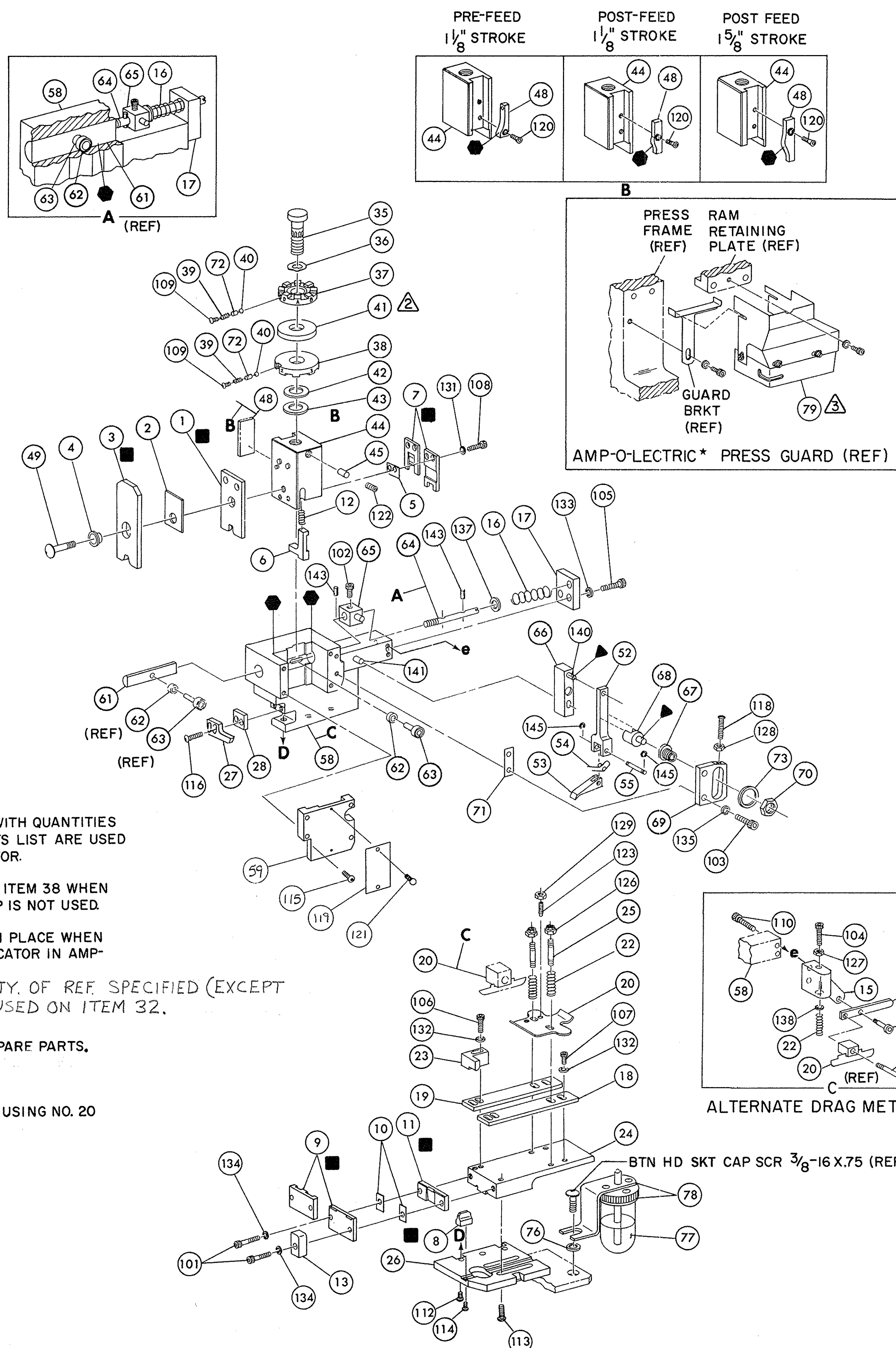




NOTES:

1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
- △ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-ELECTRIC PRESS.
4. PARTS WITH QTY. OF REF. SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.
- KEY:
- RECOMMENDED SPARE PARTS.

▲ LUBRICATE DAILY USING NO. 20
MACHINE OIL.

 GREASE LIGHTLY.

REF.	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145	REF.	454220-1	CAP, RAM		59
			144	REF.	453736-1	HOUSING		58
REF.	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143					57
			142					56
REF.	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141	REF.	240624-1	PIN, FEED FINGER		55
REF.	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140	REF.	691499-1	SPRING, FEED FINGER		54
			139	REF.	240635-1	FINGER, FEED		53
—	22260-5	WASHER, FLAT (NO 6) DRAG SPRING	138	REF.	240634-1	LEVER, TERMINAL		52
REF.	21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	137					51
			136					50
REF.	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135	1	7-21002-9	BOLT, CRIMPER		49
2	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134	1	690501-4	CAM, POST FEED 1 5/8 STROKE		48
REF.	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133					47
5	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132					46
2	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131	1	690191-1	PLUG, NYLON		45
			130	1	455674-1	RAM		44
2	21018-4	NUT, HEX MACH (4-40) DRAG	129	1	690125-1	WASHER, LAMINATED		43
REF.	21068-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128	1	690124-1	WASHER, RAM		42
—	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	127			SPACER, DISC		41
2	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126	2	23241-6	BALL, STEEL		40
—	5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	125	2	690170-1	SPRING, COMPRESSION		39
—	21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	124	1	690142-1	DISC, INSULATION		38
2	4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	123	1	690141-4	DISC, WIRE		37
1	21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	122	1	22480-5	WASHER, SPRING		36
2	21017-2	DRIVE SCR (#2 X .19)	121	1	690212-1	POST, RAM		35
1	1-21002-7	SCR, BTN, HD SKT CAP (6-32 X .38) CAM	120					34
1	461264-1	PLATE IDENTIFICATION	119					33
REF.	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	118	1	458980-1	APPLICATOR, BASIC (SUB ASSY)		32
			117					31
2	2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	116					30
REF.	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	115					29
1	22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114	1	3-690451-2	SPACER, STRIPPER		28
4	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113	1	240639-1	STRIPPER		27
REF.	2-22733-9	SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL	112	REF.	455676-1	PLATE, BASE		26
			111	2	22354-8	DRAG, STUD		25
—	2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	110	1	455678-1	PLATE, STRIP GUIDE		24
2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	109	1	240825-2	PLATE, STRIP HOLD		23
2	2-21000-6	SCR, SKT HD CAP (8-32 X .38) SHEAR BLADE	108	2	4-22281-1	SPRING, DRAG		22
3	2-21000-16	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	107	—	240636-1	LEVER, DRAG		21
2	2-21000-9	SCR, SKT HD CAP (8-32 X .75) STRIP GUIDE	106	1	454177-1	DRAG, STOCK		20
REF.	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	105	1	454204-3	GUIDE, STRIP (REAR)		19
—	3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	104	1	454204-3	GUIDE, STRIP (FRONT)		18
REF.	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	103	REF.	454178-1	GUIDE, FEED ROD		17
REF.	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	102	REF.	4-22284-9	SPRING, FEED RETURN		16
2	3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	101			ADAPTER, DRAG		15
REF.	455745-1	GUARD, WINDOW	79					14
—	465184-9	LUBRICATOR ASSY	78			SPACER, HOLD DOWN		13
—	455985-1	OIL, LUBRICATING	77	1	23846-1	SPRING, HOLD DOWN		12
—	454406-1	SPACER, LUB BRACKET	76	1	240644-1	PLATE, REAR SHEAR		11
			75			SPACER, SHEAR PLATE		10
			74	1	690495-6	PLATE, FRONT SHEAR		9
REF.	458109-1	WASHER, FLAT (SPECIAL)	73	1	240655-1	ANVIL		8
2	690603-1	SPRING, ASSIST	72	1	690474-4	BLADE, SLUG		7
REF.	690517-1	SPACER	71	1	1-455892-1	HOLD DOWN, TERMINAL		6
↑	22594-8	NUT, HEX	70	1	240641-7	SPACER, SHEAR BLADE		5
	240628-1	PLATE, ADJ	69	1	238009-1	SPACER, TUBULAR		4
	240626-1	SHAFT, PIVOT	68	1	4-456134-6	CRIMPER, INSULATION		3
	240633-1	BUSHING	67	1	455888-8	SPACER, INSULATION		2
	455680-1	LEVER, INTERMEDIATE	66	1	456409-7	CRIMPER, WIRE		1
	240629-1	BLOCK, PIVOT	65	QTY	PART NO	DESCRIPTION	ITEM NO	
	240632-2	SCREW, ADJ	64		CRIMPING DATA			APPLICATOR WILL APPLY
	240659-3	PIN, CAM ROLLER	63		PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE LENGTH
	240658-1	CAM, ROLLER	62					62500
REF.	454398-1	ROD, FEED	61		A	.075	14	.237-.267

QTY		PART NO		DESCRIPTION		ITEM NO	
REMARKS				NO		REV	
				TO APPLY TERMINAL			
				SPEC 114-2036			
APPL USED ON MACHINE PART NO		MACH SERIAL NO		DISTRIBUTION			
CUSTOMER NAME		APPL SERIAL NO		ORIGINAL			
ADDRESS		PURCHASE ORDER		CUSTOMER COPY			
CITY		ENG APP		FIELD ENG COPY			

CRIMP		SIZE	TYPE	FEED	APPL INST
WIRE		.120	F	.845	A1 8039
INSUL		.180	F		
WIRE RANGE		INSULATION RANGE		PRESS NO	
18-14		.120-.170			
REMARKS					
POST-FEED AMPOMATOR					

P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L		R		E		Z		C		R		06-002275		M/F		2-06		P		F		L	
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