

3 Optical fibers

Synthetic optical fibers

At a glance:

- Very small dimensions
- Long operating distances
- Low bending radii
- Can be cut on site
- Visible light, hence easy alignment
- Wide range of types
- High degree of protection of the sensor head: IP 67
- Cost efficient
- For difficult environments, glass fibers are available for the 3030/3031 and 3060 series switches (LFG-1022-050 and LFG-3022-050, page 111)

Data sheets

Detailed data sheets with additional technical information are available for all models. These may be retrieved from the CONTRINEX website (www.contrinex.com), or ordered cost-free from our sales offices.

Drawings

The mechanical drawings may be downloaded as data files from the CONTRINEX website, and imported directly into construction drawings.

Technical data

Ambient temperature range	-25 ... +70 °C
Protection degree of sensor head	IP 67
Standard length	2 m ± 0.1 m
Fiber bending radii:	
miniature	15 mm
standard	25 mm
flexible	2 mm
luminous	40 mm
Bending radius of light-outlet tube	25 mm
Tensile load	30 N max.
Fiber material	PMMA
Sleeve material	Polyethylene
Sensor head material	Nickel-plated brass / stainless steel*
Sensor head light-outlet tube material	Stainless steel
Optical attenuation:	
miniature / flexible	0.6 dB / m max. at 660 nm
standard / luminous	0.4 dB / m max. at 660 nm
Angle of incidence	± 28° / ± 5°*

* LFP-1006/1007-020

Diffuse sensors

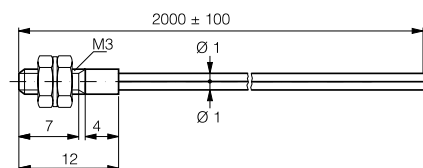
Part references (**bold** = preferred types)

Size

Part ref. / max. operating distance

Characteristics

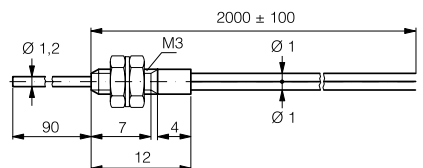
M3



Miniature

LFP-1001-020
40 mm

- Operating distance:
 - with series 3030 40 mm
 - with series 3031 20 mm
 - with series 3060 70 mm
- 1 separable double fiber, outside diameter 1 mm
- Fine inner fiber Ø 0.5 mm for highest resolution
- Can be cut



Miniature

LFP-1004-020
40 mm

- Operating distance:
 - with series 3030 40 mm
 - with series 3031 20 mm
 - with series 3060 70 mm
- 1 separable double fiber, outside diameter 1 mm
- Sensor head with bendable light-outlet tube for ease of positioning
- Fine inner fiber Ø 0.5 mm for highest resolution
- Can be cut

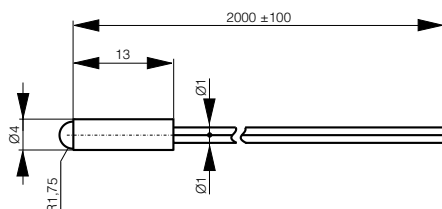
Part references (**bold** = preferred types)

Size

Part ref. / max. operating distance

Characteristics

Ø4

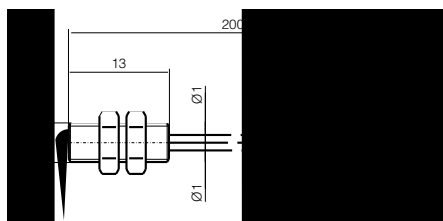


Miniature / spherical optics

LFP-1006-020
100 mm

- Operating distance:
 - with series 3030 100 mm
 - with series 3031 60 mm
 - with series 3060 140 mm
- 1 separable double fiber, outside diameter 1 mm
- Fine inner fiber Ø 0.5 mm for highest resolution
- Spherical optics for cylindrical light beam
- Can be cut

M5



Miniature / spherical optics

LFP-1007-020
100 mm

- Operating distance:
 - with series 3030 100 mm
 - with series 3031 60 mm
 - with series 3060 140 mm
- 1 separable double fiber, outside diameter 1 mm
- Fine inner fiber Ø 0.5 mm for highest resolution
- Spherical optics for cylindrical light beam
- Can be cut

M6

Standard

LFP-1002-020
120 mm

- Operating distance:
 - with series 3030 120 mm
 - with series 3031 60 mm
 - with series 3060 200 mm
- 1 separable double fiber, outside diameter 2.2 mm
- Inner fiber Ø 1.0 mm
- Long operating distance
- Can be cut

Flexible

LFP-1102-020
90 mm

- Operating distance:
 - with series 3030 90 mm
 - with series 3031 45 mm
 - with series 3060 150 mm
- 1 separable double fiber, outside diameter 2.2 mm
- Extremely fine inner fibers 151 x Ø 75 µm
- Very small bending radius
- Can be cut

Luminous

LFP-1202-020
160 mm

- Operating distance:
 - with series 3030 160 mm
 - with series 3031 80 mm
 - with series 3060 260 mm
- 1 separable double fiber, outside diameter 2.2 mm
- Inner fiber Ø 1.5 mm
- Longest operating distance
- Can be cut

Part references (b
Size

M6

Ø 2,5

7

- High strength
- Large range of positioning
- Fine inner fiber Ø 0.5 mm for high resolution
- Can be cut

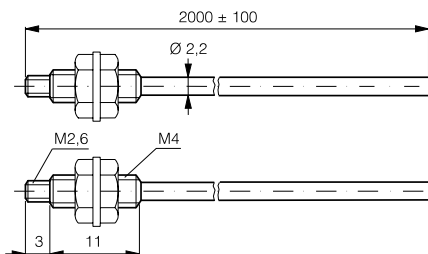
Part references (**bold** = preferred types)

Size

Part ref. / max. operating distance

Characteristics

M4



Standard

LFP-2002-020
400 mm

- Operating distance:
 - with series 3030 400 mm
 - with series 3031 200 mm
 - with series 3060 700 mm
- 2 individual fibers, outside diameter 2.2 mm
- Inner fiber Ø 1.0 mm
- Long operating distance
- Can be cut

Flexible

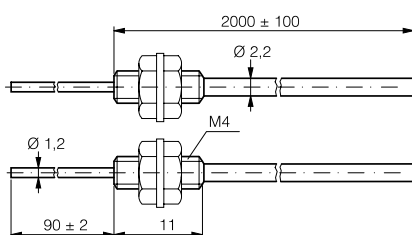
LFP-2102-020
300 mm

- Operating distance:
 - with series 3030 300 mm
 - with series 3031 150 mm
 - with series 3060 550 mm
- 2 individual fibers, outside diameter 2.2 mm
- Extremely fine inner fibers 151 x Ø 75 µm
- Very small bending radius
- Can be cut

Luminous

LFP-2202-020
500 mm

- Operating distance:
 - with series 3030 500 mm
 - with series 3031 250 mm
 - with series 3060 900 mm
- 2 individual fibers, outside diameter 2.2 mm
- Inner fiber Ø 1.5 mm
- Longest operating distance
- Can be cut



Standard

LFP-2004-020
400 mm

- Operating distance:
 - with series 3030 400 mm
 - with series 3031 200 mm
 - with series 3060 700 mm
- 2 individual fibers, outside diameter 2.2 mm
- Inner fiber Ø 1.0 mm
- Sensor head with bendable light-outlet tube for ease of positioning
- Long operating distance
- Can be cut

Flexible

LFP-2104-020
300 mm

- Operating distance:
 - with series 3030 300 mm
 - with series 3031 150 mm
 - with series 3060 500 mm
- 2 individual fibers, outside diameter 2.2 mm
- Extremely fine inner fibers 151 x Ø 75 µm
- Sensor head with bendable light-outlet tube for ease of positioning
- Very small bending radius
- Can be cut

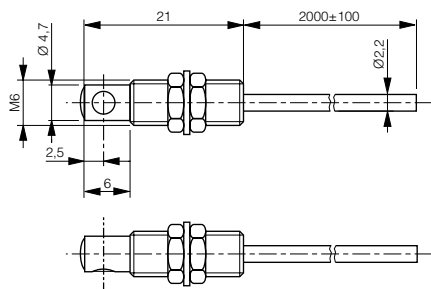
Part references (**bold** = preferred types)

Size

Part ref. / max. operating distance

Characteristics

M6



Standard 90°

LFP-2005-020
1100 mm

- Operating distance:
 - with series 3030 1100 mm
 - with series 3031 550 mm
 - with series 3060 1800 mm
- 2 individual fibers, outside diameter 2.2 mm
- Inner fiber Ø 1.0 mm
- Sensor head for right-angle light emission
- Long operating distance
- Can be cut

Accessories

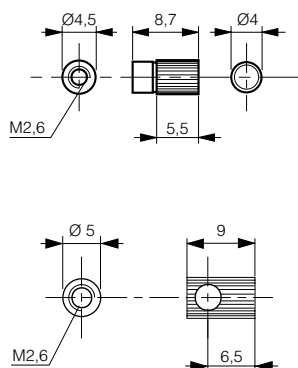
Part references (**bold** = preferred types)

Size

Part ref. / max. operating distance

Characteristics

For M4



Axial front lens

LFP-0001-000
3000 mm

- Can be used with LFP-2#02-020 and LFG-3022-050 fibers
- Delivery includes 1 pair
- Operating distance:
 - with series 3030 3000 mm
 - with series 3031 1500 mm
 - with series 3060 5000 mm (with 5 m fiber)

90° front lens

LFP-0002-000
1000 mm

- Can be used with LFP-2#02-020 and LFG-3022-050 fibers
- Delivery includes 1 pair
- Operating distance:
 - with series 3030 1000 mm
 - with series 3031 500 mm
 - with series 3060 1700 mm

Glass optical fibers

At a glance:

- For high ambient temperatures (models with chrome-plated brass and silicone sleeves)
- Executions for extreme environmental conditions
- Small dimensions
- Long operating distances
- Suitable for the detection of smallest objects
- Wide range of types

Characteristics

Depending on the type involved, glass optical fibers consist of 200 to 5,000 individual fibers with diameters of 30 to 50 μm . The fiber bundle is surrounded by a sleeve, which can be selected according to the application:

- PVC sleeve: the economical solution if no special stresses are to be expected.
- Wound sleeve of chrome-plated brass: for permanent operating temperatures of up to 250 °C, and maximum protection against crushing.
- Silicone sleeve with stainless steel braiding for strain relief: for use in corrosive media, at temperatures of up to +150 °C, and where mechanical strain relief is required.

The sensor heads are available with straight or right-angle light outlets. The range comprises models for use as diffuse sensors (emitting and receiving fiber bundles in the same sleeve) and as through-beam sensors (the fiber bundles are in separate sleeves). In order to cover various application needs, a number of

Technical data

Ambient temperature range	PVC sleeve	0 ... +70 °C
	Wound brass sleeve	-25 ... +250 °C
	Silicone sleeve	-25 ... +150 °C
Protection degree of sensor head	IP 65 (optional up to IP 68)	
Protection degree of optical fiber	PVC sleeve	IP 67
	Wound brass sleeve	IP 54
	Silicone sleeve	IP 67
Standard lengths	250 mm, 500 mm, 1000 mm	
Sensor head material	Aluminum	
Sensor head light-outlet tube material	Stainless steel	
Optical attenuation	10 dB / km max. at 880 nm	
Angle of incidence	$\pm 18^\circ$	

different bundle cross-sections are available: large cross-sections for long operating distances, small cross-sections for short distances, high resolutions, and detection of small objects.

Data sheets

Detailed data sheets with additional technical information are available for all models. These may be retrieved from the CONTRINEX website (www.contrinex.com), or ordered cost-free from our sales offices.

Drawings

The mechanical drawings may be downloaded as data files from the CONTRINEX website, and imported directly into construction drawings.

Special executions

A broad range of special executions are available in small quantities and with short delivery times, e.g.:

- Higher degree of protection of the sensor head (on request).
- Special sensor heads (on request).
- Non-standard fiber lengths; maximum length is 10 m.
- Non-standard sleeves (chrome-plated brass, silicone, PVC) on request.

Axial diffuse sensors

length of glass fiber in cm, standard lengths -025 (250 mm) / -050 (500 mm) / -100 (1000 mm)

bold = preferred types (-### only 500 mm length)

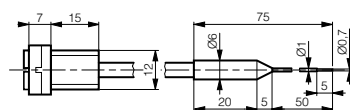
Size

Part ref. / max. operating distance

Characteristics

Ø6

LFG-1005-###
5 mm



- Operating distance:
– with series 4040 5 mm
- With bendable light-outlet tube
- For the detection of smallest objects
- Silicone sleeve Ø 4.7 mm
- Min. bending radius 20 mm
- Min. bending radius of light-outlet tube 5 mm (do not bend the inner and outer 10 mm)
- Max. tensile load 10 N

length of glass fiber in cm, standard lengths -025 (250 mm) / -050 (500 mm) / -100 (1000 mm)

bold= preferred types (-### only 500 mm length)

Size

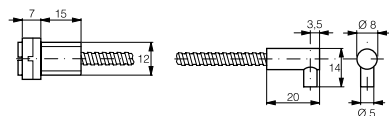
Part ref. / max. operating distance

Characteristics

Ø8

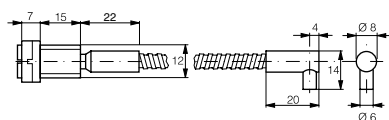
LFG-2020-###
30 mm

- Operating distance:
 - with series 4040 30 mm
- Multi-purpose medium-range model
- Leg length 14 mm
- Wound sleeve of chrome-plated brass
Ø 4.7 mm
- Min. bending radius 25 mm
- Max. tensile load 50 N



LFG-2030-###
150 mm

- Operating distance:
 - with series 4040 150 mm
- For long operating distance
- Leg length 14 mm
- Wound sleeve of chrome-plated brass
Ø 6.7 mm
- Min. bending radius 25 mm
- Max. tensile load 50 N



Axial through-beam sensors

length of glass fiber in cm, standard lengths -025 (250 mm) / -050 (500 mm) / -100 (1000 mm)

bold= preferred types (-### only 500 mm length)

Size

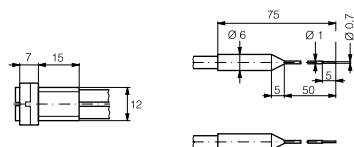
Part ref. / max. operating distance

Characteristics

Ø6

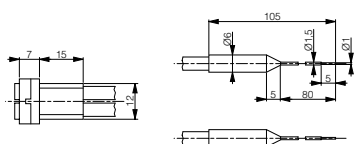
LFG-3005-###
50 mm

- Operating distance:
 - with series 4040 50 mm
- With bendable light-outlet tube
- For the detection of smallest objects
- Silicone sleeve Ø 4.7 mm
- Min. bending radius 20 mm
- Min. bending radius of light-outlet tube
5 mm (do not bend the inner and outer
10 mm)
- Max. tensile load 10 N



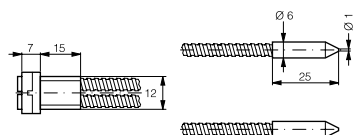
LFG-3015-###
200 mm

- Operating distance:
 - with series 4040 200 mm
- With bendable light-outlet tube
- For places difficult to access
- Silicone sleeve Ø 4.7 mm
- Min. bending radius 20 mm
- Min. bending radius of light-outlet tube
5 mm (do not bend the inner and outer
10 mm)
- Max. tensile load 10 N



LFG-3010-###
200 mm

- Operating distance:
 - with series 4040 200 mm
- For the detection of smallest objects
in places difficult to access
- Wound sleeve of chrome-plated brass
Ø 4.7 mm
- Min. bending radius 23 mm
- Max. tensile load 20 N



length of glass fiber in cm, standard lengths -025 (250 mm) / -050 (500 mm) / -100 (1000 mm)

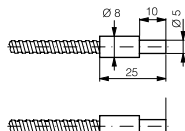
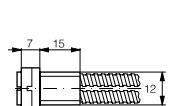
bold = preferred types (-### only 500 mm length)

Size

Part ref. / max. operating distance

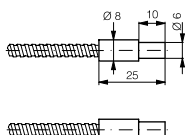
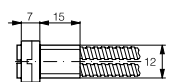
Characteristics

Ø8



LFG-3020-###
800 mm

- Operating distance:
 - with series 4040 800 mm
- Multi-purpose medium-range model
- Wound sleeve of chrome-plated brass Ø 4.7 mm
- Min. bending radius 25 mm
- Max. tensile load 50 N



LFG-3030-###
1500 mm

- Operating distance:
 - with series 4040 1500 mm
- For long operating distance
- Wound sleeve of chrome-plated brass Ø 4.7 mm
- Min. bending radius 25 mm
- Max. tensile load 50 N

Radial through-beam sensors

length of glass fiber in cm, standard lengths -025 (250 mm) / -050 (500 mm) / -100 (1000 mm)

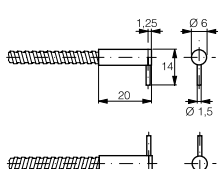
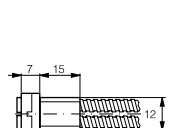
bold = preferred types (-### only 500 mm length)

Size

Part ref. / max. operating distance

Characteristics

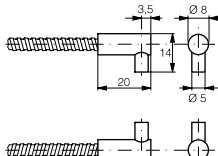
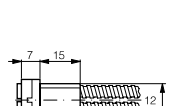
Ø6



LFG-4010-###
200 mm

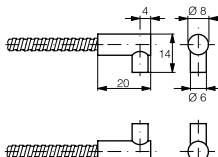
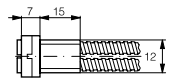
- Operating distance:
 - with series 4040 200 mm
- For the detection of smallest objects in places difficult to access
- Leg length 14 mm
- Wound sleeve of chrome-plated brass Ø 4.7 mm
- Min. bending radius 23 mm
- Max. tensile load 20 N

Ø8



LFG-4020-###
800 mm

- Operating distance:
 - with series 4040 800 mm
- Multi-purpose medium-range model
- Leg length 14 mm
- Wound sleeve of chrome-plated brass Ø 4.7 mm
- Min. bending radius 25 mm
- Max. tensile load 50 N



LFG-4030-###
1500 mm

- Operating distance:
 - with series 4040 1500 mm
- For long operating distance
- Leg length 14 mm
- Wound sleeve of chrome-plated brass Ø 4.7 mm
- Min. bending radius 25 mm
- Max. tensile load 50 N

Glass optical fibers for series 3030, 3031 and 3060 switches (connection as with synthetic fibers)

Part reference (**bold** = preferred types)

Size

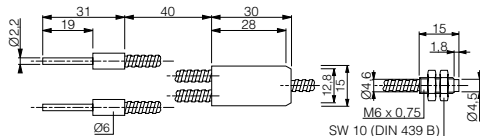
Part ref. / max. operating distance

Characteristics

M6

Diffuse sensor

LFG-1022-050
120 mm



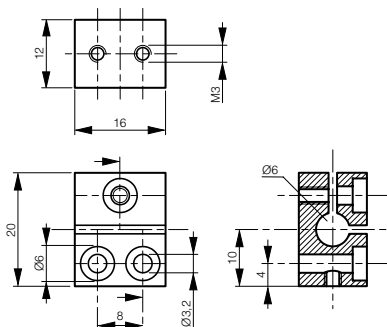
- Operating distance:
 - with series 3030 120 mm
 - with series 3031 60 mm
 - with series 3060 200 mm
- For difficult environmental conditions
- Wound sleeve of chrome-plated brass
Ø 4.6 mm
- Min. bending radius 25 mm
- Max. tensile load 20 N

M4

Through-beam sensor

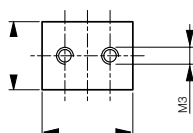
LFG-3022-050
500 mm

- Operating distance:
 - with series 3030 500 mm
 - with series 3031 250 mm
 - with series 3060 800 mm
- For difficult environmental conditions
- Wound sleeve of chrome-plated brass
Ø 4.6 mm
- Min. bending radius 25 mm
- Max. tensile load 20 N



Fiber mounting clamp

LXG-0000-080



Mounting clamps for axial and radial light-outlet tubes. Material: nickel-plated brass.

Suitable for the following fibers:

- LFG-1020-### / LFG-1030-###
- LFG-2020-### / LFG-2030-###
- LFG-3020-### / LFG-3030-###
- LFG-4020-### / LFG-4030-###