

**Twist drills DIN 1897 type N HSS Co 5 ground, with split point - short**

Point cut: helical point  
from Ø 3,0 mm  
with split point DIN 1412 C

Point angle: 135°  
Helix angle: 20-30°  
Ø tolerance: h8  
Surface: golden brown  
Right-hand cutting

Short and stable standard drill consisting of cobalt alloyed heavy-duty high-speed steel with higher heat-resistance. Ideally suitable for assembly work in thin-walled materials such as sheet steels, flat steels and profile steels. High security against fracture. For use in all hand-held drilling machines.

**Applications:** for steel and alloyed cast steel over 900 N/mm<sup>2</sup> strength, grey cast, malleable cast, high-alloyed chromium steel such as stainless and acid resistant steel.

Packing unit:

Ø 2,00 mm up to 10,20 mm in plastic box of 10  
Ø 10,50 mm up to 13,00 mm in plastic box of 5

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