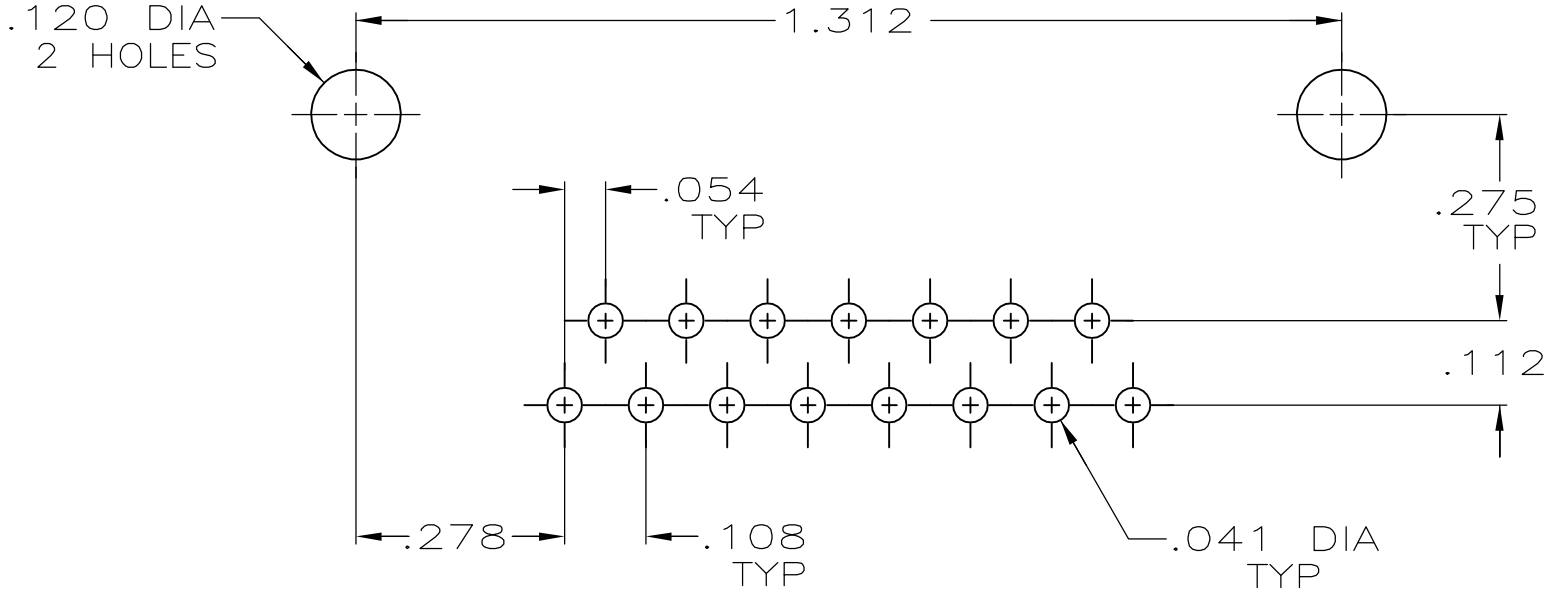
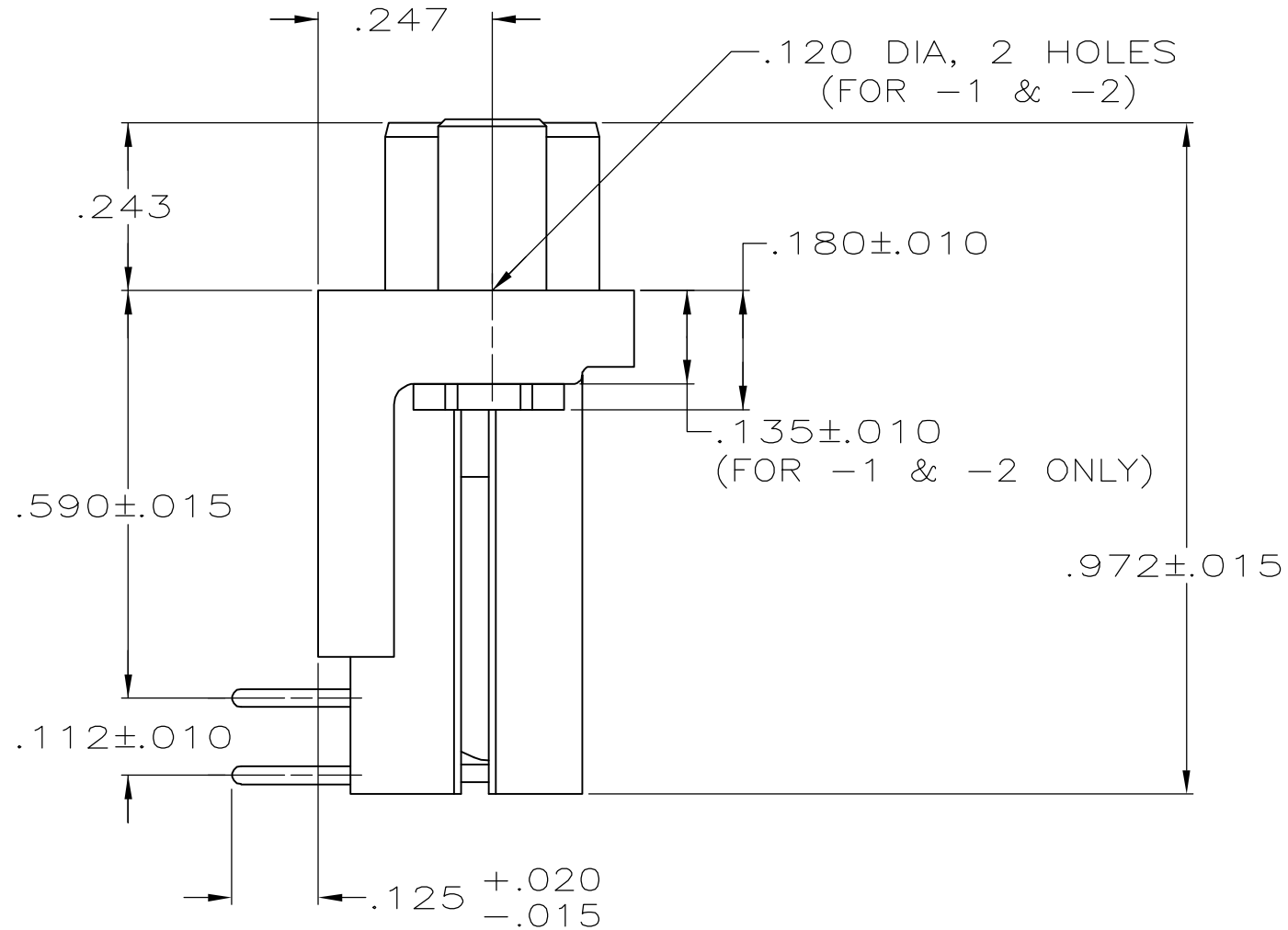
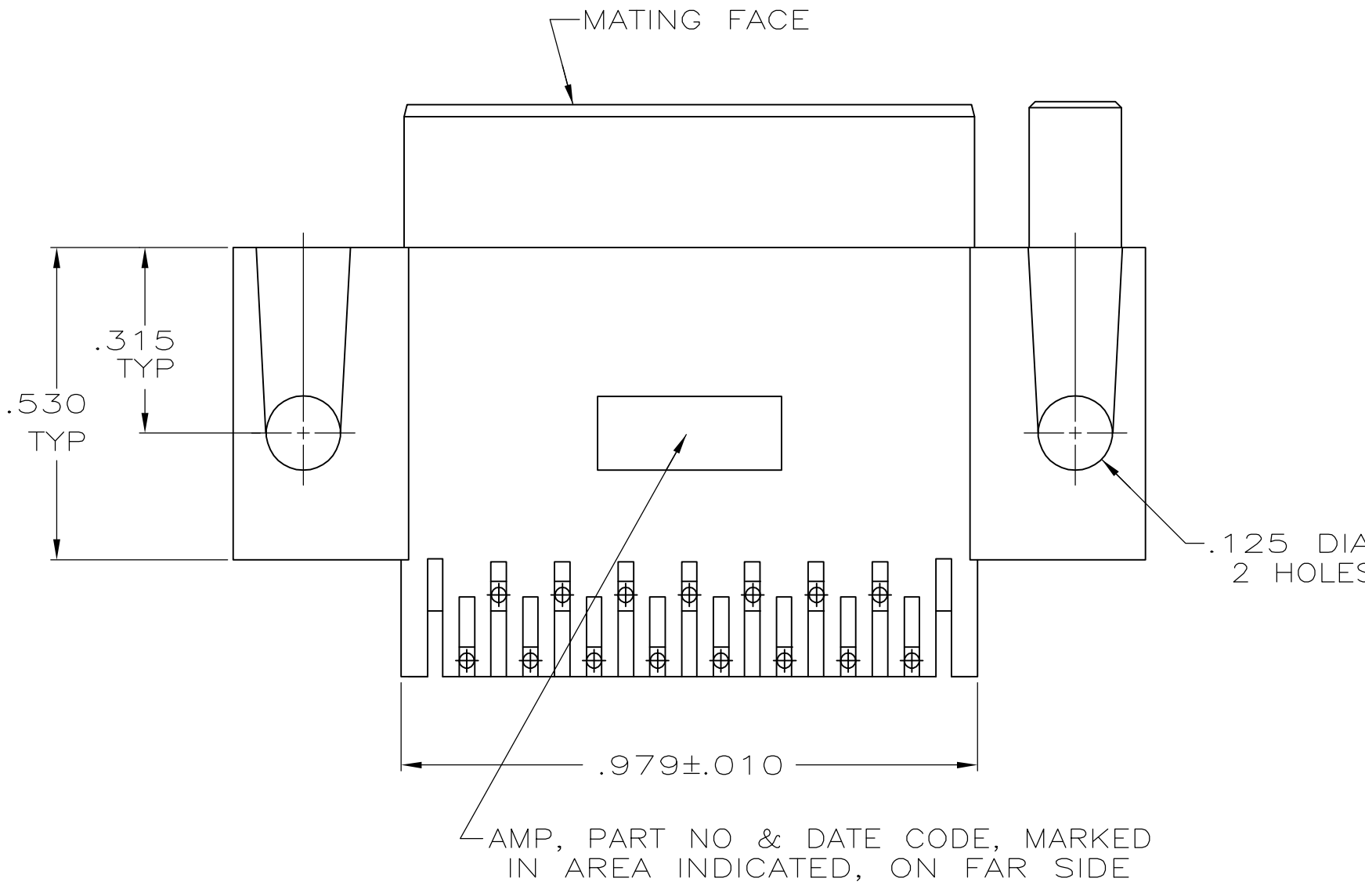
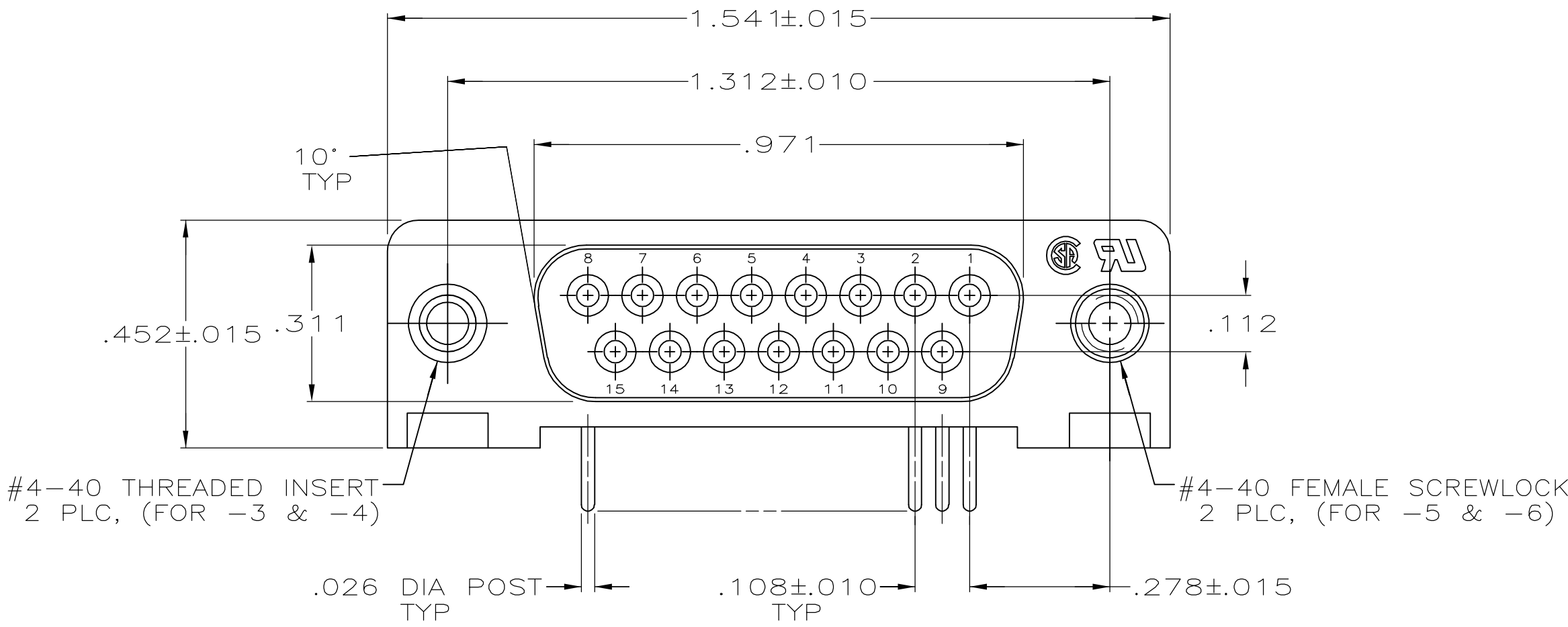


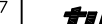
LOC	DIST	REVISONS				
		P	LTR	DESCRIPTION	DATE	OWN
GP	00	H		REVISED PER ECO-07-000087	19 JAN 07	CJV
						SB



P.C. BOARD MOUNTING DIMENSIONS

- FLAME RETARDANT, 94V-0 RATED, GLASS FILLED, NYLON OR POLYESTER, COLOR: BLACK.
- PHOS. BRONZE PER QQ-B-750.
- REFER TO APPLICATION SPEC FOR RECOMMENDED P.C. BOARD MOUNTING DIMENSIONS FOR AUTOMATIC INSERTION.
- ZINC.
- GOLD PLATING PER MIL-G-45204, TIN PLATING PER MIL-T-10727, NICKEL PLATING PER QQ-N-290.
- CLEAR CHROMATE.
- PLATED WITH GOLD FLASH FOR LENGTH OF .055 MIN FROM MATING END, WITH POINT OF MEASUREMENT .035 FROM MATING END OF CONTACT, .000100-.000200 TIN OR TIN-LEAD ON SOLDER END, ALL OVER .000050 NICKEL ON ENTIRE CONTACT.
- PLATED WITH .000030 GOLD FOR LENGTH OF .055 MIN FROM MATING END, WITH POINT OF MEASUREMENT .035 FROM MATING END OF CONTACT, .000100-.000200 TIN OR TIN-LEAD ON SOLDER END, ALL OVER .000050 NICKEL ON ENTIRE CONTACT.

SUPSD BY 748948-1	WITH SCREWLOCKS		747460 -6
OBSOLETE	WITH SCREWLOCKS		747460 -5
OBSOLETE	WITH INSERTS		747460 -4
OBSOLETE	WITH INSERTS		747460 -3
OBSOLETE	WITH .120 DIA HOLE		747460 -2
	WITH .120 DIA HOLE		747460 -1
REMARKS		FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C. RICHARD 7-29-87	 Tyco Electronics Corporation Harrisburg, PA 17105-3608	
		CHK S. WELDON 7-30-87		
DIMENSIONS: INCHES		APVD -	NAME	
		PRODUCT SPEC		RECEPTACLE ASSY, SIZE 2, 15 POSN, RIGHT ANGLE, .590 SERIES, .026 DIA POSTS, AMPLIMITE HD-20
		108-40005		
		APPLICATION SPEC		
		114-40015		
MATERIAL MOLDED PARTS: CONTACTS: HARDWARE:		FINISH CONTACTS: SEE TABLE HARDWARE:	SIZE A1	CAGE CODE 00779
			DRAWING NO 747460	
			RESTRICTED TO -	
		CUSTOMER DRAWING		SCALE 4:1
		SHEET 1		OF 1
		REV H		