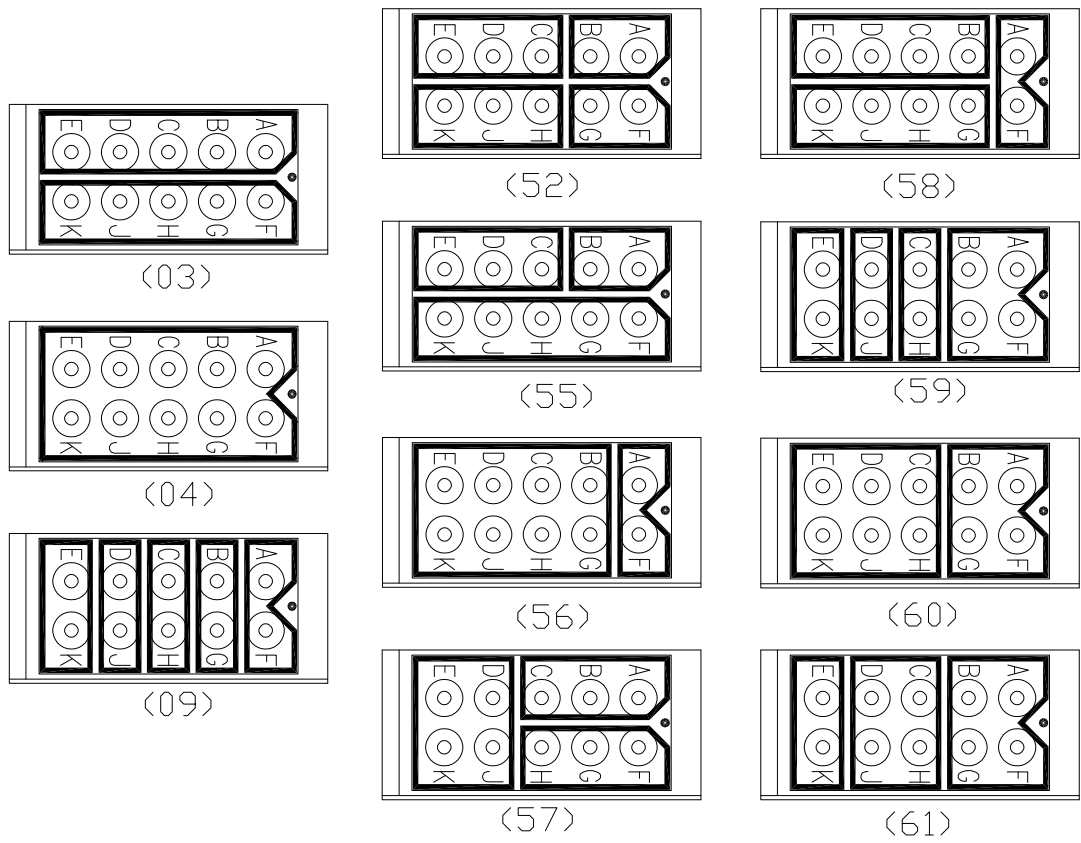
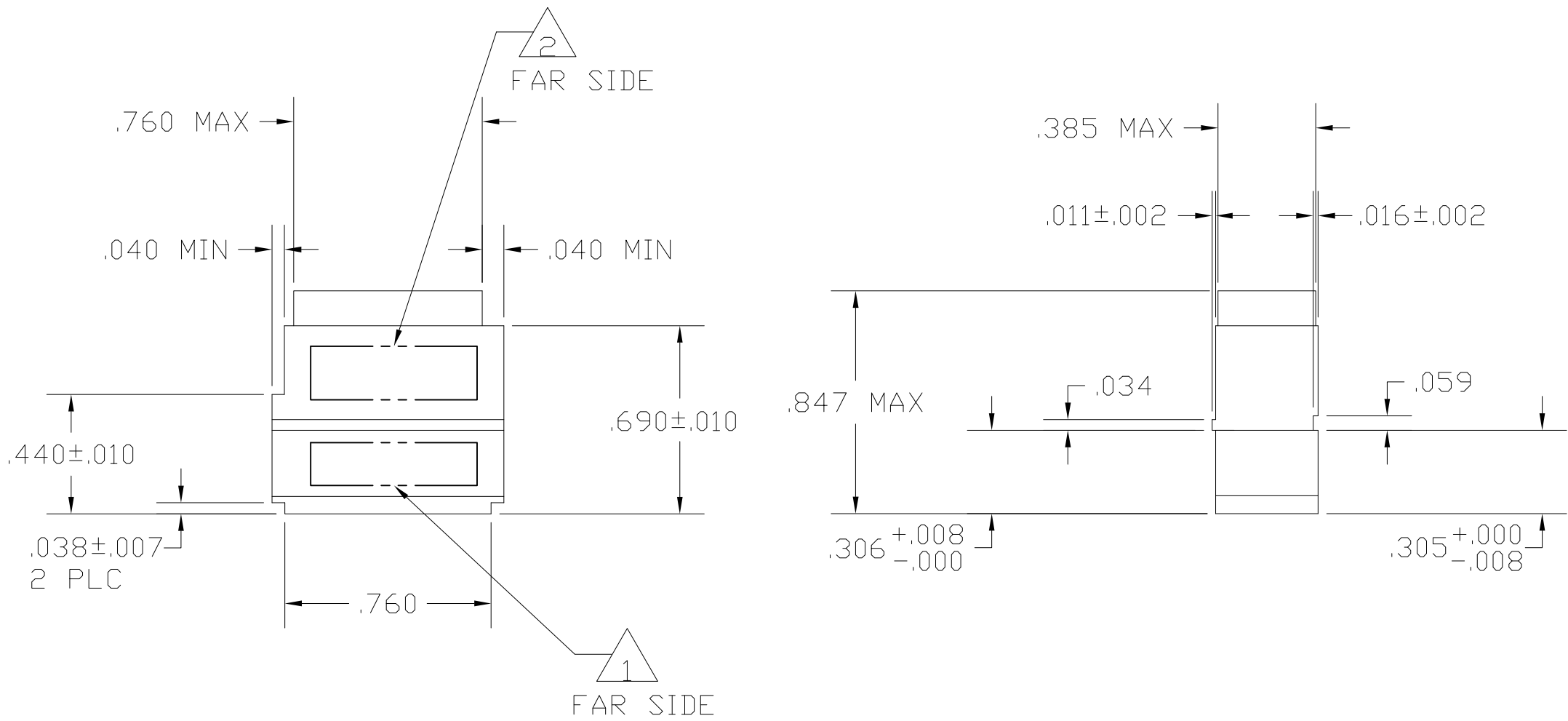
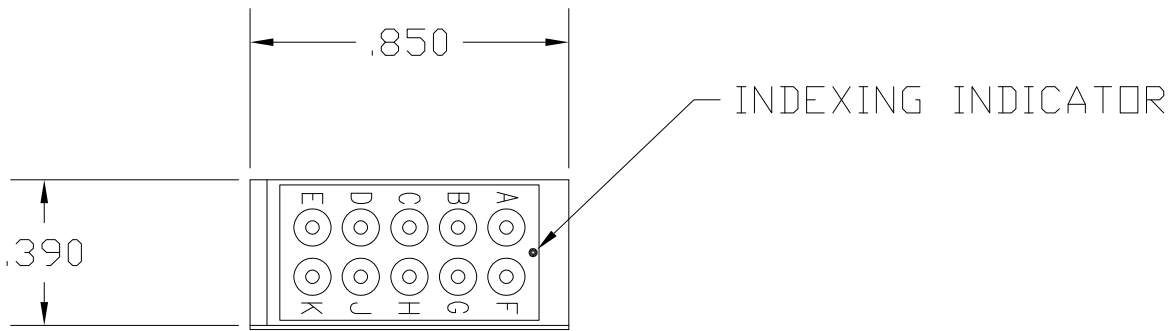


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DESCRIPTION	MATERIAL	FINISH
MODULE ASSEMBLY	EPOXY EPIALL 1908-B, 703381-1 OR E-484, 703510-1 OR FIBERITE E-8354, 18756-1	COLOR: BLACK
GROMMET	FLUORSILICONE BLEND	COLOR: BLUE
CONTACT SOCKET	BERYLLIUM COPPER ASTM-B194	GOLD PLATE PER MIL-G-45204
RETAINING CLIP	BERYLLIUM COPPER ASTM-B194 OR STAINLESS STEEL PER QQ-S-766	NONE
CONTACTS	COPPER ALLOY PER MIL-C-39029/1	GOLD PLATE PER MIL-G-45204
SEALING PLUGS	F.E.P. PER MIL-P-19468	COLOR: RED

P	F	REVISIONS				
		ZONE	LTR	DESCRIPTION	DATE	APPROVED
			A1	REVISED PER ECO-11-005030	21MAR11	HMR



BUSSING ARRANGEMENTS

- CONTACTS AND SEALING PLUGS ARE PACKAGED SEPARATELY WHEN REQUIRED.
- BUSSING ARRANGEMENT OUTLINE DENOTES INTERNAL ARRANGEMENT OF SOCKET CONTACTS.
- MARK MODULE ASSEMBLY WITH CUSTOMER PART NO., MILITARY PART NO. IF REQUIRED .060 MINIMUM HIGH CHARACTERS AT APPROXIMATE AREA SHOWN.
- MARK MODULE ASSEMBLY WITH "AMP", PART NO. AND DATE CODE .060 MINIMUM HIGH CHARACTERS AT APPROXIMATE AREA SHOWN.

DO NOT SCALE PRINT. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: 2 PLC DEC ± --- 3 PLC DEC ± .005 ANGLES ± ---				CONTRACT NO		TE Connectivity		PART NO	
MATERIAL		FINISH		DR	T.THOMPSON 06-24-94			NAME	
				CHK	J. HARMAN 7-7-94			MODULE, FEED-BACK SIZE 20 ASSEMBLY TJ	
				APPD	J. HARMAN 7-7-94				
				APPD	S. WRIGHT 7-7-94				
				DSGN APPD		SIZE	FSCM NO	DRAWING NO	
				OTHER APPD		C	00779	592624	
						SCALE	2 : 1	SHEET	1 OF 2



M81714/2-DC2							X						X	X	2-592624-2
	X														2-592624-1
	X												X	X	2-592624-0
		X													1-592624-9
M81714/2-DB3		X											X	X	1-592624-8
			X												1-592624-7
			X										X	X	1-592624-6
				X											1-592624-5
				X									X	X	1-592624-4
					X										1-592624-3
M81714/2-DC1					X								X	X	1-592624-2
						X									1-592624-1
M81714/2-DB2						X							X	X	1-592624-0
							X								592624-9
								X							592624-8
M81714/2-DD1								X					X	X	592624-7
									X						592624-6
M81714/2-DE1									X				X	X	592624-5
										X					592624-4
M81714/2-DA1										X			X	X	592624-3
											X				592624-2
M81714/2-DB1											X		X	X	592624-1

MARKING	6160595857565552090403	SEALING PLUG QTY 2	CONTACTS QTY 11	PART NO.
	BUSSING ARRANGEMENTS			

DO NOT SCALE PRINT. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON:
2 PLC DEC ± —
3 PLC DEC ± —
ANGLES ± —

MATERIAL

FINISH

CONTRACT NO

DR T.THOMPSON 06-24-94

CHK J. HARMAN 7-7-94

APPD J. HARMAN 7-7-94

APPD S. WRIGHT 7-7-94

DSGN APPD

OTHER APPD

TE Connectivity

NAME

SIZE C

FSCM NO 00779

DRAWING NO 592624

SCALE 1 : 1

SHEET 2 OF 2

PART NO

MODULE, FEED-BACK SIZE 20 ASSEMBLY TJ