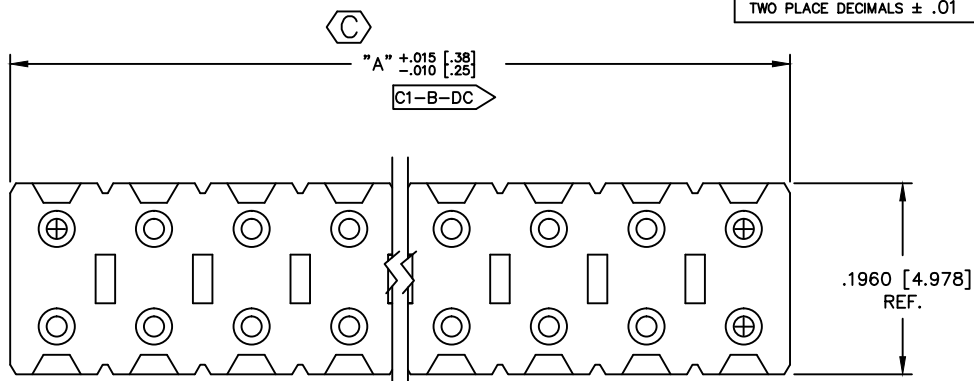


DIMENSIONS ARE IN INCHES			UNLESS OTHERWISE NOTED	TOLERANCES ARE:	TITLE:	DWG NO:
ONE PLACE DECIMALS $\pm .1$	THREE PLACE DECIMALS $\pm .005$	ANGLES $\pm 1^\circ$	LBS DOUBLE ROW ASSEMBLY			LBS-1XX-X-X-D
TWO PLACE DECIMALS $\pm .01$	FOUR PLACE DECIMALS $\pm .0010$		SHEET 1 OF 1			



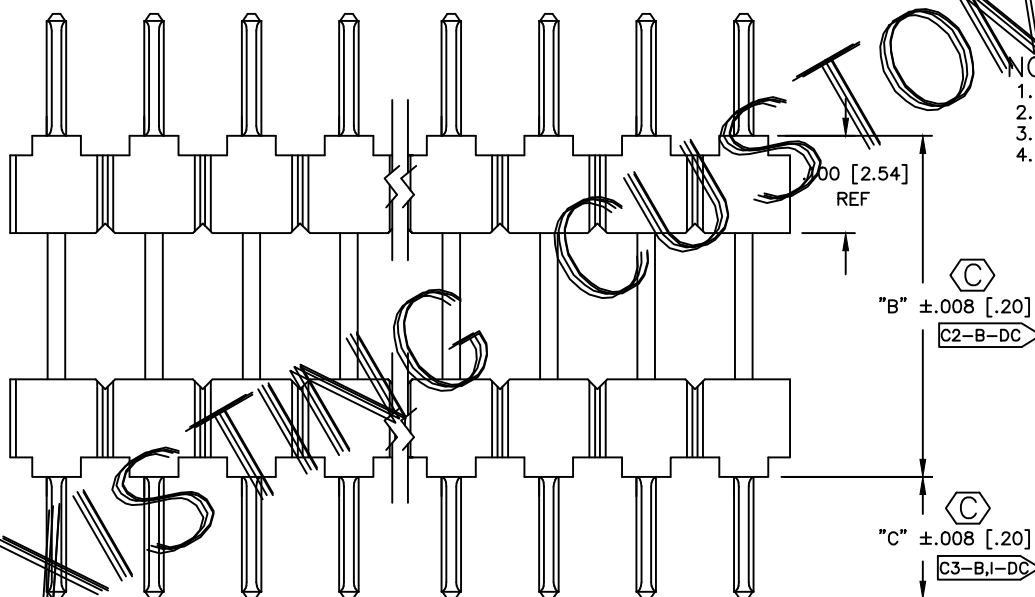
LBS-1XX-X-X-D

POSITION SPECIFICATION
 -01 THRU -36
 "A" = NO. OF POS. x .100

LEAD STYLE SPECIFICATION
 (SEE TABLE 1)

PLATING SPECIFICATION
 -G: 10 μ " GOLD IN CONTACT AREA, 10 μ " GOLD TAIL
 -T: MATTE TIN CONTACT AND TAIL
 -F: 3 μ " FLASH SELECTIVE, MATTE TIN TAIL
 (SEE TABLE 1)

BODY SPECIFICATION
 USE LBS-36-D



NOTES:

1. MIN. PUSHOUT FORCE: 3 lbs.
2. MAX. ALLOWABLE BOW AFTER ASSEMBLY: .003 [.08] in./in.
3. MAX. VARIATION BETWEEN ANY TWO PINS TO BE .010 [.25] MAX.
4. (C) REPRESENTS A CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL USE.

CRITICAL DIMENSION INSPECTION TABLE	
ASSEMBLY OPERATION	IN-PROCESS INSPECTION
FILL	C3
SPACE BODIES	C3
MUTI CUT	C1

TABLE 1

STYLE	"B"	"C"	TERMINAL	COMMENTS
A	.210 [5.33]	.125 [3.18]	T-1M7-01-X	FOR USE WITH
B	.335 [8.51]	.125 [3.18]	T-1M7-02-X	STANDARD "SS"
C	.585 [14.86]	.125 [3.18]	T-1M7-03-X	SOCKET STRIP
D	.835 [21.21]	.125 [3.18]	T-1M7-04-X	

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samtec

810 PROGRESS BLVD. NEW ALBANY, INDIANA 47150
 PHONE (812) 944-6733 P.O. BOX 1147
 CODE 55322

MADE BY: GREG REIDINGER 10-15-92
 CHECKED BY: G. PURVIS

ENGINEER
 APPROVAL
 PAE

LBS-1XX-X-X-D
 SHEET 1 OF 1

MISC/MKTG
 LBS-DMKT