCORDANCE WITH AMP SPEC 107-3275
- 2 100 BODIES IN A HEAT SEALED BAG; 100 CONTACTS IN SEPARATE HEAT SEALED BAG; 100 CRIMP SLEEVES IN A SEPARATE HEAT SEALED BAG. ALL THREE BAGS WOULD BE PLACED IN A LABELED UNIT CONTAINER TO MAKE A PACKAGE OF 100 COMPLETE KITS.
- 3 Au PLATING OVER Ni PLATING OVER Cu PLATING
- 4 Ni PLATING OVER Cu PLATING
5. HAND TOOL: 9-1478240-0
6. DIE SET: 9-1478242-0
7. FOR TECHNICAL DATA REFER TO YOUR LOCAL TE CONNECTIVITY SALES OFFICE
8. ALL DIMENSIONS ARE NOMINAL FOR REFERENCE ONLY UNLESS OTHERWISE STATED



						1	1	BRASS	⚠	CRIMP SLEEVE	5
						1	1	POLYMETHYLPENTENE		INSULATOR	4
						1	1	POLYMETHYLPENTENE		INSULATOR	3
						1	1	PHOSPHOR BRONZE	⚠	CONTACT	2
						1	1	ZINC ALLOY	⚠	BODY	1
						5	15	0			
						⚠	⚠				
QUANTITY PER ASSY								PARTS LIST			

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	RITA ZUO		11 Mar 09		 TE Connectivity						
		CHK	ANSON MA		11 Mar 09								
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	BOB ZHAO		NAME						
MM				11 Mar 09									
		0 PLC ± 0.5		PRODUCT SPEC									
		1 PLC ± 0.3		108-112000									
		2 PLC ± 0.2		APPLICATION SPEC									
		3 PLC ± -		SEE SHEET 2									
		4 PLC ± -		WEIGHT		SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO			
MATERIAL		FINISH		-		A2		00779		C=1634514	-		
SEE TABLE		SEE TABLE		CUSTOMER DRAWING		SCALE		NTS		SHEET	1 2	REV	D1

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

DEC , 2004.

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TODOS LOS DERECHOS RESERVADOS.

LOC

DIST

REVISIONS

P

LTR

DESCRIPTION

DATE

DWN

APVD

E

B

-

SEE SHEET 1

-

-

-

COMPONENTS

MAIN BODY
(ITEM 1,3, & 4)

CONTACT
(ITEM 2)

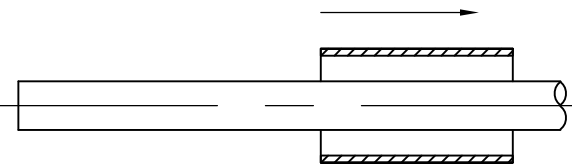
CRIMP FERRULES
(ITEM 5)

ASSEMBLY INSTRUCTION

CABLES: RG59B/U, 62A/U, 140/U, 210/U, URM90 KX6A, KX25, KX52, KX53

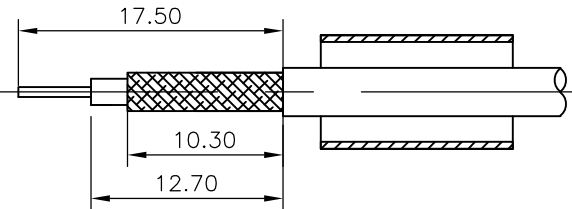
STEP 1

1. SLIDE METAL CRIMP FERRULE OVER CABLE



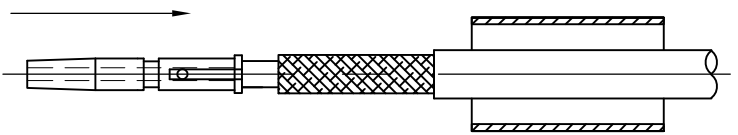
STEP 2

1. STRIP CABLE TO DIMENSIONS AS SHOWN

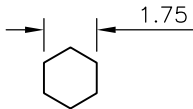


STEP 3

1. FIT CONTACT OVER CENTRE CONDUCTOR TO BUTT AGAINST DIELECTRIC.
2. CRIMP USING TOOL AS NOTES ON PAGE 1.

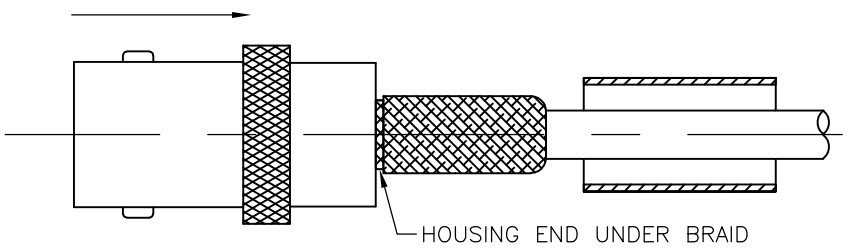


RECOMMENDED CENTRE CONTACT
A/F HEX



STEP 4

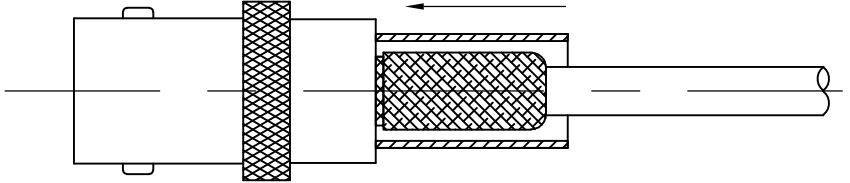
1. PRESS SUB-ASSEMBLY INTO BODY, UNTIL CONTACT IS FULLY LOCATED BY AN AUDIBLE CLICK.
2. ENSURE THAT KNURLED HOUSING INSERTS BETWEEN THE DIELECTRIC AND CABLE BRAID.



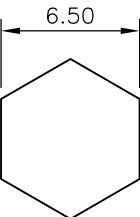
HOUSING END UNDER BRAID

STEP 5

1. SLIDE CRIMP FERRULE ALONG THE CABLE UNTIL IT BUTTS AGAINST THE HOUSING BODY.
2. CRIMP USING TOOL AS NOTED ON PAGE 1.
3. CRIMP DIMENSION AS SHOWN.

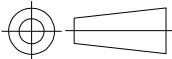


RECOMMENDED CRIMP SLEEVE
A/F HEX



THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
MM



MATERIAL
SEE TABLE

TOLERANCES UNLESS OTHERWISE SPECIFIED

0 PLC	±	-
1 PLC	±	-
2 PLC	±	-
3 PLC	±	-
4 PLC	±	-
ANGLES	±	-
FINISH		

SEE TABLE

DWN
RITA ZUO
11 Mar 09

CHK
ANSON MA
11 Mar 09

APVD
BOB ZHAO
11 Mar 09

PRODUCT SPEC
108-112000

APPLICATION SPEC
SHEET 2

WEIGHT
-

CUSTOMER DRAWING

NAME
BNC STRAIGHT JACK CRIMP 75 OHM
RG59B/U, 62A/U, 140/U, 210/U, URM90
KX6A, KX25, KX52, KX53

SIZE
A2

CAGE CODE
00779

DRAWING NO
C=1634514

RESTRICTED TO
-

SCALE
NTS

SHEET
2

REV
D1

TE Connectivity

1471-9 (3/11)

1634514