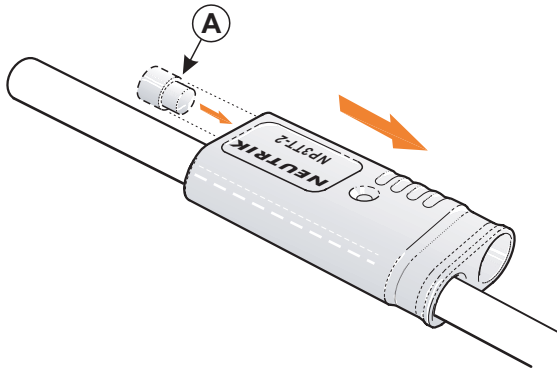


Dual Plug NP3TT-2

0.173" (4.4 mm) BANTAM-TYPE MINIATURE PLUGS

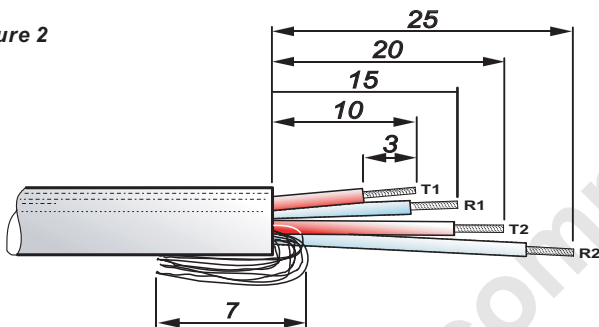
Assembly Instructions

figure 1



First slide the housing onto the cable and insert the sealing cap **A** into the other hole.

figure 2

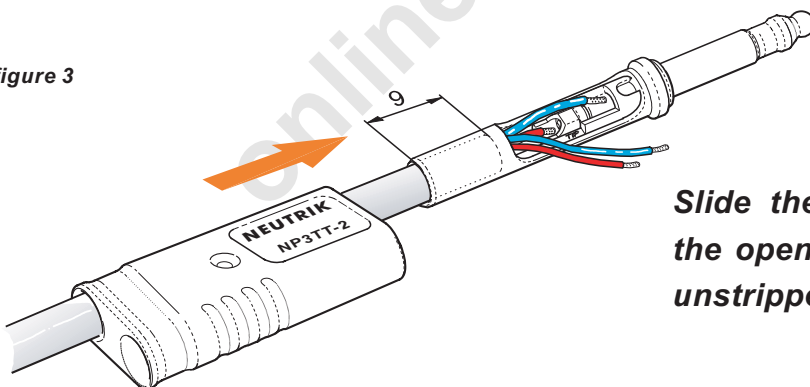


Prepare the cable by stripping 25 mm of the jacket.

Reduce the shielding strands to a length of 7 mm and bend them over the jacket.

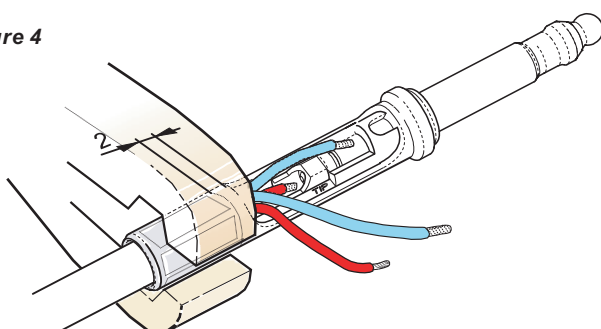
Shorten the wires and strip the insulation as indicated in figure 2.

figure 3



Slide the prepared end of the cable into the open end of the plug, so that 9 mm of unstripped cable rests inside the plug.

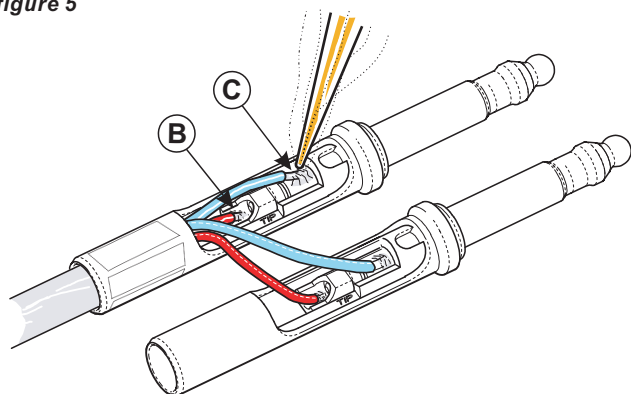
figure 4



Next crimp the end of the plug with a standard 6.35 mm hexagonal crimping tool (RG 58).

Crimp only in the area designated in figure 4!

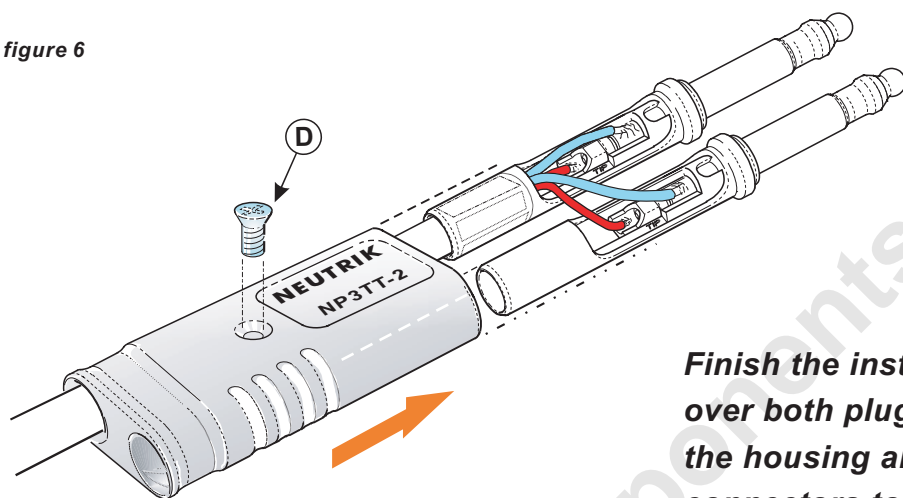
figure 5



Heat the tip terminal labelled **B** with a soldering bit, then position the shorter wire (T1) on the heated terminal and allow solder to melt affixing the wire to the terminal. Repeat the process with the ring terminal labelled **C** in figure 5 with the longer wire (R1).

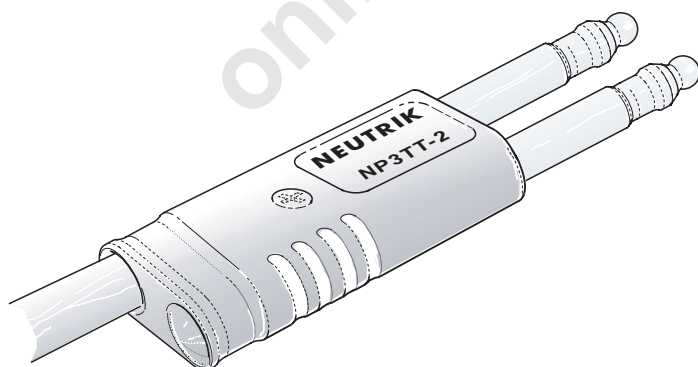
Connect the second plug correspondingly.

figure 6



Finish the installation sliding the housing over both plugs. Turn the screw **D** into the housing and fasten it while fixing both connectors to the housing.

ASSEMBLED CONNECTOR



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