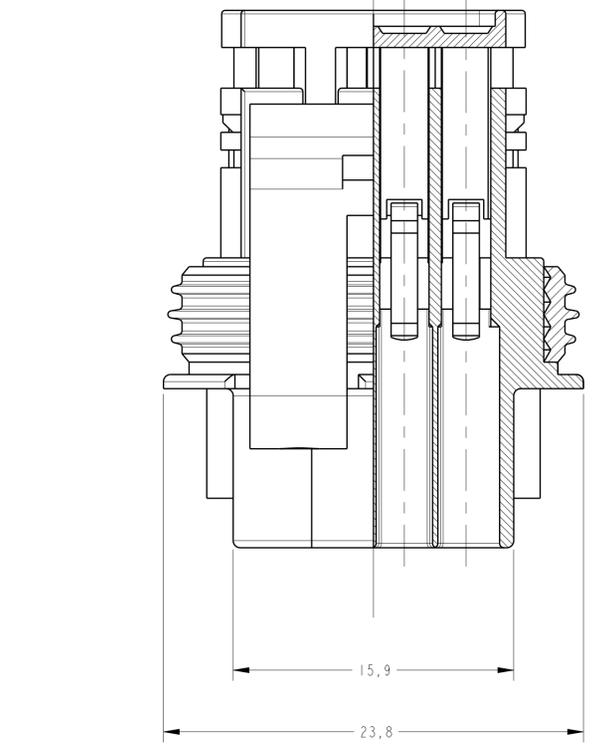
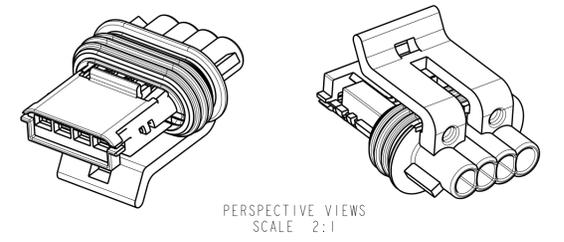
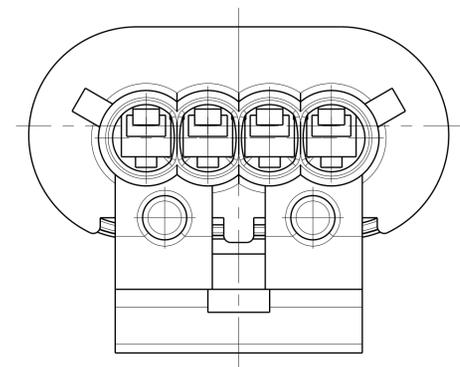
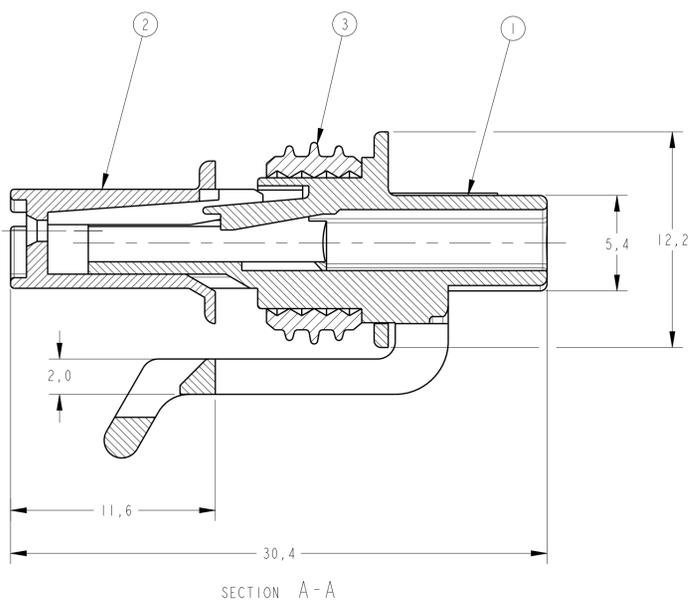
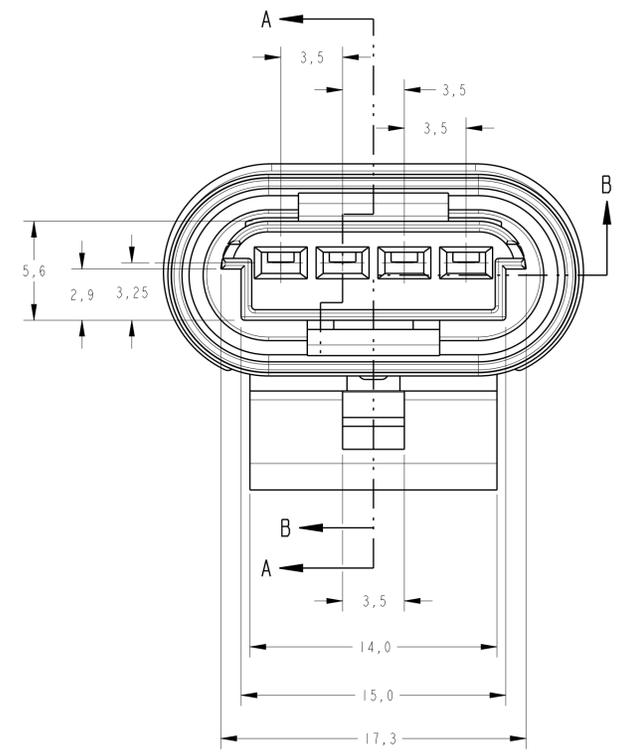




REVISIONS					
P.	LTN.	DESCRIPTION	DATE	DMN.	APVD.
R4		REVISED DESIGN	ECO-12-011787	27JUN2012	NCL MCM
R5		ADDED PRODUCT SPEC.	ECO-15-001585	12FEB2015	NCL MLO



**INFORMAÇÕES DA CONTRA-PEÇA COMO MOSTRADO PARA PN. 444046-1**  
**MATING CONNECTOR INFORMATION AS SHOWN FOR PN. 444046-1**  
 SCALE 2:1

FROM  $\phi$  OF SEALING AREA (9,80) TO  $\phi$  OF TERMINAL TAB

R4,90 2PLC.  
 R6,40 2PLC.  
 R0,80 2PLC.  
 R0,50 2PLC.  
 R3,00 2PLC.

0,70  
 3,50 3PLC.

21,40  
 $\phi 0,20 \text{ (M)} \text{ A/B}$

18,50  
 10,40  
 8,00  
 15,30  $\pm 0,10$   
 1,50 TYP.  
 18,10  
 1,0 MAX. X 30° ALL AROUND  
 0,80 X 45° CONSTANT

6,30  $\pm 0,10$   
 2,50  
 9,70  
 0,50  
 3,05  $\pm 0,10$

DETAIL A  
 SCALE 4:1

PONTA DO TERMINAL DEVE ESTAR LIVRE DE REBARBAS  
 TERMINAL MUST BE FREE OF BURRS.

ESPESSURA DE PAREDE WALL THICK

1,50  $\pm 0,10$

9,80  $\pm 0,10$   
 $\phi 0,20 \text{ (M)} \text{ A/B}$

1,4 MIN. ESPESSURA DE PAREDE WALL THICK

A SUPERFÍCIE DE VEDAÇÃO DEVE SER POLIDA, LIVRE DE REBARBAS E DEFORMAÇÕES. RUGOSIDADE NA FERRAMENTA  $Ra < 0,3 \mu\text{m}$ . ÂNGULO DE SAÍDA PERMITIDO - 0,5° MAX.

SEALING SURFACE MUST BE POLISHED, AND FREE FROM FLASH OR DEFORMATION. MOULD SURFACE ROUGHNESS ON TOOLING CORE  $Ra < 0,3 \mu\text{m}$ . 0,5° MAX. - DRAFT ANGLE PERMITTED.

ÂNGULO DE SAÍDA PERMITIDO - 1° MAX. 1° MAX. - DRAFT ANGLE PERMITTED.

0,80 (TYP)  
 $\phi 0,30 \text{ (M)} \text{ A/B}$

2,50  
 R1,5  
 8,80  
 4,00  
 30°  
 R0,8  
 R0,50

PERSPECTIVE VIEW  
 SCALE 1:1

2,00  
 R1,0  
 R2,0  
 45°  
 1,5  
 R0,2  
 R0,20

PERSPECTIVE VIEW  
 SCALE 1:1

2-DETALHE DO DIMENSIONAMENTO DA TRAVA  
 DETAIL DESIGN OF THE LOCK

3-DETALHE DO DIMENSIONAMENTO DA TRAVA  
 DETAIL DESIGN OF THE LOCK

- 1 - DIMENSIONADO NO TOPO DO ELEMENTO. DIMENSIONING AT THE TOP OF ELEMENT.
- 2 - INFORMAÇÕES DA CONTRA PEÇA PARA PN. 444046-1; 444046-2; 444046-3 MATING CONNECTOR INFORMATION FOR PN. 444046-1; 444046-2; 444046-3
- 3 - INFORMAÇÕES DA CONTRA PEÇA PN. 444046-4 MATING CONNECTOR INFORMATION FOR PN. 444046-4

GRAVAÇÃO MARKING	
LOGOTIPO TYCO	TYCO LOGO
CÓDIGO DO PAÍS PRODUTOR	MANUFACTURER COUNTRY CODE
NÚMERO DA PEÇA DE CONNECTIVITY	TE CONNECTIVITY PART NUMBER
NÚMERO DA CAVIDADE	CAVITY NUMBER
IDENTIFICAÇÃO DO CIRCUITO	CIRCUIT IDENTIFICATION

REQ. PER ASSY	ITEM	DESCRIPTION	MATERIAL	FINISH			
1	-	3	CONNECTOR SEAL, 4 POSN.	SILICONE	VERDE / GREEN		
-	1	-	2	SPACER 4 POSN., MULTI-LOCK RECEP.	PA 6.6	VIOLETA / VIOLET	
-	1	1	3	CONNECTOR SEAL, 4 POSN.	SILICONE	LARANJA / ORANGE	
-	-	1	-	2	SPACER 4 POSN., MULTI-LOCK RECEP.	PA 6.6 10%GF	AMARELO / YELLOW
1	-	1	2	SPACER 4 POSN., MULTI-LOCK RECEP.	PA 6.6	AMARELO / YELLOW	
1	1	1	1	HOUSING 4 POSN., MULTI-LOCK RECEP.	PA 6.6	PRETO / BLACK	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DMN. A. PERUSSI 27JUN2001	TE Connectivity
DIMENSIONS: mm		CHK. P. L. FARIA 28JUN2001	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD. J. M. M. NETO 28JUN2001	
0 PLC ± 1 PLC ±0,3 2 PLC ±0,15 3 PLC ± 4 PLC ± ANGLES ±		NAME HOUSING ASS'Y, 4 POSN. MULTI-LOCK RECEP.	
MATERIAL SEE TABLE	FINISH SEE TABLE	WEIGHT - / -	RESTRICTED TO
CUSTOMER DRAWING		SCALE 5:1	SHEET 1 OF 1 REV R5