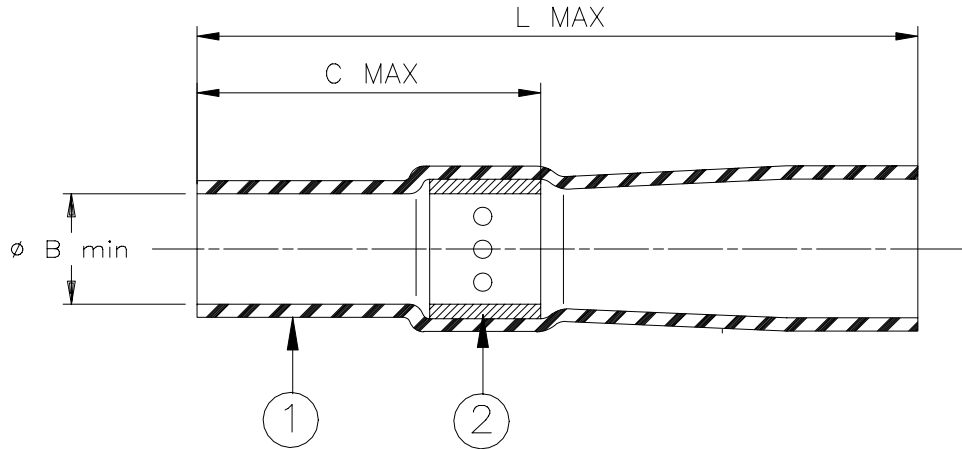


SPECIFICATION CONTROL DRAWING



Product Revision		Product Dimensions		
Product Name		L max	ØB min	C max
D-110-20	B	13.3 (0.520)	2.65 (0.105)	7.0 (0.275)

MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
 - SOLDER: TYPE Sn63 per ANSI-J-STD-006.
 - FLUX: TYPE ROM1 per ANSI-J-STD-004.

APPLICATION

1. This sleeve is designed to connect tin plated wires, having an insulation rated for at least 125°C, to a flat cable conductors having a wire widths of 2.54 (.100) (across the insulation) tin plated copper and insulation rated for at least 125°C.
2. Temperature range: -55°C to +150°C.

* A trademark of Raychem Corporation.

Raychem		THERMOFIT DEVICES	Raychem Corporation 300 Constitution Drive Menlo Park, CA 94025 USA	TITLE: SOLDERSLEEVE* FLAT CABLE TERMINATION			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.				DOCUMENT NO: D-110-20			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: D980922		REPLACES: D11020	
DRAWN BY: M. FORONDA	DATE: 07/24/98	PROD. REV. SEE TABLE	DOC ISSUE: 1	SCALE: None	SIZE: A	SHEET: 1 of 1	

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