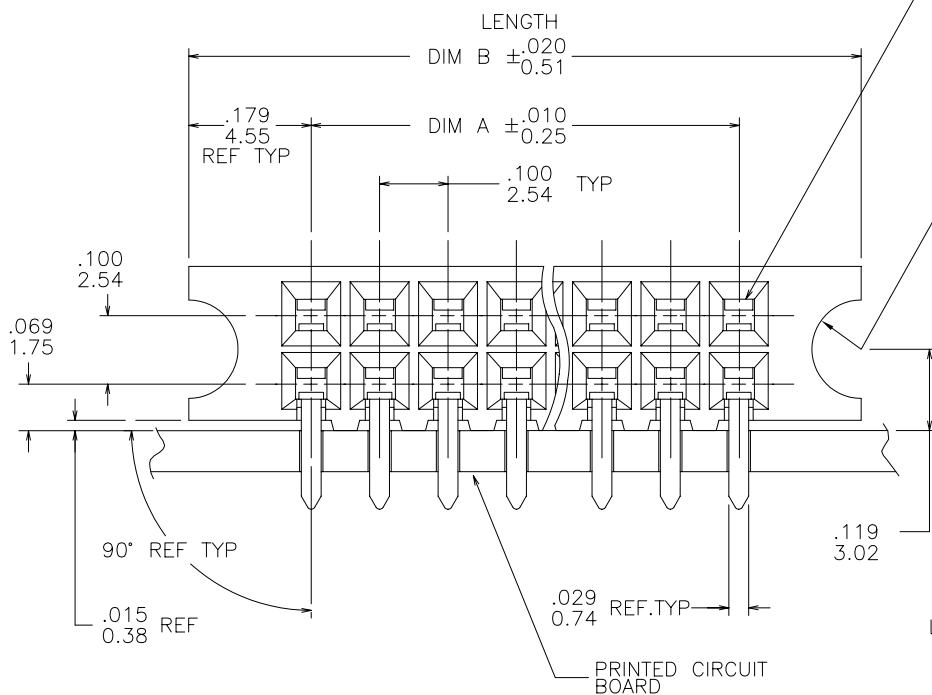
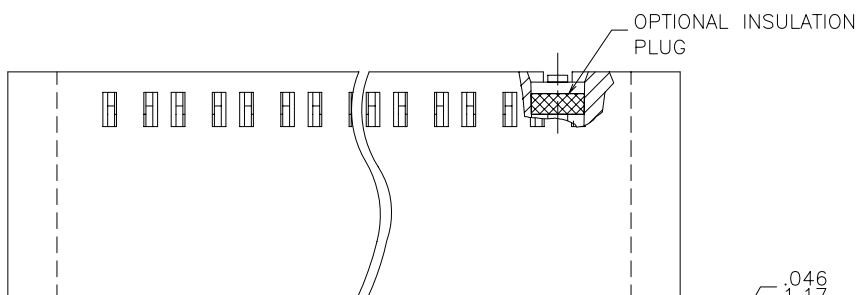
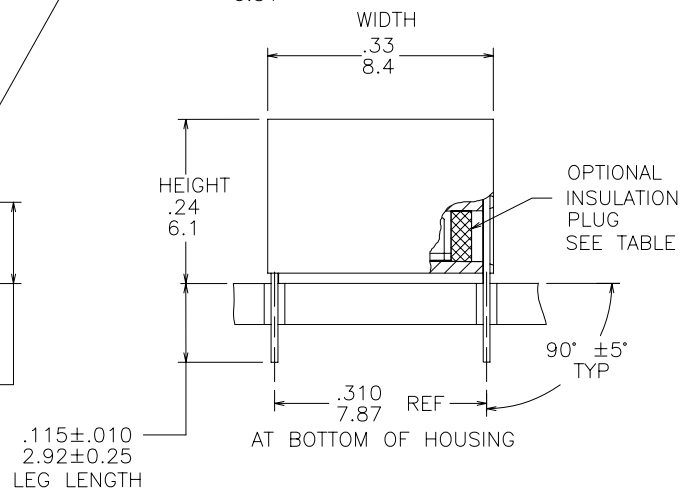


PRODUCT NO.
SEE TABLE



$\pm^{.046}_{1.17}$ SQUARE CONTACT
OPENING TYP

$\pm^{.0144}_{.36}$ $\pm^{+.003}_{-.002}$ TYP
 $\pm^{+.076}_{-.051}$



mat'l. code				surface	tolerance	projection	product family			
				ISO 1302	ISO 406 ISO 1101		CARD CONN.			
ltr	ecn no	dr	date	tolerances unless otherwise specified		INCH/MM	title			
E	V61667	LSS	12/13/96	angles	linear					
F	V71000	LSS	12/23/97				GUIDE PIN CARD CONNECTOR			
G	V02386	AZ	10/05/00	0° $\pm^{2^{\circ}}$						
H	M05-0181	MHT	8/22/05	dr	J.SHREINER	3/20/90	dwg no			
J	M06-0319	MHT	8/21/06	enr	M.HAHN	3/20/90				
K	M07-0137	MHT	2/26/07	chr	M.HAHN	3/20/90	67684			
				appd	M.HAHN	3/20/90				
sheet	revision	K	K	K	K	K	type Product Customer Drawing			
index	sheet	1	2	3	4	5				

form: A3

PRODUCT NO.
SEE TABLE

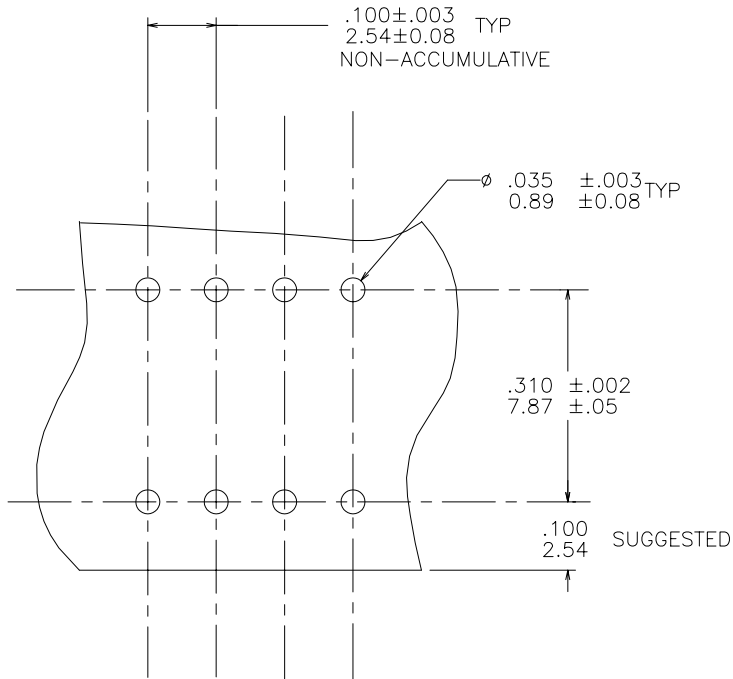



FIGURE 1

NOTES:

1. HOUSING MATERIAL:
FILLED HIGH TEMPERATURE NYLON
PER UL 94V-0
COLOR: BLACK
2. TERMINAL MATERIAL:
BODY: BRASS. .010/0.25 THICK
SPRING: BE-CU. HEAT TREATED
BODY PLATING :
100 MICROINCH/2.54 MICRO Sn. (NOTE 8)
IN CONTACT AREA
SPRING PLATING: Sn FLASH
3. MARK "FCI", FCI PART NUMBER AND DATE CODE.
LEGIBLE ON TUBE LABEL.
4. APPLICATION INFORMATION:
A. RECOMMENDED MOUNTING HOLE
PATTERN IS SHOWN IN FIGURE "1"
B. ALL MATING PINS TO BE .025/.64 SQUARE ON
TRUE CENTER OF GIVEN TERMINAL
SPACINGS WITHIN .015/0.38 DIA.
C. SUGGESTED MATING PIN LENGTH
.350±.020/8.89±0.51
- ⑤. ADD "LF" SUFFIX AT THE END OF PART NUMBER FOR LEAD
FREE OPTION.
- ⑥. THESE PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER
COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008
7. THIS PART WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE
FOR 20 SECONDS IN A WAVE SOLDER, INFRA-RED OR VAPOR PHASE
SOLDER PROCESS.
- ⑧. THIS PRODUCT HAS 100% TIN PLATING IN THE INTERFACE AND
HAS NOT BEEN TESTED FOR WISKER GROWTH IN ALL INTERCONNECT
REQUIREMENTS

mat'l. code				surface ISO 1302 ✓	tolerance ISO 406 ISO 1101	projection INCH/MM	product family CARD CONN.
ltr	ecn	no	dr	date	tolerances unless otherwise specified		title
K					angles linear .XX±.01/.3		GUIDE PIN CARD CONNECTOR
					0°±2' .xxx±.005/.13		dwg no
					.xxx±.0020/.051		sheet 2 of 6 size
			dr	J.SHREINER	3/20/90		67684 A3
			enr	M.HAHN	3/20/90		
			chr	M.HAHN	3/20/90		
			appd	M.HAHN	3/20/90		
sheet	revision						type Product Customer Drawing
index	sheet						



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PRODUCT NO.	NO. OF POS.	DIM A	DIM B	INSULATION PLUG	LEAD FREE OPTION
67684-001	2X1				NOTE 5,6
-002	2X2	.10/2.5	.458/11.63	NO	
-003	2X3	.20/5.0	.558/14.17		
-004	2X4	.30/7.6	.658/16.71		
-005	2X5	.40/10.1	.758/19.25		
-006	2X6	.50/12.7	.858/21.79		
-007	2X7	.60/15.2	.958/24.33		
-008	2X8	.70/17.7	1.058/26.87		
-009	2X9	.80/20.3	1.158/29.41		
-010	2X10	.90/22.8	1.258/31.95		
-011	2X11	1.00/25.4	1.358/34.49		
-012	2X12	1.10/27.9	1.458/37.03		
-013	2X13	1.20/30.4	1.558/39.57		
-014	2X14	1.30/33.0	1.658/42.11		
-015	2X15	1.40/35.5	1.758/44.65		
-016	2X16	1.50/38.1	1.858/47.19		
-017	2X17	1.60/40.6	1.958/49.73		
-018	2X18	1.70/43.1	2.058/52.27		
-019	2X19	1.80/45.7	2.158/54.81		
-020	2X20	1.90/48.2	2.258/57.35		
-021	2X21	2.00/50.8	2.358/59.89		
-022	2X22	2.10/53.3	2.458/62.43		
-023	2X23	2.20/55.8	2.558/64.97		
-024	2X24	2.30/58.4	2.658/67.51		
-025	2X25	2.40/60.9	2.758/70.05		
-026	2X26	2.50/63.5	2.858/72.59		
-027	2X27	2.60/66.0	2.958/75.13		
-028	2X28	2.70/68.5	3.058/77.67		
-029	2X29	2.80/71.1	3.158/80.21		
-030	2X30	2.90/73.6	3.258/82.75		
-031	2X31	3.00/76.2	3.358/85.29		
-032	2X32	3.10/78.7	3.458/87.83		
-033	2X33	3.20/81.2	3.558/90.37		
-034	2X34	3.30/83.8	3.658/92.91		
-035	2X35	3.40/86.3	3.758/95.45		
-036	2X36	3.50/88.9	3.858/97.99		
-037	2X37	3.60/91.4	3.958/100.53		
-038	2X38	3.70/93.9	4.058/103.07		
-039	2X39	3.80/96.5	4.158/105.61		
67684-040	2X40	3.90/99.6	4.258/108.15	NO	NOTE 5,6

mat'l. code				surface ISO 1302 <input checked="" type="checkbox"/>		tolerance ISO 406 ISO 1101		projection 		product family CARD CONN.			
ltr	ecn	no	dr	date	tolerances unless otherwise specified						title		
K					angles	linear	.XX±.01/.3		INCH/MM		GUIDE PIN		
					0°±2'		.xxx±.005/.13		scale 4:1		CARD CONNECTOR		
					dr	J.SHREINER	3/20/90				dwg no		
					enr	M.HAHN	3/20/90				sheet 3 of 6 size		
					chr	M.HAHN	3/20/90				67684 A3		
					appd	M.HAHN	3/20/90				type Product Customer Drawing		
sheet index	revision sheet												



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PRODUCT NO.	NO. OF POS.	DIM A	DIM B	INSULATION PLUG	LEAD FREE OPTION
67684-041	2X41	4.00/101.6	4.358/110.69	NO	NOTE 5,6
-042	2X42	4.10/104.1	4.458/113.23		
-043	2X43	4.20/106.6	4.558/115.77		
-044	2X44	4.30/109.2	4.658/118.31		
-045	2X45	4.40/111.7	4.758/120.85		
-046	2X46	4.50/114.3	4.858/123.39		
-047	2X47	4.60/116.8	4.958/125.93		
-048	2X48	4.70/119.3	5.058/128.47		
-049	2X49	4.80/121.9	5.158/131.01		
-050	2X50	4.90/124.4	5.258/133.55		
-051	2X51	5.00/127.0	5.358/136.09		
-052	2X52	5.10/129.5	5.458/138.63		
-053	2X53	5.20/132.0	5.558/141.17		
-054	2X54	5.30/134.6	5.658/143.71		
-055	2X55	5.40/137.1	5.758/146.25		
-056	2X56	5.50/139.7	5.858/148.79		
-057	2X57	5.60/142.2	5.958/151.33		
-058	2X58	5.70/144.7	6.058/153.87		
-059	2X59	5.80/147.3	6.158/156.41		
-060	2X60	5.90/149.8	6.258/158.95		
-061	2X61	6.00/152.4	6.358/161.49		
-062	2X62	6.10/154.9	6.458/164.03		
-063	2X63	6.20/157.4	6.558/166.57		
-064	2X64	6.30/160.0	6.658/169.11		
67684-065	2X65	6.40/162.5	6.758/171.65	NO	
-066 THRU					NOTE 5,6
-100					

OBSOLETE

mat'l. code				surface ISO 1302 <input checked="" type="checkbox"/>	tolerance ISO 406 ISO 1101	projection 	product family CARD CONN.
ltr	ecn no	dr	date	tolerances unless otherwise specified		INCH/MM scale 4:1 	title GUIDE PIN CARD CONNECTOR
K				angles	linear		
				0°±2'	.XX±.01/.3 .XXX±.005/.13 .XXXX±.0020/.051		
				dr	J.SHREINER	3/20/90	dwg no 67684 sheet 4 of 6 size A3
				enr	M.HAHN	3/20/90	
				chr	M.HAHN	3/20/90	
				appd	M.HAHN	3/20/90	
sheet index	revision sheet						type Product Customer Drawing



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PRODUCT NO.		NO. OF POS.	DIM A	DIM B	INSULATION PLUG	LEAD FREE OPTION		
67684-501	2X1					NOTE 5,6	UNASSIGNED	
-502	2X2	.10/2.5	.458/11.63	YES				
-503	2X3	.20/5.0	.558/14.17					
-504	2X4	.30/7.6	.658/16.71					
-505	2X5	.40/10.1	.758/19.25					
-506	2X6	.50/12.7	.858/21.79					
-507	2X7	.60/15.2	.958/24.33					
-508	2X8	.70/17.7	1.058/26.87					
-509	2X9	.80/20.3	1.158/29.41					
-510	2X10	.90/22.8	1.258/31.95					
-511	2X11	1.00/25.4	1.358/34.49					
-512	2X12	1.10/27.9	1.458/37.03					
-513	2X13	1.20/30.4	1.558/39.57					
-514	2X14	1.30/33.0	1.658/42.11					
-515	2X15	1.40/35.5	1.758/44.65					
-516	2X16	1.50/38.1	1.858/47.19					
-517	2X17	1.60/40.6	1.958/49.73					
-518	2X18	1.70/43.1	2.058/52.27					
-519	2X19	1.80/45.7	2.158/54.81					
-520	2X20	1.90/48.2	2.258/57.35					
-521	2X21	2.00/50.8	2.358/59.89					
-522	2X22	2.10/53.3	2.458/62.43					
-523	2X23	2.20/55.8	2.558/64.97					
-524	2X24	2.30/58.4	2.658/67.51					
-525	2X25	2.40/60.9	2.758/70.05					
-526	2X26	2.50/63.5	2.858/72.59					
-527	2X27	2.60/66.0	2.958/75.13					
-528	2X28	2.70/68.5	3.058/77.67					
-529	2X29	2.80/71.1	3.158/80.21					
-530	2X30	2.90/73.6	3.258/82.75					
-531	2X31	3.00/76.2	3.358/85.29					
-532	2X32	3.10/78.7	3.458/87.83					
-533	2X33	3.20/81.2	3.558/90.37					
-534	2X34	3.30/83.8	3.658/92.91					
-535	2X35	3.40/86.3	3.758/95.45					
-536	2X36	3.50/88.9	3.858/97.99					
-537	2X37	3.60/91.4	3.958/100.53					
-538	2X38	3.70/93.9	4.058/103.07					
-539	2X39	3.80/96.5	4.158/105.61					
67684-540	2X40	3.90/99.0	4.258/108.15	YES	NOTE 5,6			

mat'l. code				surface ISO 1302 <input checked="" type="checkbox"/>	tolerance ISO 406 ISO 1101	projection 	product family CARD CONN.
ltr	ecr	no	dr	date	tolerances unless otherwise specified	INCH/MM scale 4:1 	title
K					angles linear .XX±.01/.3		GUIDE PIN
					0'±2' .xxx±.005/.13		CARD CONNECTOR
					.xxxx±.0020/.051		
				dr	J.SHREINER 3/20/90	FCI	dwg no
				enr	M.HAHN 3/20/90		sheet5 of 6 size
				chr	M.HAHN 3/20/90		67684 A3
				appd	M.HAHN 3/20/90		type Product Customer Drawing
sheet index	revision sheet						

form: A3



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PRODUCT NO.	NO. OF POS.	DIM A	DIM B	INSULATION PLUG	LEAD FREE OPTION
67684-541	2X41	4.00/101.6	4.358/110.69	YES	NOTE 5,6
-542	2X42	4.10/104.1	4.458/113.23		
-543	2X43	4.20/106.6	4.558/115.77		
-544	2X44	4.30/109.2	4.658/118.31		
-545	2X45	4.40/111.7	4.758/120.85		
-546	2X46	4.50/114.3	4.858/123.39		
-547	2X47	4.60/116.8	4.958/125.93		
-548	2X48	4.70/119.3	5.058/128.47		
-549	2X49	4.80/121.9	5.158/131.01		
-550	2X50	4.90/124.4	5.258/133.55		
-551	2X51	5.00/127.0	5.358/136.09		
-552	2X52	5.10/129.5	5.458/138.63		
-553	2X53	5.20/132.0	5.558/141.17		
-554	2X54	5.30/134.6	5.658/143.71		
-555	2X55	5.40/137.1	5.758/146.25		
-556	2X56	5.50/139.7	5.858/148.79		
-557	2X57	5.60/142.2	5.958/151.33		
-558	2X58	5.70/144.7	6.058/153.87		
-559	2X59	5.80/147.3	6.158/156.41		
-560	2X60	5.90/149.8	6.258/158.95		
-561	2X61	6.00/152.4	6.358/161.49		
-562	2X62	6.10/154.9	6.458/164.03		
-563	2X63	6.20/157.4	6.558/166.57		
-564	2X64	6.30/160.0	6.658/169.11		
67684-565	2X65	6.40/162.5	6.758/171.65	YES	NOTE 5,6
-566 THRU					
-600					

OBSOLETE

mat'l. code				surface ISO 1302 <input checked="" type="checkbox"/>	tolerance ISO 406 ISO 1101	projection 	product family CARD CONN.
ltr	ecn	no	dr	date	tolerances unless otherwise specified	INCH/MM scale 4:1 	title GUIDE PIN CARD CONNECTOR
K					angles linear .XX±.01/.3		
					0'±2' .XXX±.005/.13 .XXXX±.0020/.051		
			dr	J.SHREINER	3/20/90		dwg no 67684 sheet 6 of 6 size A3
			enr	M.HAHN	3/20/90		
			chr	M.HAHN	3/20/90		
			appd	M.HAHN	3/20/90		
sheet index	revision sheet						type Product Customer Drawing