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				P LTR DESCRIPTION DATE DWN APVD			
				C1	ECR-13-015814	10OCT13	RS LZ

# REPLACED BY OCEAN STYLE APPLICATOR PART

## NUMBER 2151051-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1528358  
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
 1528358

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN		TE Connectivity	
DIMENSIONS:		CHK L.J.ZHANG			
		APVD U.GUO		NAME FINE ADJUST SIDE FD HD-I APPL	
0 PLC ±		PRODUCT SPEC			
1 PLC ±		APPLICATION SPEC			
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±		WEIGHT		SIZE A3 CAGE CODE DRAWING NO	
MATERIAL		CUSTOMER ACCESSIBLE PRODUCTION DRAWING		C- 1528358	
FINISH		SCALE		SHEET 1 OF 2 REV C1	

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ED.

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	OWN	APVD
A	66		C	ECR-07-019319	8-2007	MY	GB

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528358-1	C		-	LEADMAKER	MECH POST FEED
1528358-2	C		-	BENCH	MECH PRE FEED
1528358-6	C		-	LEADMAKER	MECH POST FEED
7-1528358-1	C		-	LEADMAKER	MECH POST FEED
7-1528358-2	C		-	BENCH	MECH PRE FEED
7-1528358-6	C		-	LEADMAKER	MECH POST FEED
7-1528358-7	A		-	-	SPARE PARTS KIT

D

CRIMP DATA      TE TERMINAL      TE CRIMP SPECS

TERMINAL NAME: MICRO POWER QUADLOK TAB & S

CRIMP	SIZE	TYPE	RANGE
WIRE	3.05 [.120 IN]	F	4.00mm <sup>2</sup>
INSUL	3.94 [.155 IN]	O	2.70-3.70 [.106-.146 IN]
WIRE STRIP LENGTH	5.20-5.80 [.205-.228 IN]		APPL INSTRUCTION 408-8322 & 408-8490
TERMINAL	—	—	FEED
APPL SPEC	114-18141		12.50 [.492 IN]

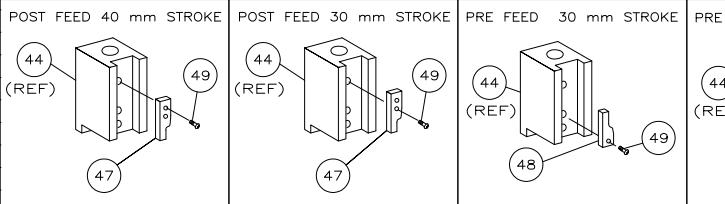
## TERMINALS APPLIED



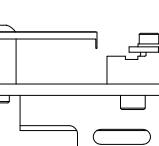
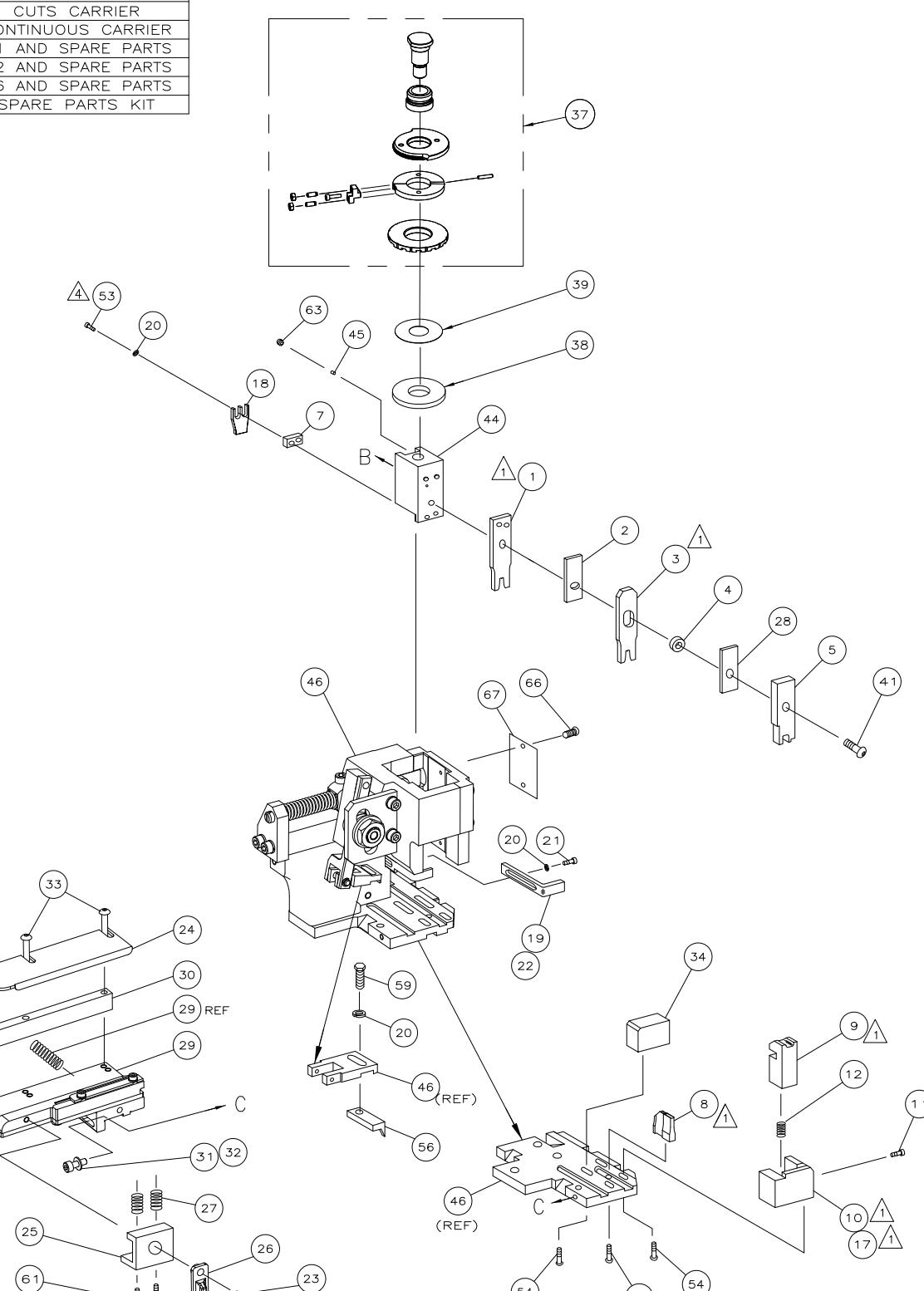
SET UP GAGE 458637-3	LAYOUT L1528358
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- 1** RECOMMENDED SPARE PARTS.
- 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4** CUT TO LENGTH AT ASSY.
- 5** INSULATION RANGE QUOTED IS INSULATION RANGE OF TERMINAL.

VIEW B ROTATED 180°



\* WARNING:  
ON INSTALLATION, SET WIRE  
DISC TO LARGEST WIRE SIZE  
SETTING. USE OF SETTINGS  
BELOW MIN REQUIRED CRIMP  
HEIGHT SETTING WILL CAUSE  
DAMAGE TO CRIMP TOOLING.



AMR 4805 REV 31MAR20

PARTS LIST						
ER ASSY						
D DOCUMENT.						
DINES UNLESS NOT SPECIFIED:						
DINN L. LOFTHOUSE		02MAR04				
CHK —		—				
APVD F. BACKHURST		02MAR04				
PRODUCT SPEC		NAME				
—		FINE ADJ SIDE FD HD-I APPL				
—		—				
APPLICATION SPEC		—				
—		—				
WEIGHT F		SIZE CAGE CODE DRAWING NO				
—		A1 00779 C=1528358				
CUSTOMER DRAWING		SCALE		SHEET 1 OF		REV C