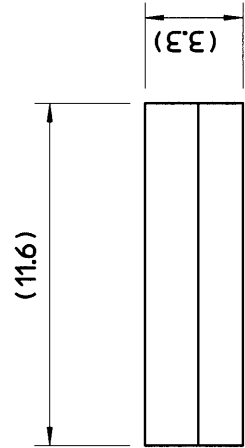
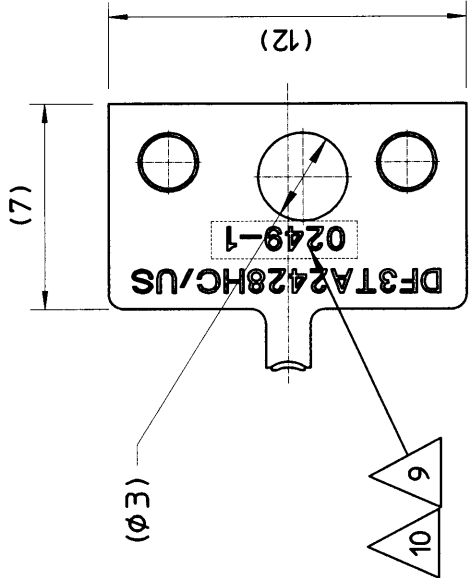
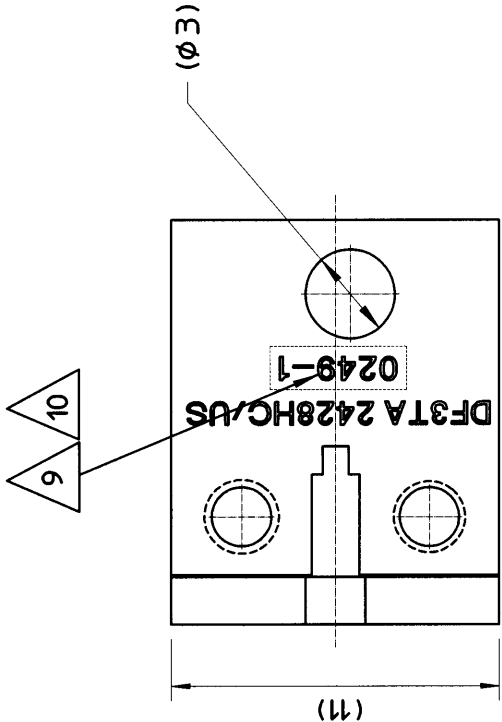
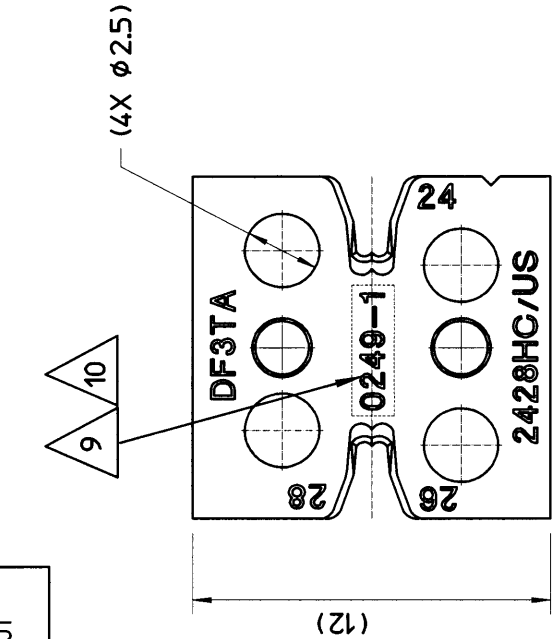
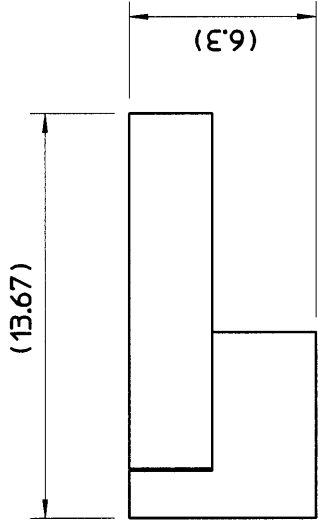


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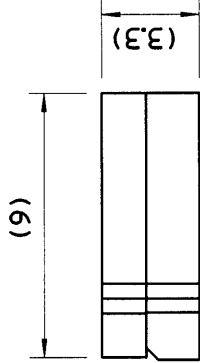
REVISIONS			
ZONE	REV.	DESCRIPTION	DATE
	N/R	NEW RELEASE	2/10/03
	A	REVISED PER DCN# 0872	5/19/03



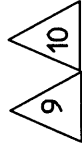
DIE - CRIMPER ASSY



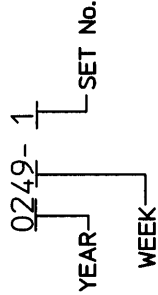
DIE - CONTACT HOLDER ASSY



DIE - ANVIL ASSY



DATE CODE EXPLANATION:



11. PACKAGING: CARDBOARD BOX, SIZE 203mm X 76mm X 51mm (8" X 3" X 2").

10. ALL THREE (3) DIES ARE SOLD AS MATCHING ASSEMBLY ONLY, AND TO BE MARKED WITH THE SAME DATE CODE.

9. DATE CODE AND SET No., SEE EXAMPLE FOR EXPLANATION.

8. PART/No. DF3-TA2428HC/US-DS TO BE PURCHASED AS A SET ONLY.

7. RECOMMENDED NUMBER OF CRIMPING CYCLES - 15,000.

6. FOR ASSEMBLY, INSTALLATION AND OPERATION OF THIS DIE SET REFER TO

INSTRUCTION MANUAL P/No. PS076.

5. THIS DIE SET RECOMMENDED TO BE USED ONLY WITH APPLICABLE HAND CRIMP TOOL, P/No. HRUS-HT-1, TO CRIMP SOCKET TERMINAL, P/No. DF3-2428SC/SCC.

4. APPLICABLE WIRE STYLE: UL 1007, AWG 24, 26 AND 28.

3. MATERIAL AND FINISHES:

DIES, ANVILS, CONTACT STOPPER AND SPACER BLOCK- TOOL STEEL.

2. DIMENSIONS IN () ARE FOR REFERENCE ONLY

1. DIMENSIONING AND TOLERANCING PER ANSI/ASME Y14.5M-1994

NOTES (UNLESS OTHERWISE SPECIFIED)

CUSTOMER USE DRAWING

FROM NO. 0AG18		UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MILLIMETERS TOLERANCES ARE: X = ±0.1 .XX = ±0.05 .XXX = ±0.03 ANGLE= ±1°		HRS HIROSE ELECTRIC (U.S.A), INC SIMI VALLEY, CALIFORNIA 93065		
THIRD ANGLE PROJECTION 				PART NUMBER DF3-TA2428HC/US-DS		
PROJECT NO.		APPROVALS		CL NUMBER		
		Drawn Luis Lostaunau		5920-8500-0		
XXXXXXXX	XXXXXX	Checked Alla Shchur		SIZE B	DWG NUMBER DF3-TA2428HC/US-DS	
NEXT ASST.	USED ON	Issued Mac Nagashima		REV. A		
APPLICATION		Issued Kris McGuire		SCALE N/A	SHEET 1 OF 1	