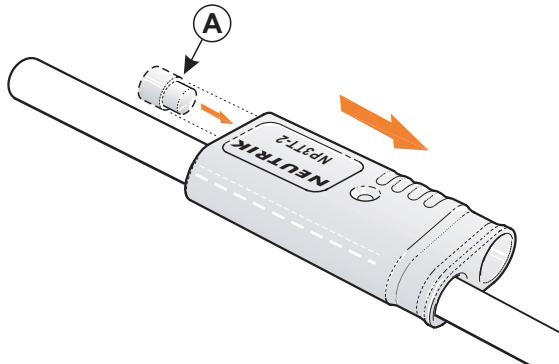


Dual Plug NP3TT-2

0.173" (4.4 mm) BANTAM-TYPE MINIATURE PLUGS

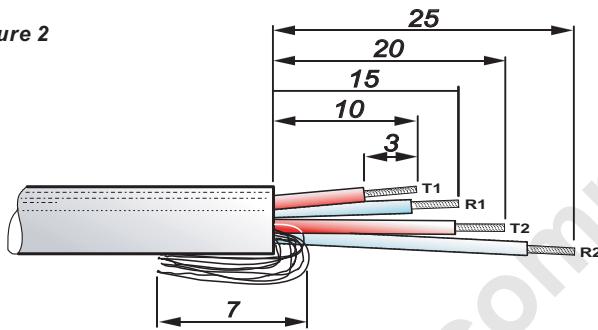
Assembly Instructions

figure 1



First slide the housing onto the cable and insert the sealing cap **A** into the other hole.

figure 2

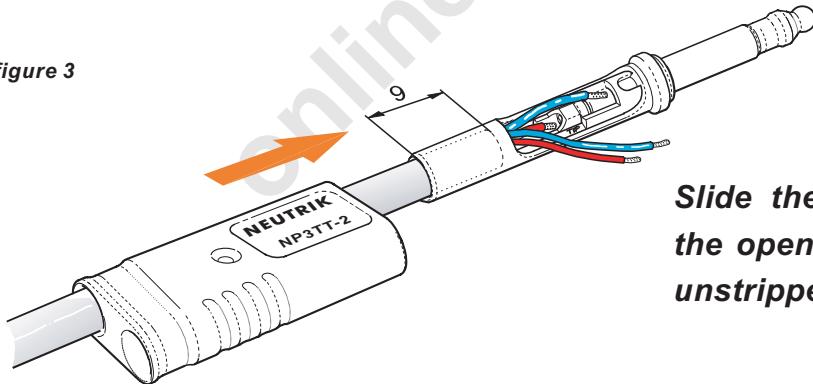


Prepare the cable by stripping 25 mm of the jacket.

Reduce the shielding strands to a length of 7 mm and bend them over the jacket.

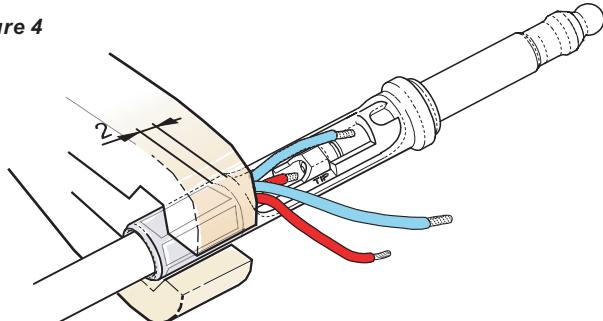
Shorten the wires and strip the insulation as indicated in figure 2.

figure 3



Slide the prepared end of the cable into the open end of the plug, so that 9 mm of unstripped cable rests inside the plug.

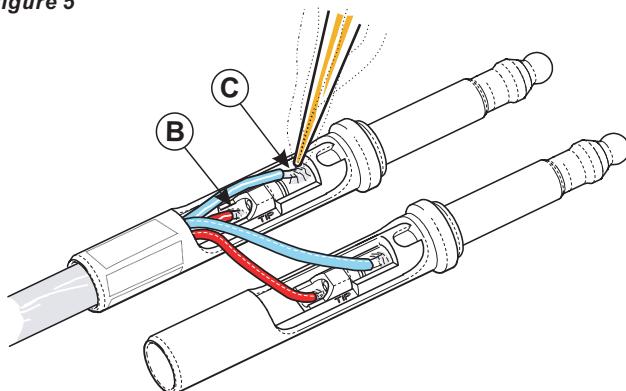
figure 4



Next crimp the end of the plug with a standard 6.35 mm hexagonal crimping tool (RG 58).

Crimp only in the area designated in figure 4!

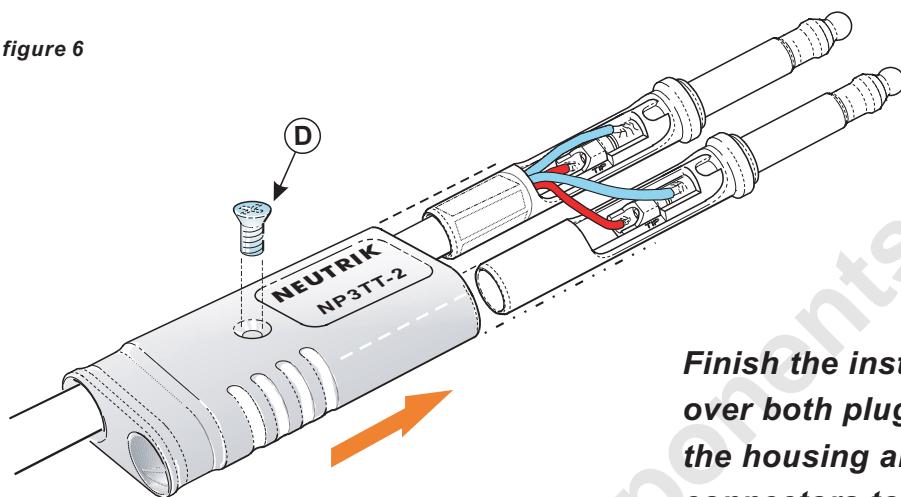
figure 5



Heat the tip terminal labelled **B** with a soldering bit, then position the shorter wire (**T1**) on the heated terminal and allow solder to melt affixing the wire to the terminal. Repeat the process with the ring terminal labelled **C** in figure 5 with the longer wire (**R1**).

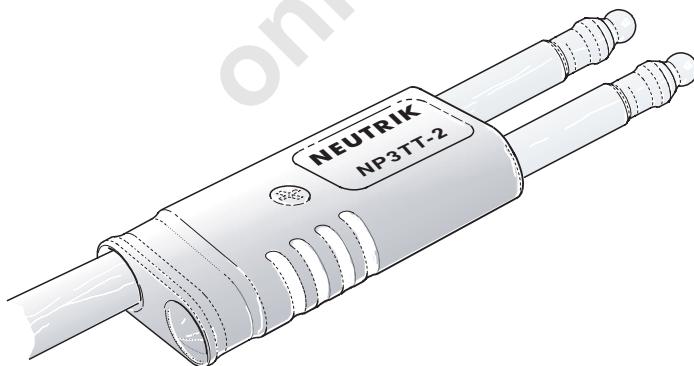
Connect the second plug correspondingly.

figure 6



Finish the installation sliding the housing over both plugs. Turn the screw **D** into the housing and fasten it while fixing both connectors to the housing.

ASSEMBLED CONNECTOR



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