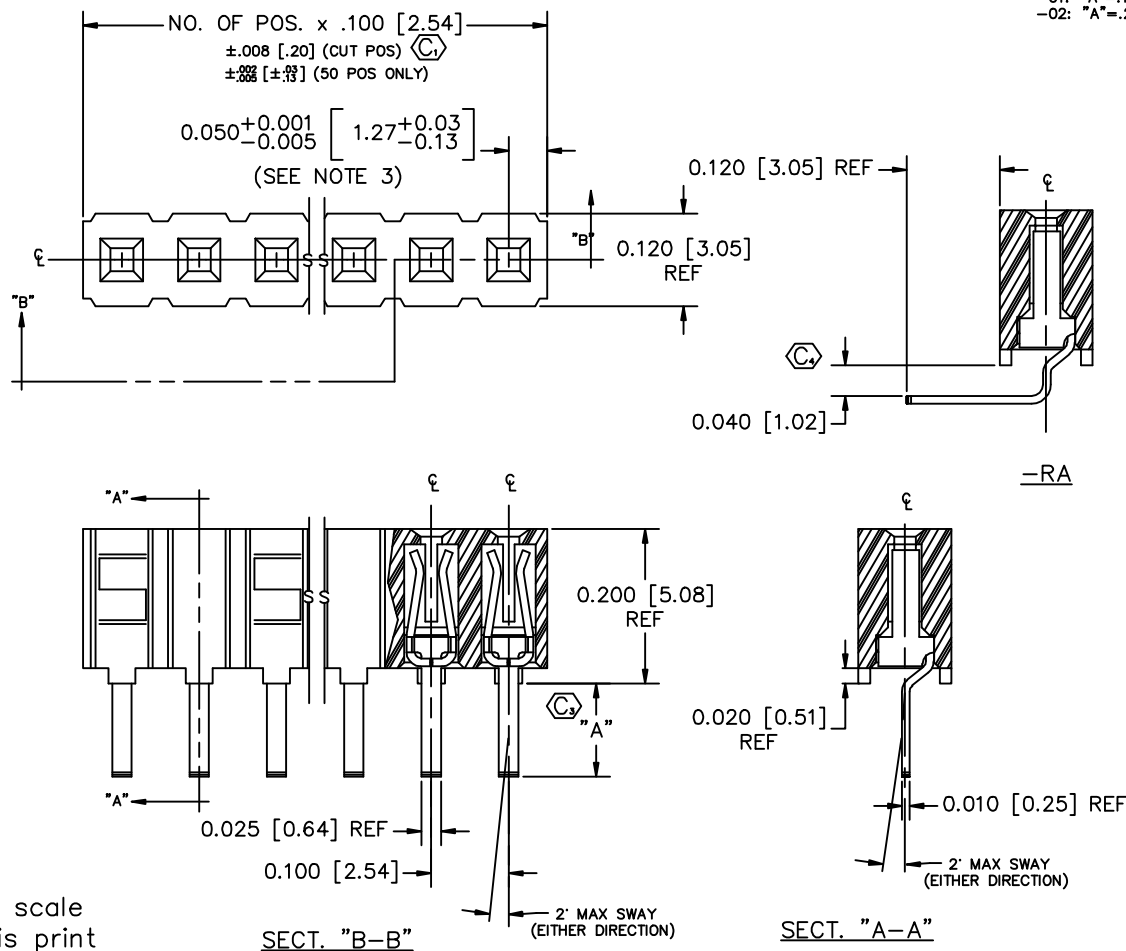


REV. X

NOTES:

- NOTES:
1. CONTACT RETENTION FORCE: 2 lbs
 2. MAX ALLOWABLE BOW: .008 [.15] IN/IN
 3. "END WALLS" AFTER CUTTING SHOULD BE .015±^{.001}_{.005} [.38±^{.03}_{.13}].
 4. WHEN FILLING THE ASSEMBLY, ALL CONTACTS MUST BE FACING THE SAME DIRECTION.
 5. (C) REPRESENTS CRITICAL DIMENSION.
 6. CUT FLASH: .015 [.38] MAX WITH NO FLASH ALLOW IN HOLES.
 7. .003 [.08] MAX TERMINAL BURR.



Do not scale
from this print

PROPRIETARY NOTE
THIS DOCUMENT CONTAINS INFORMATION
CONFIDENTIAL AND PROPRIETARY TO
SANTEC INC. AND SHALL NOT BE
REPRODUCED OR TRANSFERRED TO
OTHER DOCUMENTS OR DISCLOSED TO
OTHERS OR USED FOR ANY PURPOSE
OTHER THAN THAT FOR WHICH IT WAS
OBTAINED WITHOUT THE EXPRESSED
WRITTEN CONSENT OF SANTEC INC.

UNLESS OTHERWISE NOTED	
DIMENSIONS ARE IN INCHES	TOLERANCES ARE:
ONE DECIMALS $\pm .1$ [3]	THREE PLACE DECIMALS $\pm .005$ [1]
TWO DECIMALS $\pm .01$ [.3]	FOUR PLACE DECIMALS $\pm .0020$ [0]

TITLE:	CLOSED ENTRY SOCKET STRIP
--------	------------------------------

DWG NO:
CES-1XX-XX-X-X-XX
SHEET 1 OF 1

CES-1XX-XX-X-X-XX

POSITION SPECIFICATIONS
-01 THRU -50

CONTACT LEAD STYLE _____

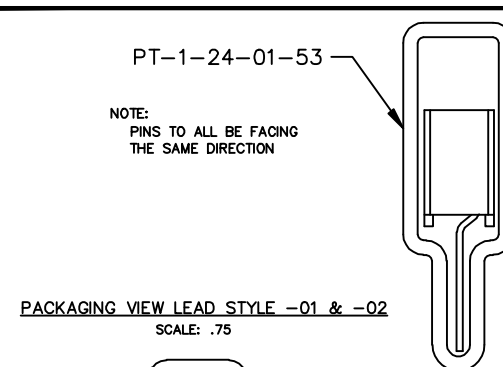
-01: "A"=.128 [3.25] (USE C-45-01-X)
-02: "A"=.223 [5.66] (USE C-45-02-X)

— OPTIONS
—RA: RIGHT ANGLE
(STYLE -02 ONLY)

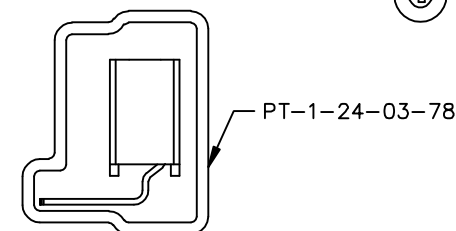
— ROW SPECIFICATION
—S: SINGLE
(USE CES-XX-S)

PLATING SPECIFICATIONS

-T: TIN - SPECIFY -T IN CONTACT SUFFIX -X
-G: GOLD - SPECIFY -G IN CONTACT SUFFIX -X
-S: SELECTIVE - SPECIFY -S IN CONTACT SUFFIX -X
-F: FLASH GOLD - SPECIFY -F IN CONTACT SUFFIX -X
(AVAILABLE IN -01 LEAD STYLE ONLY)
-L: LIGHT SELECTIVE - SPECIFY -L IN CONTACT SUFFIX -X



PACKAGING VIEW LEAD STYLE -01 & -02
SCALE: .75



PACKAGING VIEW LEAD STYLE -02-RA
SCALE: .75

PACKAGING TABLE (5 POS MIN)		
LEAD STYLE	TUBE	PLUG
-01 & -02	PT-1-24-01-53	TP-24 (
-02-RA	PT-1-24-03-78	TP-09 (

MATERIAL:
GLASS FILLED POLYESTER
COLOR: BLACK

TERMINAL:
PHOS BRONZE

samtec

EOSPROD\ASSEMBLY\100
CFS=MKT

520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
PHONE (812) 944-6733 P.O. BOX 1147
CODE 55322

MADE BY: KOLB 12-6-89

CES-1XX-XX-X-X-XX
SHEET 1 OF 1