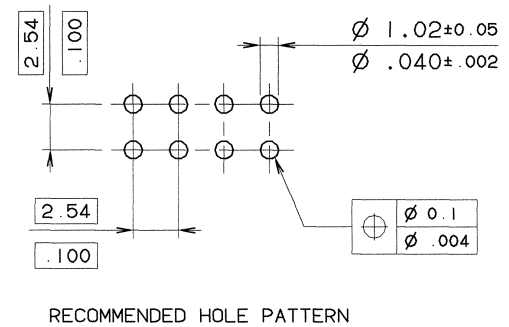


|                     |                                                                                                           |              |
|---------------------|-----------------------------------------------------------------------------------------------------------|--------------|
| 87614-305           | $\frac{0.75 \mu\text{m}}{.300 \mu\text{m}}$ Au MIN. OVER $\frac{1.3 \mu\text{m}}{50 \mu\text{m}}$ Ni MIN. | SnPb OVER Ni |
| PLATING CODE        | CONTACT AREA                                                                                              | SOLDER TAIL  |
| PLATING EXPLANATION |                                                                                                           |              |



I- MATERIAL BODY : THERMOPLASTIC POLYESTER 30 % GLASSFILLED  
COLOUR BLUE , FLAME RETARDANT PER UL-94 VO

2- MIN. PUSH-OUT FORCE TERMINAL IN BOTH DIRECTIONS : 22 NEWTONS .

|                                  |  |                                   |  |                                                                                       |  |                             |  |                                             |  |
|----------------------------------|--|-----------------------------------|--|---------------------------------------------------------------------------------------|--|-----------------------------|--|---------------------------------------------|--|
| CUSTOMER COPY FOR REFERENCE ONLY |  |                                   |  |                                                                                       |  |                             |  |                                             |  |
| Surface<br>ISO 1302<br>√         |  | Tolerances<br>ISO 406<br>ISO 1101 |  |  |  | Material code<br>SEE NOTE 1 |  |                                             |  |
|                                  |  |                                   |  | Scale<br>5:1                                                                          |  | Finish<br>SEE PLATING TABLE |  |                                             |  |
|                                  |  |                                   |  |                                                                                       |  | Product number              |  |                                             |  |
|                                  |  |                                   |  | Date<br>90 05 29                                                                      |  | Name<br>J L CORDER          |  | Title<br>DX HEADER WITH<br>SPECIAL LATCHING |  |
|                                  |  |                                   |  | Chn<br>90 05 29                                                                       |  | M RENAUD                    |  |                                             |  |
|                                  |  |                                   |  | App'd<br>90 05 29                                                                     |  | J M P <i>[Signature]</i>    |  |                                             |  |
|                                  |  |                                   |  |  |  | Drawing number<br>87614     |  | Rev ltr<br>B                                |  |
| B F10399<br>A F 00332            |  | 91 05 18<br>90 05 29              |  | JLC<br>JLC                                                                            |  | DU PONT ELECTRONICS         |  | Sheet<br>213<br>of 1                        |  |
| J FOR M<br>Date                  |  | Date                              |  | Date                                                                                  |  | Superseded                  |  | Release N° F 00332                          |  |