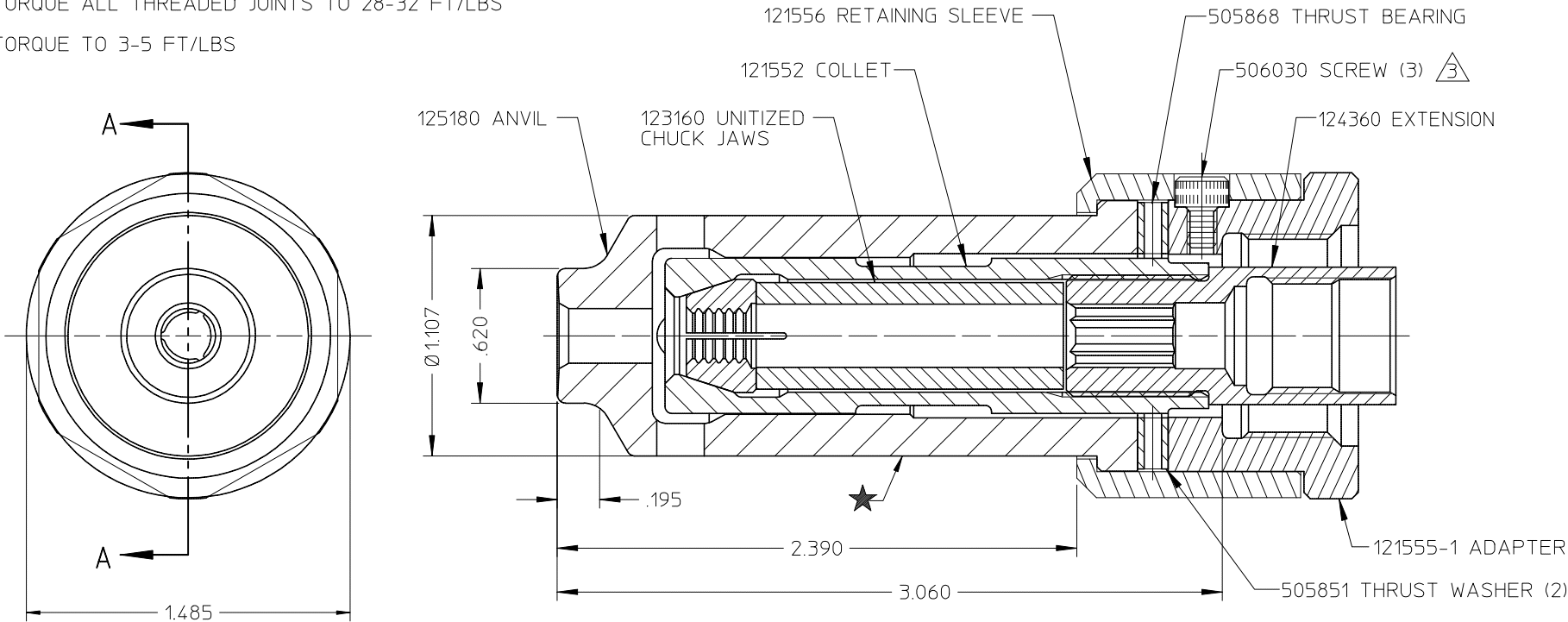


REV	DESCRIPTION	DATE
A	RELEASE	07/17/96
B	FILE OBSOLETE	11/26/96

NOTES:

- 1 DIRECT MOUNT TO 210, 212, 2400 & 2480 TOOLS ONLY.
- 2 TORQUE ALL THREADED JOINTS TO 28-32 FT/LBS
- 3 TORQUE TO 3-5 FT/LBS



SECTION A-A

FILE OBSOLETE

OBSOLESCECENT DATE: 11/26/96

OBSOLETE DATE: 11/26/96

SUPERSEDED BY: 99-3464

FORM: KE104 REV C		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.			
MATERIAL:	-	SPEC:	TOLERANCES UNLESS OTHERWISE SPECIFIED: (ALL DIMENSIONS ARE IN INCHES)		HUCK INTERNATIONAL, INC., I.S.D. 85 GRAND STREET P.O. BOX 2270 KINGSTON, NEW YORK 12401
HARDNESS:	-	(RAW OR STOCKED STATE)			
HEAT TREAT TO:	-	SPEC:	.XX, .XXX ±	NOSE ASSEMBLY -12 LP CLEARANCE SLEEVE	
SURFACE TREAT:	-	SPEC:	INT. COR. RADII		
SURFACE FINISH NOT TO EXCEED: Ra			BREAK EDGES		DET: SMR CK: DATE: 07/17/96 SCALE: 2/1
IDENTIFICATION PER SPEC 42-311: ★ ETCH			ANGLES ±		FOC.
SURFACES TO BE ☉, //, ⊕, ⊥, & ▱ WITHIN T.I.R.			FINAL ASSY:		FAC. B 99-3435-1