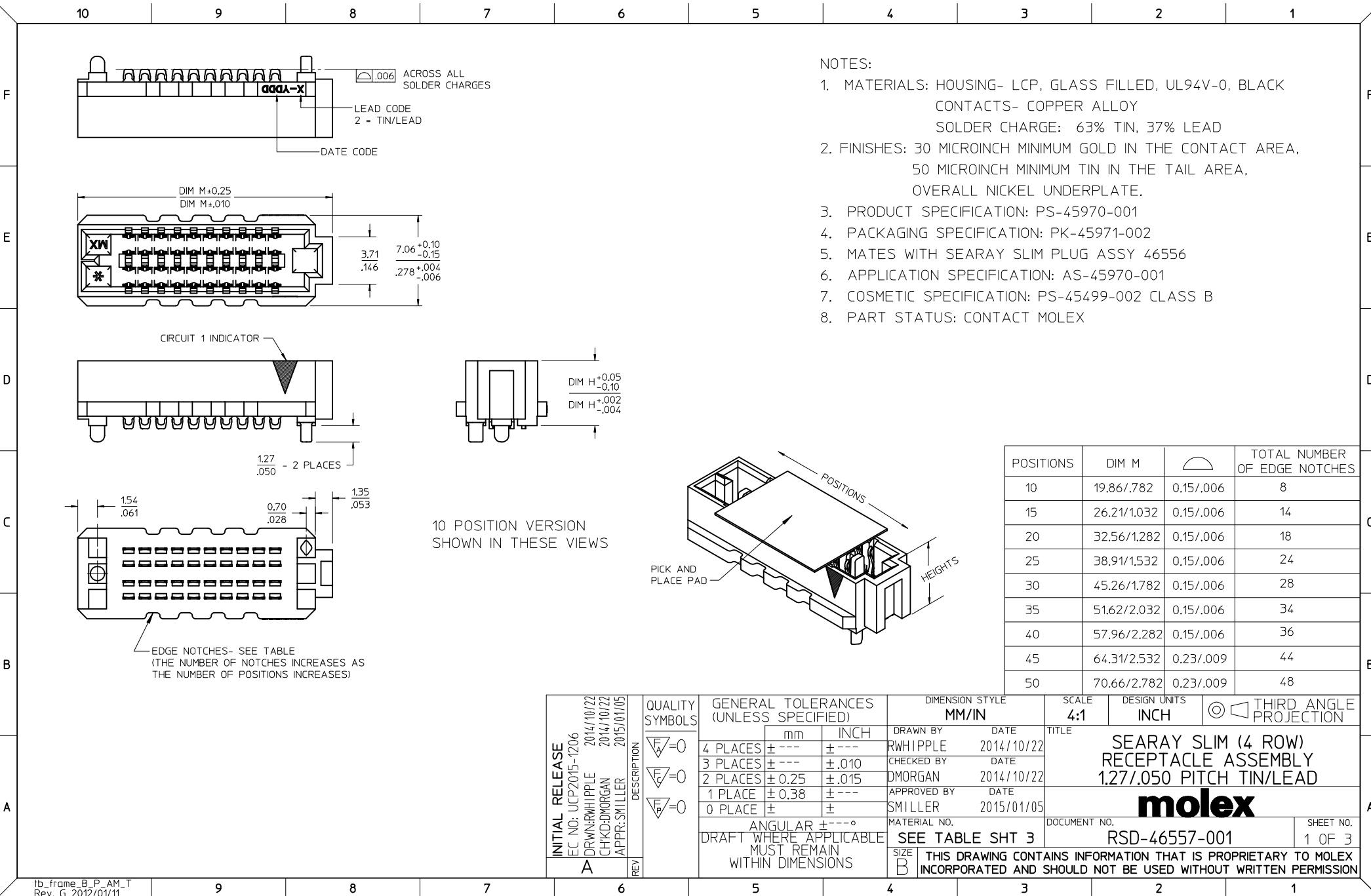


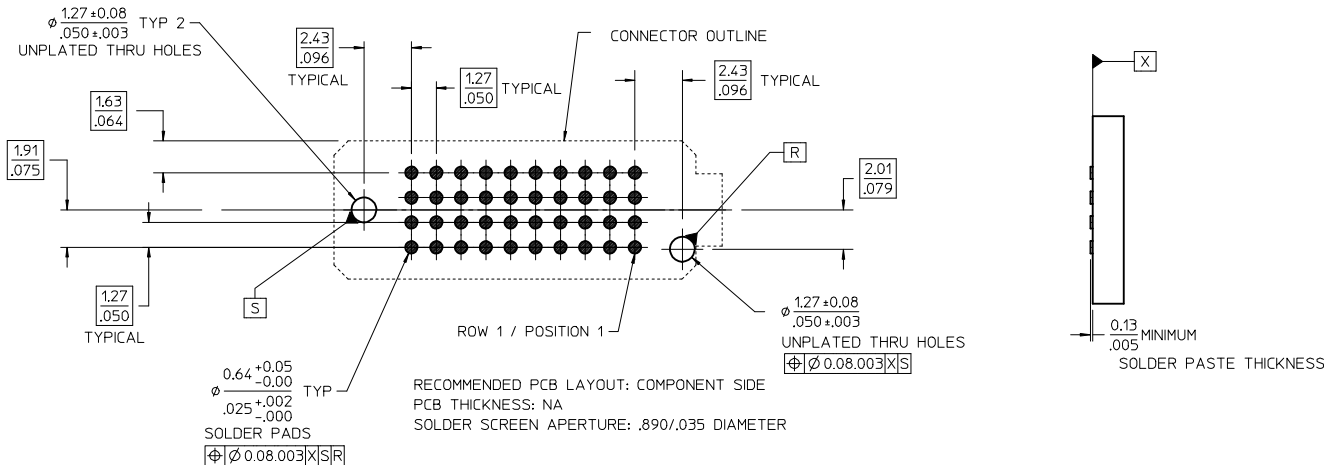


NOTES:

1. MATERIALS: HOUSING- LCP, GLASS FILLED, UL94V-0, BLACK
CONTACTS- COPPER ALLOY
SOLDER CHARGE: 63% TIN, 37% LEAD
2. FINISHES: 30 MICROINCH MINIMUM GOLD IN THE CONTACT AREA,
50 MICROINCH MINIMUM TIN IN THE TAIL AREA,
OVERALL NICKEL UNDERPLATE.
3. PRODUCT SPECIFICATION: PS-45970-001
4. PACKAGING SPECIFICATION: PK-45971-002
5. MATES WITH SEARAY SLIM PLUG ASSY 46556
6. APPLICATION SPECIFICATION: AS-45970-001
7. COSMETIC SPECIFICATION: PS-45499-002 CLASS B
8. PART STATUS: CONTACT MOLEX

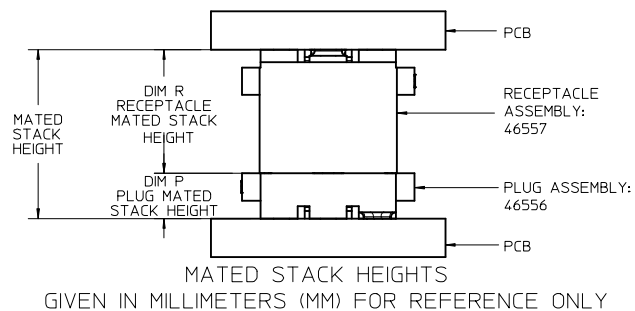
POSITIONS	DIM M		TOTAL NUMBER OF EDGE NOTCHES
10	19.86/782	0.15/.006	8
15	26.21/1032	0.15/.006	14
20	32.56/1282	0.15/.006	18
25	38.91/1532	0.15/.006	24
30	45.26/1782	0.15/.006	28
35	51.62/2032	0.15/.006	34
40	57.96/2282	0.15/.006	36
45	64.31/2532	0.23/.009	44
50	70.66/2782	0.23/.009	48

INITIAL RELEASE EC NO: UCP2015-1206 DRAWN: RWHIPPLE 2014/10/22 CHKD: DMORGAN 2014/10/22 APPR: SMILLER 2015/01/05 REV A	QUALITY SYMBOLS 	GENERAL TOLERANCES (UNLESS SPECIFIED) mm INCH 4 PLACES ± --- ± --- 3 PLACES ± --- ± .010 2 PLACES ± 0.25 ± .015 1 PLACE ± 0.38 ± --- 0 PLACE ± ± ANGULAR ± --- ° DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	DIMENSION STYLE MM/IN DRAWN BY DATE RWHIPPLE 2014/10/22 CHECKED BY DATE DMORGAN 2014/10/22 APPROVED BY DATE SMILLER 2015/01/05 MATERIAL NO. SEE TABLE SHT 3 SIZE B	SCALE 4:1 DESIGN UNITS INCH THIRD ANGLE PROJECTION SEARAY SLIM (4 ROW) RECEPTACLE ASSEMBLY 1.27/.050 PITCH TIN/LEAD molex DOCUMENT NO. RSD-46557-001 SHEET NO. 1 OF 3



		DIM R RECEPTACLE STACK HEIGHT				
		MM	5.0	6.0	6.5	7.5
DIM P PLUG STACK HEIGHT	2.0	7.0	8.0	8.5	9.5	10.0
	3.0	8.0	9.0	9.5	10.5	11.0
	3.5	8.5	9.5	10.0	11.0	11.5
	2.5	7.5	8.5	9.0	10.0	10.5
	4.5	9.5	10.5	11.0	12.0	12.5
	5.0	10.0	11.0	11.5	12.5	13.0
		7.0	12.0	13.0	13.5	14.5

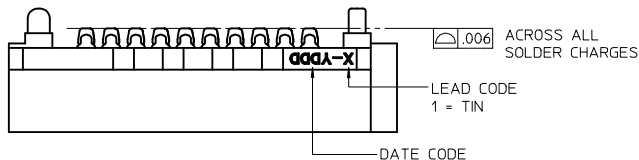
MATED STACK HEIGHTS
GIVEN IN MILLIMETERS (MM) FOR REFERENCE ONLY



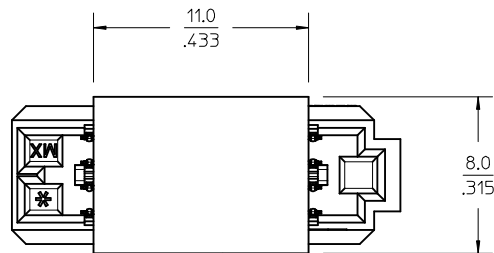
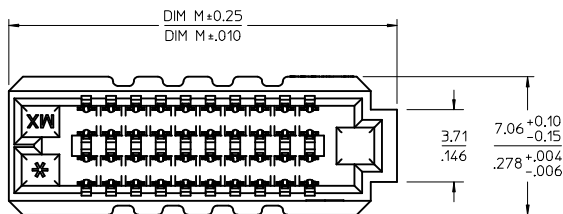
MATED STACK HEIGHTS
GIVEN IN MILLIMETERS (MM) FOR REFERENCE ONLY

SEE SHEET 1 EC NO: UCP2015-1206 DRAWN BY: RWHIPPLE CHKD: DMORGAN APPR: SMILLER 2014/10/22 2014/10/22 2015/01/05	QUALITY SYMBOLS F_A=0 F_B=0 F_C=0	DESCRIPTION	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION				
					MM/IN		4:1	INCH					
					DRAWN BY DATE		TITLE SEARAY SLIM (4 ROW) RECEPTACLE ASSEMBLY 1.27/.050 PITCH TIN/LEAD						
					2014/10/22								
					CHECKED BY DATE								
					2014/10/22		molex						
					APPROVED BY DATE								
					2015/01/05								
					MATERIAL NO.		DOCUMENT NO.					SHEET NO.	
					SEE TABLE SHT 3		RSD-46557-001					2 OF 3	
		SIZE B		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION									

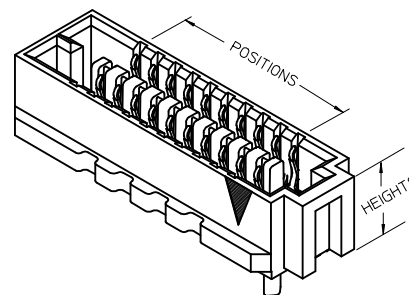
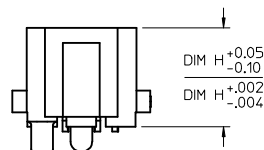
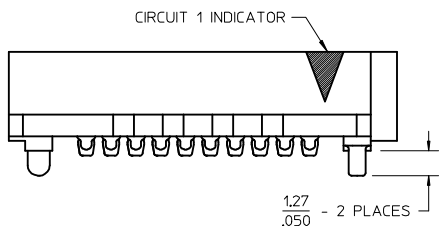
10 9 8 7 6 5 4 3 2 1



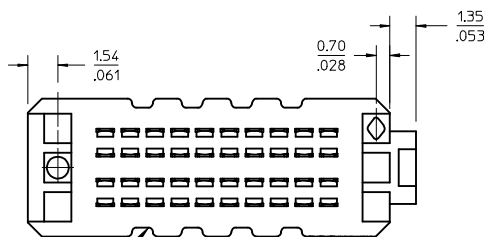
NOTE: THESE CODES MAY BE LOCATED
ON EITHER SIDE OF THE HOUSING



PICK AND PLACE PAD
(SHOWN IN THIS VIEW ONLY)



10 POSITION VERSION
SHOWN IN THESE VIEWS



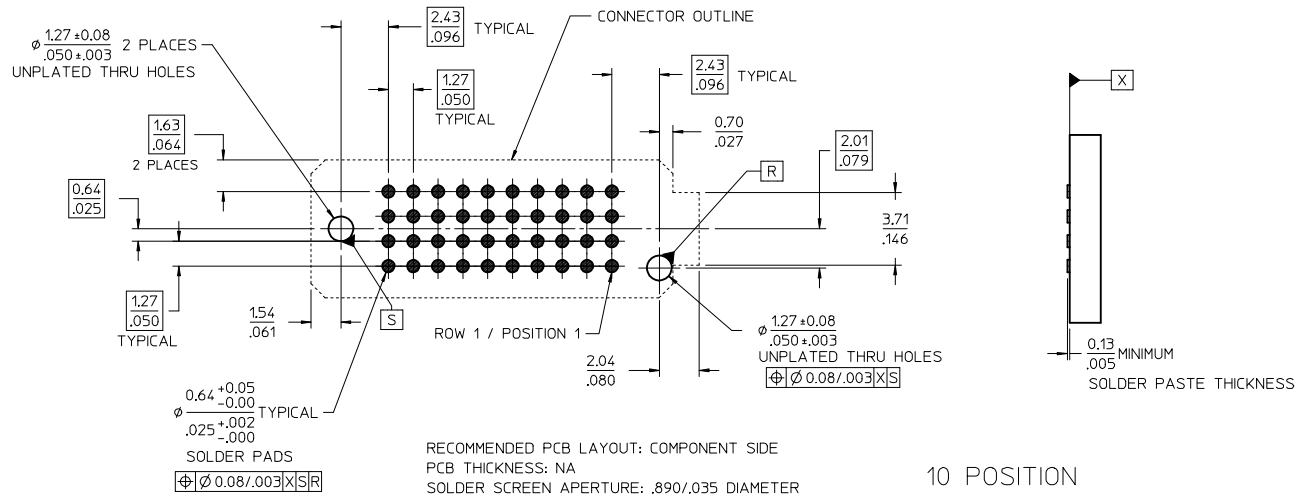
EDGE NOTCHES- SEE TABLE
(THE NUMBER OF NOTCHES INCREASES AS
THE NUMBER OF POSITIONS INCREASES)

NOTES:

1. MATERIALS: HOUSING: GLASS FILLED LCP (LIQUID CRYSTAL POLYMER),
UL94V-0, BLACK
CONTACTS: COPPER ALLOY
SOLDER CHARGE: 95.5% TIN, 3.8% SILVER, 0.7 % COPPER
2. FINISHES: 30 MICROINCH MINIMUM GOLD IN THE CONTACT AREA,
50 MICROINCH MINIMUM TIN IN THE TAIL AREA,
OVERALL NICKEL UNDERPLATE.
3. PRODUCT SPECIFICATION: PS-45970-001
4. PACKAGING SPECIFICATION: PK-45971-002 (TAPE AND REEL)
5. MATES WITH SEARAY SLIM PLUG ASSY SERIES 46556
6. APPLICATION SPECIFICATION: AS-45970-001
7. COSMETIC SPECIFICATION: PS-45499-002 CLASS B
8. PART STATUS: CONTACT MOLEX

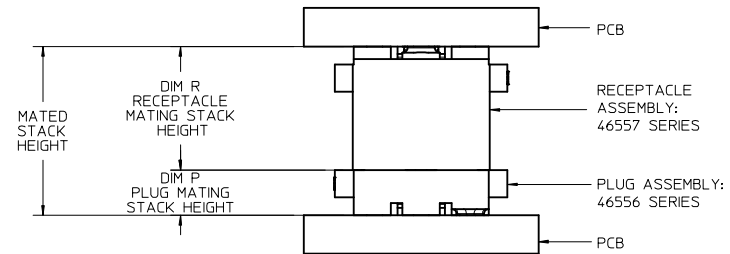
POSITIONS	DIM M		TOTAL NUMBER OF EDGE NOTCHES
10	19.88/1.784	0.15/0.006	8
15	26.23/1.034	0.15/0.006	14
20	32.58/1.284	0.15/0.006	18
25	38.93/1.534	0.15/0.006	24
30	45.28/1.784	0.15/0.006	28
35	51.63/2.034	0.15/0.006	34
40	57.98/2.284	0.15/0.006	38
45	64.33/2.534	0.23/0.009	44
50	70.68/2.784	0.23/0.009	48

CLARIFY OVERALL LENGTH EC NO: UCP2015-5493 DRAWN:SYANG01 2015/06/25 CHKD:TIBARRA 2015/08/04 APPR:SMILLER 2015/08/07 O	QUALITY SYMBOLS  =0  =0  =0	DESCRIPTION	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE		SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION			
				MM/IN		4:1	INCH				
						DRAWN BY DATE		SEARAY SLIM (4 ROW) RECEPTACLE ASSEMBLY 1.27/.050 PITCH molex			
						CHECKED BY DATE					
						APPROVED BY DATE					
REV			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	mm INCH		MATERIAL NO.		DOCUMENT NO.		SHEET NO.	
				4 PLACES ± --- ± ---		TGREGORI 2007/05/21		SD-46557-001		1 OF 3	
				3 PLACES ± --- ± .010		JCOMERC I 2007/05/21					
				2 PLACES ± 0.25 ± .015		JCOMERC I 2007/05/21					
		1 PLACE ± 0.38 ± ---		JCOMERC I 2010/03/05							
		0 PLACE ± ±									
		ANGULAR ± ---°									
				SEE TABLE SHT 3							
				SIZE B		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					



		DIM R RECEPTACLE STACK HEIGHT					
		MM	5.0	6.0	6.5	7.5	8.0
DIM P PLUG STACK HEIGHT	2.0	7.0	8.0	8.5	9.5	10.0	10.5
	3.0	8.0	9.0	9.5	10.5	11.0	11.5
	3.5	8.5	9.5	10.0	11.0	11.5	12.0
	2.5	7.5	8.5	9.0	10.0	10.5	11.0
	4.5	9.5	10.5	11.0	12.0	12.5	13.0
	5.0	10.0	11.0	11.5	12.5	13.0	13.5
	7.0	12.0	13.0	13.5	14.5	15.0	15.5

MATED STACK HEIGHTS
GIVEN IN MILLIMETERS (MM) FOR REFERENCE ONLY



STACK HEIGHTS
GIVEN IN MILLIMETERS (MM) FOR REFERENCE ONLY

SEE SHEET 1 EC NO: UCP2015-5493 DRAWN: SVANG01 2015/06/25 CHKD: TIBARRA 2015/08/04 APPR: SMILLER 2015/08/07	QUALITY SYMBOLS <
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MATING STACK HEIGHTS (DIMENSION R)
GIVEN IN MILLIMETERS (MM) FOR REFERENCE ONLY

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Rev. G 2012/01/11