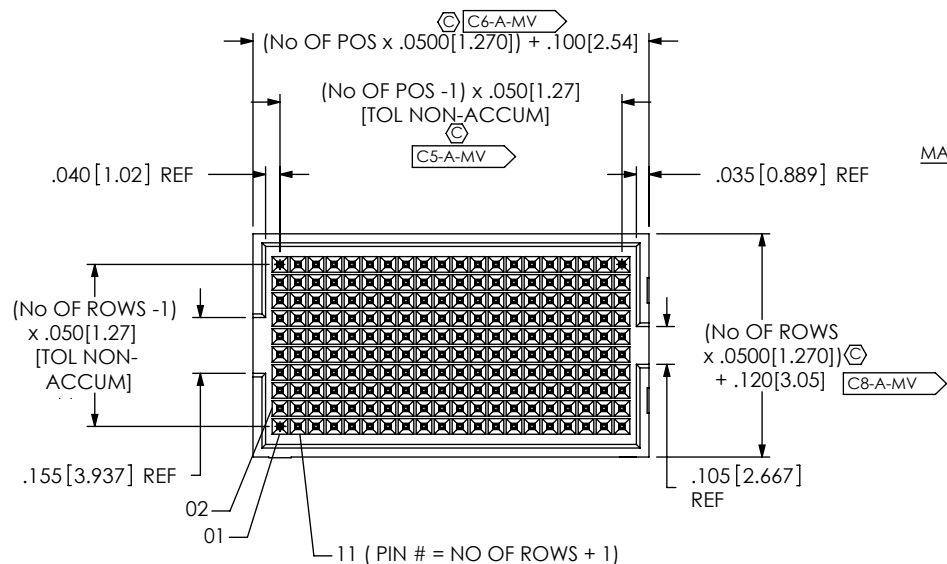


DO NOT
SCALE FROM
THIS PRINT

YFW-XX-XX-X-XX-XSB-XX

No OF POSITIONS
-20 THRU -50
(MULTIPLES OF 10 ONLY)

MATED STACK HEIGHT w/ YFS
-07: 7mm
-09: 9mm
-12: 12mm
-19: 19mm (SEE FIG. 2)
-25: 25mm (SEE FIG. 2)

PLATING SPECIFICATION
-H: HEAVY GOLD
(USE T-1R2X-XXB-H-1)
-E: EXTRA GOLD
(USE T-1R2X-XXB-E-1)

OPTION

** -K: KAPTON PAD (SEE FIG 3)
(AVAILABLE ON -07, -09 & -12
MATED STACKS ONLY)
-TR: TAPE & REEL
[STACK HEIGHT -07 & -09: ALL POSITIONS
-12: POSITIONS UP TO 40x10
-19 & -25: NOT AVAILABLE]
-P: PICK AND PLACE PAD (SEE FIG 4)

SOLDER BALLS

-SB: SOLDER BALLS (USE SDB-030-6337)
* -MSB: MODIFIED SOLDER BALLS- Pb FREE (USE SDB-030-9653)

C3-B,I-XR

ROW SPECIFICATION

-05: FIVE ROWS
-08: EIGHT ROWS
(AVAILABLE ON -07, -09 & -12
MATED STACKS ONLY)
-10: TEN ROWS

**** DO NOT DESIGN IN FOR 10-ROW VERSION. ONLY EXISTING CUSTOMERS, AS OF 2/10/06, WILL BE SUPPORTED. -P OPTION SHOULD BE USED FOR 10-ROW VERSION.**

*** = NOT RELEASE FOR PRODUCTION.**

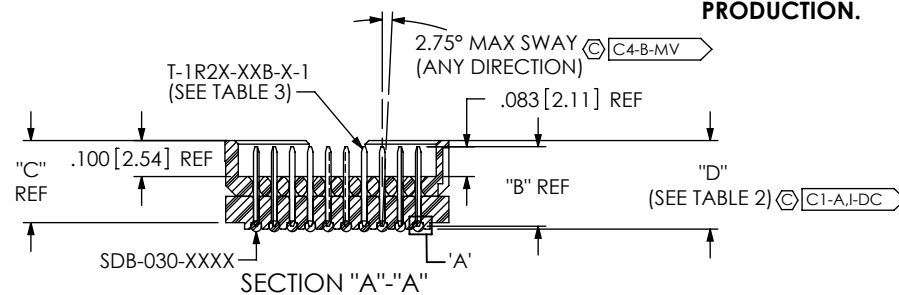
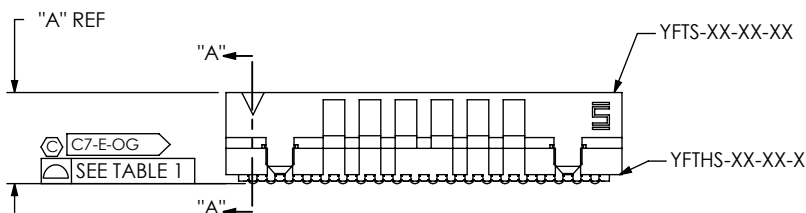
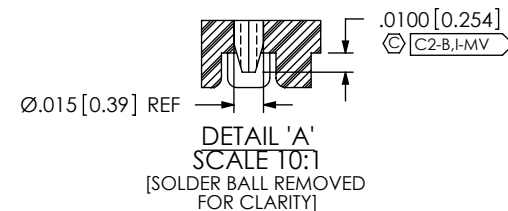
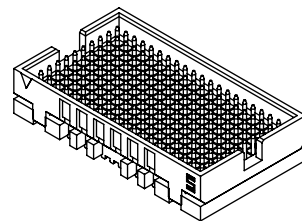


FIG 1
YFW-20-07-X-10-SB SHOWN
[STACK HEIGHT -09 & -12 SIMILAR]



NOTES:

1. C REPRESENTS A CRITICAL DIMENSION.
2. BURR ALLOWANCE: .0015[.038] MAX.
3. MINIMUM PUSHOUT FORCE: PRE-PROCESS: 8 OZ, POST-PROCESS: 5 OZ.
4. MAXIMUM ALLOWABLE BOW; TOP/BOTTOM: .006[.15], SIDE/SIDE: .003[.08].
5. ALL DIMS TO BE SYMMETRICAL ABOUT CENTERLINE WITHIN $\pm .002[.05]$.
6. BODY RETENTION BETWEEN WELDED BODIES TO BE 4 LBS MINIMUM TOTAL.
7. WELD FLASH: .020[.51] MAX.
8. -H PLATING MAY BE SUBSTITUTED FOR -G PLATING.
9. NOTE DELETED.
10. TRAY PACKAGING CAN BE SUBSTITUTED FOR TUBES.

TABLE 1		
No OF POS	ROW SPEC	COPLANARITY
-20	-05	.004[.10]
-30	-05	.006[.15]
-20 & -30	-08, -10	.006[.15]
-40	-05, -08, -10	.008[.20]
-50	-05	.008[.20]
-50	-08, -10	.010[.25]

TABLE 2					MATED HEIGHT w / YFS
STACK HEIGHT	"A" REF	"B" REF	"C"	"D"	
-07	.258[6.55]	.221[5.61]	.228[5.79]	.246[6.25]	.276[7.00]
-09	.335[8.51]	.299[7.59]	.306[7.77]	.324[8.23]	.354[9.00]
-12	.453[11.51]	.417[10.59]	.424[10.77]	.442[11.23]	.472[12.00]
-19	.728[18.49]	.692[17.58]	.699[17.75]	.717[18.21]	.748[19.00]
-25	.964[24.49]	.928[23.57]	.935[23.75]	.953[24.21]	.984[25.00]

TABLE 3				
STACK HEIGHT	TERMINAL	USE YFTS	USE YFTM	USE YFTHS
-07	T-1R24-07B-X-1	YFTS-XX-01-XX	N/A	YFTHS-XX-XX-X
-09	T-1R24-09B-X-1	YFTS-XX-02-XX	N/A	YFTHS-XX-XX-X
-12	T-1R27-12B-X-1	YFTS-XX-03-XX	N/A	YFTHS-XX-XX-X
-19	T-1R27-19B-X-1	YFTS-XX-01-XX	YFTM-XX-19-XX	YFTHS-XX-XX-X
-25	T-1R27-25B-X-1	YFTS-XX-01-XX	YFTM-XX-25-XX	YFTHS-XX-XX-X

TABLE 4			
ROW	USE YFTS	USE YFTM	USE YFTHS
-05	YFTS-XX-XX-05	YFTM-XX-XX-05	YFTHS-XX-05-X
-08	YFTS-XX-XX-08		YFTHS-XX-08-X
-10	YFTS-XX-XX-10	YFTM-XX-XX-10	YFTHS-XX-10-X

CPC FREQUENCY THIS SHEET	
A	C1, C5, C6, C8, C9
B	C2, C3, C4
C	
D	
E	C7

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: $\pm .01[.3]$ $\pm 2^\circ$
.XXX: $\pm .005[.13]$
.XXXX: $\pm .0020[.051]$

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MATERIAL: DO NOT SCALE DRAWING
INSULATOR: LCP, COLOR: BLACK
TERMINAL: BRASS
SOLDER BALL: 63% TIN/ 37% LEAD

SHEET SCALE: 1.875:1

DESCRIPTION:
Flex, Y, Z, .050 CENTERLINE TERMINAL ASSEMBLY
DWG. NO.
YFW-XX-XX-X-XX-XSB-XX

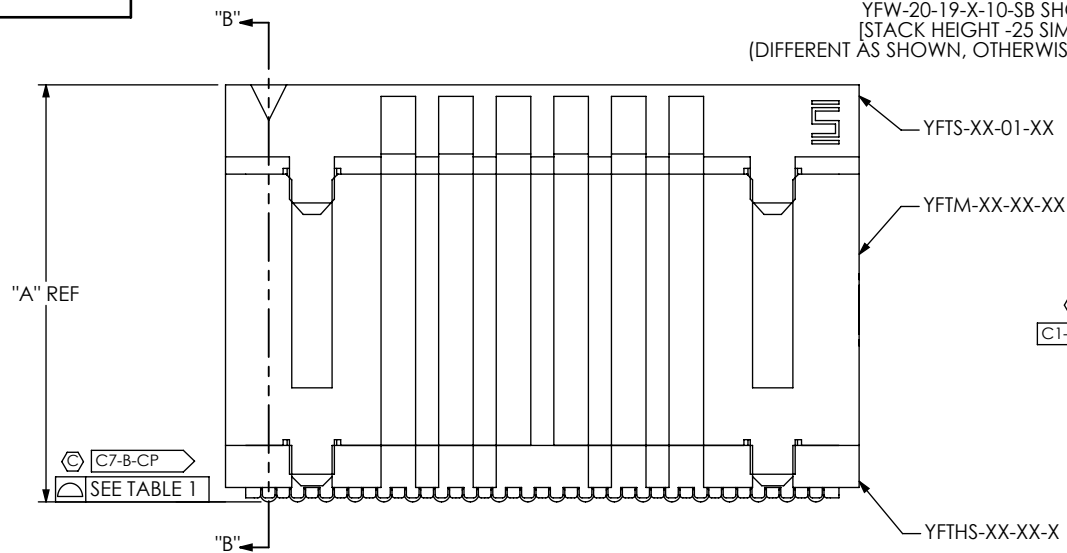
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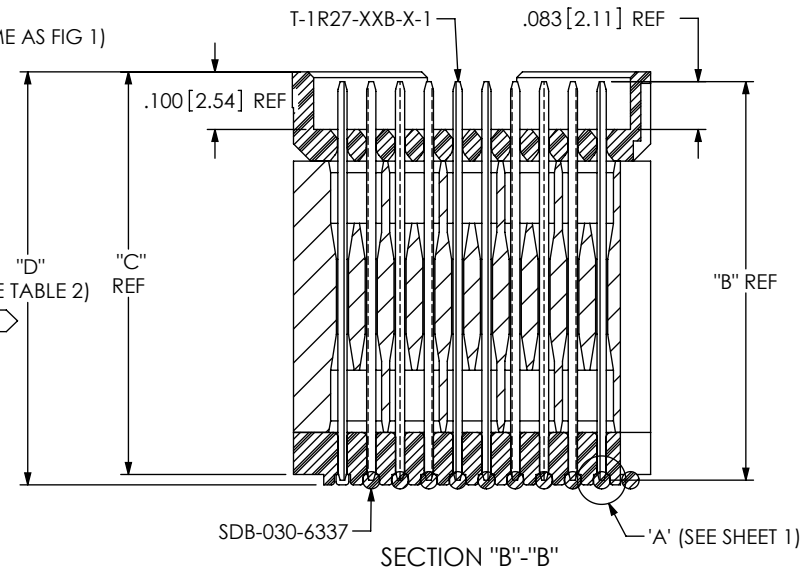
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PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

FIG 2

YFW-20-19-X-10-SB SHOWN
[STACK HEIGHT -25 SIMILAR]
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)



⊕ (SEE TABLE 2)
C1-A, I-DC



IN-PROCESS 1
STACK HEIGHT -07, -09 & -12

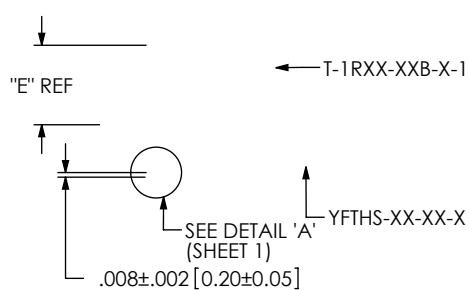
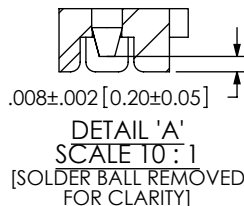


TABLE 5

STACK HEIGHT	"E"
-07	.138[3.51]
-09	.216[5.49]
-12	.334[8.48]

IN-PROCESS 4
RE-PRESS
STACK HEIGHT -19 & -25



F:\DWG\MISC\mktg\YFW-XX-XX-X-XX-XSB-XX-MKT.SLDDRW

IN-PROCESS 1 & 2
STACK HEIGHT -19 & -25

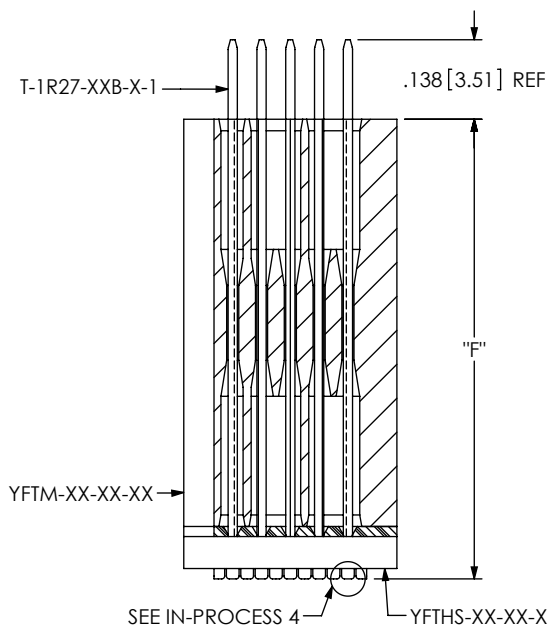
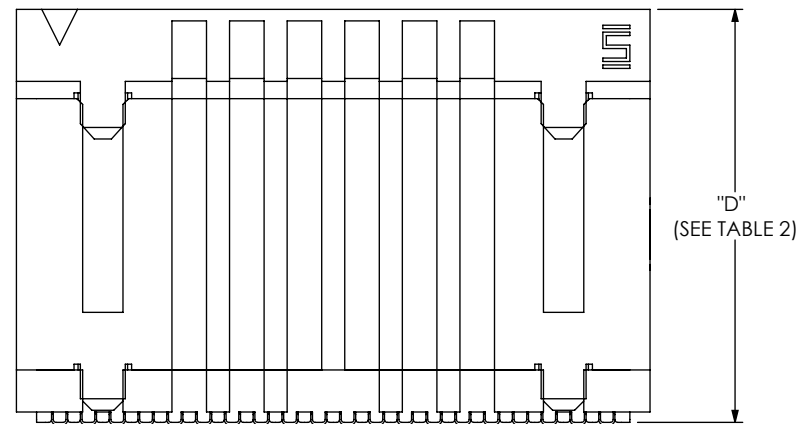


TABLE 6

STACK HEIGHT	"F"
-19	.5620[14.275]
-25	.7980[20.269]

IN-PROCESS 3
STACK HEIGHT -19 & -25



CPC
FREQUENCY
THIS SHEET

A	C1
B	C7
C	
D	

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e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:

FleX, Y, Z, .050 CENTERLINE TERMINAL ASSEMBLY

DWG. NO.

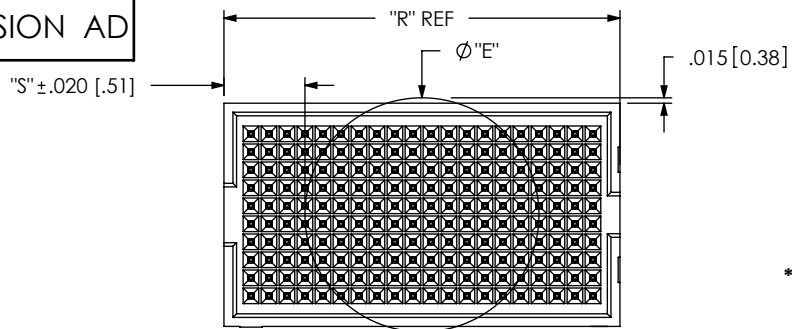
YFW-XX-XX-X-XX-XSB-XX

BY: DEAN P

5/11/2001

SHEET 2 OF 4

REVISION AD



AD

TABLE 7		
ROW OPTION	"E"	KAPTON TAPE
-05	.404 [10.25]	K-DOT-.404-.500-.005
-08	.550 [13.97]	K-850-650
-10**	.650 [16.50]	K-1000-800

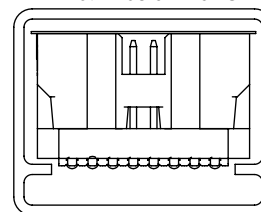
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"R" = (No OF POSITIONS x .0500[1.270]) + .100[2.54]
"S" = ("R" - "E" / 2)

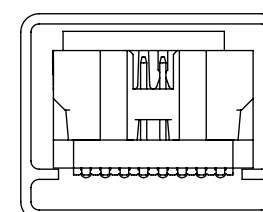
PACKAGING TUBE (SEE NOTE 10)

(PARTS TO HAVE POSITION #1 LOADED IN
SAME DIRECTION AS ARROW ON TUBE)

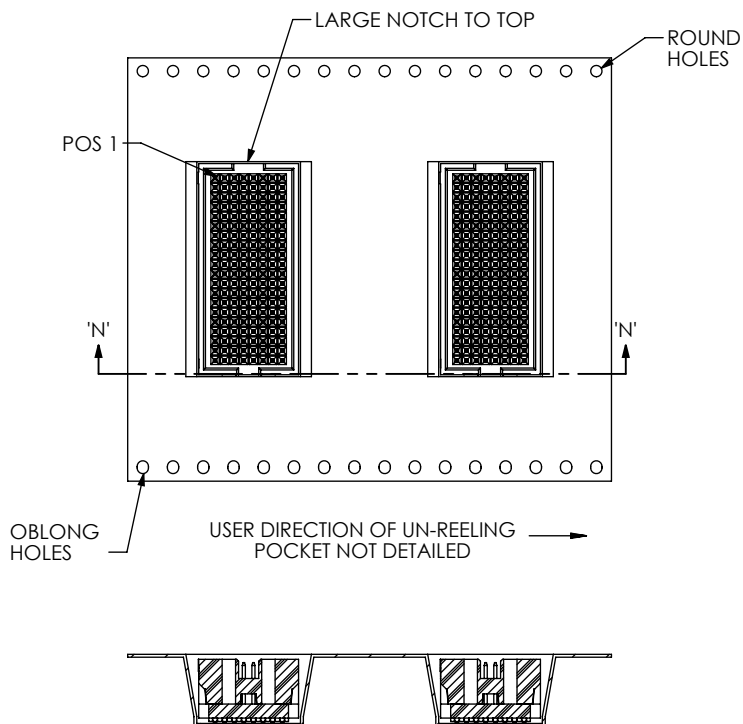
-08 ROW
YFW-XX-09-X-08-SB-K SHOWN



-08 ROW
YFW-XX-09-X-08-SB-P SHOWN



TAPE AND REEL VIEW



SECTION 'N'-'N'
SCALE 1:1

PACKAGING TUBES

ROW	STACK HEIGHT	TUBE W/ NONE, -K	TUBE W/ -P	PLUG
-05	-07	PT-1-24-07F-109	PT-YFW-07F-P	TP-29
-05	-09	PT-1-24-09F-109	PT-YFW-09F-P	TP-29
-05	-12	PT-YFW-12F-P	PT-YFW-12F-P	TP-13
-05	-19	PT-1-24-19F-109	PT-1-24-01-131	TP-13
-05	-25	PT-1-24-25F-109	PT-YFW-25F-P	TP-29
-08	-07	PT-YFW-07E-P	PT-YFW-07E-P	TP-13
-08	-09	PT-1-24-09E-109	PT-YFW-09E-P	TP-29
-08	-12	PT-1-24-12E-109	PT-YFW-12E-P	TP-29
-10	-07	PT-1-24-07T-109	PT-1-24-07T-109	TP-13
-10	-09	PT-1-24-09T-109	PT-YFW-09T-P	TP-13
-10	-12	PT-1-24-12T-109	PT-YFW-12T-P	TP-28
-10	-19	PT-1-24-19T-109	PT-YFW-19T-P	TP-26
-10	-25	PT-1-24-25T-109	PT-YFW-25T-P	TP-28

F:\DWG\MISC\mktg\YFW-XX-XX-X-XX-XSB-XX-MKT.SLDDRW

CPC FREQUENCY THIS SHEET	
A	
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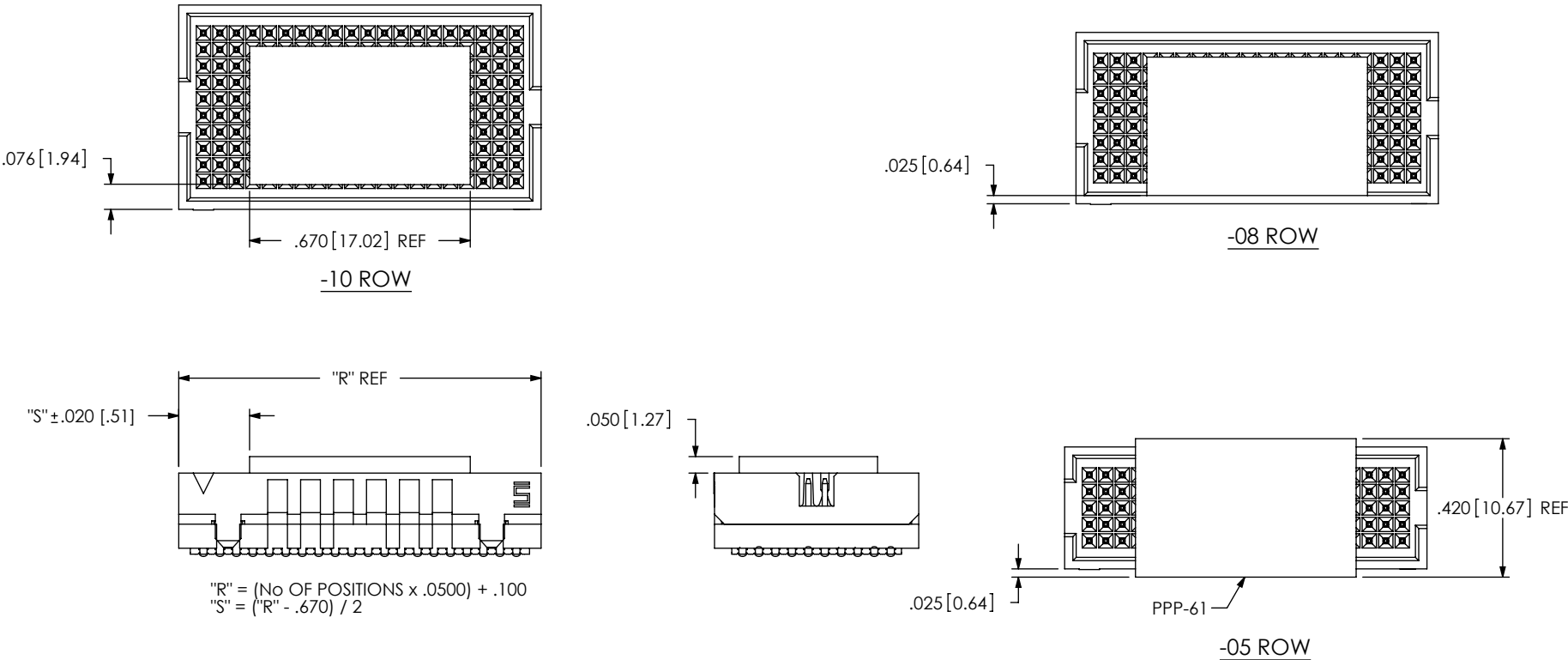
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SHEET 3 OF 4

FIG 4

-P: PICK AND PLACE OPTION



CRITICAL DIMENSION INSPECTION INSTRUCTION TABLE	
ASSEMBLY OPERATION	IN-PROCESS INSPECTION
FILL T-1R2X-XXX-X-X	C2, C5, C6, C8
MOUNT YFTS-XX-XX-XX	C1, C4, C9
FINISHED GOOD INSPECTION	C1, C3, C4, C5, C6, C8, C9

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	B			
	C			
	D			
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DWG. NO.		YFW-XX-XX-X-XX-XSB-XX		
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