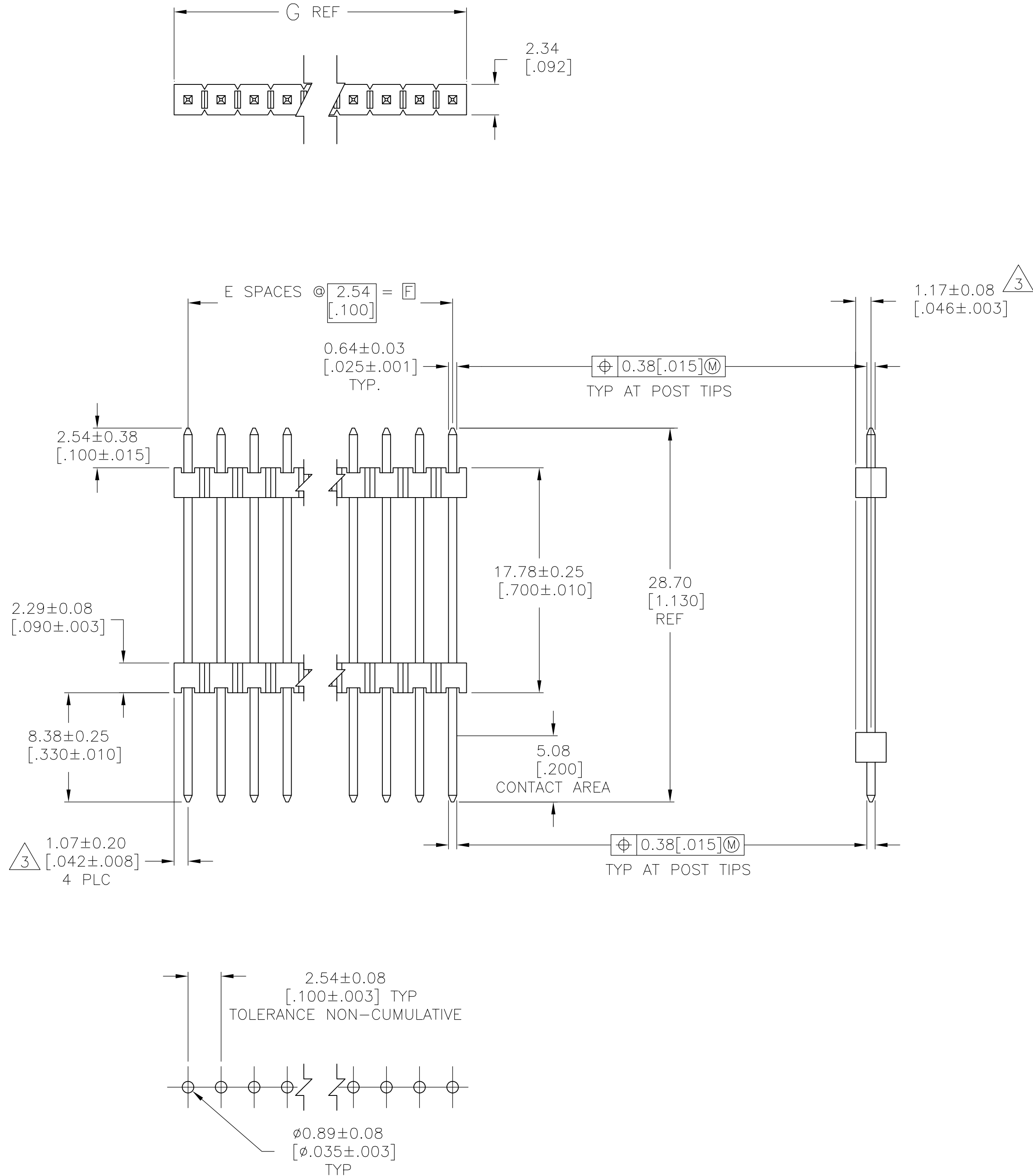


LOC	DIST	REVISIONS					
AD	OO	P	LTR	DESCRIPTION	DATE	DWN	APVD
			A1	REVISED PER ECO-11-004820	11MAR11	RK	HMR

1. ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
2. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
3. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
4. HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
5. FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, 0.00254-0.00508 [.000100-.000200] MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER 0.00127 [.000050] NICKEL.
6. FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, 0.00254-0.00508 [.000100-.000200] MATTE TIN ON SOLDER TAIL, ALL OVER 0.00127 [.000050] NICKEL.



RECOMMENDED HOLE LAYOUT

5	101.19 [3.984]	99.06 [3.900]	39	40	4-146472-0
	98.65 [3.884]	96.52 [3.800]	38	39	3-146472-9
	96.11 [3.784]	93.98 [3.700]	37	38	3-146472-8
	93.57 [3.684]	91.44 [3.600]	36	37	3-146472-7
	91.03 [3.584]	88.90 [3.500]	35	36	3-146472-6
	88.49 [3.484]	86.36 [3.400]	34	35	3-146472-5
	85.95 [3.384]	83.82 [3.300]	33	34	3-146472-4
	83.41 [3.284]	81.28 [3.200]	32	33	3-146472-3
	80.87 [3.184]	78.74 [3.100]	31	32	3-146472-2
	78.33 [3.084]	76.20 [3.000]	30	31	3-146472-1
	75.79 [2.984]	73.66 [2.900]	29	30	3-146472-0
	73.25 [2.884]	71.12 [2.800]	28	29	2-146472-9
	70.71 [2.784]	68.58 [2.700]	27	28	2-146472-8
	68.17 [2.684]	66.04 [2.600]	26	27	2-146472-7
	65.63 [2.584]	63.50 [2.500]	25	26	2-146472-6
	63.09 [2.484]	60.96 [2.400]	24	25	2-146472-5
	60.55 [2.384]	58.42 [2.300]	23	24	2-146472-4
	58.01 [2.284]	55.88 [2.200]	22	23	2-146472-3
	55.47 [2.184]	53.34 [2.100]	21	22	2-146472-2
	52.93 [2.084]	50.80 [2.000]	20	21	2-146472-1
	50.39 [1.984]	48.26 [1.900]	19	20	2-146472-0
	47.85 [1.884]	45.72 [1.800]	18	19	1-146472-9
	45.31 [1.784]	43.18 [1.700]	17	18	1-146472-8
	42.77 [1.684]	40.64 [1.600]	16	17	1-146472-7
	40.23 [1.584]	38.10 [1.500]	15	16	1-146472-6
	37.69 [1.484]	35.56 [1.400]	14	15	1-146472-5
	35.15 [1.384]	33.02 [1.300]	13	14	1-146472-4
	32.61 [1.284]	30.48 [1.200]	12	13	1-146472-3
	30.07 [1.184]	27.94 [1.100]	11	12	1-146472-2
	27.53 [1.084]	25.40 [1.000]	10	11	1-146472-1
	24.99 [.984]	22.86 [.900]	9	10	1-146472-0
	22.45 [.884]	20.32 [.800]	8	9	146472-9
19.91 [.784]	17.78 [.700]	7	8	146472-8	
17.37 [.684]	15.24 [.600]	6	7	146472-7	
14.83 [.584]	12.70 [.500]	5	6	146472-6	
12.29 [.484]	10.16 [.400]	4	5	146472-5	
9.75 [.384]	7.62 [.300]	3	4	146472-4	
7.21 [.284]	5.08 [.200]	2	3	146472-3	
4.67 [.184]	2.54 [.100]	1	2	146472-2	
2.13 [.084]	— —	—	1	146472-1	
PLATING	G	F	E	NO. OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG. NO.	E. BRANDBERG		13MAR97	 TE Connectivity		
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED:	CHK.	G. HUBNICZKI	13MAR97			
		APVD	G. HUBNICZKI	13MAR97				
		PRODUCT SPEC						
		1 PLC ± 2 PLC ± 3 PLC ± 0.51[.02] 4 PLC ± 0.127[.005] 5 PLC ± 0.0127[.0005]	APPLICATION SPEC		NAME HEADER ASSEMBLY, MOD II, STACKING, SINGLE ROW, .025 SQ.POST, UNSHROUDED			
FINISH		WEIGHT		SIZE		CAGE CODE	DRAWING NO.	RESTRICTED TO
MATERIAL 		SEE TABLE		A1		00779	C146472	1 OF 2
		CUSTOMER DRAWING						

