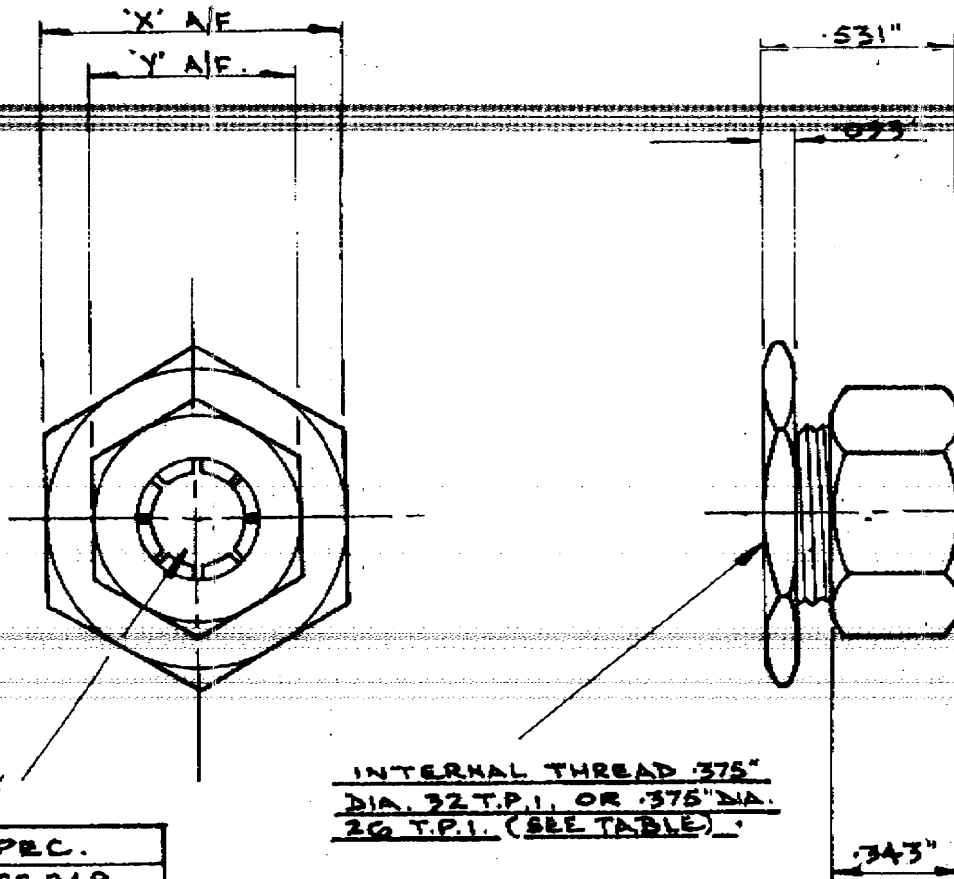


PART No.
A 43 ETC.

FIRST ANGLE PROJECTION

ALTERATIONS

ISS.	C.N. No.	ALTERATION	SIG. & DATE
6	5923	FIGURE 'A' ADDED	17.3.66
7	—	REPLACED A. 609 TO A. 828 A. 8282	7.10.66
8	11914	FIGURE 'I' DELETED	8.11.66



REAM .250" DIA.

INTERNAL THREAD .375"
DIA. 32 T.P.I. OR .375" DIA.
26 T.P.I. (SEE TABLE)

MATL.	FINISH	SPEC.
BRASS		BSS. 249
DURAL		BSS. 1476 HEAT
	N.P.	D.T.D. 919 A
	CAD. P.	D.T.D. 904
	2 CHR	BSS. 1224
	ANOD.	D.T.D. 910 C

TOLERANCES
DECIMALS: $\pm .005"$
FRACTIONS: $\pm 1/64"$
UNLESS OTHERWISE STATED

SCALE
2:1

DIMENSIONS IN INCHES

NO.	S.	NO.	INT.	WET.	FIN.
NO.	DIM.	DIM.	THREA		
A43	.710	.562	3/8x32	BRASS	N.P.
A43/A	.710		3/8x26	"	"
A100	.562	.562	3/8x32	"	"
A100/A	.562		3/8x26	"	"
A105	.600	.562	3/8x32	"	"
A105/A	.600		3/8x26	"	"
A203	.710	.562	3/8x32	"	CAD. P.
A491	.562		3/8x32	DURAL	ANOD.
A491/A	.562		3/8x26	"	"
A609	.600		3/8x32	"	"
A699	.562		3/8x32	BRASS	CAD. P.
A803	.600		3/8x32	"	"
A817	.562		3/8x32	"	2 CHR
A828	.710		3/8x32	DURAL	ANOD.

DRAWN	CHECKED	APPROVED	DATE
B. S.	H. S. D.		7.10.66
MATERIAL:		FINISH:	
SEE TABLES			
TITLE:—SPINDLE LOCKING DEVICE		PART No. A 43 ETC.	
USED ON VARIOUS		COLVERN LTD., ROMFORD, ESSEX.	