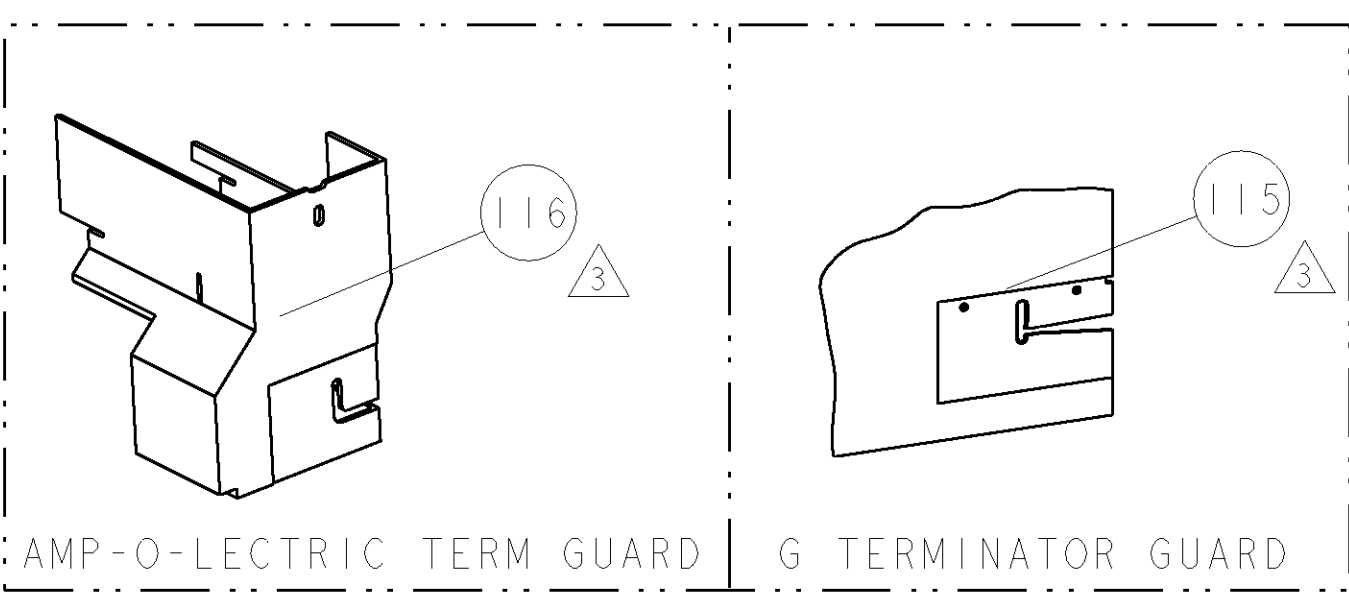


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852187-1		B	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852187-2		B	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852187-3		B	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852187-6		B	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852187-7		A	-	-	-	SPARE PARTS	



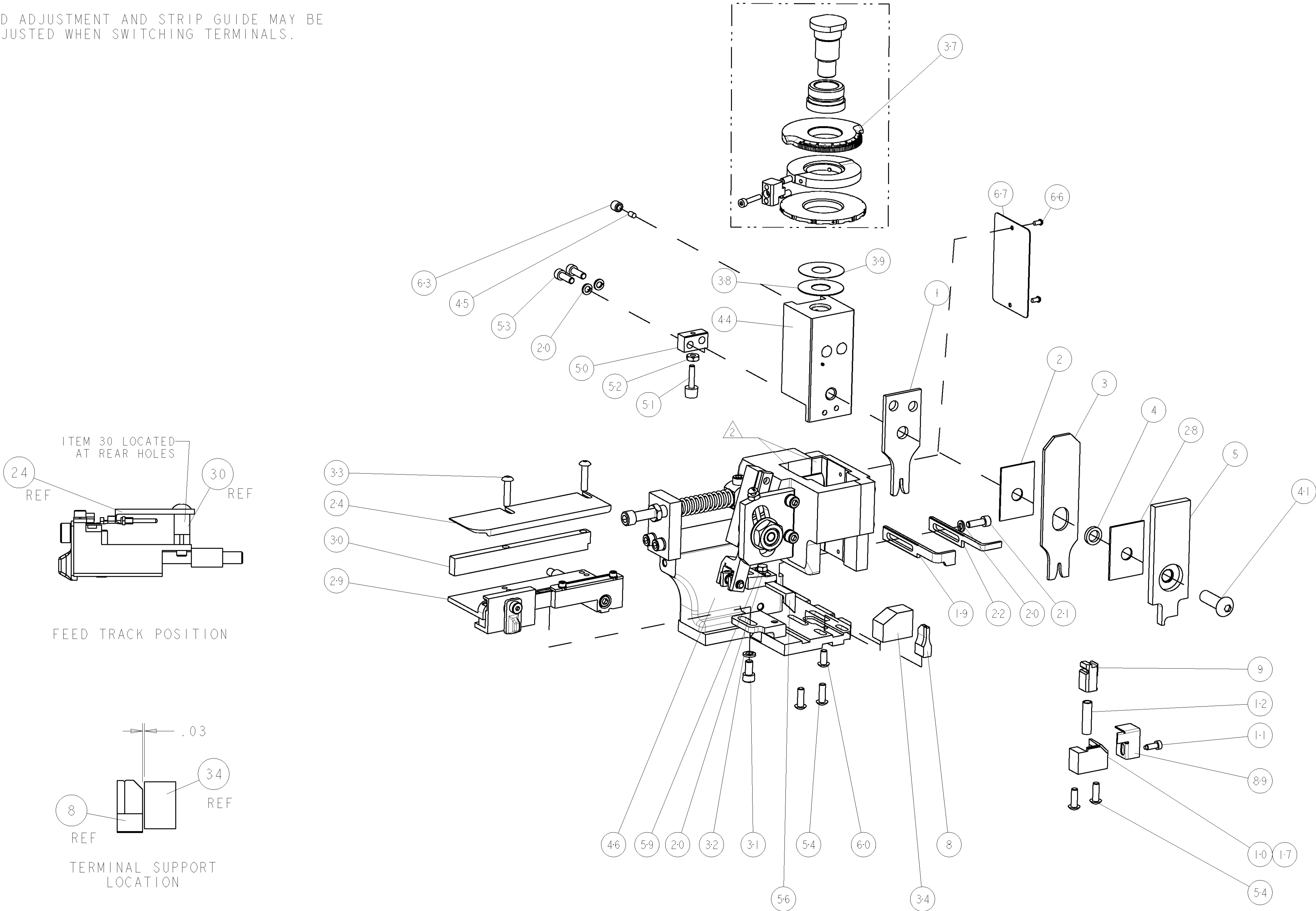
TERMINAL NAME: TAXI TERM - M PIN 1.6					
TYCO ELECTRONICS PN	MANUF PN	PACKARD TERM - PACKARD CRIMP SPECS			
1572914	15424453				
1572930	15424450	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	B9	1.25±0.05mm [.049±.002]		1.0 mm2
-	-	C3	1.20±0.05mm [.047±.002]		0.8 mm2
-	-	D1	1.10±0.05mm [.043±.002]		0.75 mm2
-	-	D5	1.03±0.05mm [.041±.002]		0.5 mm2
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.087 [2.21mm]	F	0.5-1.0 mm2
-	-	INSUL	.096 [2.44mm]	O	Ø1.96-2.25mm
WIRE STRIP LENGTH .154 - .184		TERM APPL SPEC NONE	FEED .465	APPL INSTRUCTIONS 408-8040	SET UP GAGE 458637-1

LOC		DIST		REVISONS			
A		66		P	LTR	DESCRIPTION	DATE
				A		RELEASE	24JAN2006
				A1		ECR-07-012805	30MAY2007
				A2		ECR-07-018521	07AUG2007
				B		ECR-09-005847	12MAR2009
							MEH
							GB
							MY
							GB

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ WIRE SIZE NOT RECOMMENDED BY TYCO. THIS WAS SELF-VALIDATED FOR SPECIFIC CUSTOMER USE.
5. FEED ADJUSTMENT AND STRIP GUIDE MAY BE ADJUSTED WHEN SWITCHING TERMINALS.

TERMINAL NAME: FEMALE DELPHI HEAVY DUTY 1.6 (PACKARD CRIMP SPECS)					
TYCO ELECTRONICS PN	MANUF PN	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
1572930	15424450	B2	1.35±.05mm [.053±.002]	1.0 mm2	
		C0	1.25±.05mm [.049±.002]	0.8 mm2	

NOTE: CRIMP WIDTH DATA - SAME AS OTHER TABLE.



3	-	-	-	REF	-	-	455749-1	GUARD WINDOW	116
3	-	-	REF	-	-	-	679532-1	INSERT, GUARD	115
	-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
	-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
	-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
	-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
	-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
	-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
	-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
	-	1	1	1	1	-	458537-2	PAWL, FEED	56
	-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
	-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
	-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
	-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
	-	1	1	1	1	-	690753-1	SPACER, TONKER	50
	-	-	1	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
	-	-	-	1	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
	-	1	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
	-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
	-	1	1	1	1	-	690191-1	PLUG, NYLON	45
	-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
	-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
	-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
	-	1	1	1	1	-	469367-9	SHIM	38
	-	1	1	1	1	-	879103-2	FINE ADJUST HEAD SUBASSY	37
	-	1	1	1	1	-	690786-6	TERMINAL SUPPORT	34
	-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
	-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	1	1	1	1	-	1-1320908-5	SPACER, STRIP GUIDE	30
	-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
	-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
	-	1	-	-	1	-	690472-2	STRIPPER	22
	-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
	-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
	-	-	1	1	-	-	691353-1	STRIPPER	19
	-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
	-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	-	690461-1	STOP, SHEAR	11
	-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
	-	1	1	1	1	-	1-454276-9	FLOATING SHEAR, FRONT	9
	-	1	1	1	1	-	4-1633116-4	ANVIL, COMBINATION	8
	-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
	-	1	1	1	1	-	1-238011-0	BLOCK, CRIMPER SPACER	4
	-	1	1	1	1	-	6-1583690-0	CRIMPER, INSUL O	3
	-	1	1	1	1	-	455888-8	SPACER, CRIMPER	2
	-	1	1	1	1	-	3-1633305-8	CRIMPER, WIRE PREMIUM	1
-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION		ITEM NO

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				CHK GROSS	10JAN2006					
				APPR T. ELBIN	10JAN2006	NAME				
DIMENSIONS: INCHES				TOLERANCES UNLESS OTHERWISE SPECIFIED:				FINE ADJUST SIDE FEED HDM APPLICATOR -		
				3 PLC ±.01	PRODUCT SPEC					
				1 PLC ±.01	APPLICATION SPEC				SIZE CAGE CODE DRAWING NO RESTRICTED TO	
				3 PLC ±.001	WEIGHT				A 00779 C=1852187 -	
				4 PLC ±.0001	CUSTOMER DRAWING					
				ANGLES ±.0001	SCALE 3:5				SHEET 1 OF 1 REV B	
				FINISH -						
MATERIAL -										

CUSTOMER VIEWABLE ASSEMBLY