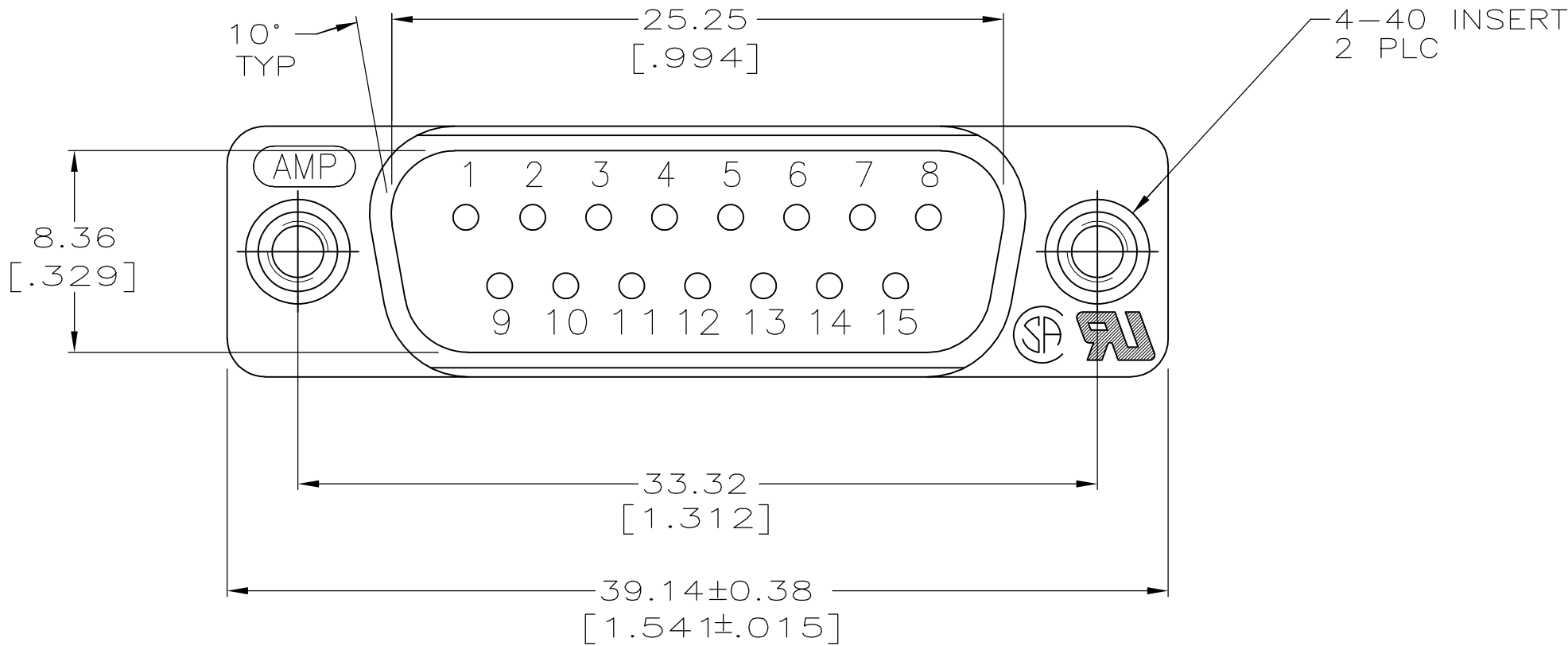
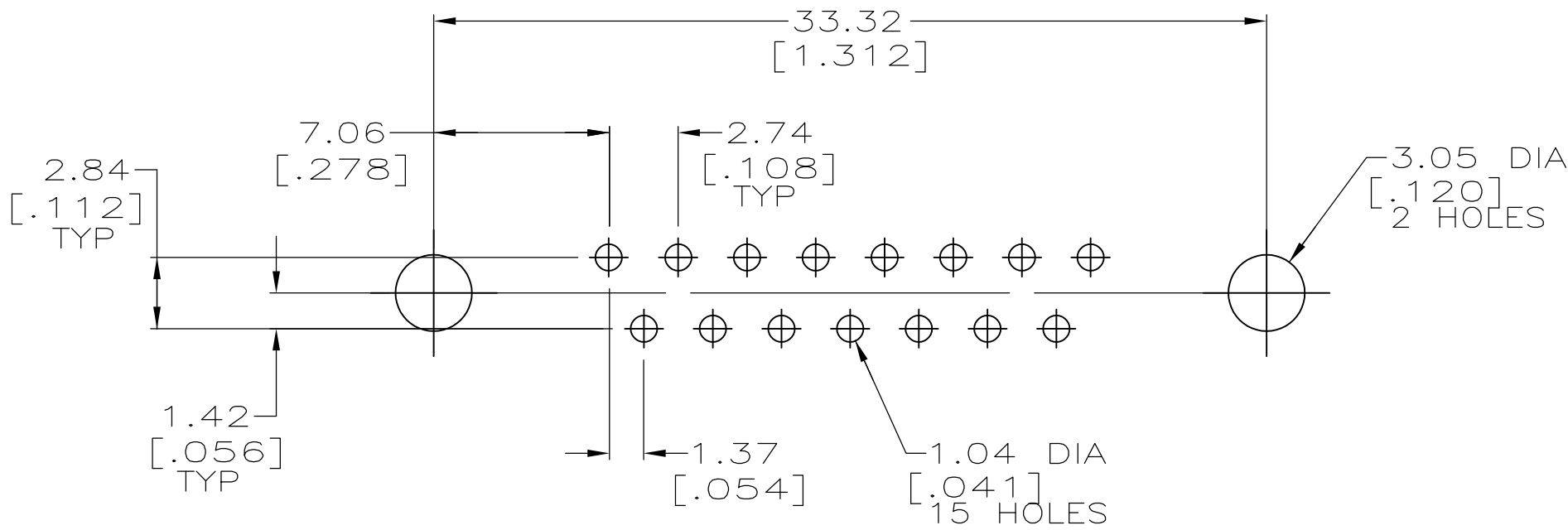
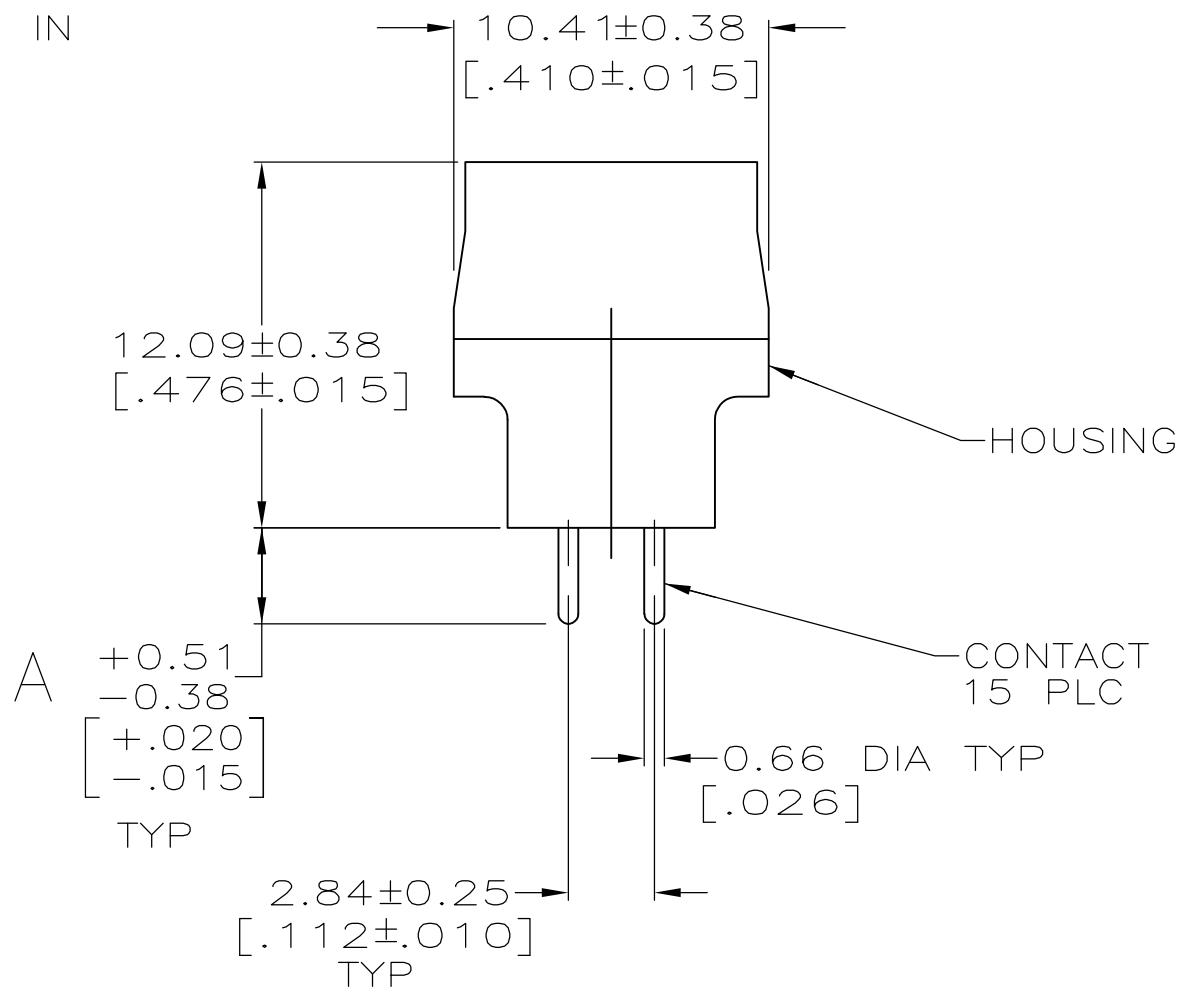
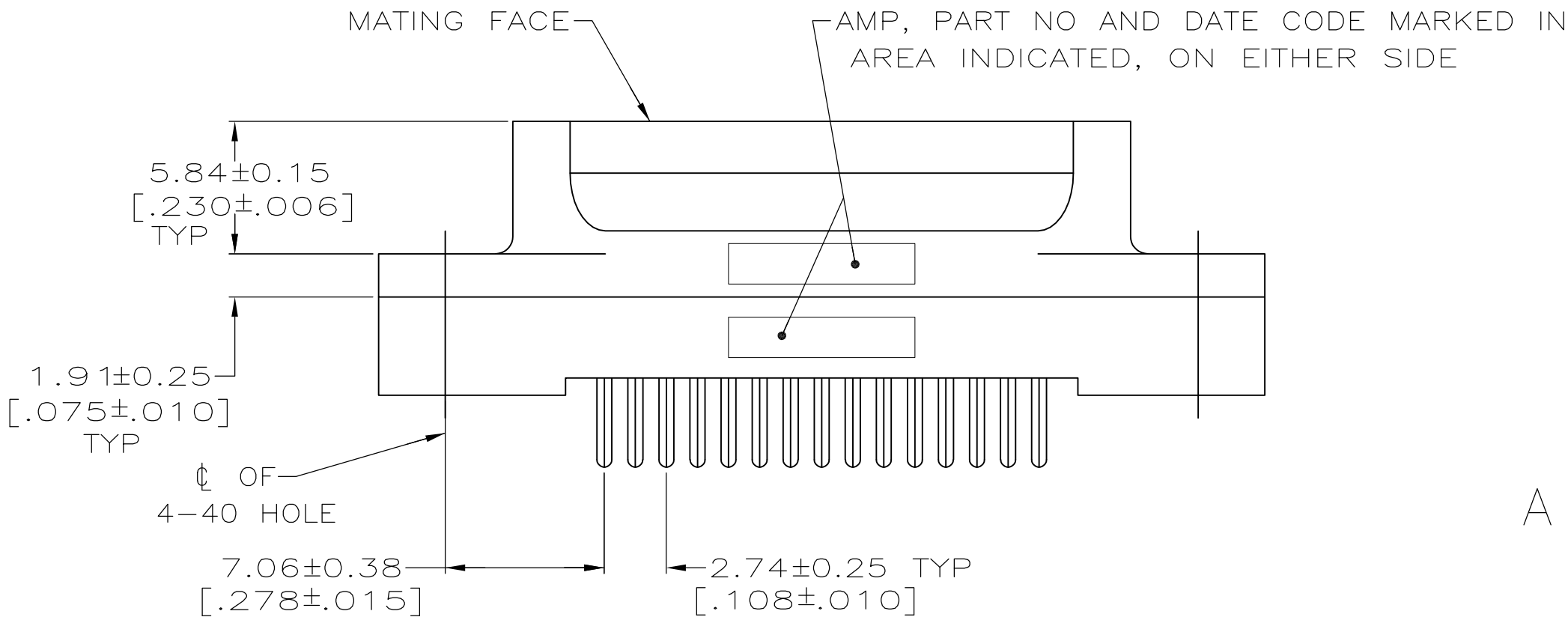


LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN APVD
GP	00		J	REVISED PER ECO-06-028338	11/DEC/06	ZMR EDB
			J1	REVISED PER ECO-09-021826	07JAN10	KK AEG

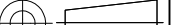


- 1 HOUSING: BLACK POLYESTER, UL 94V-0 RATED;
CONTACTS: BRASS
INSERTS: BRASS
- 2 GOLD PLATED FOR LENGTH OF 3.81 [.150] MIN FROM MATING END, GOLD FLASH IN MATED AREA, 2.54μm [.000100] MIN TIN OR TIN-LEAD FOR A LENGTH OF DIMENSION A FROM OPPOSITE END, BOTH OVER 1.27μm [.000050] MIN NICKEL.
- 3 GOLD PLATED FOR LENGTH OF 3.81 [.150] MIN FROM MATING END, 0.76μm [.000030] MIN GOLD IN MATED AREA, 2.54μm [.000100] MIN TIN OR TIN-LEAD FOR A LENGTH OF DIMENSION A FROM OPPOSITE END, BOTH OVER 1.27μm [.000050] MIN NICKEL.
-OR-
GOLD FLASH OVER PALLADIUM NICKEL FOR A LENGTH OF 3.81 [.150] MIN FROM MATING END, 0.76μm [.000030] MIN PALLADIUM NICKEL IN MATED AREA, 2.54μm [.000100] MIN TIN OR TIN-LEAD FOR A LENGTH OF DIMENSION A FROM OPPOSITE END, BOTH OVER 1.27μm [.000050] MIN NICKEL.
- 4 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



RECOMMENDED PC BOARD
MOUNTING DIMENSIONS

OBSOLETE	6.35	[.250]	3	745052-6
OBSOLETE	6.35	[.250]	2	745052-5
OBSOLETE	4.32	[.170]	3	745052-4
OBSOLETE	4.32	[.170]	2	745052-3
	3.18	[.125]	3	745052-2
4 OBSOLETE	3.18	[.125]	2	745052-1
		DIMENSION A	CONTACT FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J. MCCLINTON CHK R. STONE APVD C. ROHDE		11-15-89 2-1-90 2-2-90		tyco Electronics		Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		NAME		PLUG ASSEMBLY, SIZE 2, 15 POSN, VERTICAL, AMPLIMITE® HD-20	
		0 PLC ± - 1 PLC ± - 2 PLC ± 0.13 [.005] 3 PLC ± - 4 PLC ± - ANGLES ± 2°		APPLICATION SPEC		SIZE		CAGE CODE	
MATERIAL		FINISH		WEIGHT		DRAWING NO		RESTRICTED TO	
		CONTACTS: SEE TABLE		-		A2 00779		C-745052	
CUSTOMER DRAWING						SCALE		SHEET	
						NTS		1 of 1	
								REV J1	