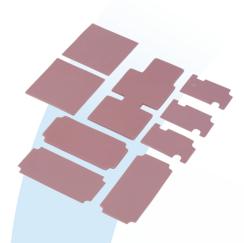


Innovative **Technology** for a **Connected** World

Tflex™ SF200 Series

Thermal Gap Filler

Preliminary



LOW CONTACT RESISTANCE SILICONE-FREE GAP FILLER

Tflex™ SF200 is a compliant, silicone free, thermal interface material featuring extremely low contact resistance for effective heat transfer. While Tflex™ SF200 is exceptionally suited for silicone sensitive applications, its ease of handling and exceptional wetting properties make it an effective solution in applications where silicone pads are traditionally used.

Tflex™ SF200 is naturally tacky on both sides requiring no additional adhesive coating, which would inhibit thermal performance. The natural tack allows for the pad to be held in place during assembly. Differential tack is available for easy assembly and rework.

FEATURES AND BENEFITS

- Silicone-free gap pad
- Low contact resistance for effective thermal transfer
- Easy to handle in all thicknesses
- Thermal Conductivity for material thicknesses of 10 to 30 mils is 1.8 W/mK
- Thermal Conductivity for material thicknesses of 40 to 140 mils is 2.0 W/mK
- Available in thicknesses from 0.010-inch (0.25 mm) through 0.140-inch (3.56 mm) in 0.010-inch increments

APPLICATIONS

- Silicone-sensitive applications
- Automotive applications
- Optical components
- Flat panel displays
- Hard disk drives
- Medical devicesLaser equipment
- Aerospace electronics
- Solar energy

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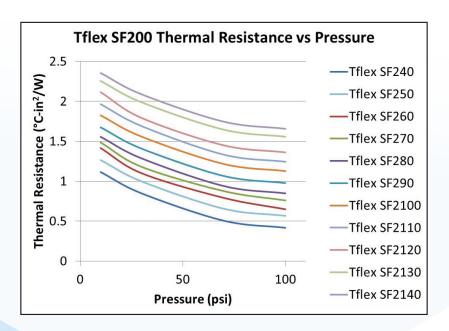
Preliminary

Tflex™ SF200 TYPICAL PROPERTIES

	Tflex™ SF200 10 - 30 mils	Tflex™ SF200 40 - 140 mils	TEST METHOD
Construction	Unreinforced, Ceramic filled pad		
Color	Rose	Rose	Visual
Thermal Conductivity (W/mK)	1.8	2.0	Hot Disk
Thickness Range (inches/mm)	0.010 - 0.030 / 0.25 - 0.75	0.040 - 0.140 / 1.00 - 3.56	
Thickness Tolerance (%)	± 10	± 10	
Density (g/cc)	2.8	2.8	Helium Pycnometer
Hardness (Shore 00)	73; 3 seconds 70; 30 seconds	68; 3 seconds 65; 30 seconds	ASTM D2240
Volatile Siloxane (D3-D10)	none detected*	none detected*	GC/MS in hexane
UL Flammability Rating (UL 94)	V0**	V0**	File E180840
Continuous Use Temperature (°C)	-20 to 120	-20 to 120	TGA
CTE (ppm/°C)	226.3; 25°C to 80°C 913.6; 80°C to 120°C	226.3; 25°C to 80°C 913.6; 80°C to 120°C	IPC-TM-650 2.4.24
Heat Capacity at 50°C(J/g-K)	0.79	0.79	ASTM E1269
Volume Resistivity, ohm-cm	1014	1014	ASTM D257
Dielectric Constant	4.8 at 1kHz 1.7 at 1MHz	5.8 at 1kHz 3.9 at 1MHz	ASTM D150
Bellcore (Telcordia) Silicone Extraction	Pass	Pass	TR-NWT-000930
Weight Loss at 120°C for 168 hrs (%)	<0.2	<0.2	TGA

^{*} Method detection limit = 40 ppm

^{**} pending

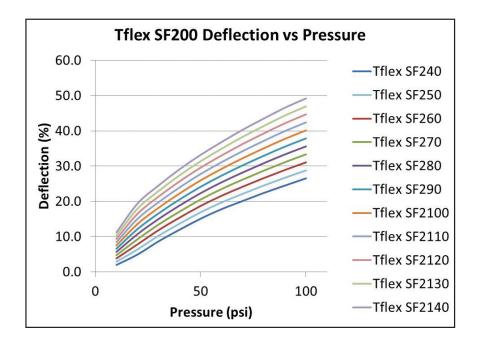




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STANDARD THICKNESSES

Standard thickness is 0.010-inch (0.25 mm) through 0.140-inch (3.56 mm) in 0.010-inch increments.

OPTIONS

Material is standard with both sides tacky; the -DF suffix indicates differential tack (one side not tacky).

MATERIAL NAME AND THICKNESS

TflexTM indicates Laird Technologies' gap filler product line. SF2XXX indicates Tflex SF200 product line with thickness in mils (0.001-inches)

EXAMPLES

 $Tflex^{TM} SF240 = standard 0.040-inch thick Tflex^{TM} SF200 material$

TflexTM SF2100 = standard 0.100-inch thick TflexTM SF200 material

Tflex[™] SF260 DF = standard 0.060-inch thick material with DF

Data for design engineer guidance only. Observed performance varies in application. Engineers are reminded to test the material in application.