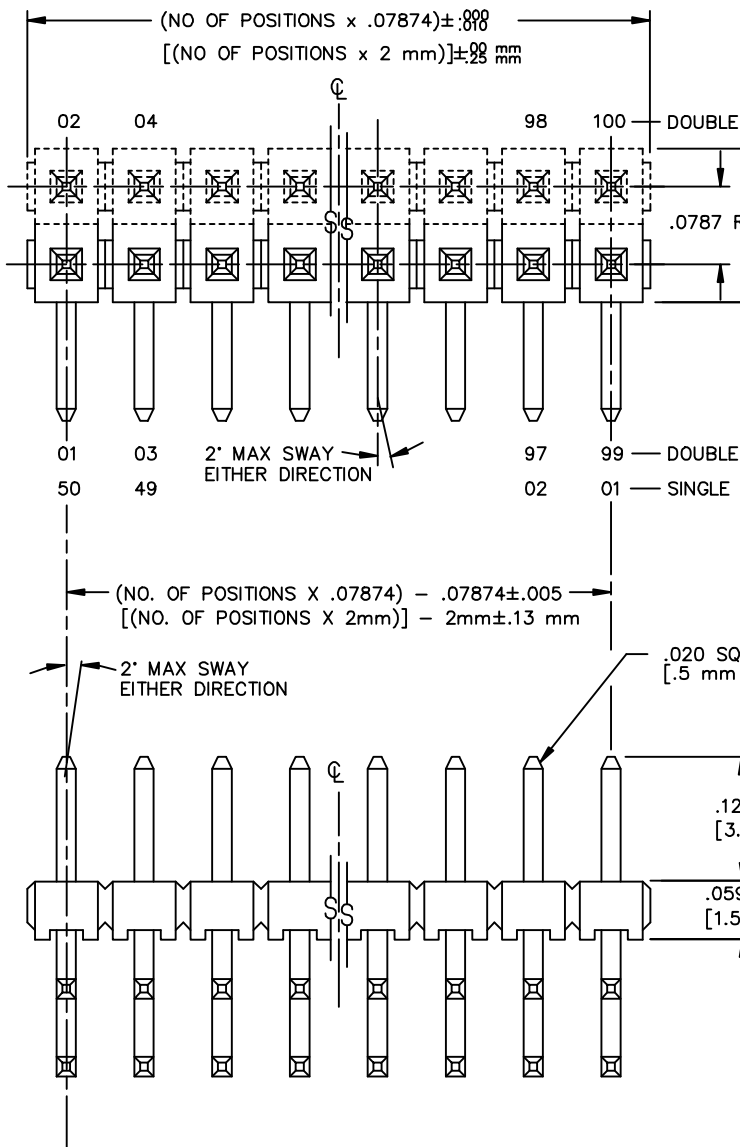


REVISION S

DO NOT SCALE
FROM THIS PRINTUNLESS OTHERWISE NOTED
DIMENSIONS ARE IN INCHES TOLERANCES ARE:ONE PLACE DECIMALS $\pm .1$ [2.5mm] THREE PLACE DECIMALS $\pm .005$ [.13mm]
TWO PLACE DECIMALS $\pm .010$ [25mm] FOUR PLACE DECIMALS $\pm .0020$ [.05mm]ANGLES
 $\pm 2^\circ$ TITLE: 2mm
TERMINAL STRIP
ASSEMBLY (R/A)DWG NO: TMM-1XX-XX-XX-X-RA-XXX
SHEET 1 OF 1

TMM-1XX-XX-XX-X-RA-XXX

NO. OF POSITIONS PER ROW
-01 THRU -50

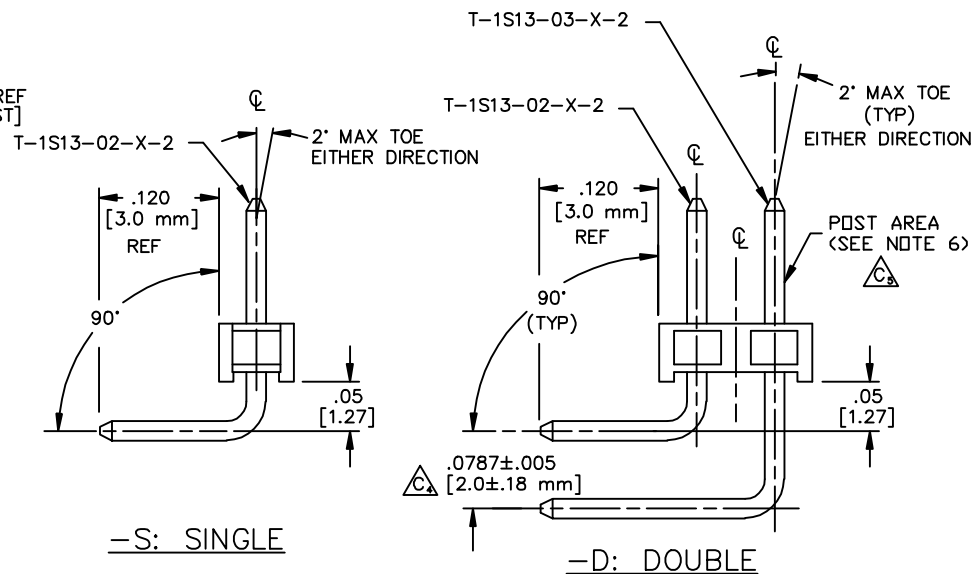
TERMINAL SPEC
-01: USE T-1S13-XX-X-2

PLATING SPECIFICATION
-G: GOLD (SPECIFY -G IN TERMINAL SUFFIX -X)
-T: TIN (SPECIFY -T IN TERMINAL SUFFIX -X)
-S: SELECTIVE GOLD (SPECIFY -S IN TERMINAL SUFFIX -X)
-L: LIGHT SELECTIVE GOLD (SPECIFY -L IN TERMINAL SUFFIX -X)
-F: FLASH SELECTIVE GOLD (SPECIFY -F IN TERMINAL SUFFIX -X)
-H: HEAVY GOLD (SPECIFY -H IN TERMINAL SUFFIX -X)
-TM: MATTE TIN (SPECIFY -T IN TERMINAL SUFFIX -X)
-LM: LIGHT SELECTIVE GOLD/MATTE TIN TAIL (SPECIFY -L IN TERMINAL SUFFIX -X)
-FM: FLASH GOLD/MATTE TIN TAIL (SPECIFY -F IN TERMINAL SUFFIX -X)
-SM: SELECTIVE GOLD/MATTE TIN TAIL (SPECIFY -S IN TERMINAL SUFFIX -X)

OPTION
POLARIZATION
SPECIFY POS -XXX AS
POS TO BE OMITTED

OPTION
-RA: RIGHT ANGLE

BODY SPECIFICATION
-S: SINGLE (TMM-50-S)
-D: DOUBLE (TMM-50-D)



NOTES:

1. MAX. ALLOWABLE BOW: .005 IN/IN AFTER ASSEMBLY.
2. MAX. PIN ROTATION IN BODY: 2°
3. PUSHOUT FORCE SHALL BE 1 lb MIN.
4. $\textcircled{C}$ REPRESENTS A CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL USE.
5. ALL DIMENSIONS IN BRACKETS [] TO BE MILLIMETERS.
6. NO BANDOLIER MARKS ARE ALLOWED IN THE POST AREA.
7. MAX CUT FLASH: .010 [.25]

PROPRIETARY NOTE

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SAMTEC INC. AND SHALL NOT BE
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OBTAINED WITHOUT THE EXPRESSED
WRITTEN CONSENT OF SAMTEC INC.

EXISPROD\ASSEMBLY\2mm
TMM-RA

samtec

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CODE 55322MADE BY: REIDINGER 5-22-91
CHECKED BY: McCARTINENG.
APPROVAL
DEMTMM-1XX-XX-XX-X-RA-XXX
SHEET 1 OF 1

PLOT SCALE 1=1