

**3M** Science.  
Applied to Life.™



**Quiet, cushion  
and protect  
whatever you need.**

**3M™ Bumpon™ Protective Products**

# Easy-to-apply shapes, sizes, and colors match your application requirements.

3M™ Bumpon™ Protective Products reduce noise, vibration and put an end to scratches. They cushion, provide spacing, stability and skid-resistance. All with pre-applied, pressure sensitive adhesives, that eliminate the need for screws, rivets or application equipment.

Choose from standard molded shapes including resilient pads, feet, buttons, strips, bumpers or spacers.

## 3M™ Bumpon™ Protective Products offer proven performance.

- ▶ Pressure sensitive adhesives bond fast and permanently when pressed to most clean, dry, and smooth surfaces
- ▶ Made from long lasting resilient elastomers, that remain flexible, and provide excellent cushioning and noise damping properties
- ▶ High coefficient of friction resists skidding on most surfaces
- ▶ Easy to remove liner ensures fast application with no screws, rivets or application tools



## Guidelines for choosing your 3M™ Bumpon™ Protective Products

Select the right easy-to-apply 3M™ Pressure Sensitive Adhesive for your substrate.

|             |                                                                                                                                                                                                |
|-------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>A-20</b> | Acrylic, excellent shear strength properties, good on high surface energy substrates like metal, glass and high surface energy plastics.                                                       |
| <b>R-25</b> | Synthetic Rubber, very high tack adhesive, excellent initial adhesion, works best on low surface energy substrates and coated surfaces, like textured or powder-coated paint and polypropylene |
| <b>R-30</b> | Natural Rubber, high tack, good initial adhesion, also good for low surface energy substrates, versatile adhesive that works well on most surfaces.                                            |

Choose the shape and design according to your application requirements.

Square shapes are challenging to align; round offer easier placement.

### Alignment



Small or large contact area.

### Point of contact



Low or high profile with different heights and diameters.

### Profile



# Harness the quiet stabilizing quality of 3M™ Bumpon™ Protective Products for a host of applications:

## Home

***Take the edge off noise and put an end to scratches***

- ▶ Kitchen cabinets
- ▶ Door knob stops
- ▶ Feet on small kitchen appliances
- ▶ Cutting boards
- ▶ Picture frames
- ▶ Garbage compactor



## Electronics

***Enable heat dissipation with spacers and stabilize products with non-slip, non-skid feet***

- ▶ Protective feet on devices
- ▶ Gasketing
- ▶ Stand-offs

## Automotive/Aerospace

***Quiet buzzes, squeaks, and rattles***

- ▶ Glove box cushioning
- ▶ Trunk
- ▶ Windshield spacers
- ▶ Head light spacers
- ▶ Sunroof/moonroof
- ▶ Drink holder assemblies
- ▶ Mini-blind surface protection for semi trucks/RVs
- ▶ Fold-out shelf cushioning spacer on planes/RVs



## General Industrial/Office

***Protect surfaces, cushion, prevent marring, slippage and shifting***

- ▶ Feet for organizers/awards
- ▶ Cushioning strips on freezers/cold storage units in grocery stores
- ▶ Knife or tool grip inserts/protectors

**Don't see the application or Bumpon you're looking for?**  
**Please visit us at [3M.com/Bumpon](https://www.3m.com/Bumpon)**

# Key 3M™ Bumpons™

## Molded Shapes

| Format      | 3M Bumpon Product Number | Color(s)    | Adhesive         | Width (in) | Width (mm) | Height (in) | Height (mm) | Hardness Shore A |
|-------------|--------------------------|-------------|------------------|------------|------------|-------------|-------------|------------------|
| Transparent | SJ5382                   | c           | Acrylic          | 0.25       | 6.35       | 0.08        | 1.91        | 72               |
|             | SJ5302                   | c           | Acrylic          | 0.31       | 7.93       | 0.09        | 2.16        | 72               |
|             | SJ5306                   | c           | Acrylic          | 0.38       | 9.53       | 0.15        | 3.81        | 72               |
|             | SJ5303                   | c           | Acrylic          | 0.44       | 11.18      | 0.20        | 5.08        | 72               |
|             | SJ5312                   | c           | Acrylic          | 0.50       | 12.70      | 0.14        | 3.56        | 72               |
| Quiet Clear | SJ1026                   | c           | Acrylic          | 0.31       | 8.00       | 0.08        | 2.00        | 67               |
|             | SJ6506                   | c           | Synthetic Rubber | 0.38       | 9.53       | 0.15        | 3.81        | 55               |
|             | SJ1020                   | c           | Acrylic          | 0.39       | 10.00      | 0.08        | 2.00        | 67               |
|             | SJ6553                   | c           | Synthetic Rubber | 0.43       | 11.00      | 0.12        | 3.05        | 55               |
|             | SJ6561                   | c           | Synthetic Rubber | 0.43       | 11.00      | 0.15        | 3.81        | 55               |
|             | SJ6512                   | c           | Synthetic Rubber | 0.50       | 12.70      | 0.14        | 3.56        | 55               |
| Hemisphere  | SJ5702                   | b           | Rubber Blend     | 0.31       | 7.90       | 0.09        | 2.20        | 67               |
|             | SJ5003                   | g, b        | Rubber Blend     | 0.44       | 11.18      | 0.20        | 5.08        | 72               |
|             | SJ5027                   | w, g, b     | Rubber Blend     | 0.63       | 16.00      | 0.31        | 7.93        | 72               |
|             | SJ5017                   | w, g, b     | Rubber Blend     | 0.75       | 19.05      | 0.38        | 9.65        | 72               |
|             | SJ5009                   | w, g, b     | Rubber Blend     | 0.88       | 22.35      | 0.40        | 10.16       | 72               |
|             | SJ5076                   | b           | Rubber Blend     | 0.32       | 8.00       | 0.11        | 2.79        | 72               |
| Cylindrical | SJ5012                   | w, g, br, b | Rubber Blend     | 0.50       | 12.70      | 0.14        | 3.56        | 72               |
|             | SJ5001                   | b           | Rubber Blend     | 0.50       | 12.70      | 0.15        | 6.38        | 72               |
|             | SJ5738                   | w, b        | Rubber Blend     | 0.56       | 14.20      | 0.12        | 3.00        | 67               |
|             | SJ5744                   | b           | Rubber Blend     | 0.75       | 19.05      | 0.16        | 4.07        | 72               |
|             | SJ5532                   | g, b        | Rubber Blend     | 1.88       | 47.75      | 0.67        | 16.76       | 72               |
|             | SJ5007                   | b           | Rubber Blend     | 0.41       | 10.49      | 0.10        | 2.49        | 72               |
| Square      | SJ5008                   | w, g, b     | Rubber Blend     | 0.50       | 12.70      | 0.12        | 3.05        | 72               |
|             | SJ5018                   | w, g, b     | Rubber Blend     | 0.50       | 12.70      | 0.23        | 5.84        | 72               |
|             | SJ5307                   | c           | Acrylic          | 0.41       | 10.49      | 0.10        | 2.49        | 72               |
|             | SJ5023                   | w, g, b     | Rubber Blend     | 0.81       | 20.63      | 0.30        | 7.62        | 72               |
|             | SJ5014                   | b           | Rubber Blend     | 0.81       | 20.60      | 0.52        | 13.20       | 67               |
|             | SJ5514                   | w, g, b     | Rubber Blend     | 0.81       | 20.63      | 0.52        | 13.21       | 72               |
|             | SJ5705                   | b           | Rubber Blend     | 1.28       | 32.51      | 0.25        | 6.35        | 72               |
| Hexagon     | SJ5202                   | lbr         | Synthetic Rubber | 0.43       | 11.00      | 0.06        | 1.60        | 25               |
|             | SJ5201                   | lbr         | Synthetic Rubber | 0.43       | 11.00      | 0.13        | 3.18        | 25               |

## Rollstock

| 3M Bumpon Product Number | Color(s) | Adhesive         | Thickness (in) | Thickness (mm) | Hardness Shore A |
|--------------------------|----------|------------------|----------------|----------------|------------------|
| SJ5616                   | c        | Acrylic          | 0.06           | 1.59           | 72               |
| SJ5632                   | c        | Acrylic          | 0.03           | 0.80           | 72               |
| SJ5904                   | b        | Acrylic          | 0.25           | 6.35           | 36               |
| SJ5908                   | b        | Acrylic          | 0.13           | 3.18           | 36               |
| SJ5916                   | b        | Acrylic          | 0.06           | 1.59           | 40               |
| SJ5808                   | b        | Rubber Blend     | 0.13           | 3.18           | 72               |
| SJ5816                   | w, br, b | Rubber Blend     | 0.06           | 1.59           | 72               |
| SJ5832                   | w, br, b | Rubber Blend     | 0.03           | 0.80           | 72               |
| SJ6005                   | b        | Acrylic          | 0.20           | 5.08           | 72               |
| SJ6008                   | b        | Acrylic          | 0.13           | 3.18           | 72               |
| SJ6016                   | b        | Acrylic          | 0.06           | 1.59           | 72               |
| SJ6032                   | b        | Acrylic          | 0.03           | 0.80           | 72               |
| SJ6208                   | b        | Synthetic Rubber | 0.13           | 3.18           | 72               |
| SJ6216                   | b        | Synthetic Rubber | 0.06           | 1.59           | 72               |
| SJ6232                   | b        | Synthetic Rubber | 0.03           | 0.80           | 72               |

| Color Key |             |
|-----------|-------------|
| c         | clear       |
| w         | white       |
| g         | gray        |
| br        | brown       |
| lbr       | light brown |
| b         | black       |

| Adhesive Key     |            |
|------------------|------------|
| Acrylic          | A20 Series |
| Synthetic Rubber | R25 Series |
| Rubber Blend     | R30 Series |

### Shape tolerance statement

Dimensions ±0.02 inches or ±0.5 mm

For additional shapes, formats  
and rollstocks, please visit  
[3M.com/Bumpon](https://3M.com/Bumpon)

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