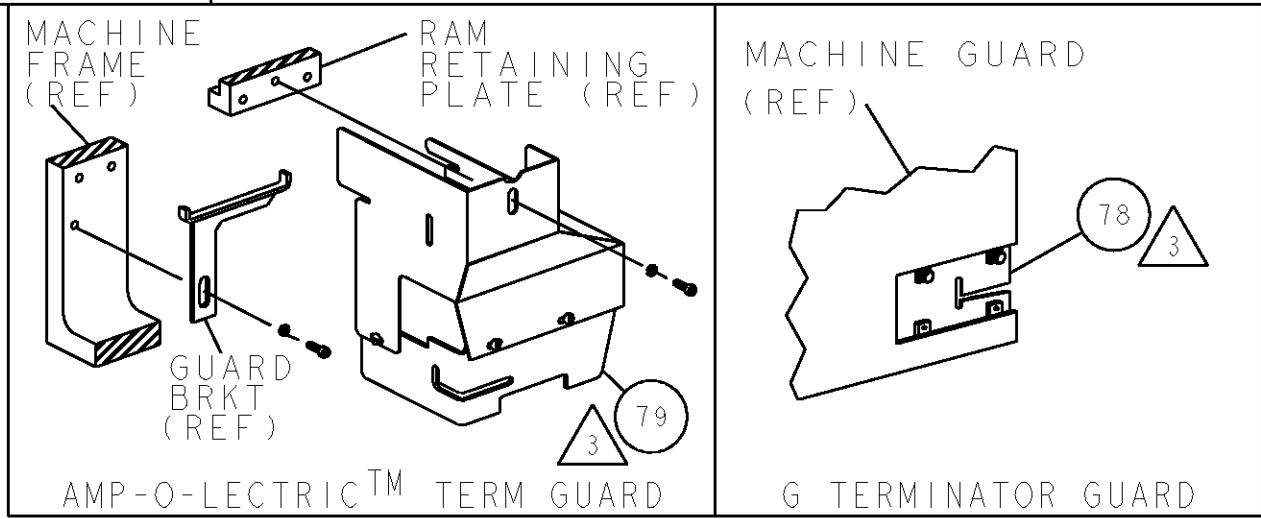


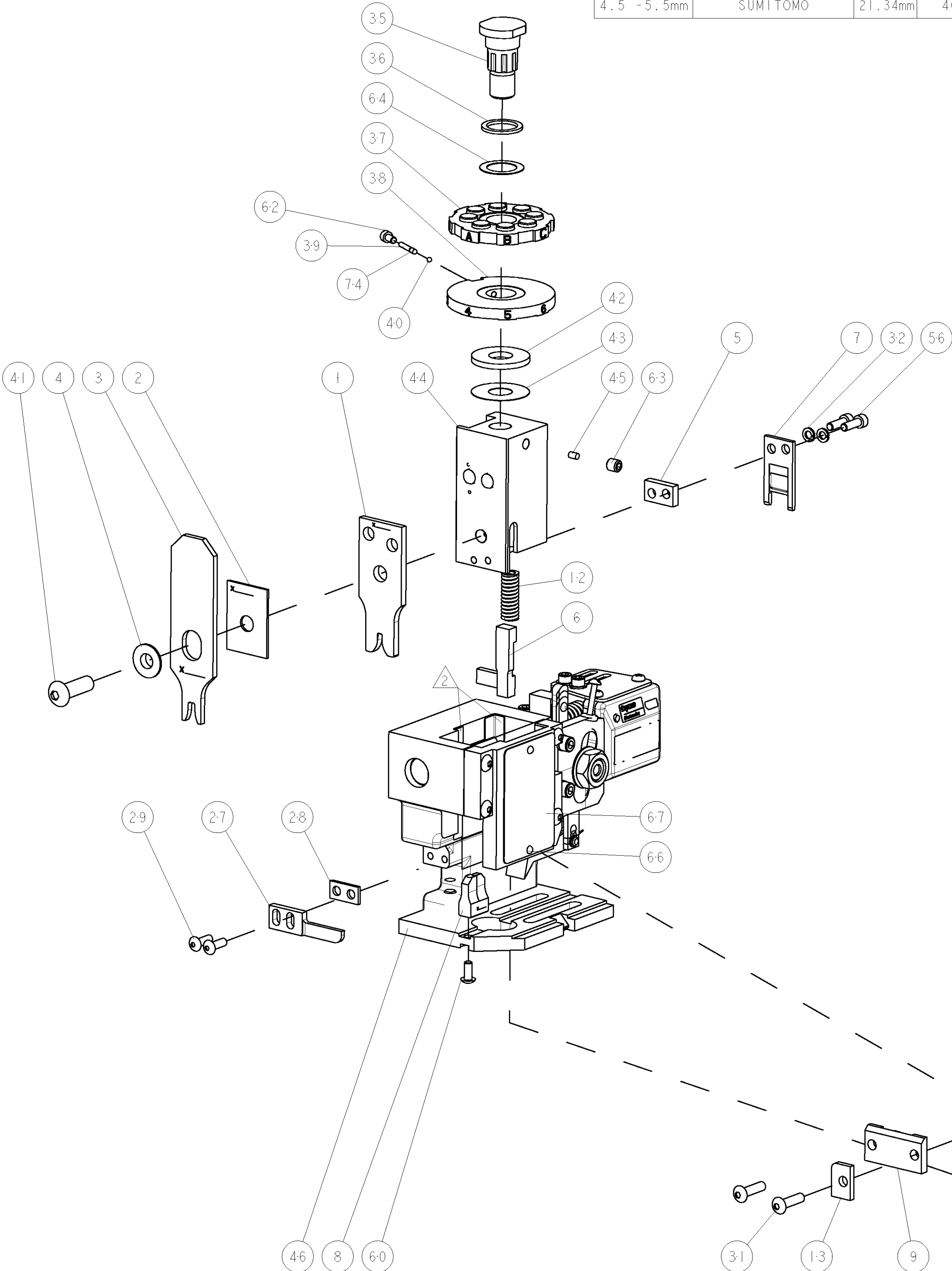
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PART NUMBER	REV	FIRST USED	POWER UNIT
1852773-1	A	122500-1	LEADMAKER & BENCH MODEL G
1852773-2	A	565435-5	BENCH MODEL K
7-1852773-7	A	-	SPARE PARTS
			FEED TYPE
			POST FEED
			POST FEED
			-

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: 250-F					
TE P/N	MANUF P/N	SUMITOMO TERMINAL - SUMITOMO CRIMP SPECS			
1572852	8240-4438				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	1.45±0.05mm [.057±.002]	2mm2	
-	-	B	1.35±0.05mm [.053±.002]	1.25mm2	
-	-	C	1.27±0.05mm [.050±.002]	0.85mm2	
-	-	D	1.22±0.05mm [.048±.002]	0.5mm2	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	2.79mm [.110]	F	0.50-2.00mm2
-	-	INSUL	4.39mm [.173]	F	Ø1.80-2.40mm
WIRE STRIP LENGTH 4.5 - 5.5mm		TERM APPL SPEC SUMITOMO	FEED 21.34mm	APPL INSTRUCTIONS 408-8039	SET UP GAGE 458638-1

LOC		DIST		REVISIONS			
A		66		P LTR	DESCRIPTION	DATE	OWN
				A	RELEASED	25NOV2008	RK
							TE



-	2	2	-	3-354779-8	PIN, WIRE DISC, .3180	129
-	2	2	-	3-354779-9	PIN, WIRE DISC, .3185	128
-	2	2	-	3-354779-1	PIN, WIRE DISC, .3145	127
-	2	2	-	2-354779-3	PIN, WIRE DISC, .3105	126
-	REF	-	-	455745-1	GUARD WINDOW	79
-	-	REF	-	679532-1	INSERT, GUARD	78
-	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	74
-	1	1	-	217238-1	GENERAL INSTRUCTION PKG	72
-	1	1	-	4088039	EF APPL INST 408-8039	71
-	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	58
-	3	3	-	2-21000-5	SCR, SKT HD CAP 8-32 X .250	57
-	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	56
-	2	2	-	21018-4	NUT, HEX, REG 4-40	54
-	2	2	-	21022-2	NUT, LOCK, HEX, TORQUE, 8-32	53
-	2	2	-	2-21006-6	SCR, SET, CUP POINT 4-40 X .625	52
-	1	1	-	1-21002-7	SCR, BTN SKT CAP 6-32 X .375	49
-	1	-	-	690501-3	CAM, POST FEED, 1 1/8	48
-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	-	458980-1	SUB ASSY, APPLICATOR FRAME	46
-	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	-	455674-1	RAM	44
-	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	-	23241-6	BALL, STEEL	40
-	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	-	1-690142-2	DISC, INSULATION	38
-	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	-	690212-1	POST, RAM	35
-	7	7	-	21024-4	WASHER, SPRG LOCK, REG NO 8	32
-	2	2	-	2-21002-9	SCR, BTN SKT HD CAP 10-32 X .750	31
-	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	29
-	1	1	-	3-690451-2	SPACER, STRIPPER	28
-	1	1	-	240639-1	STRIPPER (MACHINING)	27
-	2	2	-	22354-8	STUD, THREADED	25
-	1	1	-	458803-2	PLATE, STRIP GUIDE, SLOTTED	24
-	1	1	-	240825-2	PLATE, STRIP HOLD DOWN	23
-	2	2	-	4-22281-1	SPRING, DRAG	22
-	1	1	-	454177-1	DRAG	20
-	2	2	-	454204-3	GUIDE, LOWER STRIP	18
-	4	4	-	3-21002-3	SCR, BTN SKT HD CAP 1/4-20 X .500	17
-	1	1	-	690481-9	SPACER, HOLD DOWN	13
-	1	1	-	23846-1	SPRING, DIE	12
-	1	1	-	240833-2	PLATE, REAR SHEAR	11
-	-	-	-	-	-	10
-	1	1	-	690496-4	PLATE, FRONT SHEAR	9
-	1	1	-	3-1633249-1	ANVIL, COMBINATION	8
-	1	1	-	690474-3	BLADE, SLUG	7
-	1	1	-	1-455892-0	HOLD DOWN, TERMINAL	6
-	1	1	-	1-240641-0	SPACER	5
-	1	1	-	238009-1	BLOCK, FL CRIMPER SPACER	4
-	1	1	-	3-1633511-8	CRIMPER, INSULATION F	3
-	1	1	-	1-455888-0	SPACER, CRIMPER	2
-	1	1	-	1-456408-8	CRIMPER, WIRE PREMIUM	1

-77 -2 -1 U/M PART NO				DESCRIPTION				ITEM NO
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				CHK 25NOV2008		Harrisburg, PA 17105-3608		
DIMENSIONS:				APVD N DEMING 25NOV2008		NAME		
INCHES				PRODUCT SPEC		END FEED HDM APPLICATOR		
				-		-		
0 PLC ±				APPLICATION SPEC		SIZE		RESTRICTED TO
1 PLC ±0.1						CAGE CODE		
2 PLC ±0.01						DRAWING NO		
3 PLC ±0.001						A 00779 C=1852773		-
4 PLC ±0.0001						SCALE		
ANGLES				WEIGHT		3:5		
FINISH				-		SHEET		
-				CUSTOMER DRAWING		OF		
						REV		A

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