

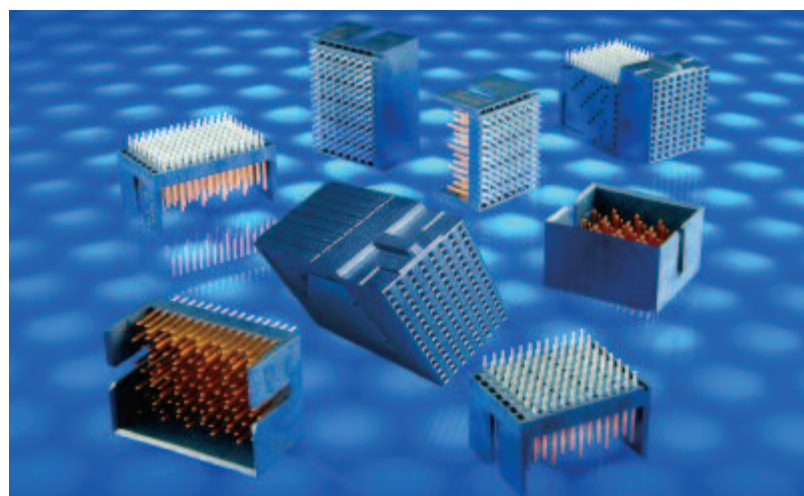
Introduction

Product Facts

- 10+ Gbps performance
- 100 ohm Impedance for Differential Pair configuration
- 5 pair version offers 26 pairs/10mm [66 differential pairs/inch] fitting within a 25.40 [1.00] card slot pitch
- 4 pair version offers 21 pairs/10mm [53 differential pairs/inch] fitting within a 20.30 [.800] card slot pitch
- 3 pair version offering 16 pairs/10mm [40 differential pairs/inch] fitting within a 16.25 [.625] card slot pitch
- Right angle pin headers (coplanar) in 3 pair, 4 pair, and 5 pair versions
- Reliable, redundant contact design on every signal contact
- Modular system offered in various column versions
- Meets Industry reliability requirements of Bellcore/Telcordia
- Sequencing for ground and signal contacts
- RoHS Compliant

Future Product Extensions

- Vertical receptacles
- High speed cable assemblies and hardware



The Z-PACK TinMan backplane connector family is a cost-effective solution for customers searching for a high density, high performance backplane interconnect system.

The Z-PACK TinMan connector design follows proven industry backplane convention by offering a fully protected right-angle receptacle for use on daughter-cards where handling damage can be a concern when mating to a vertical male header. This connector permits field repairability at either the module or single pin levels.

Ground contacts positioned within each column of the connector, combined with unique contact lead frame arrangements, enable the Z-PACK TinMan connector to achieve low crosstalk and high through-put performance levels. Reliability is provided with a dual point of contact mating interface and compliant pin interface to the printed circuit board.

Industry Applications

Ideally designed for cost pressured, high signal density applications requiring interconnection between two printed circuit boards, such as those typically found in server, storage, switch, router, and similar applications. The Z-PACK TinMan connector product family is suited to meet the demands of today's modular system designs by offering a variety of configurations. The product family includes configurations to fit 20.32 [.800] and 25.40 [1.00] card slot spacing.

Technical Documents

Product Specification 108-2303

Application Specification 114-13202

Routing Guide Report #27GC001-1

Material and Finish

Signal Contact — High Strength Copper Alloy

Ground Contact — High Strength Copper Alloy

Housing — Liquid Crystal Polymer

Platings — Telcordia compliant interface, Nickel underplate

Compliant Pin Plating — RoHS Compliant

Ratings

Temperature Range — -65°C to +90°C

Current Rating — 0.5 A/contact @ < 30°C T-Rise

Durability — 200 cycles

Dielectric Withstanding Voltage — 560 VAC

Operating Voltage — 250 VAC max.

Signal Integrity

Characteristic Impedance — Differential @ 100 ohms $\pm 10\%$

Crosstalk — Multi-pair differential crosstalk: 2.1% @ 50ps

Insertion Loss — -2 dB @ 10 GHz



For additional information visit:
<http://www.tycoelectronics.com/zpacktinman>

Introduction (Continued)

Need more information?

Call Technical Support at the numbers listed below.

Technical Support is staffed with specialists well versed in Tyco Electronics products. They can provide you with:

- Technical support
- Catalogs
- Technical Documents
- Product Samples
- Authorized Distributor Locations

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At Tyco Electronics, we're ready to support your RoHS requirements. We've assessed more than 1.5 million end items/components for RoHS compliance, and issued new part numbers where any change was required to eliminate the restricted materials. Part numbers in this catalog are identified as:

RoHS Compliant — Part numbers in this catalog are RoHS Compliant, unless marked otherwise. These products comply with European Union Directive 2002/95/EC as amended 1 January 2006 that restricts the use of lead, mercury, cadmium, hexavalent chromium, PBB, and PBDE in certain electrical and electronic products sold into the EU as of 1 July 2006.

NOTE: For purposes of this Catalog, included within the definition of RoHS Compliant are products that are clearly "Out of Scope" of the RoHS Directive such as hand tools and other non-electrical accessories.

NOTE: Information regarding RoHS compliance is provided based on reasonable inquiry of our suppliers and represents our current actual knowledge based on the information provided by our suppliers. This information is subject to change. For latest compliance status, refer to our website referenced at right.

Getting the Information You Need

Our comprehensive on-line RoHS Customer Support Center provides a forum to answer your questions and support your RoHS needs. A RoHS FAQ (Frequently Asked Questions) is available with links to more detailed information. You can also submit RoHS questions and receive a response within 24 hours during a normal work week. The Support Center also provides:

- Cross-Reference from Non-compliant to Compliant Products
- Ability to browse RoHS Compliant Products in our on-line catalog
- Downloadable Technical Data Customer Information Presentation
- More detailed information regarding the definitions used above
- So whatever your questions when it comes to RoHS, we've got the answers at www.tycoelectronics.com/leadfree

RoHS
Customer
Support
Center 

Introduction (Continued)

Table of Contents

Introduction	1-5
Table of Contents	3
5 Pair Right Angle Receptacle Assemblies	6
4 Pair Right Angle Receptacle Assemblies	7
3 Pair Right Angle Receptacle Assemblies	8
5 Pair Vertical Header Assemblies	9
5 Pair Vertical Header Assemblies — Left End Wall	10
5 Pair Vertical Header Assemblies — Right End Wall	11
5 Pair Vertical Header Assemblies — Double End Walls	12
4 Pair Vertical Header Assemblies	13
4 Pair Vertical Header Assemblies — Left End Wall	14
4 Pair Vertical Header Assemblies — Right End Wall	15
4 Pair Vertical Header Assemblies — Double End Walls	16
3 Pair Vertical Header Assemblies	17
3 Pair Vertical Header Assemblies — Left End Wall	18
3 Pair Vertical Header Assemblies — Right End Wall	19
3 Pair Vertical Header Assemblies — Double End Walls	20
5 Pair Right Angle Pin Header Assemblies	21
5 Pair Right Angle Pin Header Assemblies — Double End Walls	22
4 Pair Right Angle Pin Header Assemblies	23
4 Pair Right Angle Pin Header Assemblies — Double End Walls	24
3 Pair Right Angle Pin Header Assemblies	25
3 Pair Right Angle Pin Header Assemblies — Double End Walls	26
Z-PACK TinMan Mid-Plane (Orthogonal) Connector Overview	27-29
6 Pair Mid-Plane Assemblies	30-32
4 Pair Mid-Plane Assemblies	33-35
Z-PACK TinMan Product Mating Sequence Chart	36
Z-PACK MAX Part Number to Z-PACK TinMan Part Number Cross-Reference	37, 38
Part Number Index	39

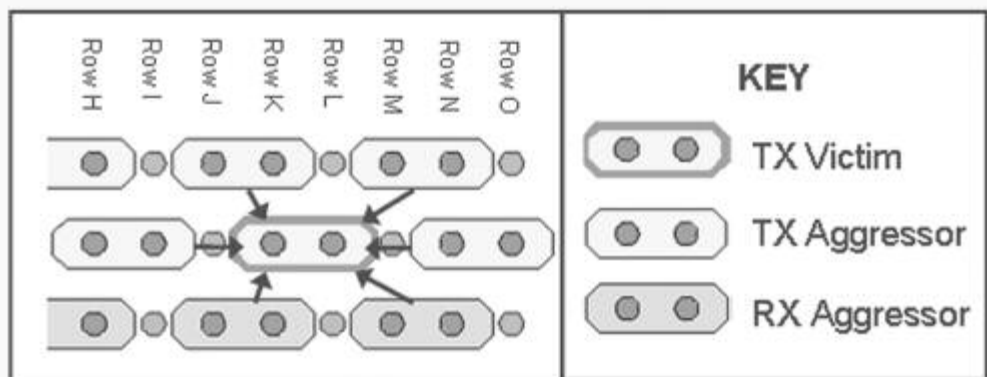
Introduction (Continued)

Noise Table

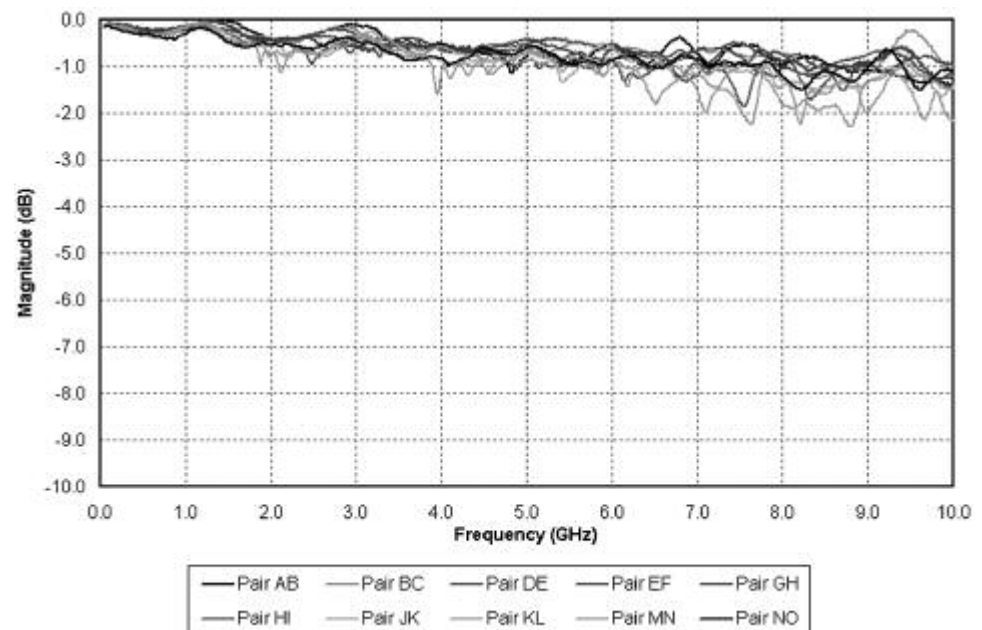
■ Maximum, multiple source crosstalk

Victim Pair	Total Peak Receiver Noise for Recommended Pin-Out
AB9	0.8%
BC8	1.6%
DE9	1.9%
EF8	1.9%
GH9	2.0%
HI8	2.0%
JG9	2.0%
KL8	2.1%
MN9	1.7%
NO8	0.8%

Note: Data includes PCB vias of both backplane and daughtercard connectors. Single mated connector pair 50 ps (20-80%) edge rate



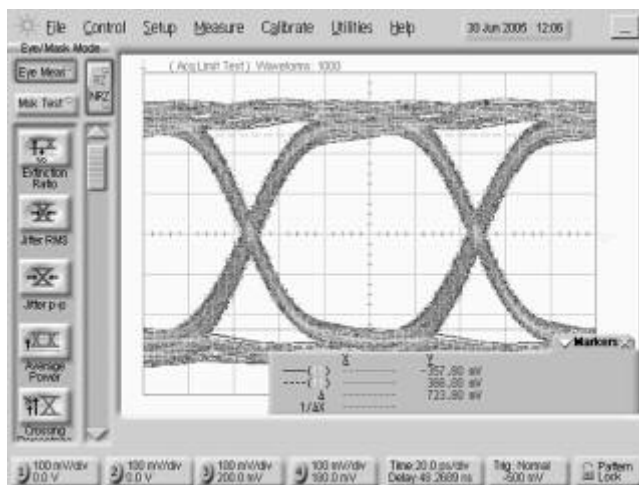
Insertion Loss Plot



Introduction (Continued)

Representative Eye Pattern

- 10.0 Gbps data rate
- 2⁷-1 PRBS
- Unequalized Signal



Customer Connector Evaluation Kit

- Connector characterization
- Available for loan — contact your local Tyco Electronics Sales Engineer
- Time and frequency domain testable
- Testable to 18+ GHz (25+ Gb/s)
- Multiple calibration options
- Convenient SMA interface



Customer System Evaluation Kit

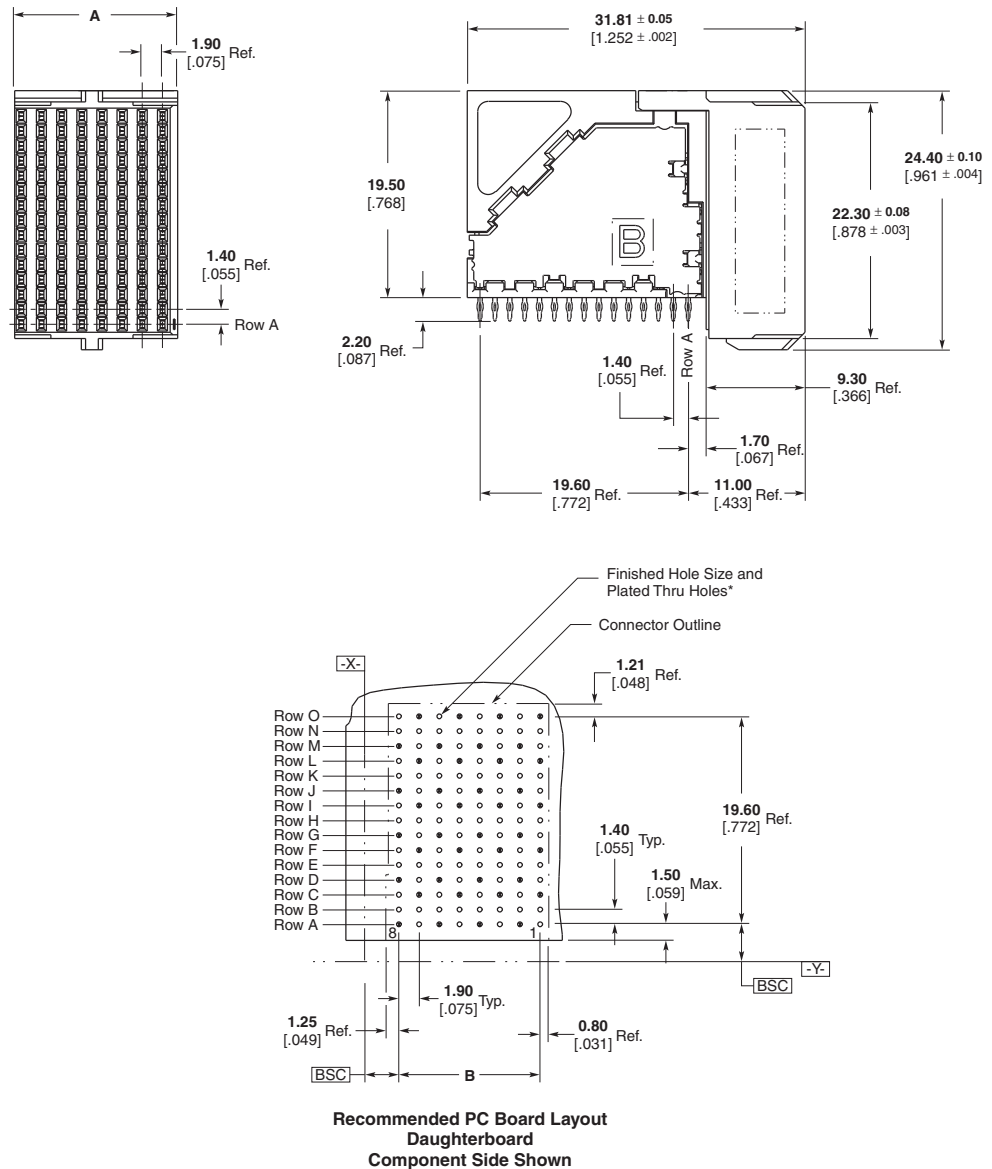
- System characterization
- Available for loan — contact your local Tyco Electronics Sales Engineer
- Time and frequency domain testable
- Testable to 18+ GHz (25+ Gb/s)
- Multiple system lengths
- Convenient SMA interface



5 Pair Right Angle Receptacle Assemblies

Column	Part Number	Dimension		Application Tooling	Mates With
		A	B		
8	1934218-1	15.35 .604	13.30 .524	*	1934269-1,(R) 1934272-1,(L) 1934273-1, 1934271-1, 1934349-1, 1934350-1
16	1934221-1	30.55 1.203	28.50 1.122	*	1934331-1, 1934334-1, 1934333-1, 1934332-1, 1934347-1, 1934348-1

* Custom tooling not required. Utilizes flat-rock insertion tooling. Reference Application Specification 114-13202.



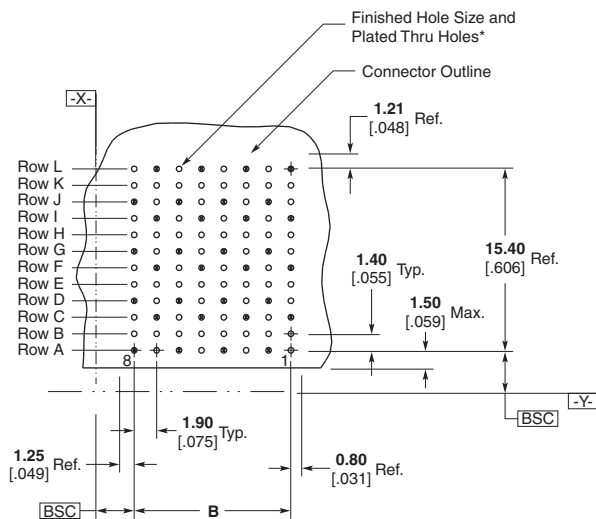
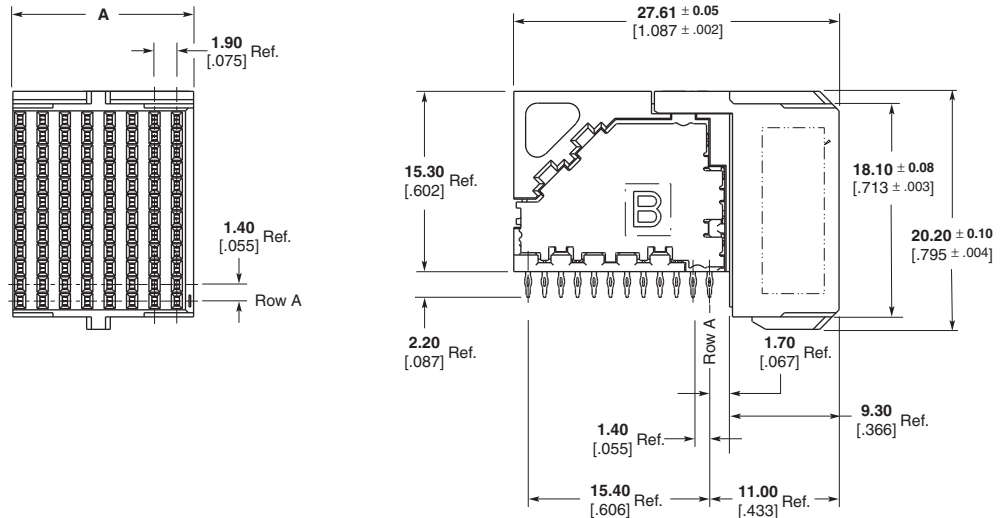
Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1.

* Finished Hole Diameter = $0.46 \pm^{0.05}_{.018 \pm .002}$
Drilled Hole Diameter = $0.55 \pm^{0.02}_{.022 \pm .001}$
Copper Thickness = $0.038 \pm^{0.013}_{.0015 \pm .0005}$
Tin-Lead Thickness = $0.008 \pm^{0.004}_{.0003 \pm .0002}$
Finishes other than Tin-Lead, See Appl. Spec. 114-13202

4 Pair Right Angle Receptacle Assemblies

Column	Part Number	Dimension		Application Tooling	Mates With
		A	B		
8	1934222-1	15.35 .604	13.30 .524	*	1934226-1, 1934304-1, 1934303-1, 1934306-1, 1934225-1, 1934354-1,
16	1934225-1	30.55 1.203	28.50 1.122	*	1934315-1, 1934318-1, 1934317-1, 1934316-1, 1934351-1, 1934352-1,

* Custom tooling not required. Utilizes flat-rock insertion tooling. Reference Application Specification 114-13202.



**Recommended PC Board Layout
Daughterboard
Component Side Shown**

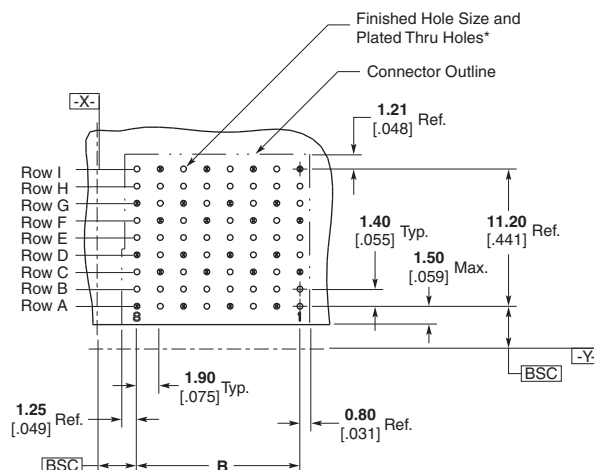
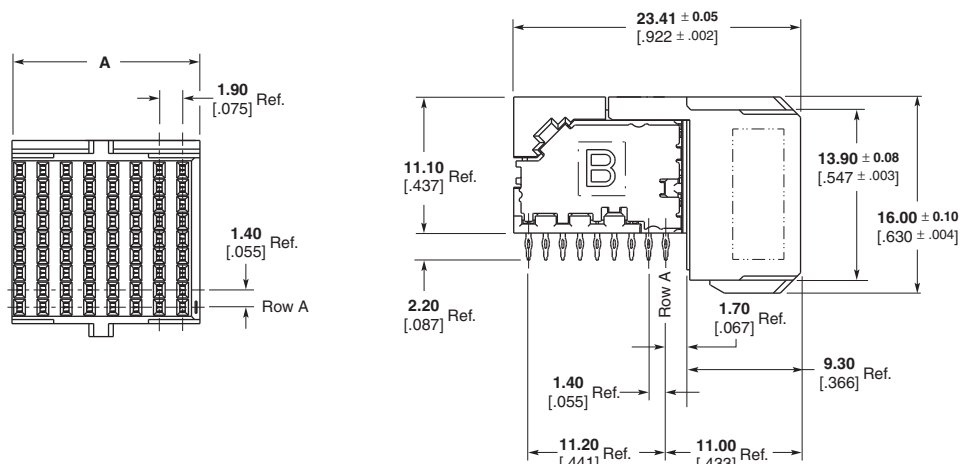
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Finishes other than Tin-Lead, See Appl. Spec. 114-13202

3 Pair Right Angle Receptacle Assemblies

Column	Part Number	Dimension		Application Tooling	Mates With
		A	B		
8	1934226-1	15.35 .604	13.30 .524	*	1934299-1, 1934300-1, 1934301-1, 1934302-1, 1934359-1, 1934360-1,
10	1934228-1	19.15 .754	17.10 .673	*	1934339-1, 1934341-1, 1934340-1, 1934342-1, 1934357-1, 1934358-1,
16	1934229-1	30.55 1.203	28.50 1.122	*	1934339-1, 1934340-1, 1934345-1, 1934346-1, 1934355-1, 1934356-1,

* Custom tooling not required. Utilizes flat-rock insertion tooling. Reference Application Specification 114-13202.



**Recommended PC Board Layout
Daughterboard
Component Side Shown**

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Finishes other than Tin-Lead, See Appl. Spec. 114-13202

Column	Part Number	Dimension		Application Tooling*	Mates With
		A	B		
8	1934269-1	15.35 .604	13.30 .524	1-1804791-1	1934218-1
16	1934331-1	30.55 1.203	28.50 1.122	1-1804791-2	1934221-1

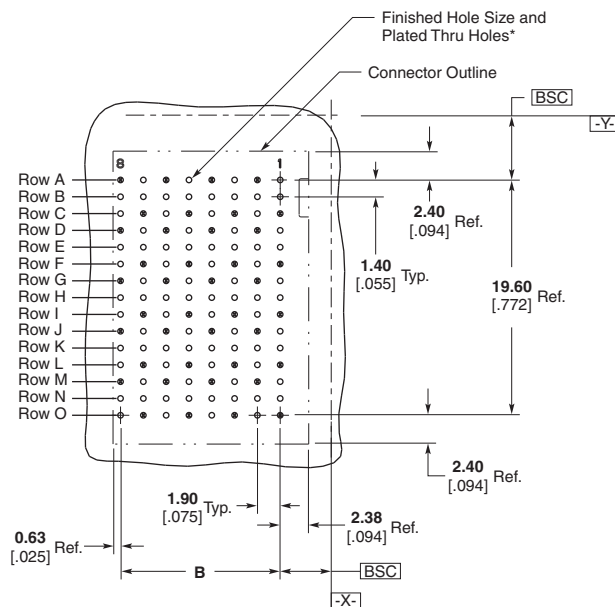
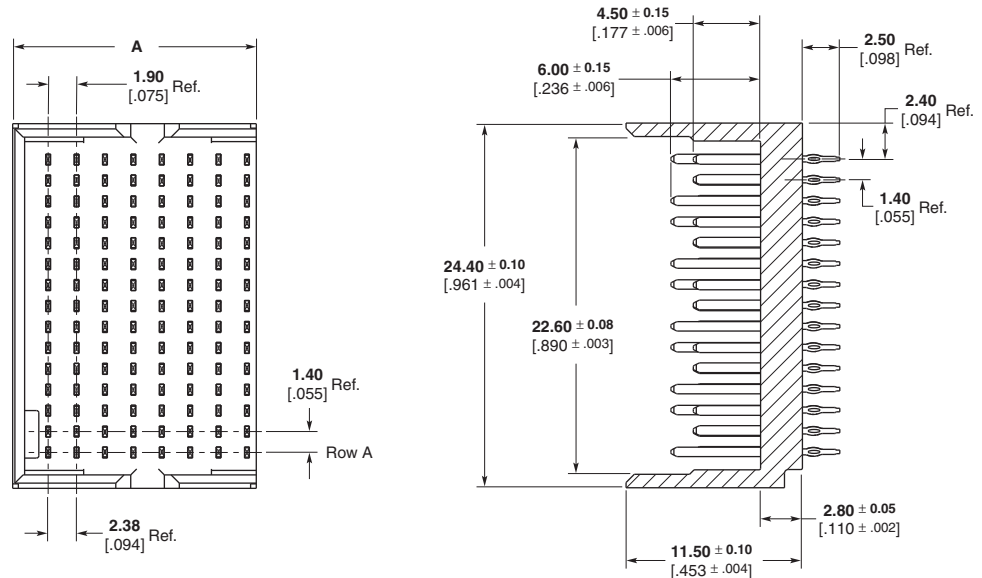


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 Copper Thickness = $0.038 \pm^{+0.013}_{-0.005}$ [0015 $\pm^{+0.005}_{-0.005}$]
 Tin-Lead Thickness = $0.008 \pm^{+0.004}_{-0.002}$ [0003 $\pm^{+0.002}_{-0.002}$]
 Finishes other than Tin-Lead. See Appl. Spec. 114-13202

5 Pair Vertical Header Assemblies — Left End Wall

Column	Part Number	Dimension		Application Tooling*	Mates With
		A	B		
8	1934272-1	16.30 .642	13.30 .524	1-1804791-1	1934218-1
16	1934333-1	31.50 1.240	28.50 1.122	1-1804791-2	1934221-1

* Reference Application Specification 114-13202.



**Recommended PC Board Layout
Backplane
Component Side Shown**

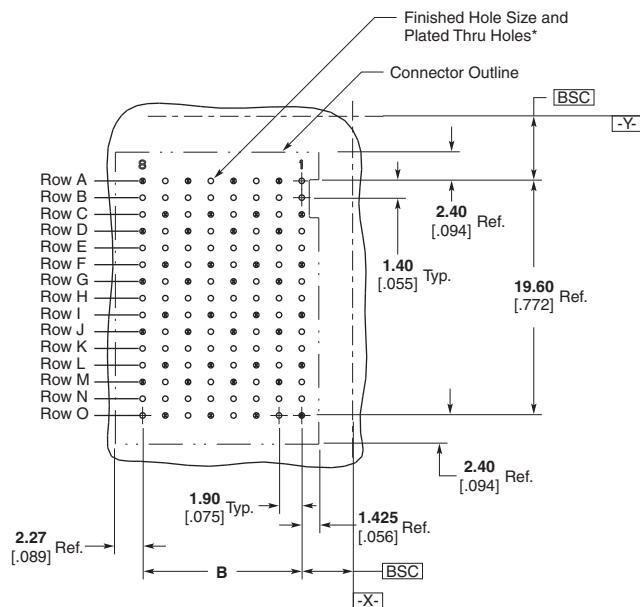
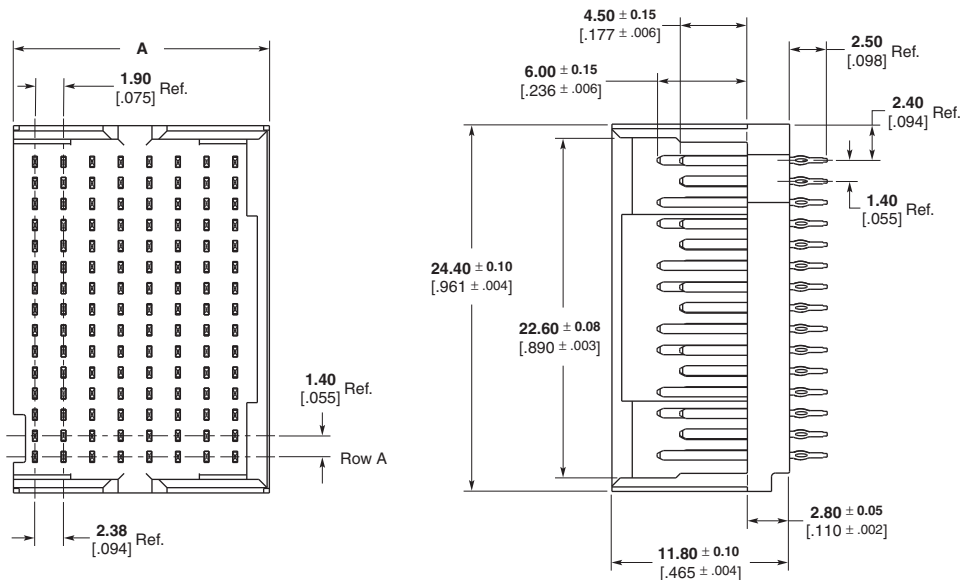
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Finishes other than Tin-Lead, See Appl. Spec. 114-13202

5 Pair Vertical Header Assemblies — Right End Wall

Column	Part Number	Dimension		Application Tooling*	Mates With
		A	B		
8	1934273-1	17.00 .669	13.30 .524	1-1804791-1	1934218-1
16	1934334-1	32.20 1.268	28.50 1.122	1-1804791-2	1934221-1

* Reference Application Specification 114-13202.

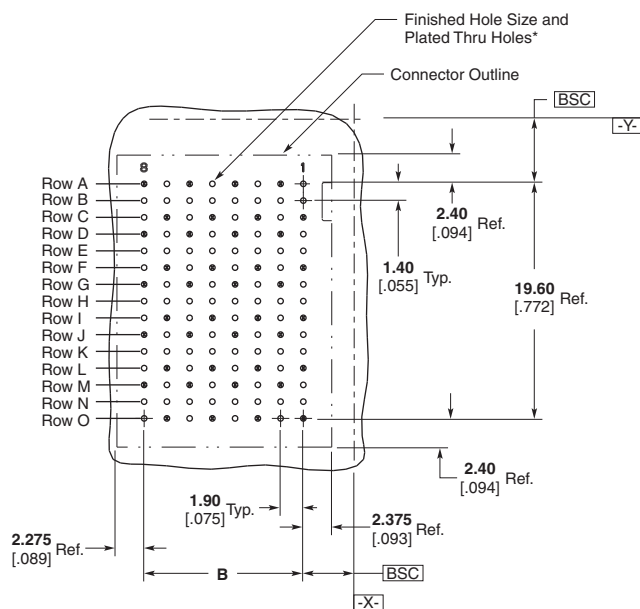


**Recommended PC Board Layout
Backplane
Component Side Shown**

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Finishes other than Tin-Lead, See Appl. Spec. 114-13202

Column	Part Number	Dimension		Application Tooling*	Mates With
		A	B		
8	1934271-1	17.95 .707	13.30 .524	1-1804791-1	1934218-1
16	1934332-1	33.15 1.305	28.50 1.122	1-1804791-2	1934221-1

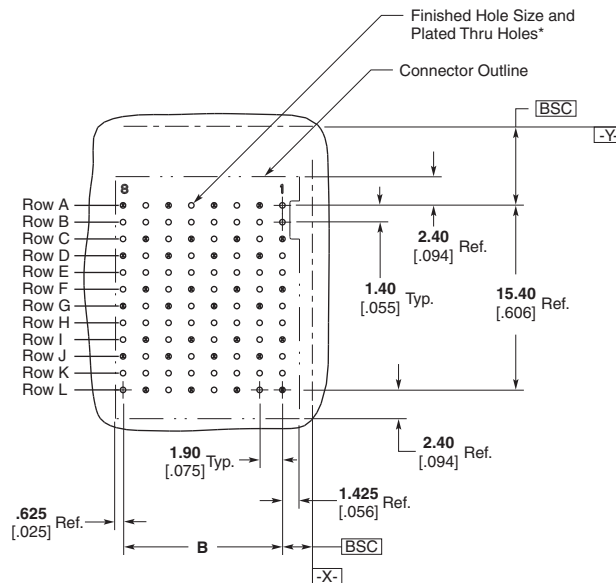
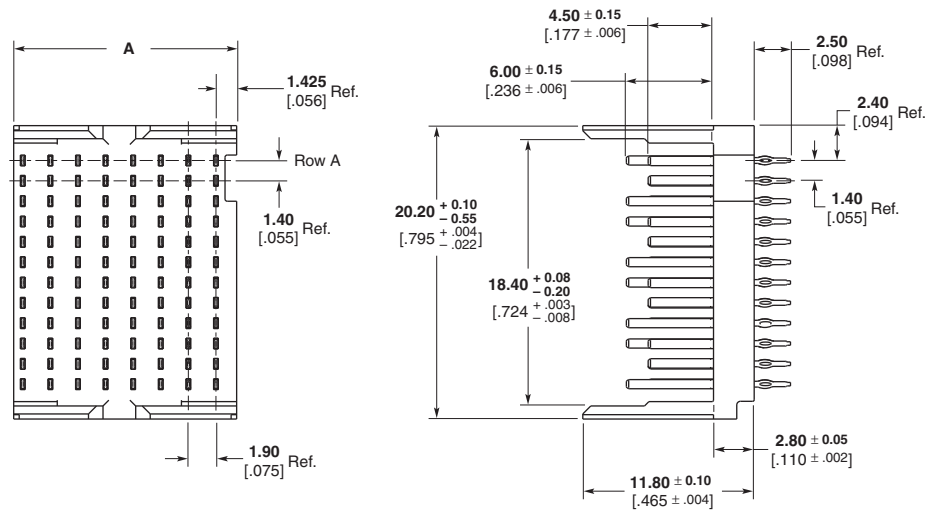


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 Tin-Lead Thickness = $0.008 \pm^{0.004}_{0.0003 \pm^{0.0002}}$
 Finishes other than Tin-Lead. See Appl. Spec. 114-13202

4 Pair Vertical Header Assemblies

Column	Part Number	Dimension		Application Tooling*	Mates With
		A	B		
8	1934305-1	15.35 .604	13.30 .524	1-1804790-1	1934222-1
16	1934315-1	30.55 1.202	28.50 1.122	1-1804790-3	1934225-1

* Reference Application Specification 114-13202.



Recommended PC Board Layout
Backplane
Component Side Shown

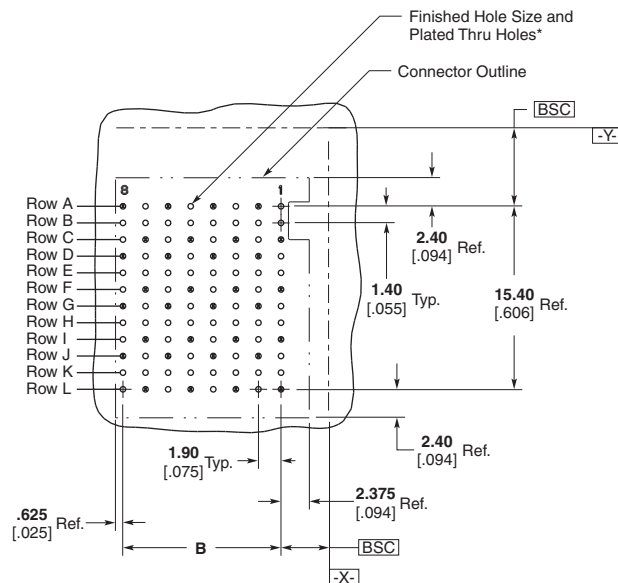
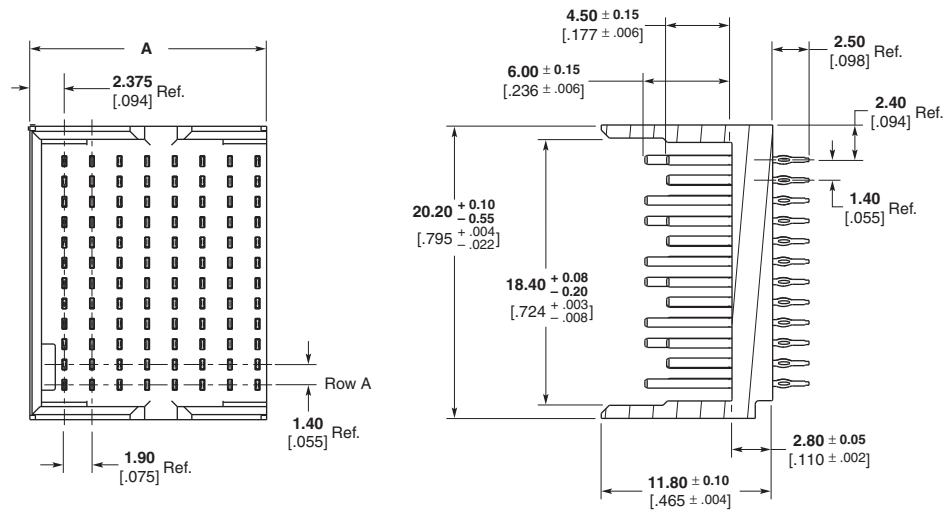
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Tin-Lead Thickness = 0.008 ± 0.004 [.0003 $\pm$.0002]
Finishes other than Tin-Lead, See Appl. Spec. 114-13202

4 Pair Vertical Header Assemblies — Left End Wall

Column	Part Number	Dimension		Application Tooling*	Mates With
		A	B		
8	1934303-1	17.00 .669	13.30 .524	1-1804790-1	1934222-1
16	1934317-1	31.50 1.240	28.50 1.122	1-1804790-3	1934225-1

* Reference Application Specification 114-13202.



Recommended PC Board Layout
Backplane
Component Side Shown

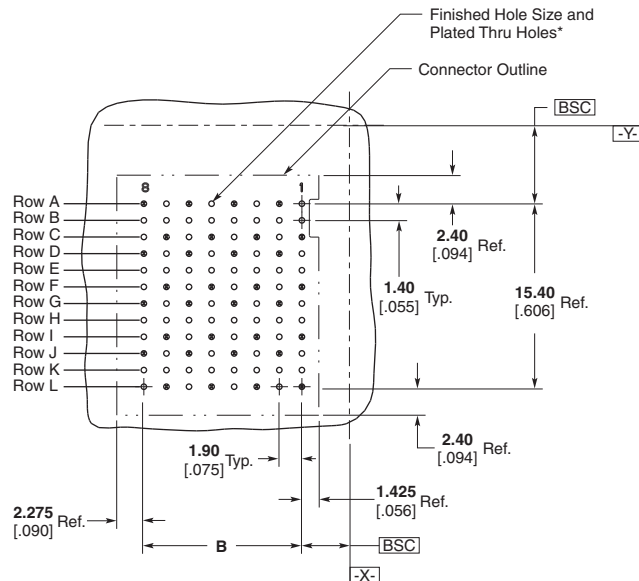
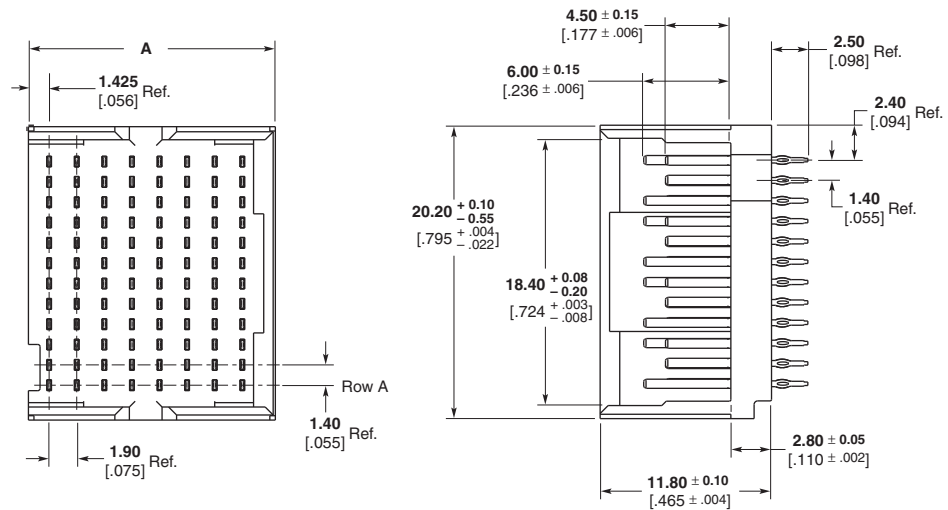
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Copper Thickness = 0.038 ± 0.013 [.0015 ± .0005]
Tin-Lead Thickness = 0.008 ± 0.004 [.0003 ± .0002]
Finishes other than Tin-Lead, See Appl. Spec. 114-13202

4 Pair Vertical Header Assemblies — Right End Wall

Column	Part Number	Dimension		Application Tooling*	Mates With
		A	B		
8	1934304-1	16.30 .642	13.30 .524	1-1804790-1	1934222-1
16	1934318-1	32.20 1.268	28.50 1.122	1-1804790-3	1934225-1

* Reference Application Specification 114-13202.



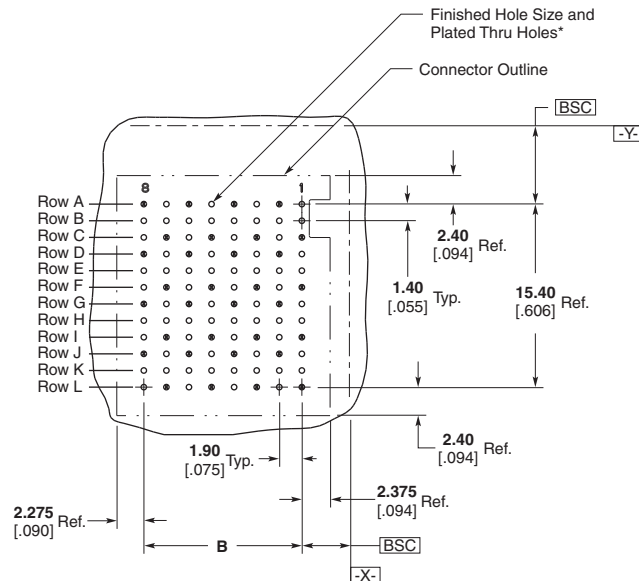
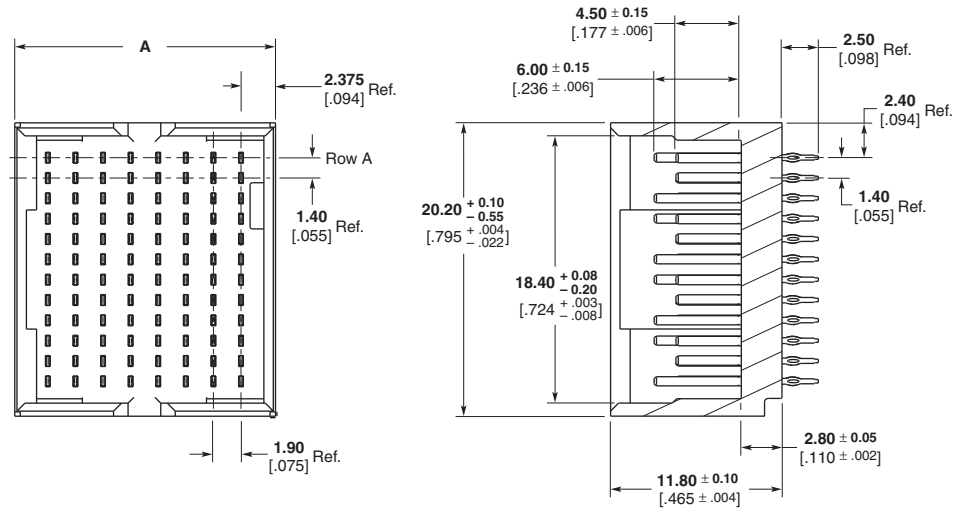
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 Tin-Lead Thickness = 0.008 ± 0.004 [.0003 ± .0002]
 Finishes other than Tin-Lead, See Appl. Spec. 114-13202

4 Pair Vertical Header Assemblies — Double End Walls

Column	Part Number	Dimension		Application Tooling*	Mates With
		A	B		
8	1934306-1	17.95 .707	13.30 .524	1-1804790-1	1934222-1
16	1934316-1	33.15 1.305	28.50 1.122	1-1804790-3	1934225-1

* Reference Application Specification 114-13202.



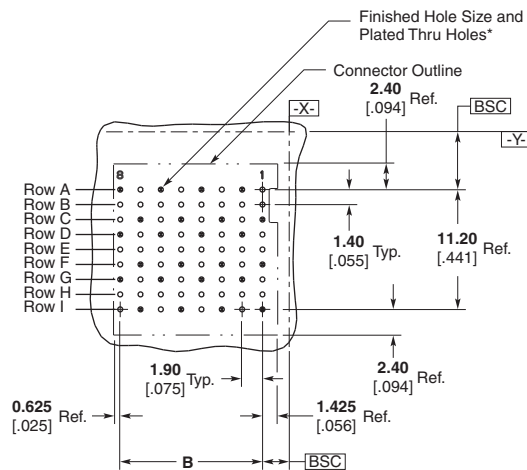
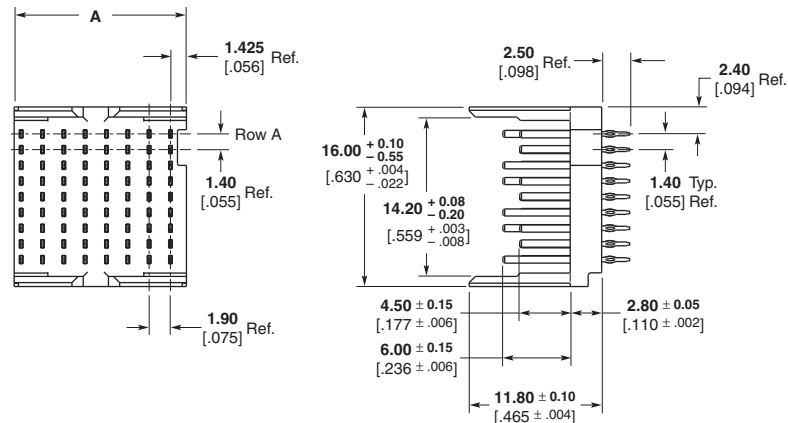
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 Tin-Lead Thickness = 0.008 ± 0.004 [.0003 $\pm$.0002]
 Finishes other than Tin-Lead, See Appl. Spec. 114-13202

3 Pair Vertical Header Assemblies

Column	Part Number	Dimension		Application Tooling*	Mates With
		A	B		
8	1934299-1	15.53 .611	13.30 .524	1-1901457-1	1934226-1
10	1934339-1	19.15 .754	17.10 .673	1-1901457-2	1934228-1
16	1934343-1	30.55 1.203	28.50 1.122	1-1901457-3	1934229-1

* Reference Application Specification 114-13202.



Recommended PC Board Layout
Component Side Shown

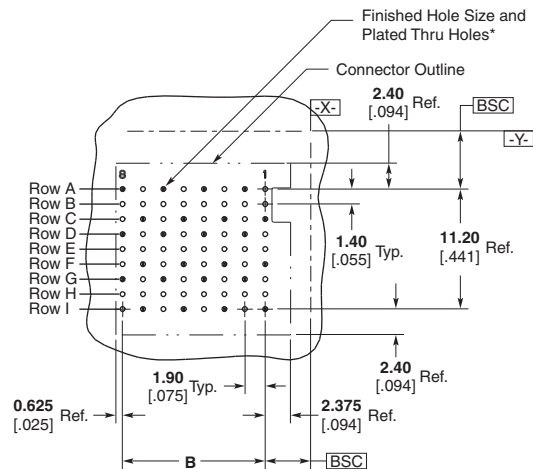
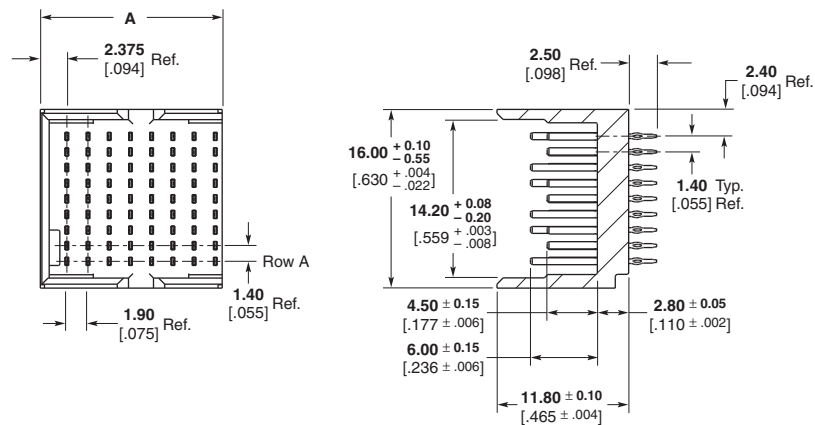
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Tin-Lead Thickness = 0.008 ± 0.004 [0.0003 ± 0.0002]
Finishes other than Tin-Lead, See Appl. Spec. 114-13202

3 Pair Vertical Header Assemblies — Left End Wall

Column	Part Number	Dimension		Application Tooling*	Mates With
		A	B		
8	1934300-1	16.30 .642	13.30 .524	1-1901457-1	1934226-1
10	1934340-1	20.10 .791	17.10 .673	1-1901457-2	1934228-1
16	1934344-1	31.50 1.240	28.50 1.122	1-1901457-3	1934229-1

* Reference Application Specification 114-13202.



Recommended PC Board Layout
Component Side Shown

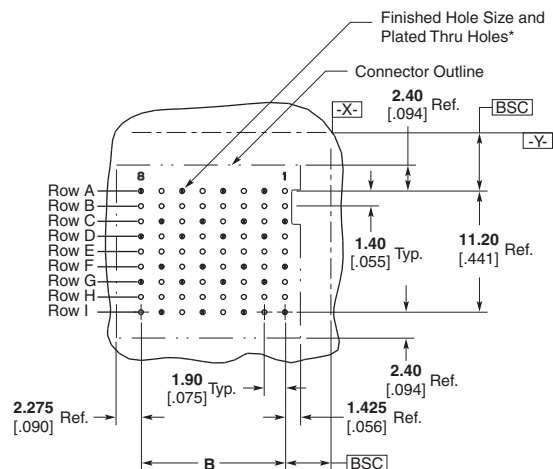
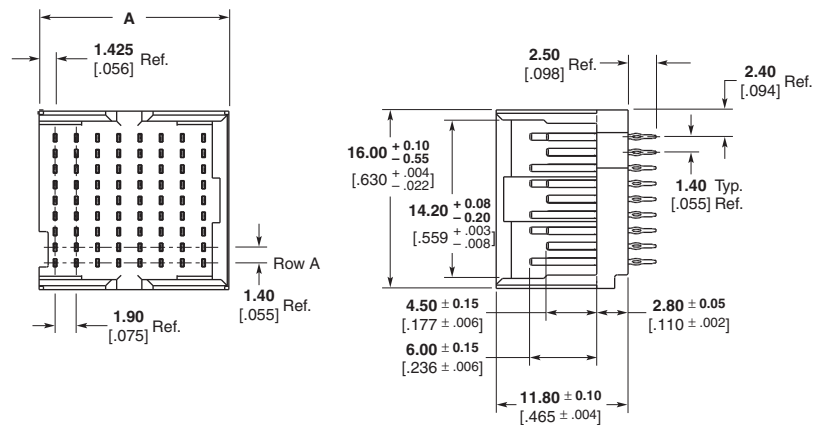
Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1.

* Finished Hole Diameter = 0.46 ± 0.05 [.018 $\pm$.002]
Drilled Hole Diameter = 0.55 ± 0.02 [.022 $\pm$.001]
Copper Thickness = 0.038 ± 0.013 [.0015 $\pm$.0005]
Tin-Lead Thickness = 0.008 ± 0.004 [.0003 $\pm$.0002]
Finishes other than Tin-Lead, See Appl. Spec. 114-13202

3 Pair Vertical Header Assemblies — Right End Wall

Column	Part Number	Dimension		Application Tooling*	Mates With
		A	B		
8	1934301-1	17.00 .669	13.30 .524	1-1901457-1	1934226-1
10	1934341-1	20.08 .791	17.10 .673	1-1901457-2	1934228-1
16	1934345-1	32.20 1.268	28.50 1.122	1-1901457-3	1934229-1

* Reference Application Specification 114-13202.



Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1.

* Finished Hole Diameter = 0.46 ± 0.05 [.018 $\pm$.002]
 Drilled Hole Diameter = 0.55 ± 0.02 [.022 $\pm$.001]
 Copper Thickness = 0.038 ± 0.013 [.0015 $\pm$.0005]
 Tin-Lead Thickness = 0.008 ± 0.004 [.0003 $\pm$.0002]
 Finishes other than Tin-Lead, See Appl. Spec. 114-13202

Column	Part Number	Dimension		Application Tooling*	Mates With
		A	B		
8	1934302-1	17.95 .707	13.30 .524	1-1901457-1	1934226-1
10	1934342-1	21.75 .856	17.10 .673	1-1901457-2	1934228-1
16	1934346-1	33.15 1.305	28.50 1.122	1-1901457-3	1934229-1

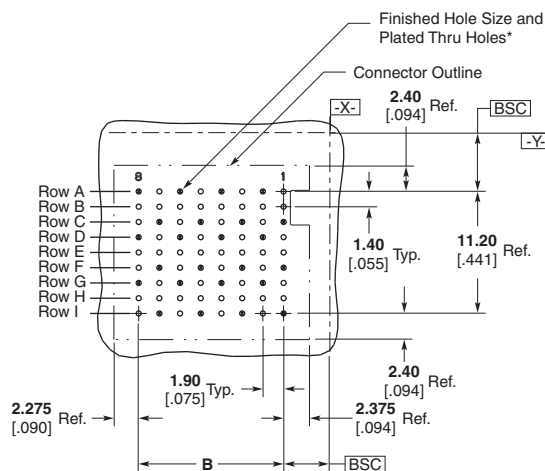
Technical drawing of a 16-pin connector showing front and side views with dimensions in inches and millimeters.

Front View Dimensions:

- Overall width: A
- Pin pitch (center-to-center): 2.375 [Ref.]
- Pin diameter: 1.40 [Ref.]
- Pin length: 1.90 [Ref.]

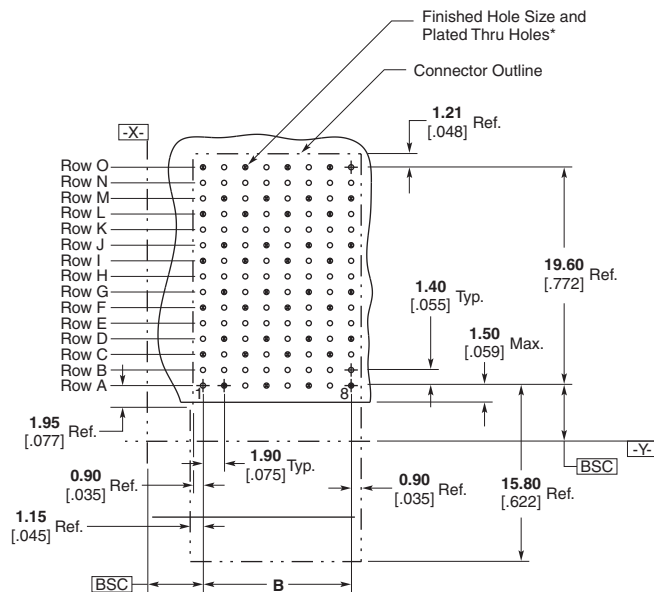
Side View Dimensions:

- Pin diameter: 1.40 Typ. [Ref.]
- Pin length: 11.80 ± 0.10 [.465 $\pm$.004]
- Pin spacing (center-to-center): 2.80 ± 0.05 [.110 $\pm$.002]
- Pin length (from base): 4.50 ± 0.15 [.177 $\pm$.006]
- Pin length (from base): 6.00 ± 0.15 [.236 $\pm$.006]
- Pin length (from base): 14.20 ± 0.08 [.559 $\pm$.003]
- Pin length (from base): 16.00 ± 0.10 [.630 $\pm$.004]
- Pin length (from base): 2.50 [Ref.]
- Pin length (from base): 2.40 [Ref.]



* Finished Hole Diameter = $0.46 \pm^{+0.05}_{-0.02}$ [018 $\pm^{+0.002}_{-0.001}$]
 Drilled Hole Diameter = $0.55 \pm^{+0.02}_{-0.01}$ [022 $\pm^{+0.001}_{-0.001}$]
 Copper Thickness = $0.038 \pm^{+0.013}_{-0.005}$ [0015 $\pm^{+0.005}_{-0.005}$]
 Tin-Lead Thickness = $0.008 \pm^{+0.004}_{-0.002}$ [0003 $\pm^{+0.002}_{-0.002}$]
 Finishes other than Tin-Lead. See Appl. Spec. 114-13202

Column	Part Number	Dimension		Application Tooling	Mates With
		A	B		
8	1934349-1	15.35 .604	13.30 .524	*	1934218-1
16	1934347-1	30.55 1.203	28.50 1.122	*	1934221-1

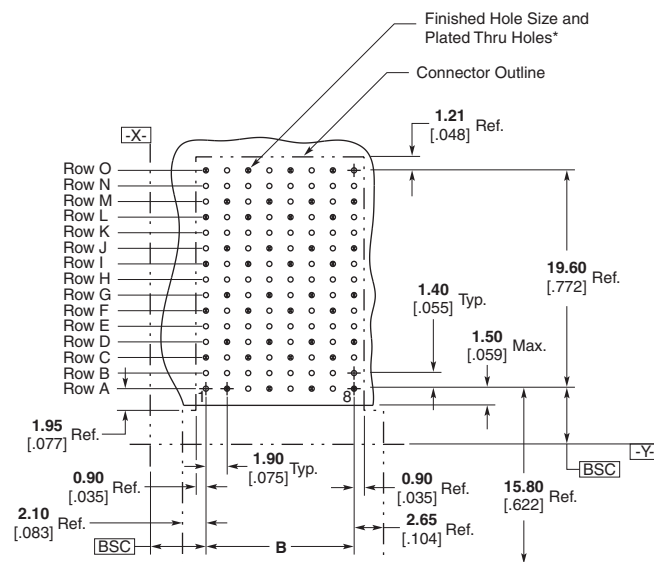
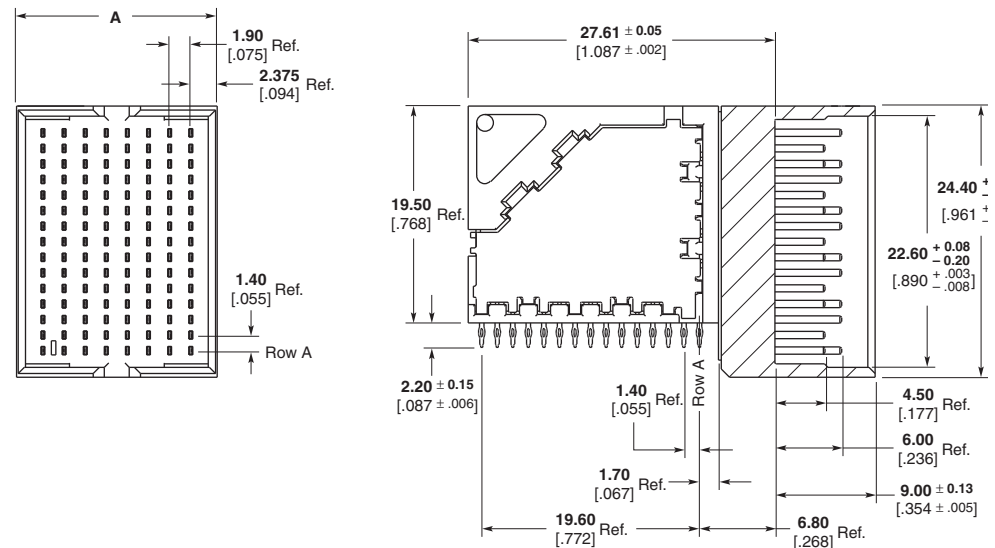


* Finished Hole Diameter = $0.46 \pm^{+0.05}_{-0.02}$ [018 $\pm^{+0.002}_{-0.001}$]
 Drilled Hole Diameter = $0.55 \pm^{+0.02}_{-0.01}$ [022 $\pm^{+0.001}_{-0.001}$]
 Copper Thickness = $0.038 \pm^{+0.013}_{-0.005}$ [0015 $\pm^{+0.005}_{-0.005}$]
 Tin-Lead Thickness = $0.008 \pm^{+0.004}_{-0.003}$ [0003 $\pm^{+0.002}_{-0.002}$]
 Finishes other than Tin-Lead. See App. Spec. 114-13202

5 Pair Right Angle Pin Header Assemblies — Double End Walls

Column	Part Number	Dimension		Application Tooling	Mates With
		A	B		
8	1934350-1	18.05 [.711]	13.30 [.524]	*	1934218-1
16	1934348-1	33.25 [1.309]	28.50 [1.122]	*	1934221-1

* Custom tooling not required. Utilizes flat-rock insertion tooling.
Reference Application Specification 114-13202.



Recommended PC Board Layout
Component Side Shown

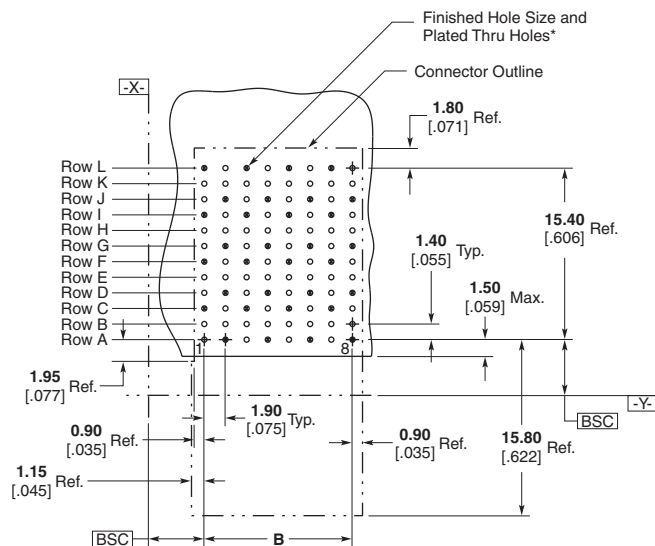
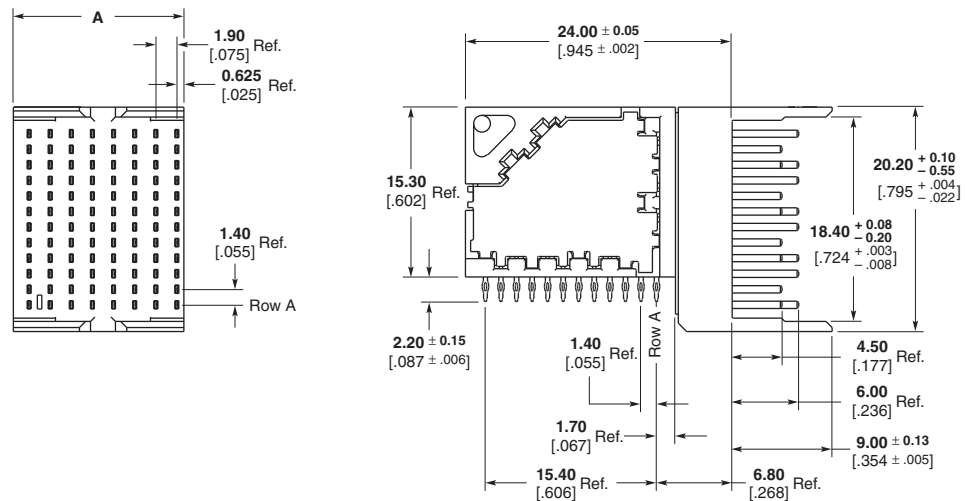
Note: For additional information
on pcb routing guidelines,
reference the Z-PACK TinMan
Connector Routing Guide
Report #27GC001-1.

* Finished Hole Diameter = 0.46 ± 0.05 [.018 ± .002]
Drilled Hole Diameter = 0.55 ± 0.02 [.022 ± .001]
Copper Thickness = 0.038 ± 0.013 [.0015 ± .0005]
Tin-Lead Thickness = 0.008 ± 0.004 [.0003 ± .0002]
Finishes other than Tin-Lead, See Appl. Spec. 114-13202

4 Pair Right Angle Pin Header Assemblies

Column	Part Number	Dimension		Application Tooling	Mates With
		A	B		
8	1934353-1	15.35 .604	13.30 .524	*	1934222-1
16	1934351-1	30.55 1.203	28.50 1.122	*	1934225-1

* Custom tooling not required. Utilizes flat-rock insertion tooling.
Reference Application Specification 114-13202.



Recommended PC Board Layout
Component Side Shown

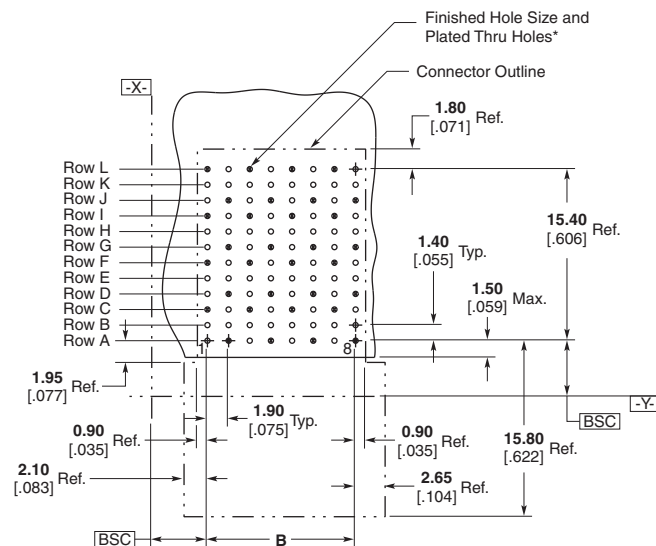
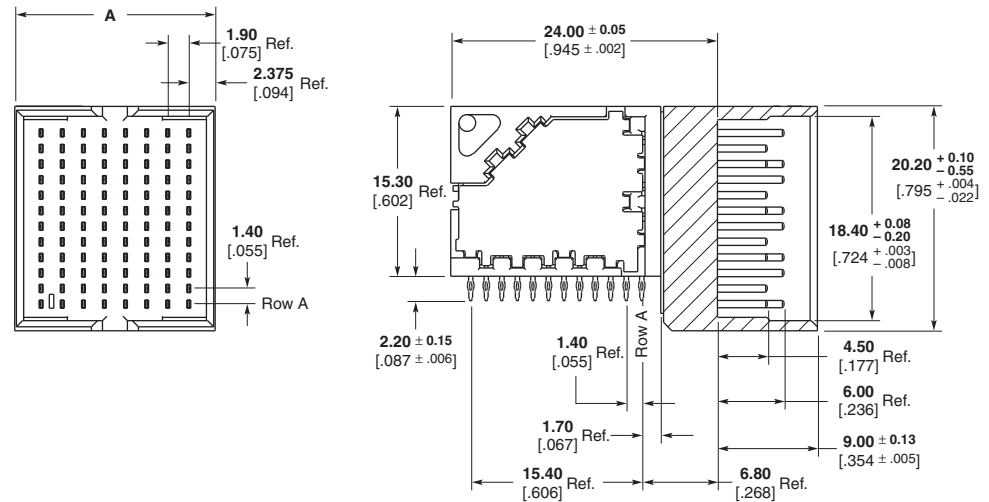
Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1.

* Finished Hole Diameter = 0.46 ± 0.05 [.018 ± .002]
Drilled Hole Diameter = 0.55 ± 0.02 [.022 ± .001]
Copper Thickness = 0.038 ± 0.013 [.0015 ± .0005]
Tin-Lead Thickness = 0.008 ± 0.004 [.0003 ± .0002]
Finishes other than Tin-Lead, See Appl. Spec. 114-13202

4 Pair Right Angle Pin Header Assemblies — Double End Walls

Column	Part Number	Dimension		Application Tooling	Mates With
		A	B		
8	1934354-1	18.05 .711	13.30 .524	*	1934222-1
16	1934352-1	33.25 1.309	28.50 1.122	*	1934225-1

* Custom tooling not required. Utilizes flat-rock insertion tooling.
Reference Application Specification 114-13202.



Recommended PC Board Layout
Component Side Shown

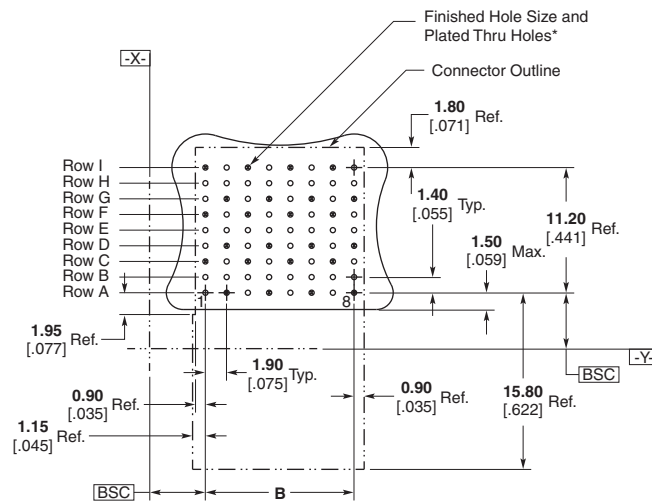
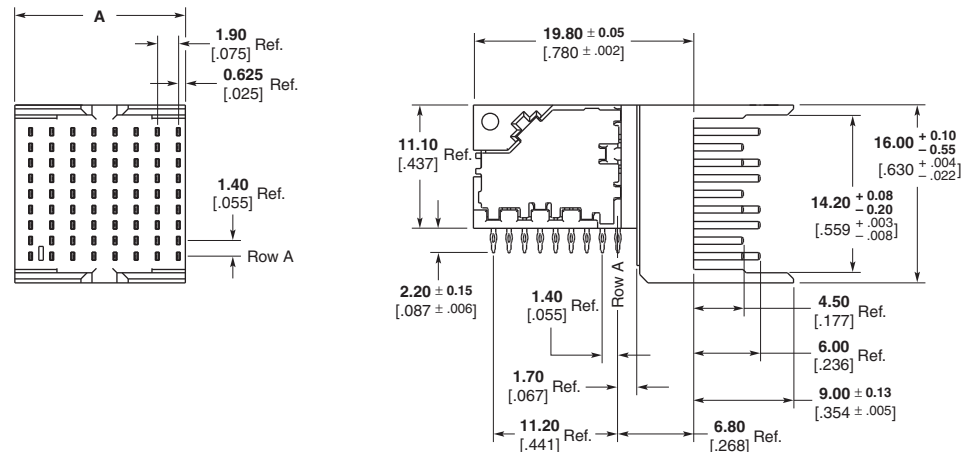
Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1.

* Finished Hole Diameter = 0.46 ± 0.05 [.018 ± .002]
Drilled Hole Diameter = 0.55 ± 0.02 [.022 ± .001]
Copper Thickness = 0.038 ± 0.013 [.0015 ± .0005]
Tin-Lead Thickness = 0.008 ± 0.004 [.0003 ± .0002]
Finishes other than Tin-Lead, See Appl. Spec. 114-13202

3 Pair Right Angle Pin Header Assemblies

Column	Part Number	Dimension		Application Tooling	Mates With
		A	B		
8	1934359-1	15.35 .604	13.30 .524	*	1934226-1
10	1934357-1	19.15 .754	17.10 .673	*	1934228-1
16	1934355-1	30.55 1.203	28.50 1.122	*	1934229-1

* Custom tooling not required. Utilizes flat-rock insertion tooling.
Reference Application Specification 114-13202.



**Recommended PC Board Layout
Component Side Shown**

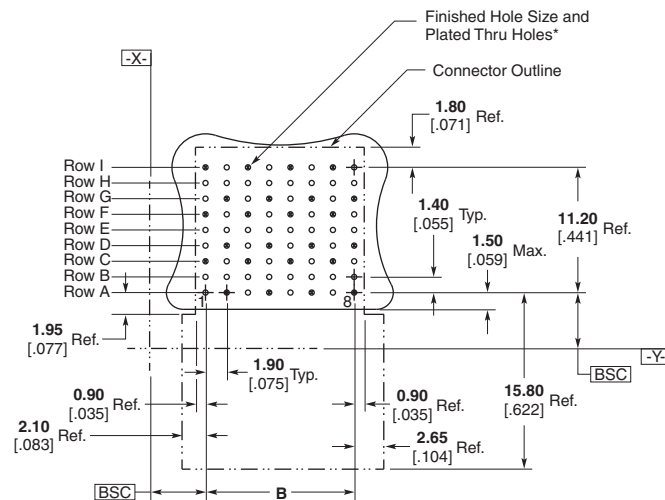
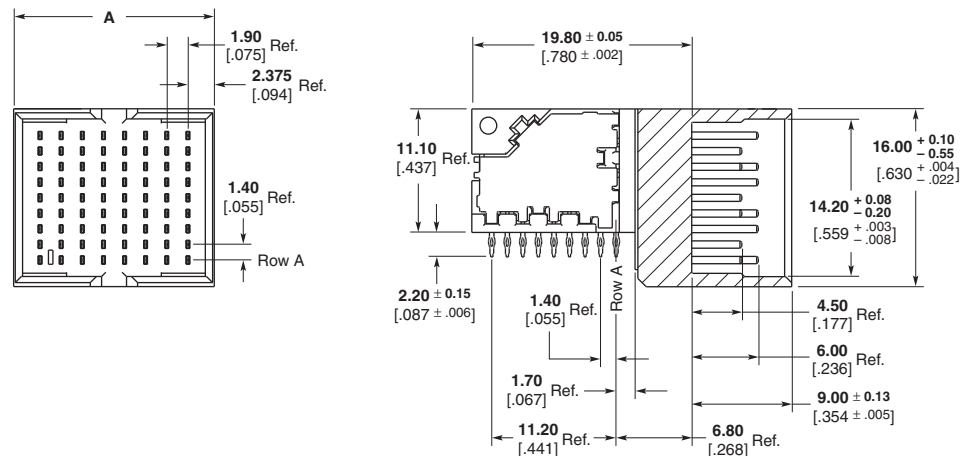
Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1.

* Finished Hole Diameter = 0.46 ± 0.05 [.018 ± .002]
Drilled Hole Diameter = 0.55 ± 0.02 [.022 ± .001]
Copper Thickness = 0.038 ± 0.013 [.0015 ± .0005]
Tin-Lead Thickness = 0.008 ± 0.004 [.0003 ± .0002]
Finishes other than Tin-Lead, See Appl. Spec. 114-13202

3 Pair Right Angle Pin Header Assemblies — Double End Walls

Column	Part Number	Dimension		Application Tooling	Mates With
		A	B		
8	1934360-1	18.05 .711	13.30 .524	*	1934226-1
10	1934358-1	21.85 .860	17.10 .673	*	1934228-1
16	1934356-1	33.25 1.309	28.50 1.122	*	19343229-1

* Custom tooling not required. Utilizes flat-rock insertion tooling.
Reference Application Specification 114-13202.



**Recommended PC Board Layout
Component Side Shown**

Note: For additional information
on pcb routing guidelines,
reference the Z-PACK TinMan
Connector Routing Guide
Report #27GC001-1.

* Finished Hole Diameter = 0.46 ± 0.05 [.018 $\pm$.002]
Drilled Hole Diameter = 0.55 ± 0.02 [.022 $\pm$.001]
Copper Thickness = 0.038 ± 0.013 [.0015 $\pm$.0005]
Tin-Lead Thickness = 0.008 ± 0.004 [.0003 $\pm$.0002]
Finishes other than Tin-Lead, See Appl. Spec. 114-13202

Z-PACK TinMan Mid-Plane (Orthogonal) Connector Overview

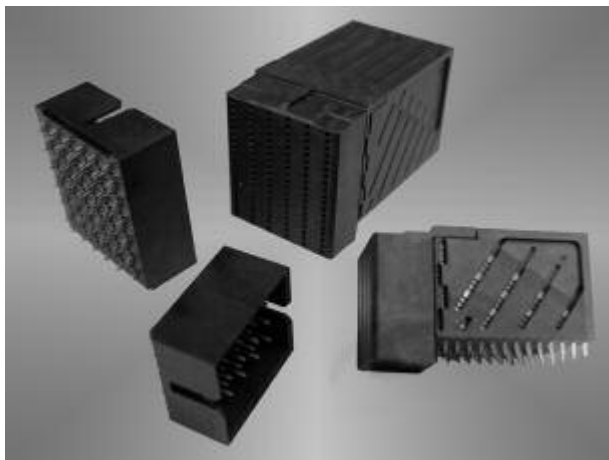
Product Facts

- Scalable to 25 Gbps
- 100 ohm impedance for differential pair configuration
- Very low noise
- Outstanding insertion loss through 2 connectors and vias
- Skewless differential pair in a 2-connector system
- Utilizes the same header and receptacle part on both sides of the mid-plane
- Compatible with standard Z-PACK TinMan connectors and accessories
- 4 pair x 4 pair and 6 pair x 6 pair modules available
- Reliable, redundant contact design on all contacts
- Reliable press-fit style termination to PCB
- RoHS compliant

Applications

The Z-PACK TinMan Mid-plane (orthogonal) connector is ideally designed for very demanding applications involving data rates in excess of 10 Gbps with many interconnections required. Such applications would include the following Telecom/Datacom equipment:

- Switches
- Servers
- Routers
- Storage



The Z-PACK TinMan mid-plane (orthogonal) connector is an extension of the Z-PACK TinMan connector product line, which includes perpendicular and coplanar interconnect solutions in 3 pair, 4 pair, and 5 pair versions.

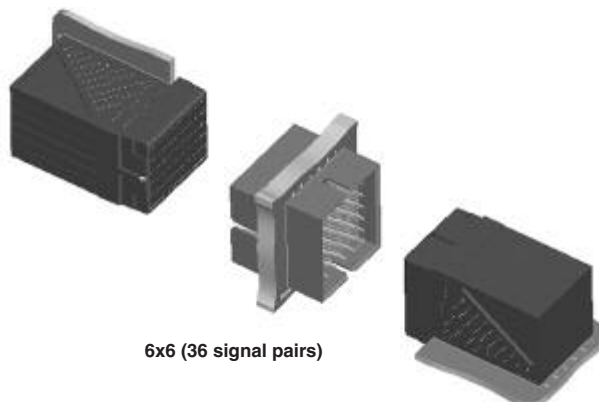
This connector system is commonly referred to as an orthogonal connector system due to the orthogonal (perpendicular) orientation of the two system boards being connected on the front and rear side. It is built on the same technology and design approach as standard Z-PACK TinMan connectors with the same mating interface and lead-frame geometry.

Superior electrical performance is achieved for several reasons. The front board to

rear board connection through the mid-plane makes the plated through hole (PTH) part of the signal transmission path eliminating the detrimental effects of via stubs. This construction also eliminates the need to route all the high speed signal lines along the backplane minimizing signal loss and significantly improving signal throughput. The wide column spacing establishes a connector footprint with improved impedance and reduced electrical noise. The in-line footprint version also provides ease of trace routing with wide channels and a connector interface compatible with the orthogonal receptacle. This permits the use of the same daughtercard in both mid-plane and backplane configurations.

The benefits are not limited to just signal integrity performance. The thinner mid-plane with fewer layers and significantly less complex routing is inherently less expensive. With trace routing typically limited to power distribution, low speed lines and potentially very few high speed links, the board can be fabricated from a cost effective material without the need to utilize techniques such as counter-boring or back-drilling.

All of this permits the implementation of small to large scale full mesh interconnects with significantly reduced complexity at a lower cost and with improved signal integrity.



6x6 (36 signal pairs)

For additional information visit:
<http://www.tycoelectronics.com/zpacktinman>

Z-PACK TinMan Mid-Plane (Orthogonal) Connector Overview (Continued)

Noise Table

- Maximum, multiple source crosstalk

Technical Documents

Product Specification 108-2303

Application Specification
114-13202

Routing Guide Report #27GC002

Material and Finish

Signal Contact — High Strength
Copper Alloy

Ground Contact — High Strength
Copper Alloy

Housing — Liquid Crystal Polymer

Platings — Telcordia compliant inter-
face, Nickel underplate

Compliant Pin Plating —
RoHS Compliant

Ratings

Temperature Range —
-65°C to +90°C

Current Rating — 0.5 A/contact @
< 30°C T-Rise

Durability — 200 cycles

Dielectric Withstanding Voltage —
560 VAC

Operating Voltage — 250 VAC max.

Signal Integrity

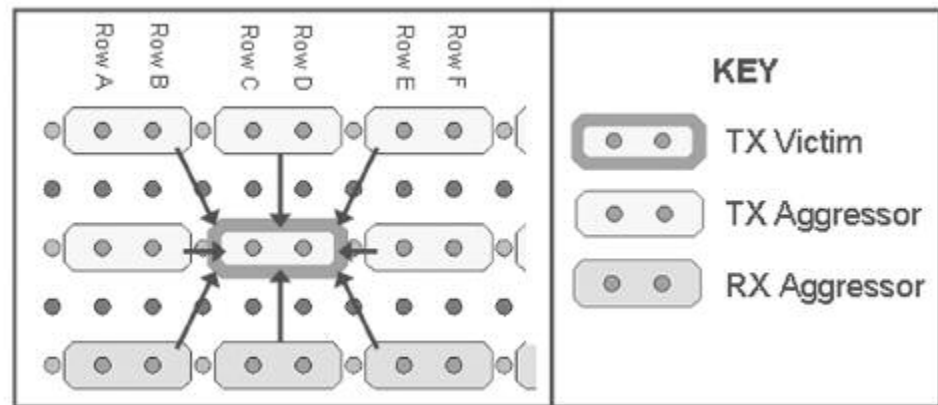
Characteristic Impedance —
Differential @ 100 ohms $\pm 10\%$

Crosstalk — Multi-pair differential
crosstalk: 1.0% @ 50ps

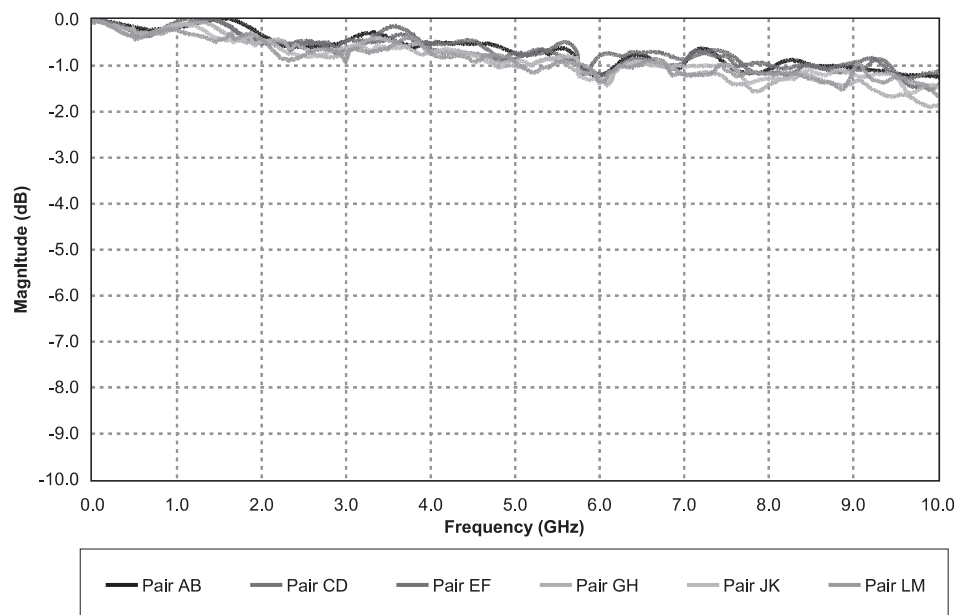
Insertion Loss — -2 dB @ 10 GHz

VICTIM	Total Peak Receiver Noise for Recommended Pin-Out
AB3	0.50%
CD3	1.00%
EF3	0.90%
GH3	0.80%
JK3	0.90%
LM3	0.60%

Note: Data includes PCB vias of both backplane
and daughtercard connectors.
Single mated connector pair.
50 ps (20-80%) edge rate.



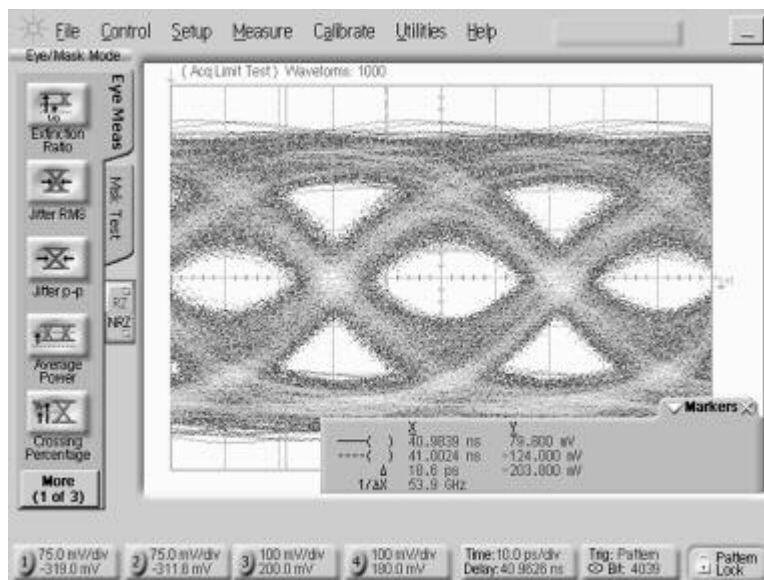
Insertion Loss Plot



Z-PACK TinMan Mid-Plane (Orthogonal) Connector Overview (Continued)

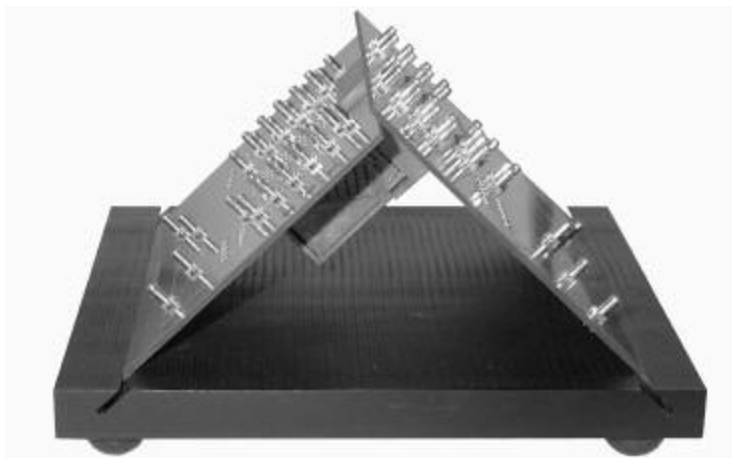
Representative Eye Pattern

- 10.0 Gbps data rate
- 2⁻¹ -1 PRBS
- Unequalized Signal



Customer Connector Evaluation Kit

- Connector characterization
- Available for loan — contact your local Tyco Electronics Sales Engineer
- Time and frequency domain testable
- Testable to 18+ GHz (25+ Gb/s)
- Multiple calibration options
- Convenient SMA interface



Customer System Evaluation Kit

- System characterization
- Available for loan — contact your local Tyco Electronics Sales Engineer
- Time and frequency domain testable
- Testable to 18+ GHz (25+ Gb/s)
- Multiple calibration options
- Convenient SMA interface



6 Pair Mid-Plane Assemblies

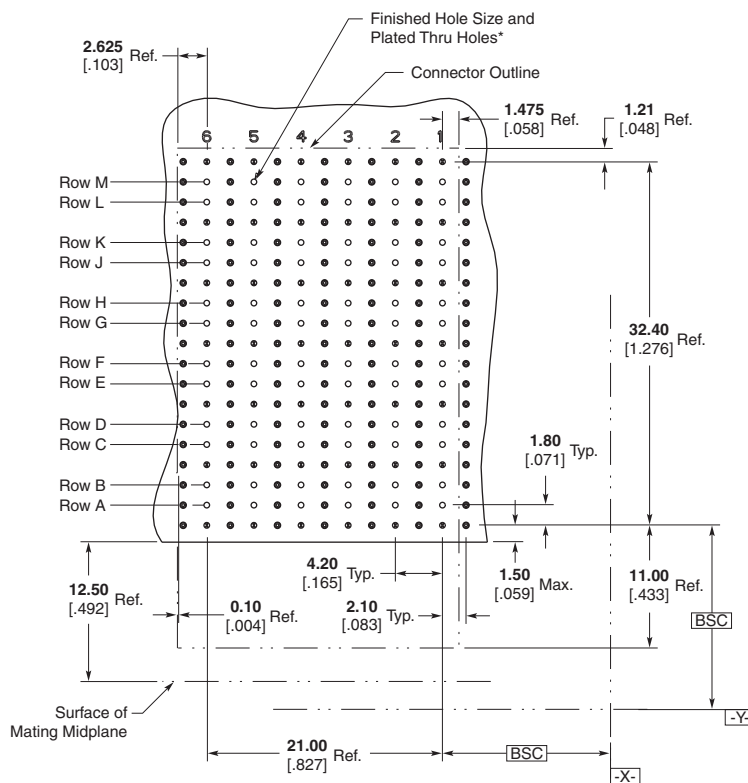
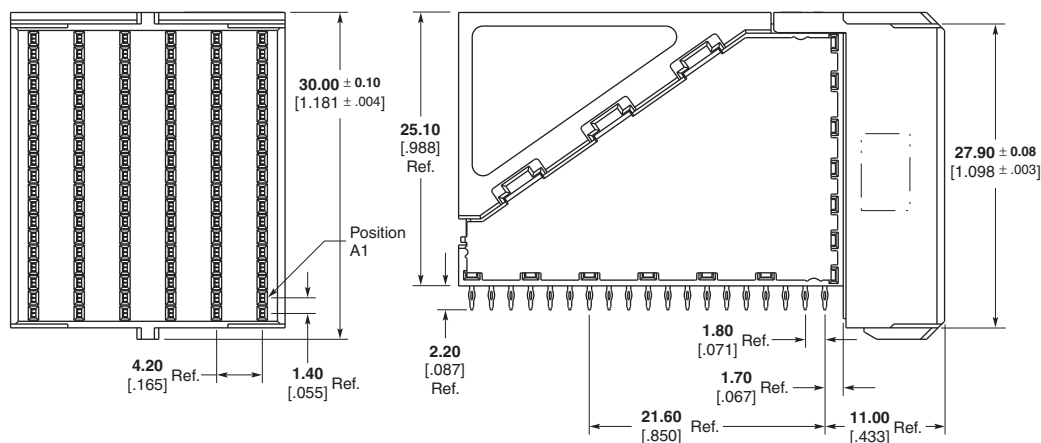
6 Pair Right Angle Receptacle Assembly

Part Number: 1934231-1

Custom tooling not required.
Utilizes flat-rock insertion
tooling.

Reference Application
Specification
114-13202

Mates with: 1934364-1,
1934363-1



Recommended PC Board Layout
Component Side Shown

Note: For additional information
on pcb routing guidelines,
reference the Z-PACK TinMan
Connector Routing Guide
Report #27GC002.

* Finished Hole Diameter = 0.46 ± 0.05 [.018 ± .002]
Drilled Hole Diameter = 0.55 ± 0.02 [.022 ± .001]
Copper Thickness = 0.038 ± 0.013 [.0015 ± .0005]
Tin-Lead Thickness = 0.008 ± 0.004 [.0003 ± .0002]
Finishes other than Tin-Lead, See Appl. Spec. 114-13202

6 Pair Mid-Plane Assemblies (Continued)

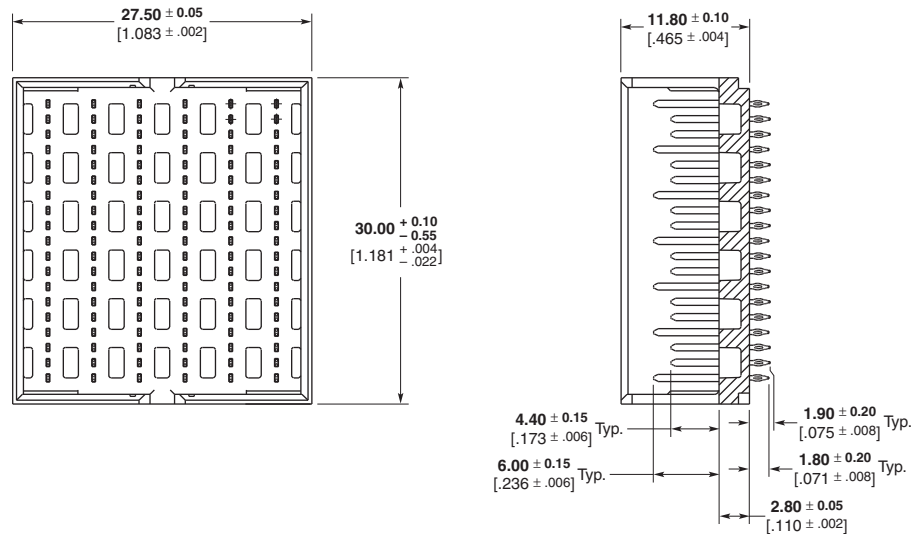
6 Pair Vertical Header Assembly

Part Number: 1934364-1

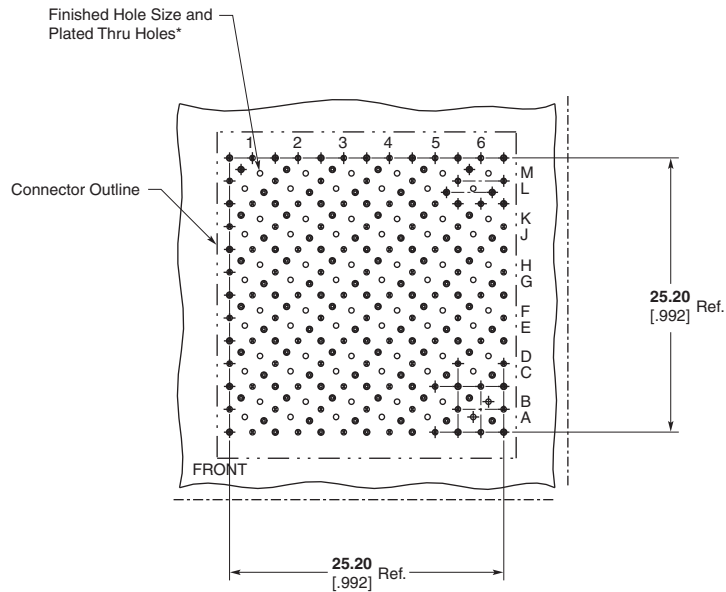
Insertion Tooling:
Contact Tyco Electronics

Reference Application
Specification 114-13202

Mates with: 1934231-1



Footprint shown for reference
only. Contact Tyco Electronics
engineering for details.



Recommended PC Board Layout
Component Side Shown

Note: For additional information
on pcb routing guidelines,
reference the Z-PACK TinMan
Connector Routing Guide
Report #27GC002.

* Finished Hole Diameter = 0.46 ± 0.05 [.018 ± .002]
Drilled Hole Diameter = 0.55 ± 0.02 [.022 ± .001]
Copper Thickness = 0.038 ± 0.013 [.0015 ± .0005]
Tin-Lead Thickness = 0.008 ± 0.004 [.0003 ± .0002]
Finishes other than Tin-Lead, See Appl. Spec. 114-13202

6 Pair Mid-Plane Assemblies (Continued)

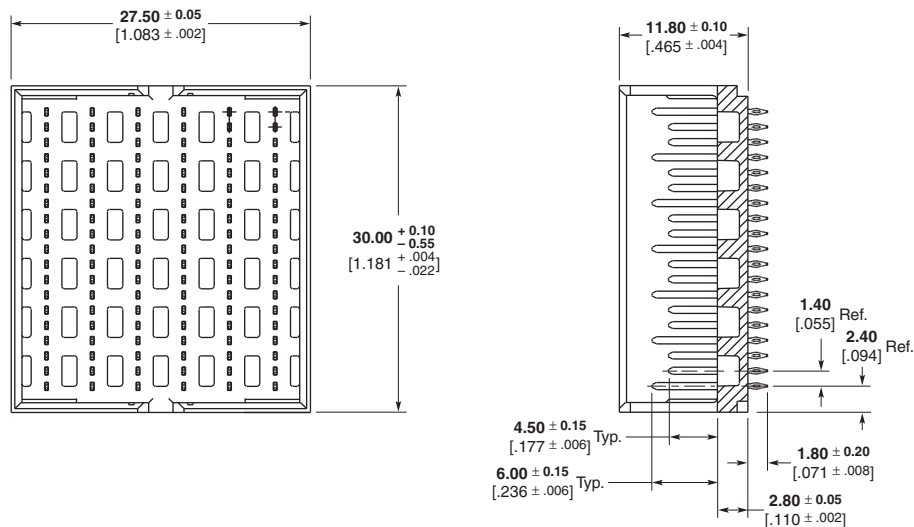
6 Pair Vertical Header Assembly — In Line Footprint

Part Number: 1934363-1

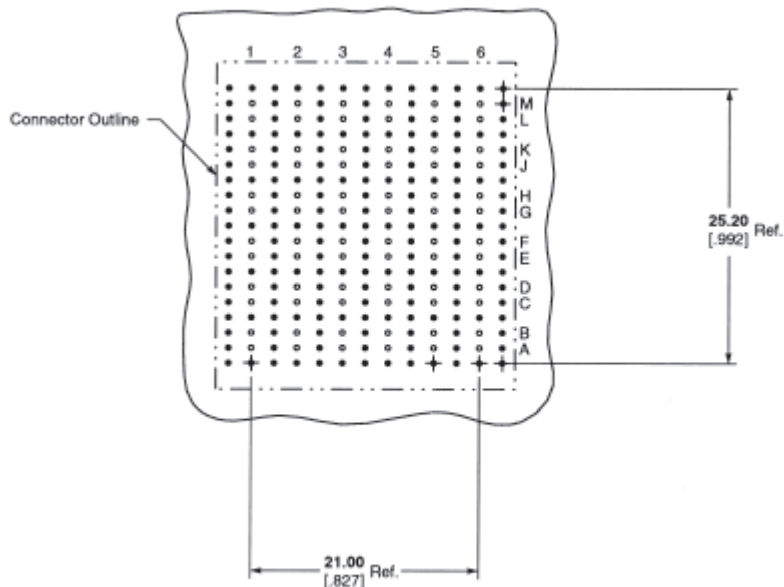
Insertion Tooling:
Contact Tyco Electronics

Reference Application
Specification 114-13202

Mates with: 1934231-1



Footprint shown for reference
only. Contact Tyco Electronics
engineering for details.



Recommended PC Board Layout
Component Side Shown

Note: For additional information
on pcb routing guidelines,
reference the Z-PACK TinMan
Connector Routing Guide Report
#27GC002.

* Finished Hole Diameter = 0.46 ± 0.05 [$.018 \pm .002$]
Drilled Hole Diameter = 0.55 ± 0.02 [$.022 \pm .001$]
Copper Thickness = 0.038 ± 0.013 [$.0015 \pm .0005$]
Tin-Lead Thickness = 0.008 ± 0.004 [$.0003 \pm .0002$]
Finishes other than Tin-Lead, See Appl. Spec. 114-13202

4 Pair Mid-Plane Assemblies

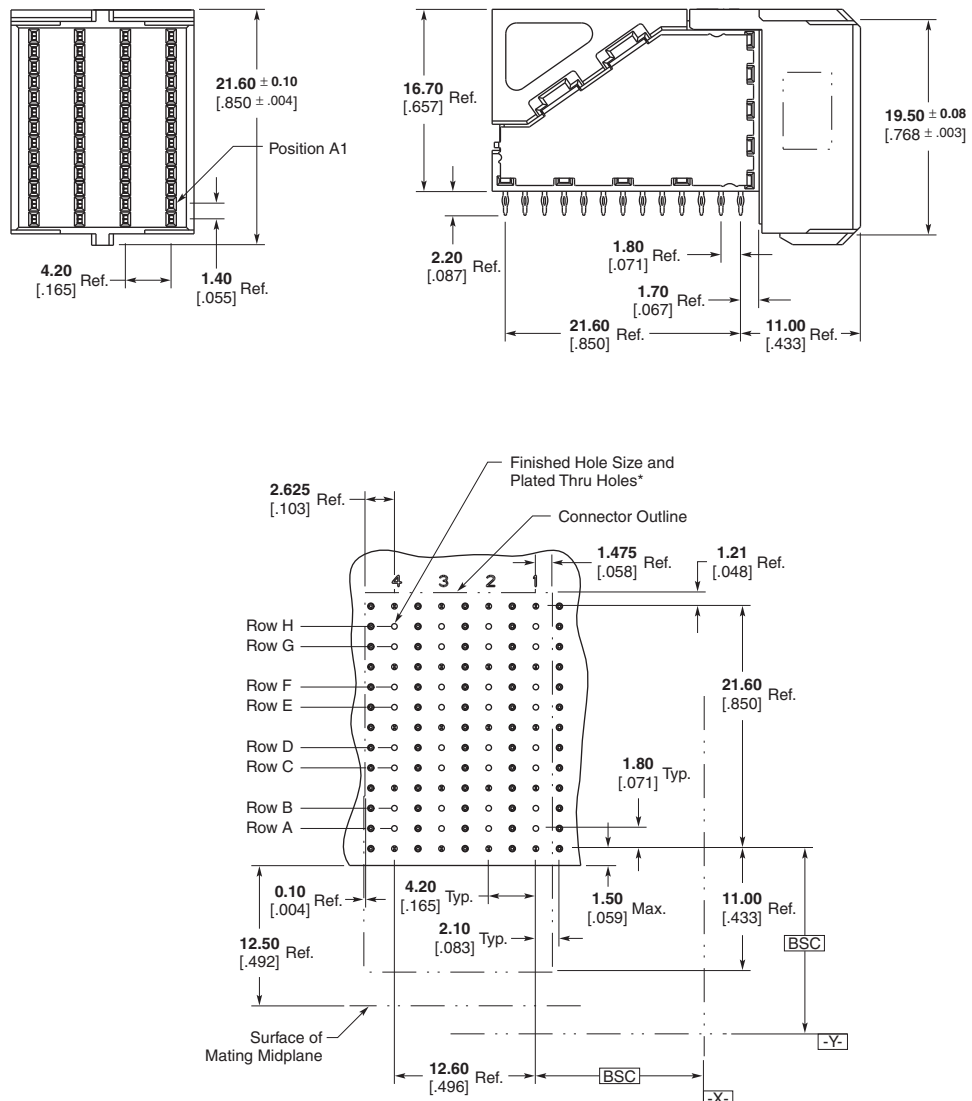
4 Pair Right Angle Receptacle Assembly

Part Number: 1934230-1

Custom tooling not required.
Utilizes flat-rock insertion
tooling.

Reference Application
Specification 114-13202

Mates with: 1934362-1,
1934361-1



Recommended PC Board Layout
Component Side Shown

Note: For additional information
on pcb routing guidelines,
reference the Z-PACK TinMan
Connector Routing Guide
Report #27GC002.

* Finished Hole Diameter = 0.46 ± 0.05 [018 $\pm$.002]
Drilled Hole Diameter = 0.55 ± 0.02 [022 $\pm$.001]
Copper Thickness = 0.038 ± 0.013 [0015 $\pm$.0005]
Tin-Lead Thickness = 0.008 ± 0.004 [0003 $\pm$.0002]
Finishes other than Tin-Lead, See Appl. Spec. 114-13202

4 Pair Mid-Plane Assemblies (Continued)

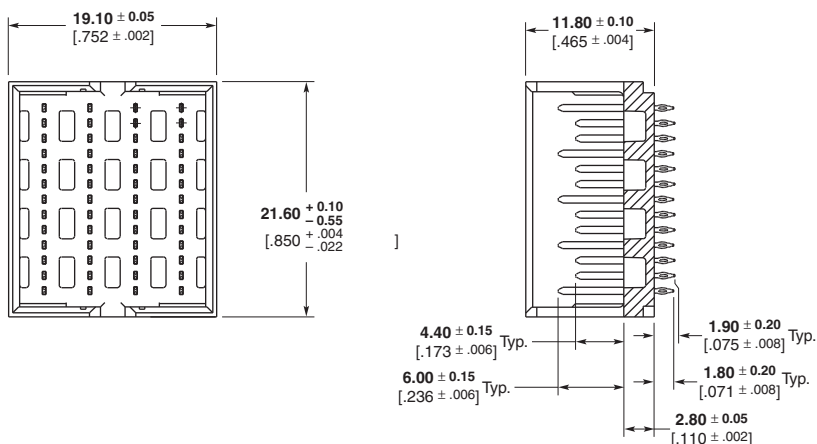
4 Pair Vertical Header Assembly

Part Number: 1934362-1

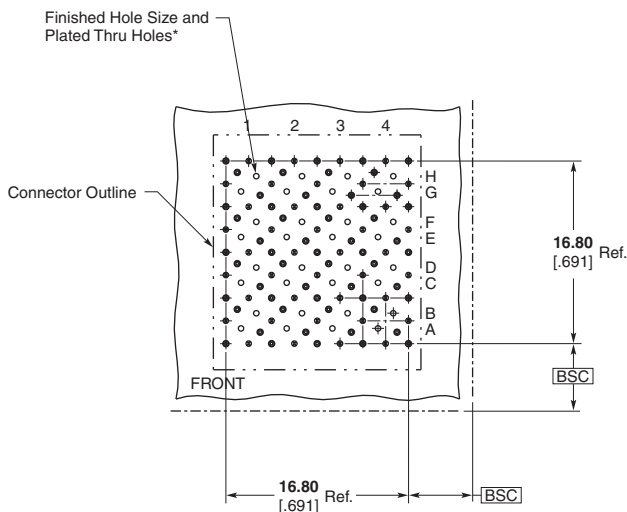
Insertion Tooling:
Contact Tyco Electronics

Reference Application
Specification 114-13202

Mates with: 1934230-1



Footprint shown for reference
only. Contact Tyco Electronics
engineering for details.



Recommended PC Board Layout
Component Side Shown

Note: For additional information
on pcb routing guidelines,
reference the Z-PACK TinMan
Connector Routing Guide
Report #27GC002.

* Finished Hole Diameter = 0.46 ± 0.05 [$.018 \pm .002$]
Drilled Hole Diameter = 0.55 ± 0.02 [$.022 \pm .001$]
Copper Thickness = 0.038 ± 0.013 [$.0015 \pm .0005$]
Tin-Lead Thickness = 0.008 ± 0.004 [$.0003 \pm .0002$]
Finishes other than Tin-Lead, See Appl. Spec. 114-13202

4 Pair Mid-Plane Assemblies (Continued)

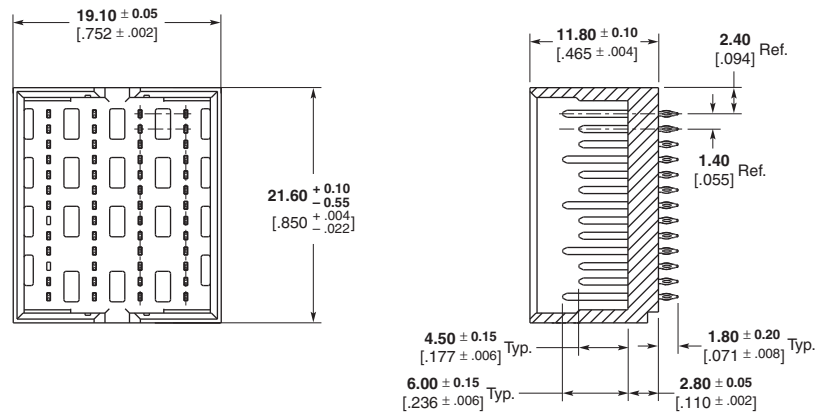
4 Pair Vertical Header Assembly — In Line Footprint

Part Number: 1934361-1

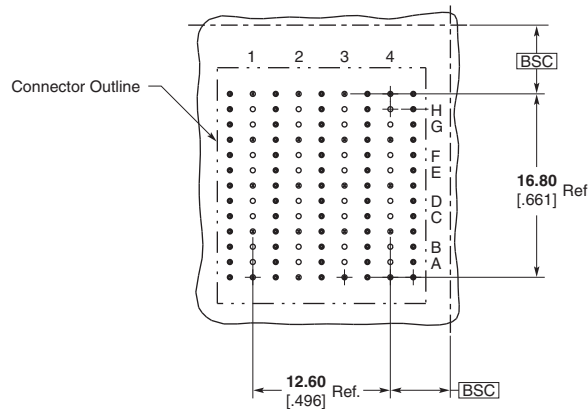
Insertion Tooling:
Contact Tyco Electronics

Reference Application
Specification 114-13202

Mates with: 1934230-1



Footprint shown for reference
only. Contact Tyco Electronics
engineering for details.



Recommended PC Board Layout
Component Side Shown

Note: For additional information
on pcb routing guidelines,
reference the Z-PACK TinMan
Connector Routing Guide
Report #27GC002.

* Finished Hole Diameter = 0.46 ± 0.05 [0.018 ± .002]
Drilled Hole Diameter = 0.55 ± 0.02 [0.022 ± .001]
Copper Thickness = 0.038 ± 0.013 [0.0015 ± .0005]
Tin-Lead Thickness = 0.008 ± 0.004 [0.0003 ± .0002]
Finishes other than Tin-Lead, See Appl. Spec. 114-13202

Z-PACK TinMan Product Mating Sequence Chart



Product Family	Dim. C	Dim. A Fully Mated	Contact	Dim B.		Fully Mated Wipe Length
				Reliable Mate	First Mate Last Break	
Z-PACK HM-Zd Product	1.50 .059	12.50 .492	Ground Shield	16.78 [.661]	17.55 [.691]	4.28 [.169]
			Signal Level 2	15.41 [.607]	15.85 [.624]	2.91 [.115]
			Signal Level 1	13.91 [.548]	14.35 [.565]	1.41 [.056]
Z-PACK HM-Zd Guide Hardware	3.00 .118	12.50 .492	24.0 mm Pin	27.50 [1.083]	33.40 [1.315]	N/A
			22.2 mm Pin	25.70 [1.012]	31.60 [1.244]	N/A
			Key Blocking Point	N/A	22.03 [.867]	N/A
Z-PACK TinMan Product	1.50 .059	12.50 .492	Ground Pins	16.44 [.647]	17.13 [.674]	3.94 [.155]
			Signal Level 2	14.94 [.588]	15.63 [.615]	2.44 [.096]
			Signal Level 1	N/A	N/A	N/A
Z-PACK 2mm HM Product	1.50 .059	12.50 .492	Signal Level 3	18.27 [.719]	18.84 [.742]	5.77 [.227]
			Signal Level 2	16.77 [.660]	17.34 [.683]	4.27 [.168]
			Signal Level 1	15.27 [.601]	15.84 [.624]	2.77 [.109]
MULTIGIG RT T1 Product	2.50 .098	12.50 .492	Ground	18.00 [.709]	—	5.50 [.217]
			Signal Level 3	18.00 [.709]	—	5.50 [.217]
			Signal Level 2	16.50 [.650]	—	4.00 [.157]
			Signal Level 1	15.00 [.591]	—	2.50 [.098]
MULTIGIG RT T2 Product	2.25 .089	12.50 .492	Ground	18.00 [.709]	—	5.50 [.217]
			Signal Level 3	18.00 [.709]	—	5.50 [.217]
			Signal Level 2	16.50 [.650]	—	4.00 [.157]
			Signal Level 1	15.00 [.591]	—	2.50 [.098]
MULTIGIG RT T3 Product	2.25 .089	12.50 .492	Ground	16.50 [.650]	—	4.00 [.157]
			Signal Level 1	15.00 [.591]	—	2.50 [.098]
MULTIGIG RT Power Module	5.50 .217	12.50 .492	Power Level 3	23.75 [.935]	—	11.25 [.443]
			Power Level 2	22.25 [.876]	—	9.75 [.384]
			Power Level 1	20.75 [.817]	—	8.25 [.325]
MULTIGIG RT Guide Hardware	N/A	12.50 .492	Guide Pin Key	33.25 [1.309]	N/A	20.75 [.817]
			Guide ESD Contact	30.75 [1.211]	—	18.25 [.719]
Z-PACK HS3 Product	1.50 .059	12.50 .492	Ground	17.08 [.672]	17.60 [.693]	4.78 [.188]
			Signal Level 2	16.05 [.632]	16.47 [.648]	3.75 [.148]
			Signal Level 1	14.55 [.573]	14.97 [.589]	2.25 [.089]
UPM	3.50 .138	12.50 .492	Power Level 3	20.25 [.797]	20.95 [.825]	8.10 [.319]
			Power Level 2	18.65 [.734]	19.35 [.762]	6.50 [.256]
			Power Level 1	17.03 [.670]	17.73 [.698]	4.88 [.192]
UPM Guide Hardware	5.75 .226	12.50 .492	Guide Pin Key	31.39 [1.236]	36.16 [1.424]	N/A
			Keyed Guide Pin	31.39 [1.236]	36.16 [1.424]	N/A
			Keyed Guide Pin	35.23 [1.387]	40.00 [1.575]	N/A
MULTI-BEAM XL Right Angle Header to Vertical Receptacle	5.08 .200	14.73 .580	PreMate Power — Level 1	—	16.84 [.663]	5.61 [.221] Min.
			PostMate Power — Level 2	—	17.81 [.701]	4.34 [.171] Min.
			PreMate Signal — Level 2	—	18.26 [.719]	3.81 [.150] Min.
			PostMate Signal — Level 3	—	19.53 [.769]	2.54 [.100] Min.
MULTI-BEAM XL Right Angle Receptacle to Vertical Header	3.81 .150	13.21 .520	PreMate Power — Level 1	—	15.32 [.603]	5.61 [.221] Min.
			PostMate Power — Level 2	—	16.28 [.641]	4.34 [.171] Min.
			PreMate Signal — Level 2	—	16.74 [.659]	3.81 [.150] Min.
			PostMate Signal — Level 3	—	18.01 [.709]	2.54 [.100] Min.

Z-PACK MAX Connector to Z-PACK TinMan Connector Base Part Number Cross Reference*

Z-PACK MAX Connector Base Part Number	Z-PACK TinMan Connector Base Part Number	Description
1469659	1934218	Receptacle Assembly, 5 pair, Standard, 8 Column
1469660	1934269	Header Assembly, Open Ended, 5 Pair 8 Column
1469680	1934272	Header Assembly, Left Wall, 5 Pair 8 Column
1469680	1934273	Header Assembly, Right Wall, 5 Pair 8 Column
1469681	1934271	Header Assembly, Double Wall, 5 Pair 8 Column
1469687	1934315	Header Assembly, Open Ended, 4 Pair 16 Column
1469693	1934225	Receptacle Assembly, 4 pair, Standard, 16 Column
1469702	1934303	Header Assembly, Left Wall, 4 Pair 8 Column
1469702	1934304	Header Assembly, Right Wall, 4 Pair 8 Column
1469703	1934317	Header Assembly, Left Wall, 4 Pair 16 Column
1469703	1934318	Header Assembly, Right Wall, 4 Pair 16 Column
1469706	1934306	Header Assembly, Double Wall, 4 Pair 8 Column
1469707	1934316	Header Assembly, Double Wall, 4 Pair 16 Column
1469716	1934305	Header Assembly, Open Ended, 4 Pair 8 Column
1469717	1934222	Receptacle Assembly, 4 pair, Standard, 8 Column
1469735	1934349	Right Angle Header Assembly, Open Ended, 5 Pair 8 Column
1469737	1934350	Right Angle Header Assembly, Double Wall, 5 Pair 8 Column
1469753	1934331	Header Assembly, Open Ended, 5 Pair 16 Column
1469754	1934221	Receptacle Assembly, 5 pair, Standard, 16 Column
1469755	1934333	Header Assembly, Left Wall, 5 Pair 16 Column
1469755	1934334	Header Assembly, Right Wall, 5 Pair 16 Column
1469756	1934332	Header Assembly, Double Wall, 5 Pair 16 Column
1469768	1934305	Header Assembly, Open Ended, 4 Pair 8 Column
1469769	1934222	Receptacle Assembly, 4 pair, Standard, 8 Column
1469774	1934311	Header Assembly, Open Ended, 4 Pair 10 Column
1469775	1934224	Receptacle Assembly, 4 pair, Standard, 10 Column
1469784	1934362	4x4 Orthogonal Offset Header Assembly, Double Wall
1469785	1934230	Receptacle Assembly, 4x4, Orthogonal
1469786	1934364	6x6 Orthogonal Offset Header Assembly, Double Wall
1469787	1934231	Receptacle Assembly, 6x6, Orthogonal
1469788	1934311	Header Assembly, Open Ended, 4 Pair 10 Column
1469789	1934224	Receptacle Assembly, 4 pair, Standard, 10 Column
1469793	1934353	Right Angle Header Assembly, Open Ended, 4 Pair 8 Column
1469795	1934354	Right Angle Header Assembly, Double Wall, 4 Pair 8 Column
1469807	1934339	Header Assembly, Open Ended, 3 Pair 10 Column
1469809	1934228	Receptacle Assembly, 3 pair, Standard, 10 Column
1469827	1934339	Header Assembly, Open Ended, 3 Pair 10 Column
1469828	1934228	Receptacle Assembly, 3 pair, Standard, 10 Column
1469829	1934299	Header Assembly, Open Ended, 3 Pair 8 Column
1469831	1934226	Receptacle Assembly, 3 pair, Standard, 8 Column
1469853	1934335	Header Assembly, Open Ended, 3 Pair 6 Column
1469854	1934227	Receptacle Assembly, 3 pair, Standard, 6 Column
1469867	1934340	Header Assembly, Left Wall, 3 Pair 10 Column
1469867	1934341	Header Assembly, Right Wall, 3 Pair 10 Column
1469871	1934357	Right Angle Header Assembly, Open Ended, 3 Pair 10 Column
1469874	1934358	Right Angle Header Assembly, Double Wall, 3 Pair 10 Column
1469935	1934342	Header Assembly, Double Wall, 3 Pair 10 Column
1469945	1934300	Header Assembly, Left Wall, 3 Pair 8 Column
1469945	1934301	Header Assembly, Right Wall, 3 Pair 8 Column
1469946	1934302	Header Assembly, Double Wall, 3 Pair 8 Column
1469949	1934343	Header Assembly, Open Ended, 3 Pair 16 Column
1469950	1934344	Header Assembly, Left Wall, 3 Pair 16 Column
1469950	1934345	Header Assembly, Right Wall, 3 Pair 16 Column
1469951	1934346	Header Assembly, Double Wall, 3 Pair 16 Column
1469955	1934229	Receptacle Assembly, 3 pair, Standard, 16 Column
1469960	1934335	Header Assembly, Open Ended, 3 Pair 6 Column

*As announced on 6/20/07, Tyco Electronics now offers the Z-PACK TinMan product line as a form, fit and function replacement to the Z-PACK MAX product line. This chart will assist in finding the Z-PACK TinMan connector part number if you have a Z-PACK MAX connector part number.

Z-PACK MAX Connector to Z-PACK TinMan Connector Base Part Number Cross Reference* (Continued)

Z-PACK MAX Connector Base Part Number	Z-PACK TinMan Connector Base Part Number	Description
1469961	1934336	Header Assembly, Left Wall, 3 Pair 6 Column
1469961	1934337	Header Assembly, Right Wall, 3 Pair 6 Column
1469962	1934338	Header Assembly, Double Wall, 3 Pair 6 Column
1469966	1934227	Receptacle Assembly, 3 pair, Standard, 6 Column
1469974	1934359	Right Angle Header Assembly, Open Ended, 3 Pair 8 Column
1469977	1934360	Right Angle Header Assembly, Double Wall, 3 Pair 8 Column
1934007	1934321	Header Assembly, Open Ended, 5 Pair 6 Column
1934008	1934323	Header Assembly, Left Wall, 5 Pair 6 Column
1934008	1934324	Header Assembly, Right Wall, 5 Pair 6 Column
1934009	1934322	Header Assembly, Double Wall, 5 Pair 6 Column
1934010	1934219	Receptacle Assembly, 5 pair, Standard, 6 Column
1934018	1934347	Right Angle Header Assembly, Open Ended, 5 Pair 16 Column
1934021	1934348	Right Angle Header Assembly, Double Wall, 5 Pair 16 Column
1934026	1934351	Right Angle Header Assembly, Open Ended, 4 Pair 16 Column
1934029	1934352	Right Angle Header Assembly, Double Wall, 4 Pair 16 Column
1934034	1934355	Right Angle Header Assembly, Open Ended, 3 Pair 16 Column
1934037	1934356	Right Angle Header Assembly, Double Wall, 3 Pair 16 Column
1934106	1934313	Header Assembly, Left Wall, 4 Pair 10 Column
1934106	1934314	Header Assembly, Right Wall, 4 Pair 10 Column
1934107	1934312	Header Assembly, Double Wall, 4 Pair 10 Column
1934121	1934364	6x6 Orthogonal Offset Header Assembly, Double Wall
1934122	1934231	Receptacle Assembly, 6x6, Orthogonal
1934127	1934220	Receptacle Assembly, 5 pair, Standard, 10 Column
1934136	1934315	Header Assembly, Open Ended, 4 Pair 16 Column
1934137	1934317	Header Assembly, Left Wall, 4 Pair 16 Column
1934137	1934318	Header Assembly, Right Wall, 4 Pair 16 Column
1934141	1934363	6x6 Orthogonal In-Line Header Assembly, Double Wall
1934165	1934361	4x4 Orthogonal In-Line Header Assembly, Double Wall
1934171	1934275	Receptacle Assembly, 4 pair, Standard, 14 Column
1934194	1934325	Header Assembly, Open Ended, 5 Pair 10 Column
1934208	1934326	Header Assembly, Double Wall, 5 Pair 10 Column
1934210	1934327	Header Assembly, Left Wall, 5 Pair 10 Column
1934210	1934328	Header Assembly, Right Wall, 5 Pair 10 Column
N/A	1934223	Receptacle Assembly, 4 pair, Standard, 6 Column
N/A	1934274	Header Assembly 5 Pair Open Ended 8 Column Notched Wall
N/A	1934276	Receptacle Assembly, 5 pair, Standard, 14 Column
N/A	1934287	Header Assembly, Open Ended, 5 Pair 14 Column
N/A	1934288	Header Assembly, Open Ended, 4 Pair 14 Column
N/A	1934289	Header Assembly, Double Wall, 5 Pair 14 Column
N/A	1934290	Header Assembly, Double Wall, 4 Pair 14 Column
N/A	1934307	Header Assembly, Open Ended, 4 Pair 6 Column
N/A	1934308	Header Assembly, Double Wall, 4 Pair 6 Column
N/A	1934309	Header Assembly, Left Wall, 4 Pair 6 Column
N/A	1934310	Header Assembly, Right Wall, 4 Pair 6 Column
N/A	1934319	Header Assembly, Left Wall, 4 Pair 14 Column
N/A	1934320	Header Assembly, Right Wall, 4 Pair 14 Column
N/A	1934329	Header Assembly, Left Wall, 5 Pair 14 Column
N/A	1934330	Header Assembly, Right Wall, 5 Pair 14 Column

*As announced on 6/20/07, Tyco Electronics now offers the Z-PACK TinMan product line as a form, fit and function replacement to the Z-PACK MAX product line. This chart will assist in finding the Z-PACK TinMan connector part number if you have a Z-PACK MAX connector part number.

Part Number Index

Note: This index lists all cataloged parts by base no. only. Complete part nos. (with prefixes and/or suffixes) are shown on the page(s) indicated.

Part No.	Page	Part No.	Page	Part No.	Page
1934218	6	1934305	13	1934348	22
1934221	6	1934306	16	1934349	21
1934222	7	1934315	13	1934350	22
1934225	7	1934316	16	1934351	23
1934226	8	1934317	14	1934352	24
1934228	8	1934318	15	1934353	23
1934229	8	1934331	9	1934354	24
1934230	33	1934332	12	1934355	25
1934231	30	1934333	10	1934356	26
1934269	9	1934334	11	1934357	25
1934271	12	1934339	17	1934358	26
1934272	10	1934340	18	1934359	25
1934273	11	1934341	19	1934360	26
1934299	17	1934342	20	1934361	35
1934300	18	1934343	17	1934362	34
1934301	19	1934344	18	1934363	32
1934302	20	1934345	19	1934364	31
1934303	14	1934346	20		
1934304	15	1934347	21		

Tooling Part Number Index

Note: This index lists all cataloged parts by base no. only. Complete part nos. (with prefixes and/or suffixes) are shown on the page(s) indicated.

Part No.	Page
1804790	13, 14, 15, 16
1804791	9, 10, 11, 12
1901457	17, 18, 19, 20

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