A compact loop powered indicator giving an accurate, zero corrected indication of 4-20mA loop current. Calibration is by two multi-turn potentiometers which allow sensitive adjustment of the instrument. The DPM 342 features an integral snap-in bezel, making installation easy. The module's LED backlighting ensures a clear display, even under low light conditions. No soldering is required. Connection to the current loop is via two screw terminals. The correct decimal point is selected via a jumper link.

- **1** 11mm (0.43") Digit Height
- Programmable Decimal Points
- Low Volt Drop
- Loop Powered LED Backlighting
- Simple Screw Terminal Connections
- Wide Adjustment Range
- Auto-polarity on Display

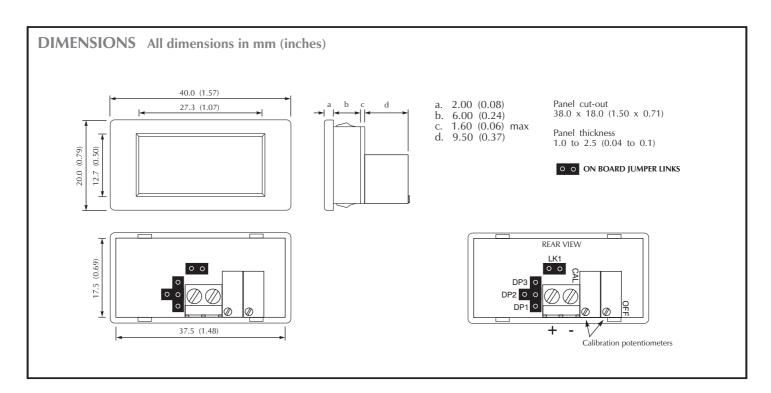


| | | | | ock Number DPM 342 |
|---|------|------|------|-----------------------|
| Specification | Min. | Тур. | Max. | Unit |
| Accuracy (overall error) * | 0.05 | | 0.1 | %(±1 count) |
| Linearity | | | ±1 | count |
| Sample rate | | 3 | | samples/sec |
| Operating temperature range | 0 | | 50 | °C |
| Temperature stability | | 200 | | ppm/°C |
| Loop Volt Drop | 5 | 5.6 | 6 | V |
| Supply current | 4 | | | mA |
| Full scale reading (20mA) | 0 | | 1999 | Count |
| Offset adjustment range + (span x 0.25) | -950 | | +950 | Count |

^{*}To ensure maximum accuracy, re-calibrate periodically.

CONNECTOR SOURCING GUIDE

METHOD Screw Terminals - No Connector Required





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TERMINAL FUNCTIONS

- 1. + Positive current input.
- 2. Negative current input.

CALIBRATION

The meter is supplied calibrated to read 000 for 4mA loop current and 1000 for 20mA. Calibration is carried out in two simple stages because the DPM 342 has a very wide adjustment range . Place the jumper link across LK1. This disables the offset adjustment to enable span adjustment to be made first. After span adjustment is complete, the jumper link is removed and the offset adjustment is made. The jumper link is then used to display one of the decimal points if necessary.

Example to re-calibrate: Meter to read -40.0 for 4mA and 150.0 for 20mA.

- $1. \ \ Calculate the span by subtracting the desired reading at 4mA from the desired reading at 20mA: \ -1500-(-400) = 1900-(-400)$
- 2. Short jumper link Lk1 with the link header normally used to select the desired Decimal Point. Link Lk1 is located above the screw terminals.
- 3. Apply 16mA between the + and screw terminals.
- 4. Adjust the CAL potentiometer so the DPM 342 indicates 1900.
- 5. Remove jumper link Lk1 and place it back on the desired Decimal Point (DP1 in this case).
- 6. Apply 4mA between the and + screw terminals.
- 7. Adjust the OFF potentiometer so the DPM 342 indicates the desired reading at 4mA: -40.0
- 8. Adjust CAL and OFF as necessary for optimum accuracy, by repeating steps 2 to 7.

SAFETY

The user must ensure that the incorporation of the DPM into the user's equipment conforms to the relevant sections of BS EN 61010 (Safety Requirements for Electrical Equipment for Measuring, Control and Laboratory Use). No inputs other than 4-20mA indicating loop current should be made.

