

MICRO SWITCH

FREEPORT ILLINOIS, U.S.A
A DIVISION OF HONEYWELL
FED. MFG. CODE 91929

ASSEMBLY - SWITCH

CATALOG LISTING
8AS244-MT

8AS244-MT

M

DRAWING
NUMBER

ISSUE
X 2

3

REPLACES

RELEASE NO. PR-15889

CHECK

REVISIONS

A	C062604
TSK	
II	NOV 87
B	C079303
S A D	
7	MAR 95

CHECK

15 SEP 87

12 SEPT 87

FO-52848-A

6-32UNC HEX NUT (2)

6-32UNC X 1.000 REF ROUND HEAD
MACHINE SCREW (2)

LOCKWASHER(2)

.81

.917±.010

.31 DIA

.47 R

15/32 UNS THREAD TO WITHIN
.094 OF SHOULDER

HEX NUT .56 ACROSS FLATS X
.08 THICK

LOCKNUT .62 ACROSS FLATS X
.09 THICK

.56 DIA SHOULDER

1.156 MAX
FREE
POSITION

1.094±.045
OPERATING
POSITION

.69

.95

.81

.06

.53

1.000±.002

2.062^{+.030}_{-.000}

.187 WIDE X .020 THICK QUICK
CONNECT TERMINAL (2). LOCTITE
APPLIED TO NORMALLY OPEN
AND COMMON TERMINAL SCREWS

NOTE -

① -

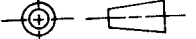
FURNISHED UNASSEMBLED

② -

UNIT INCLUDES CATALOG LISTING MT-4R-D581 BASIC SWITCH

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THIRD ANGLE PROJECTION



CHARACTERISTICS

ELECTRICAL DATA

CONTACT ARRANGEMENT
S P D T

SCALE FULL

DO NOT SCALE PRINT

TOLERANCES

APPLY TO DESIGN UNITS. CONVERSIONS ARE ONLY FOR
REFERENCE. UNLESS NOTED, TOLERANCES ARE ±

	DIM. mm	TOL. mm/in	DIM. In	TOL. mm/in
NO PLACES	X	1/.04	X	0.01/0.25
ONE PLACE	X,X	0.4/.016	X,X	0.38/.015
TWO PLACES	X,XX	0.15/.006	X,XXX	0.13/.005
THREE PLACES				
ANGLES				

SI METRIC

US CUSTOMARY

DESIGN UNITS

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WEIGHT