

Twist drills DIN 338 type N HSS rolled

1.1

Point cut: helical point
 Point angle: 118°
 Helix angle: 20-30°
 Ø tolerance: h8
 Surface: black, vacuum
 metalized

Right-hand cutting

Highly efficient standard drill suitable for all usual drilling work in all normal materials. High security against fracture.

Applications: for steel and cast-steel alloyed and unalloyed up to approx. 900 N/mm² strength, grey cast, malleable cast iron, die-cast metal, iron sinter, nickel-silver, graphite cast iron, short-chipping aluminium alloys, bronze and brass.

Packing unit:

Ø 0,30 mm up to 10,40 mm in plastic box of 10

Ø 10,50 mm up to 16,00 mm in plastic box of 5

Ø 16,50 mm up to 20,00 mm in plastic box of 1



Ø mm	Total length mm	Flute length mm	Article no.	Price each €
0,30	19	3	201 003	
0,40	20	5	201 004	
0,50	22	6	201 005	
0,60	24	7	201 006	
0,70	28	9	201 007	
0,80	30	10	201 008	
0,90	32	11	201 009	
1,00	34	12	201 010	
1,10	36	14	201 011	
1,20	38	16	201 012	
1,25	38	16	201 0125	
1,30	38	16	201 013	
1,40	40	18	201 014	
1,50	40	18	201 015	
1,60	43	20	201 016	
1,70	43	20	201 017	
1,75	43	20	201 0175	
1,80	46	22	201 018	
1,90	46	22	201 019	
2,00	49	24	201 020	
2,10	49	24	201 021	
2,20	53	27	201 022	
2,25	53	27	201 0225	
2,30	53	27	201 023	
2,40	57	30	201 024	
2,50	57	30	201 025	
2,60	57	30	201 026	
2,70	61	33	201 027	
2,75	61	33	201 0275	
2,80	61	33	201 028	
2,90	61	33	201 029	
3,00	61	33	201 030	
3,10	65	36	201 031	
3,20	65	36	201 032	
3,25	65	36	201 0325	
3,30	65	36	201 033	
3,40	70	39	201 034	
3,50	70	39	201 035	
3,60	70	39	201 036	
3,70	70	39	201 037	
3,75	70	39	201 0375	
3,80	75	43	201 038	
3,90	75	43	201 039	
4,00	75	43	201 040	
4,10	75	43	201 041	
4,20	75	43	201 042	
4,25	75	43	201 0425	
4,30	80	47	201 043	
4,40	80	47	201 044	
4,50	80	47	201 045	
4,60	80	47	201 046	
4,70	80	47	201 047	

Ø mm	Total length mm	Flute length mm	Article no.	Price each €
4,75	80	47	201 0475	
4,80	86	52	201 048	
4,90	86	52	201 049	
5,00	86	52	201 050	
5,10	86	52	201 051	
5,20	86	52	201 052	
5,25	86	52	201 0525	
5,30	86	52	201 053	
5,40	93	57	201 054	
5,50	93	57	201 055	
5,60	93	57	201 056	
5,70	93	57	201 057	
5,75	93	57	201 0575	
5,80	93	57	201 058	
5,90	93	57	201 059	
6,00	93	57	201 060	
6,10	101	63	201 061	
6,20	101	63	201 062	
6,25	101	63	201 0625	
6,30	101	63	201 063	
6,40	101	63	201 064	
6,50	101	63	201 065	
6,60	101	63	201 066	
6,70	101	63	201 067	
6,75	101	63	201 0675	
6,80	109	69	201 068	
6,90	109	69	201 069	
7,00	109	69	201 070	
7,10	109	69	201 071	
7,20	109	69	201 072	
7,25	109	69	201 0725	
7,30	109	69	201 073	
7,40	109	69	201 074	
7,50	109	69	201 075	
7,60	117	75	201 076	
7,70	117	75	201 077	
7,75	117	75	201 0775	
7,80	117	75	201 078	
7,90	117	75	201 079	
8,00	117	75	201 080	
8,10	117	75	201 081	
8,20	117	75	201 082	
8,25	117	75	201 0825	
8,30	117	75	201 083	
8,40	117	75	201 084	
8,50	117	75	201 085	
8,60	125	81	201 086	
8,70	125	81	201 087	
8,75	125	81	201 0875	
8,80	125	81	201 088	
8,90	125	81	201 089	
9,00	125	81	201 090	

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