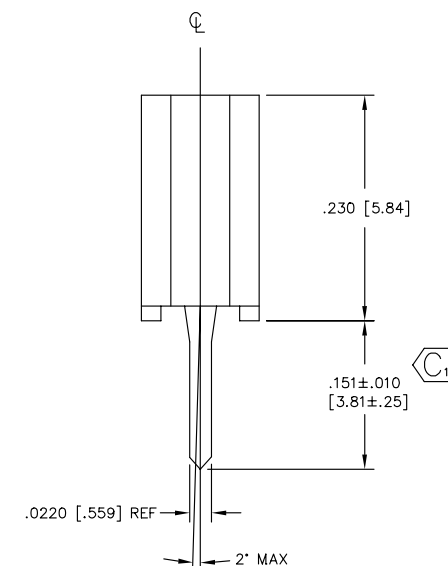
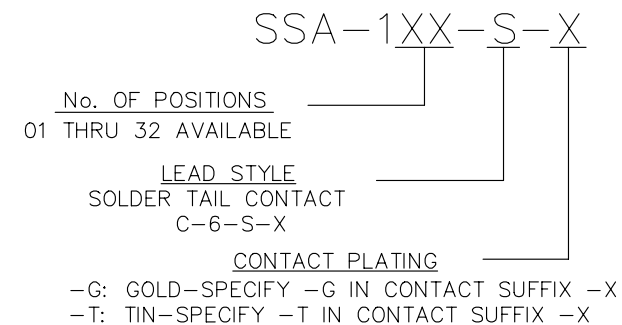
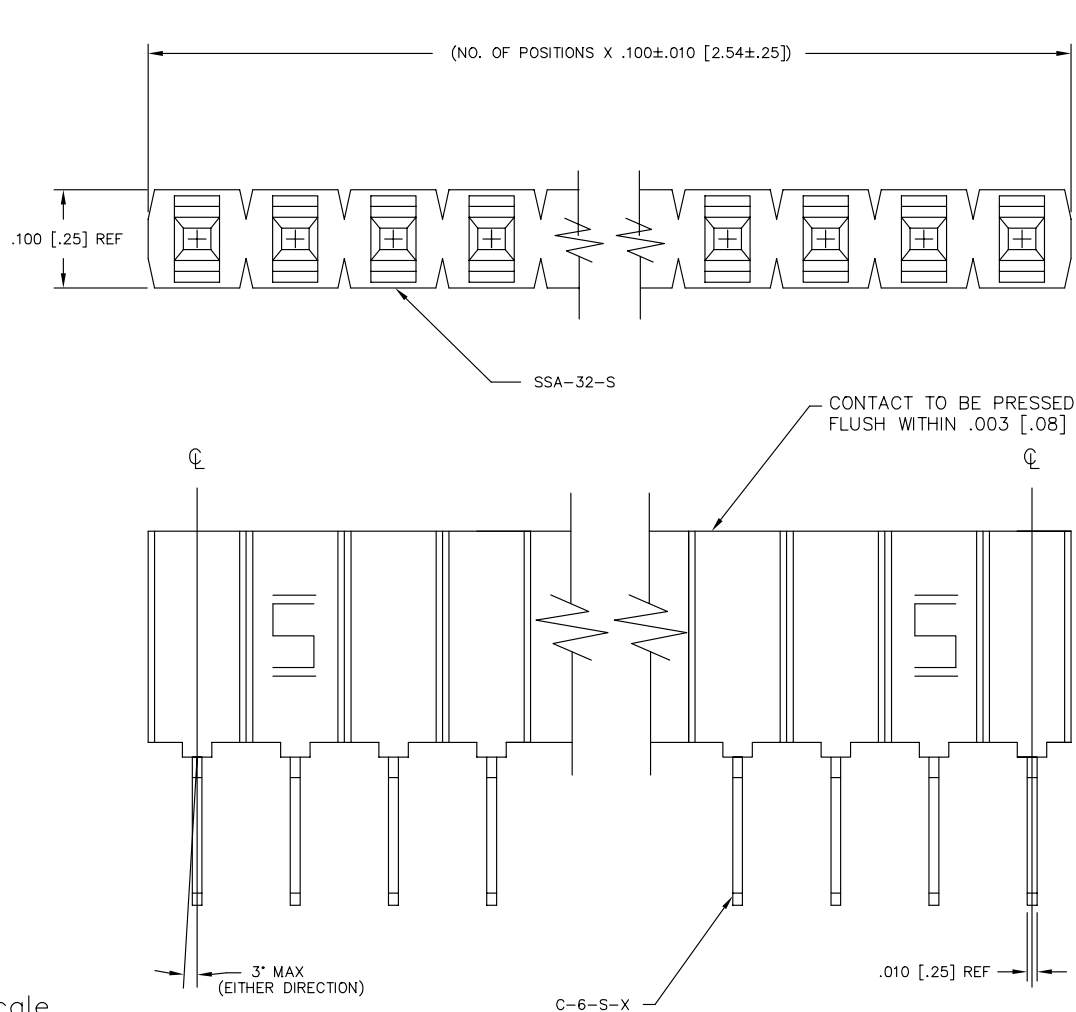


REV. J

DIMENSIONS ARE IN INCHES		UNLESS OTHERWISE NOTED	TOLERANCES ARE:
ONE PLACE DECIMALS: $\pm .1$ [2.5]	THREE PLACE DECIMALS: $\pm .005$ [.127]	ANGLES $\pm 2^\circ$	
TWO PLACE DECIMALS: $\pm .01$ [.25]	FOUR PLACE DECIMALS: $\pm .0020$ [.0508]		

TITLE: SSA-SOLDER TAIL ASSEMBLY	DWG NO: SSA-1XX-S-X SHEET 1 OF 1
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Do not scale
from this print

NOTES:

1. MINIMUM CONTACT PUSH-OUT FORCE: 16 oz.
2. INSERTION FORCE: 3.0 oz. AVG. PER CONTACT USING .018 [.46] DIA PIN.
3. WITHDRAWAL FORCE: 1.5 oz. AVG. PER CONTACT USING .018 [.46] DIA PIN.
4. C REPRESENTS A CRITICAL DIMENSION.

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OBTAINED WITHOUT THE EXPRESSED
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MATERIAL

MATERIAL:
INSULATOR:
DUPONT FR-530 RYNITE
CONTACT:
PHOSPHOR BRONZE

samtec

520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
PHONE (812) 944-6733 P.O. BOX 1147
CODE 55322

MISC\MKTG
SSAS-ASM

MADE BY:

MARK CHILTON 11-21-88

SSA-1XX-S-X
SHEET 1 OF 1