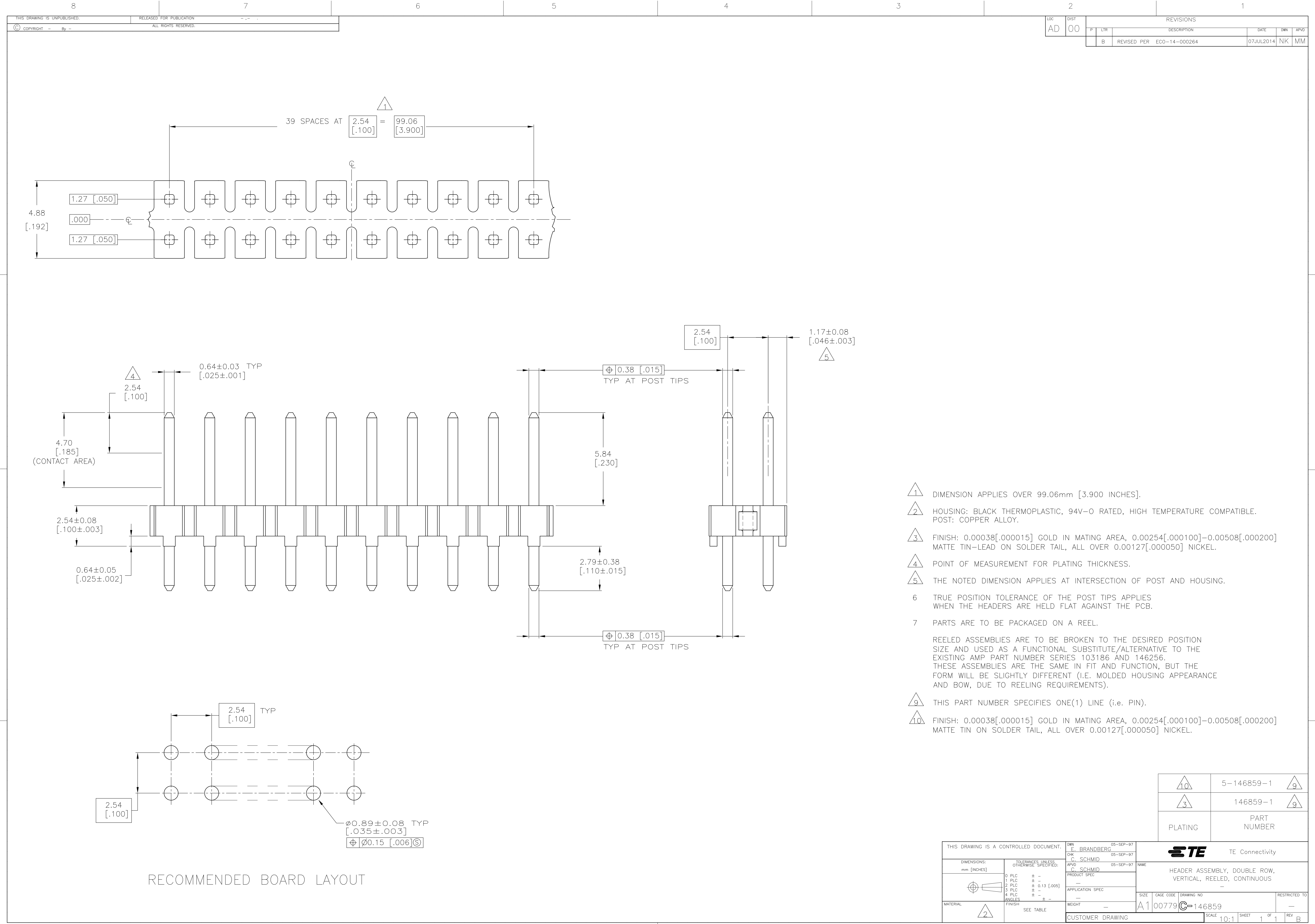




LOC		DIST		REVISIONS						
AD		00		P	LTR	DESCRIPTION		DATE	DWN	APVD
					B	REVISED PER ECO-14-000264		07JUL2014	NK	MM

- 1 DIMENSION APPLIES OVER 99.06mm [3.900 INCHES].
- 2 HOUSING: BLACK THERMOPLASTIC, 94V-0 RATED, HIGH TEMPERATURE COMPATIBLE. POST: COPPER ALLOY.
- 3 FINISH: 0.00038[.000015] GOLD IN MATING AREA, 0.00254[.000100]–0.00508[.000200] MATTE TIN–LEAD ON SOLDER TAIL, ALL OVER 0.00127[.000050] NICKEL.
- 4 POINT OF MEASUREMENT FOR PLATING THICKNESS.
- 5 THE NOTED DIMENSION APPLIES AT INTERSECTION OF POST AND HOUSING.
- 6 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PCB.
- 7 PARTS ARE TO BE PACKAGED ON A REEL.
- REELED ASSEMBLIES ARE TO BE BROKEN TO THE DESIRED POSITION SIZE AND USED AS A FUNCTIONAL SUBSTITUTE/ALTERNATIVE TO THE EXISTING AMP PART NUMBER SERIES 103186 AND 146256. THESE ASSEMBLIES ARE THE SAME IN FIT AND FUNCTION, BUT THE FORM WILL BE SLIGHTLY DIFFERENT (I.E. MOLDED HOUSING APPEARANCE AND BOW, DUE TO REELING REQUIREMENTS).
- 9 THIS PART NUMBER SPECIFIES ONE(1) LINE (i.e. PIN).
- 10 FINISH: 0.00038[.000015] GOLD IN MATING AREA, 0.00254[.000100]–0.00508[.000200] MATTE TIN ON SOLDER TAIL, ALL OVER 0.00127[.000050] NICKEL.

10	5-146859-1	9
3	146859-1	9
PLATING		PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN E. BRANDBERG 05-SEP-97	TE Connectivity	
DIMENSIONS: mm [INCHES]		CHK C. SCHMID 05-SEP-97		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD C. SCHMID 05-SEP-97	NAME	
0 PLC ± -		PRODUCT SPEC	HEADER ASSEMBLY, DOUBLE ROW, VERTICAL, REELED, CONTINUOUS	
1 PLC ± -		APPLICATION SPEC	SIZE	
2 PLC ± 0.13 [.005]		WEIGHT	CAGE CODE	
3 PLC ± -		—	DRAWING NO	
4 PLC ± -		—	RESTRICTED TO	
ANGLES ± -		—	A1 00779	
FINISH		—	146859	
MATERIAL		—	CUSTOMER DRAWING	
2		SEE TABLE	SCALE 10:1	
			SHEET 1 OF 1	
			REV B	