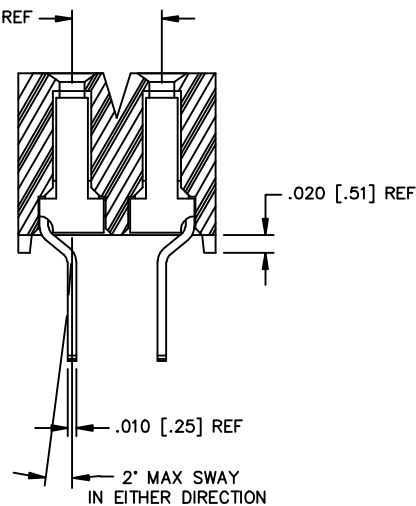
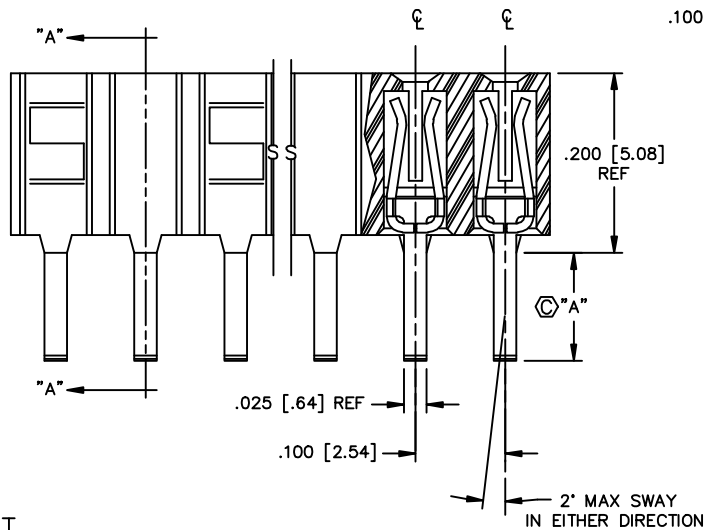
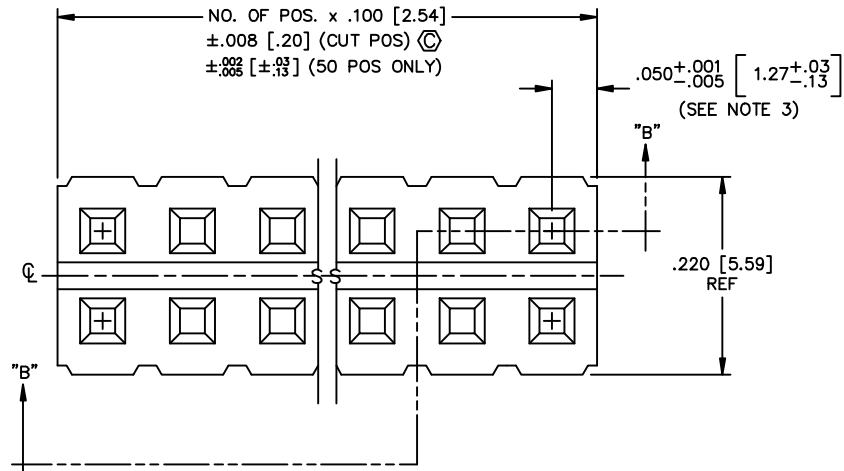


## NOTES:

1. CONTACT RETENTION 2 LB MIN  
EXCEPT ON POSITONS NEXT TO CUT, THEN 1 LB MIN.
2. MAX ALLOWABLE BOW: .006 [.15] IN/IN
3. "END WALLS" AFTER CUTTING SHOULD BE  $.015 \pm .001$  [.38  $\pm .03$ ].
4.  $\text{Ⓢ}$  REPRESENTS A CRITICAL DIMENSION.
5. CUT FLASH: .015 [.38] MAX WITH NO FLASH ALLOW IN HOLES.
6. .003 [.08] MAX TERMINAL BURR.
7. NOTE DELETED.



DIMENSIONS ARE IN INCHES

UNLESS OTHERWISE NOTED

TOLERANCES ARE:

ONE PLACE DECIMALS  $\pm .1$  [.3] THREE PLACE DECIMALS  $\pm .005$  [.13]  
TWO PLACE DECIMALS  $\pm .01$  [.3] FOUR PLACE DECIMALS  $\pm .0020$  [.051]

ANGLES  
 $\pm 2^\circ$

TITLE: CLOSED ENTRY  
SOCKET STRIP  
DOUBLE ROW ASSEMBLY

DWG NO:

CES-1XX-XX-X-D

SHEET 1 OF 1

CES-1XX-XX-X-D

## POSITION SPECIFICATIONS

-01 THRU -50

## CONTACT LEAD STYLE

-01: "A" =  $.128 \pm .004$  [3.25  $\pm .10$ ]  
(USE C-45-01-X)

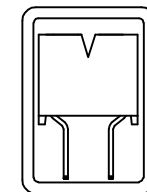
-02: "A" = .223 [5.66] (USE C-45-02-X)

## ROW SPECIFICATION

-D: DOUBLE  
(USE CES-XX-D)

## PLATING SPECIFICATIONS

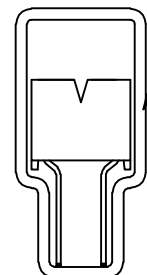
-T: TIN - SPECIFY -T IN CONTACT SUFFIX -X  
-G: GOLD - SPECIFY -G IN CONTACT SUFFIX -X  
-S: SELECTIVE - SPECIFY -S IN CONTACT SUFFIX -X  
-F: FLASH GOLD - SPECIFY -F IN CONTACT SUFFIX -X  
(AVAILABLE IN -01 LEAD STYLE ONLY)



PT-1-24-01-95

## PACKAGING VIEW LEAD STYLE -01

SCALE: .75



PT-1-24-02-53

## PACKAGING VIEW LEAD STYLE -02

SCALE: .75

NOTE:  
PINS TO ALL BE FACING  
THE SAME DIRECTION

## PACKAGING TABLE (5 POS MIN)

| CONTACT LEAD STYLE | PACKAGING TUBE | TUBE PLUG |
|--------------------|----------------|-----------|
| -01                | PT-1-24-01-95  | TP-09     |
| -02                | PT-1-24-02-53  | TP-09     |

DO NOT SCALE  
FROM THIS PRINT

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INCLUDING PHOTOCOPYING,  
RECORDING, OR BY ANY  
INFORMATION STORAGE AND  
RETRIEVAL SYSTEM, WITHOUT  
THE WRITTEN CONSENT OF SAMTEC INC.

MATERIAL:  
GLASS FILLED POLYESTER  
COLOR: BLACK

TERMINAL:  
PHOS BRONZE

**samtec**

520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150  
PHONE (812) 944-6733 P.O. BOX 1147  
CODE 55322

MADE BY:

REIDINGER 9-9-92

CES-1XX-XX-X-D  
SHEET 1 OF 1