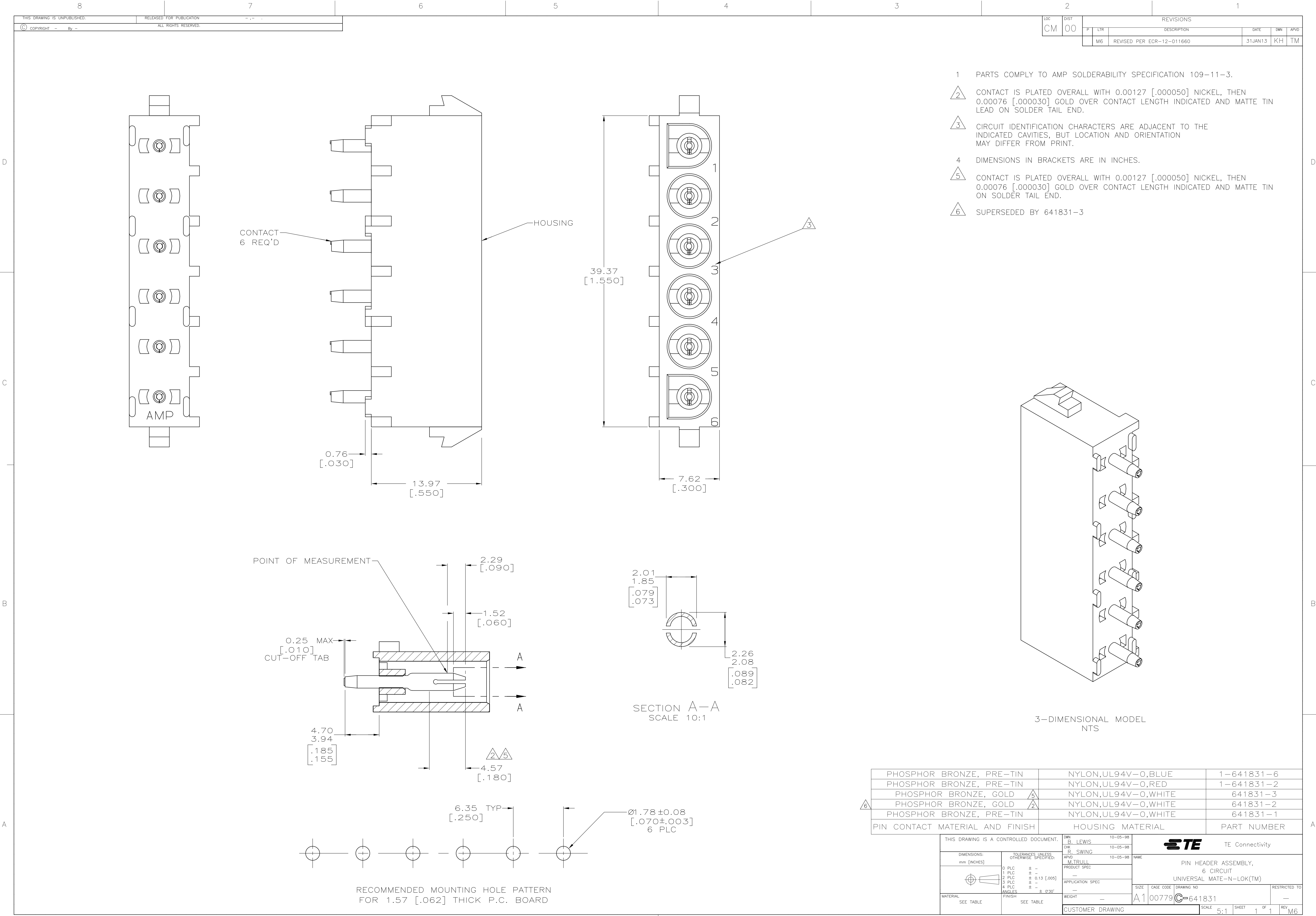
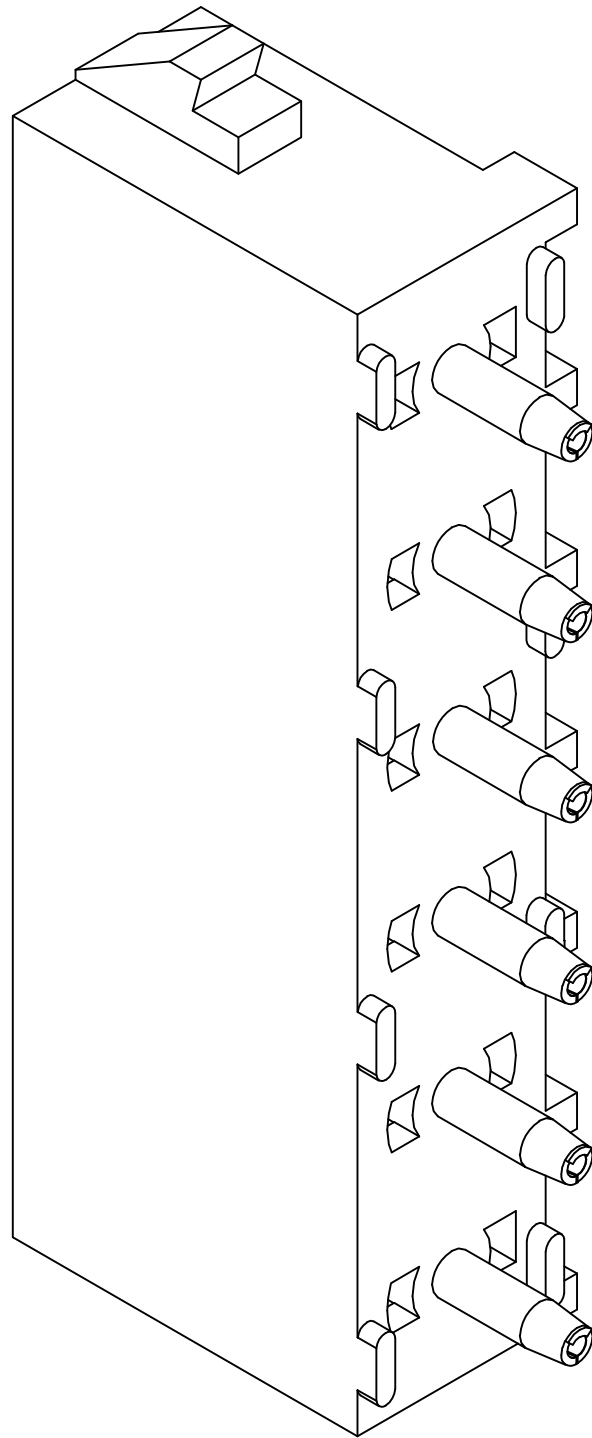




LOC		DIST		REVISIONS				
CM		00		REV	DESCRIPTION	DATE	DWN	APVD
				M6	REVISED PER ECR-12-011660	31JAN13	KH	TM

- 1 PARTS COMPLY TO AMP SOLDERABILITY SPECIFICATION 109-11-3.
- 2 CONTACT IS PLATED OVERALL WITH 0.00127 [.000050] NICKEL, THEN 0.00076 [.000030] GOLD OVER CONTACT LENGTH INDICATED AND MATTE TIN LEAD ON SOLDER TAIL END.
- 3 CIRCUIT IDENTIFICATION CHARACTERS ARE ADJACENT TO THE INDICATED CAVITIES, BUT LOCATION AND ORIENTATION MAY DIFFER FROM PRINT.
- 4 DIMENSIONS IN BRACKETS ARE IN INCHES.
- 5 CONTACT IS PLATED OVERALL WITH 0.00127 [.000050] NICKEL, THEN 0.00076 [.000030] GOLD OVER CONTACT LENGTH INDICATED AND MATTE TIN ON SOLDER TAIL END.
- 6 SUPERSEDED BY 641831-3



3-DIMENSIONAL MODEL
NTS

PHOSPHOR BRONZE, PRE-TIN	NYLON,UL94V-0,BLUE	1-641831-6
PHOSPHOR BRONZE, PRE-TIN	NYLON,UL94V-0,RED	1-641831-2
PHOSPHOR BRONZE, GOLD	NYLON,UL94V-0,WHITE	641831-3
PHOSPHOR BRONZE, GOLD	NYLON,UL94V-0,WHITE	641831-2
PHOSPHOR BRONZE, PRE-TIN	NYLON,UL94V-0,WHITE	641831-1
PIN CONTACT MATERIAL AND FINISH		PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. LEWIS	10-05-98	TE Connectivity	
		CHK R. SWING	10-05-98		
DIMENSIONS: mm [INCHES]		APVD M. TRULL	10-05-98	NAME	
		PRODUCT SPEC		PIN HEADER ASSEMBLY, 6 CIRCUIT UNIVERSAL MATE-N-LOK(TM)	
		APPLICATION SPEC		SIZE	
				CAGE CODE	
				DRAWING NO	
				RESTRICTED TO	
MATERIAL SEE TABLE		WEIGHT		A1 00779	
				C=641831	
				CUSTOMER DRAWING	
				SCALE 5:1	
				SHEET 1 OF 1	
				REV M6	