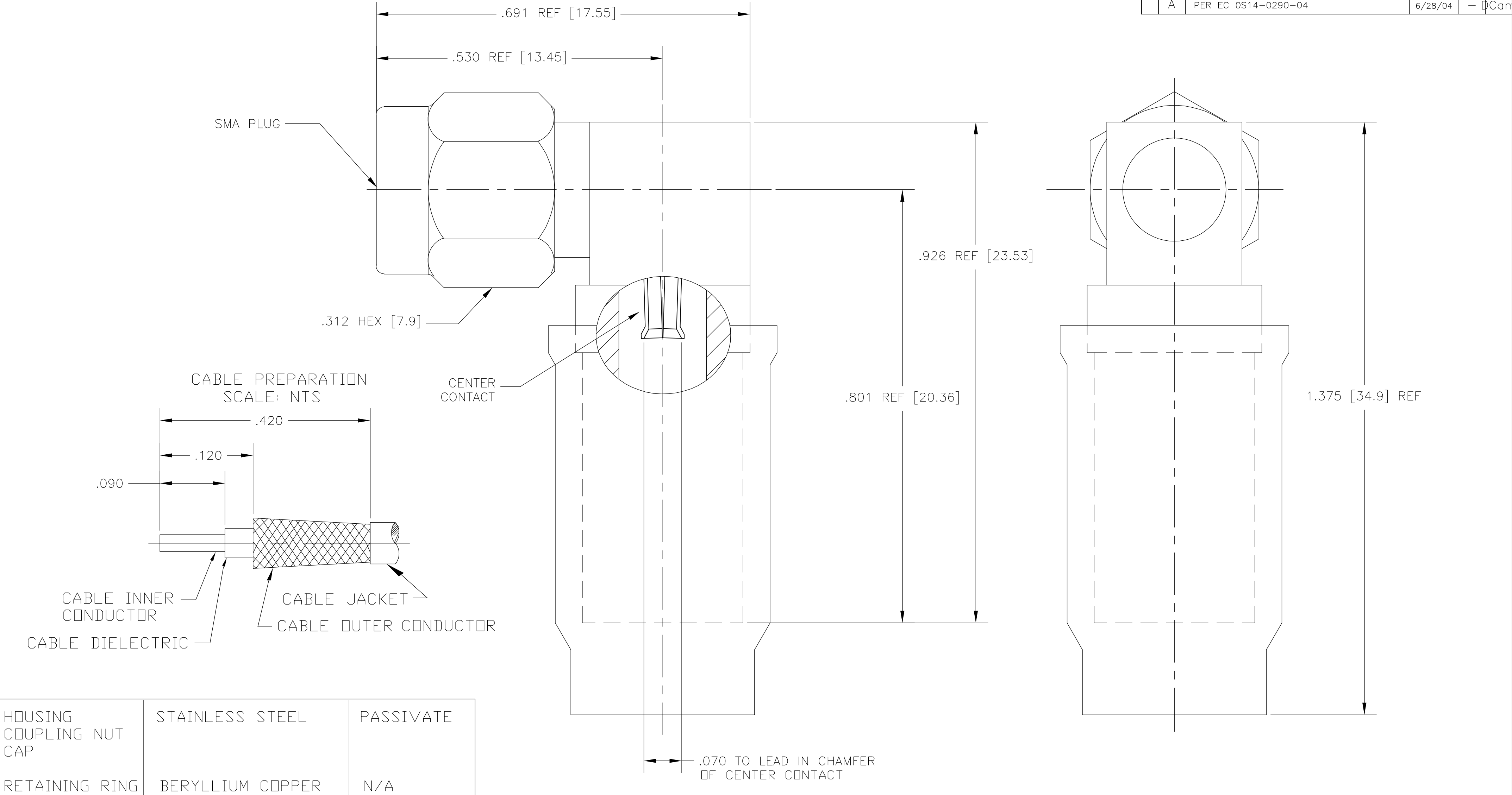




HOUSING COUPLING NUT CAP	STAINLESS STEEL	PASSIVATE
RETAINING RING	BERYLLIUM COPPER	N/A
GASKET	SILICONE RUBBER	N/A
FERRULE	COPPER	NICKEL
CONTACT	BERYLLIUM COPPER	NICKEL
DIELECTRIC	PTFE	N/A
SHRINK TUBING	POLYOLEFIN COMPOUND	N/A
COMPONENT	MATERIAL	FINISH

- NOTES:
- CRIMP FERRULE USING .255 [6.48] HEX CRIMP DIE.
 - ASSEMBLE TO CABLE USING IS 408-8927

LMR 240	1-1403105-2	1403102-6	1408530-1	1408524-1
CABLE	SHRINK TUBING	FERRULE	HSG ASSY	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN DCam	12MAR2004	tyco Electronics		Tyco Electronics Corporation Norwood, MA 02062		
DIMENSIONS: INCHES [MM]		CHK -	-			NAME SMA RIGHT ANGLE CABLE PLUG CRIMP ATTACHMENT FOR LMR 240 CABLE		
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD DCam	4/28/04	SIZE A2		
		0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .005 4 PLC ± - ANGLES ± 1		PRODUCT SPEC -	-	CAGE CODE 00779	DRAWING NO C=1408524	RESTRICTED TO -
MATERIAL -		FINISH -		APPLICATION SPEC -	-	WEIGHT -	SCALE 8:1	
				CUSTOMER DRAWING		SHEET 1	OF 1	REV A