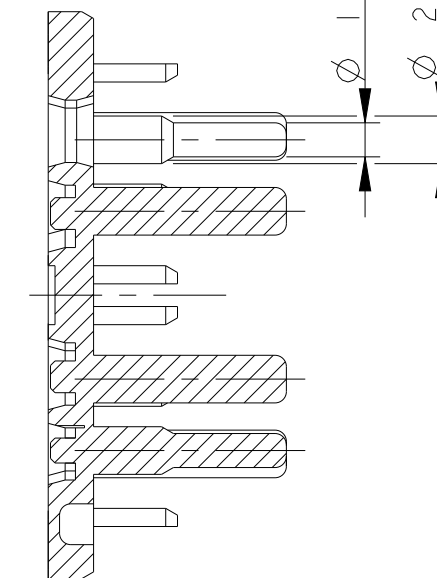
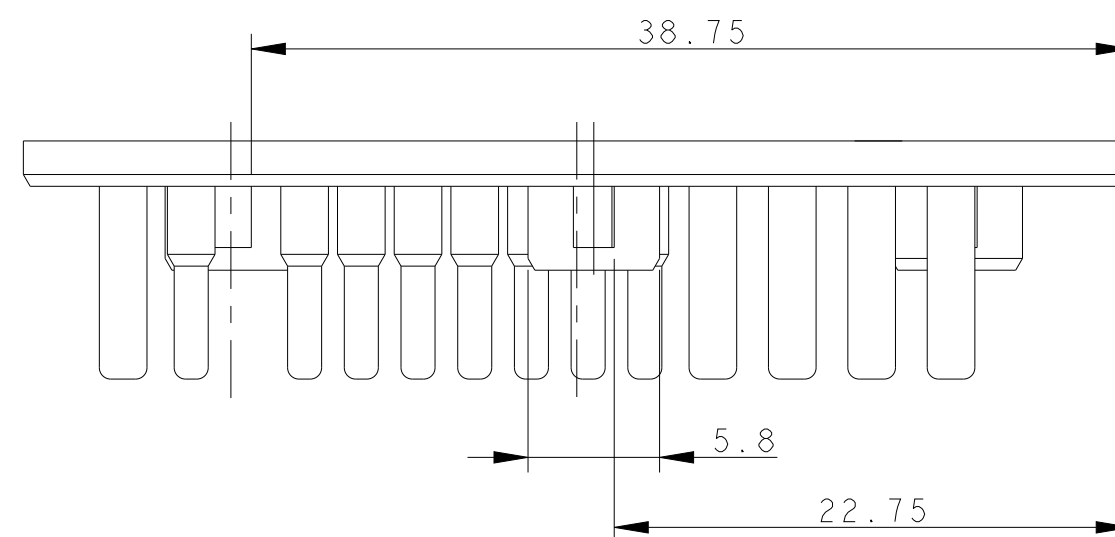




- 1 PLACE THE CAVITY MASK IN ORDER TO HAVE THE RIGHT CORRESPONDENCE BETWEEN ITS CAVITY NUMBER AND THAT ONE PRINTED ON THE SEALING HOLDER (SEE "REF" INDICATION)
(POSIZIONARE IL COPERCHIO TAPPA CAVITA' IN MODO DA FAR CORRISPONDERE IL NUMERO DI CAVITA' CON LO STESSO NUMERO PRESENTE SUL COPERCHIO GUARNIZIONE (VEDI INDICAZIONE "REF"))
- 2 PUSH THE CAVITY MASK UNTIL THE FOUR LANCES LOCK FIRMLY
(SPINGERE IL COPERCHIO TAPPA CAVITA' FINO AD AGGANCIARE LE QUATTRO LANCETTE DI RITENZIONE)



2.50 PASSO
(PITCH)

3.00 PASSO
(PITCH)

7.70

3.00

NOTES

284939-1 REV A

PA66-GF13

3

1 POLYAMIDE 6.6 GLASS FILLED
PA 66 CARICATO VETRO

2 THE CAVITY MASK MUST BE ASSEMBLED WITH
CONNECTOR P/N 284742-1/-2
IL COPERCHIO TAPPA CAVITA' VA ASSEMBLATO CON
IL PORTA CONTATTI COMPLETO P/N 284742-1/-2

3 TE CONNECTIVITY LOGO
IN ALTERNATIVE *tyco* LOGO OR  LOGO
(MARCHIO TE CONNECTIVITY
IN ALTERNATIVA MARCHIO *tyco* OPPURE )

OBSOLETE
~~284939-1~~ AS SHOWN
(NERO / BLACK)

APPLICATION (APPLICAZIONE) : IVECO

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN M. POLIZZI	25NOV2002		 TE Connectivity		
		CHK O. CANUTO	25NOV2002				
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME			
		APVD A. GENTA		CAVITY MASK FOR 60 POS. CONNECTOR (COPERCHIO CAVITA' PER CONNETTORE 60 POSIZIONI)			
		PRODUCT SPEC					
		108-20254					
		APPLICATION SPEC					
0 PLC ±0.3 1 PLC ±0.3 2 PLC ±0.2 3 PLC ± 4 PLC ± ANGLES ±°		411-20067		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
MATERIAL		WEIGHT		A260779		C-284939	-
		-		Customer Drawing			
FINISH		-		SCALE 5:1		SHEET 1 of 6	REV A26

D

C

B

A

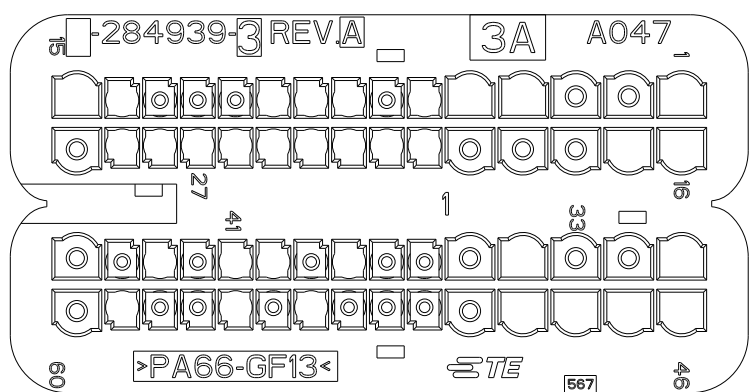
D

C

B

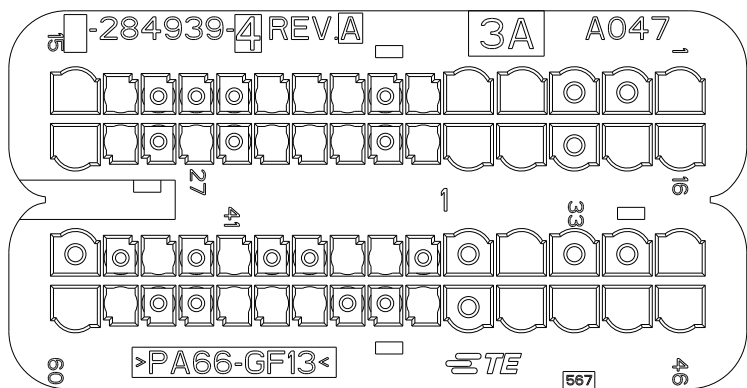
A

P/N 284939-3 AS SHOWN
(MARRONE / BROWN)



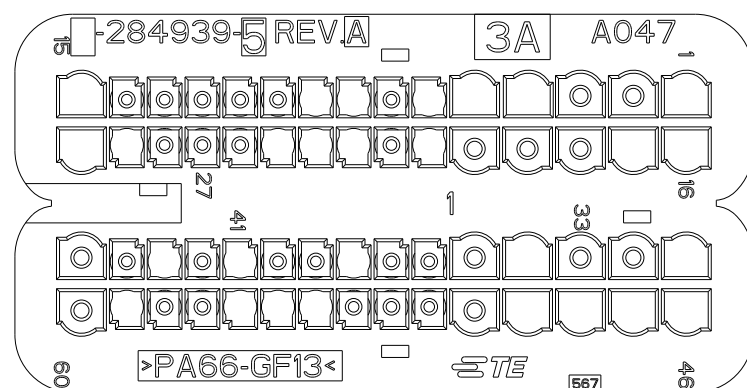
POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)	POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
1, 4, 5, 6, 8, 9, 10, 14, 15, 16, 17, 21, 22, 23, 24, 25, 26, 27, 28, 29, 31, 34, 38, 40, 41, 43, 46, 47, 48, 49, 54, 56, 59	2, 3, 7, 11, 12, 13, 18, 19, 20, 30, 32, 33, 35, 36, 37, 39, 42, 44, 45, 50, 51, 52, 53, 55, 57, 58, 60

P/N 284939-4 AS SHOWN
(VERDE / GREEN)



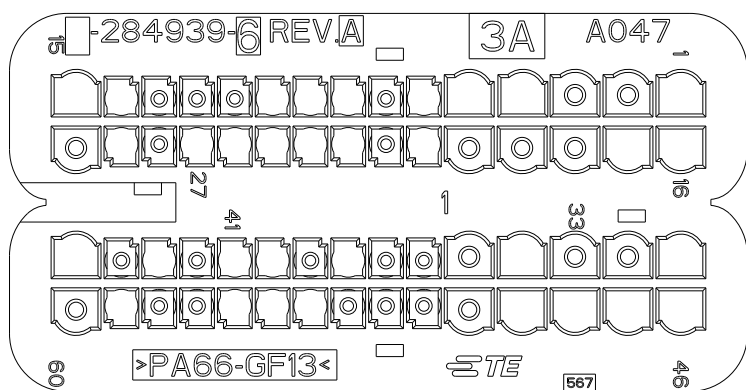
POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)	POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
1, 4, 5, 6, 8, 9, 10, 14, 15, 16, 17, 19, 20, 21, 23, 24, 25, 27, 29, 30, 31, 34, 37, 38, 41, 43, 46, 47, 48, 49, 51, 54, 55, 56, 59, 60	2, 3, 7, 11, 12, 13, 18, 22, 26, 28, 32, 33, 35, 36, 39, 40, 42, 44, 45, 50, 52, 53, 57, 58

OBSOLETE P/N 284939-5 AS SHOWN
(BLU / BLUE)



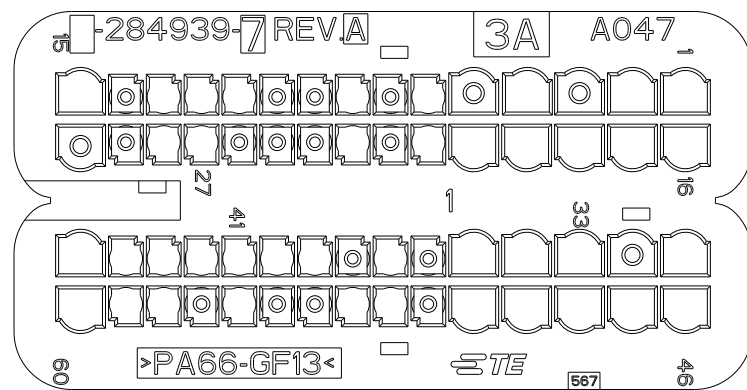
POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)	POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
1, 4, 5, 6, 8, 9, 15, 16, 17, 21, 23, 24, 25, 29, 30, 31, 34, 38, 41, 43, 46, 47, 48, 49, 54, 55, 56, 59	2, 3, 7, 10, 11, 12, 13, 14, 18, 19, 20, 22, 26, 27, 28, 32, 33, 35, 36, 37, 39, 40, 42, 44, 45, 50, 51, 52, 53, 57, 58, 60

P/N 284939-6 AS SHOWN
(NERO / BLACK)



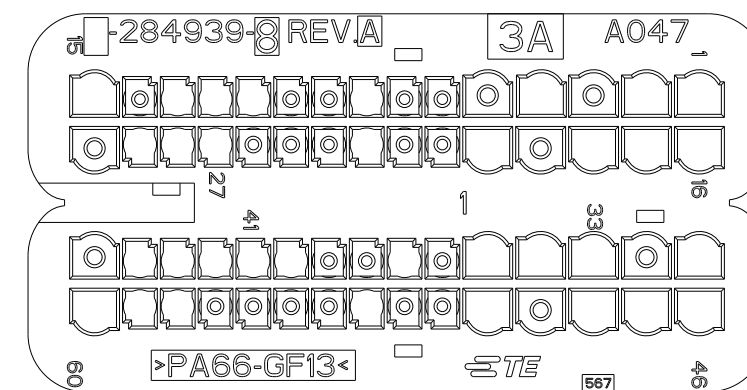
POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)	POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
1, 4, 5, 6, 8, 9, 10, 14, 15, 16, 17, 21, 23, 24, 25, 26, 27, 29, 31, 34, 38, 40, 41, 43, 45, 46, 47, 48, 49, 54, 55, 56, 59	2, 3, 7, 11, 12, 13, 18, 19, 20, 22, 28, 30, 32, 33, 35, 36, 37, 39, 42, 44, 50, 51, 52, 53, 57, 58, 60

OBSOLETE P/N 284939-7 AS SHOWN
(GRIGIO / GREY)



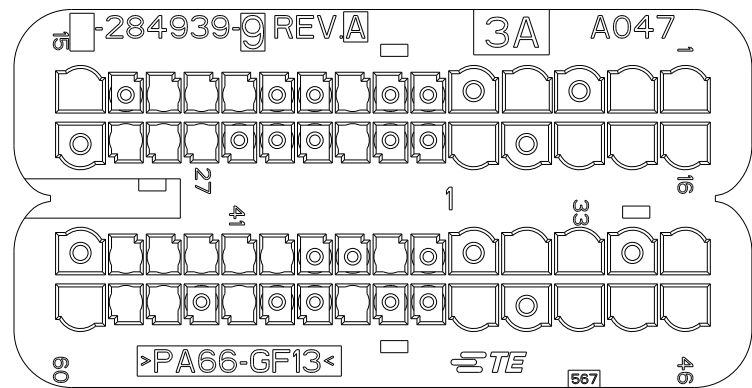
POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)	POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
1, 2, 4, 6, 8, 11, 12, 13, 15, 16, 17, 18, 19, 20, 21, 23, 27, 28, 31, 33, 34, 35, 37, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 52, 53, 56, 58, 59, 60	3, 5, 7, 9, 10, 14, 22, 24, 25, 26, 29, 30, 32, 36, 38, 51, 54, 55, 57

OBSOLETE P/N 284939-8 AS SHOWN
(MARRONE / BROWN)



POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)	POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
1, 2, 4, 8, 11, 12, 13, 15, 16, 17, 18, 20, 23, 27, 28, 29, 31, 33, 34, 35, 37, 40, 41, 42, 43, 44, 46, 47, 48, 50, 53, 58, 59, 60	3, 5, 6, 7, 9, 10, 14, 19, 21, 22, 24, 25, 26, 30, 32, 36, 38, 39, 45, 49, 51, 52, 54, 55, 56, 57

OBSOLETE P/N 284939-9 AS SHOWN
(VERDE / GREEN)



POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)	POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
1, 2, 4, 8, 11, 12, 13, 15, 16, 17, 18, 20, 23, 27, 28, 29, 31, 33, 34, 37, 40, 41, 42, 43, 44, 46, 47, 48, 50, 53, 56, 58, 59, 60	3, 5, 6, 7, 9, 10, 14, 19, 21, 22, 24, 25, 26, 30, 32, 35, 36, 38, 39, 45, 49, 51, 52, 54, 55, 57

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:

mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±0.3
1 PLC ±0.3
2 PLC ±0.2
3 PLC ±
4 PLC ±
ANGLES ±1°
FINISH

MATERIAL

1

DWN M. POLIZZI 25NOV2002
CHK O. CANUTO 25NOV2002
APVD A. GENIA 25NOV2002

PRODUCT SPEC

108-20254

APPLICATION SPEC

411-20067

WEIGHT

-

Customer Drawing

TE Connectivity

NAME CAVITY MASK FOR 60 POS. CONNECTOR
(COPERCHIO CAVITA' PER CONNETTORE
60 POSIZIONI)

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A2

0779

C-284939

-

SCALE 5:1

SHEET 2 OF 6

REV A26

D

C

B

A

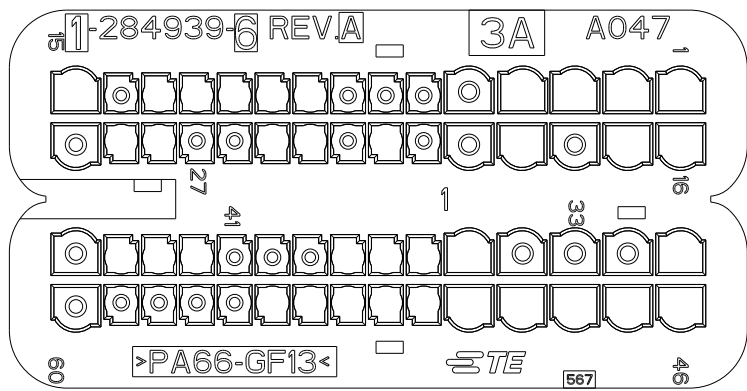
D

C

B

A

P/N 1-284939-6 AS SHOWN
(NERO / BLACK)



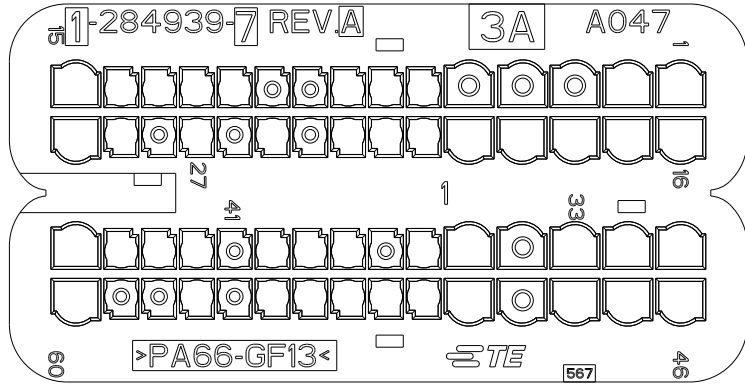
POSITION OPEN CAVITIES
(POSIZIONE CAVITA' APERTE)

1, 2, 3, 4, 9, 10, 11, 12, 13, 15, 16, 17, 19, 22, 24, 25, 28, 29, 31, 35, 36, 37, 38, 42, 43, 44, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55.

POSITION CLOSED CAVITIES
(POSIZIONE CAVITA' CHIUSE)

5, 6, 7, 8, 14, 18, 20, 21, 23, 26, 27, 30, 32, 33, 34, 39, 40, 41, 45, 56, 57, 58, 59, 60.

P/N 1-284939-7 AS SHOWN
(GRIGIO / GREY)



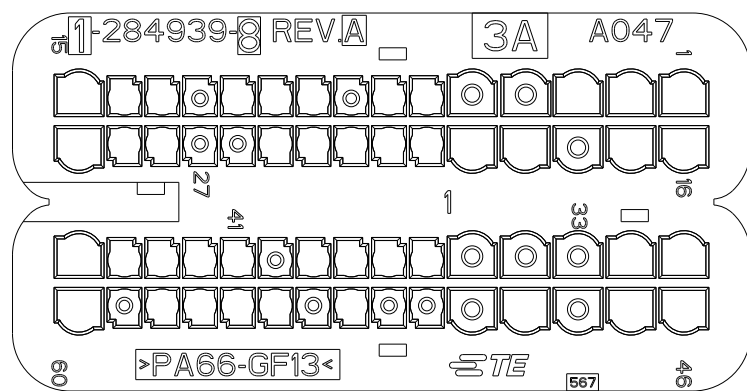
POSITION OPEN CAVITIES
(POSIZIONE CAVITA' APERTE)

1, 2, 6, 7, 8, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 25, 27, 29, 30, 31, 32, 33, 35, 36, 38, 39, 40, 42, 43, 44, 45, 46, 47, 48, 50, 51, 52, 53, 54, 55, 57, 60.

POSITION CLOSED CAVITIES
(POSIZIONE CAVITA' CHIUSE)

3, 4, 5, 9, 10, 24, 26, 28, 34, 37, 41, 49, 56, 58, 59

P/N 1-284939-8 AS SHOWN
(MARRONE / BROWN)



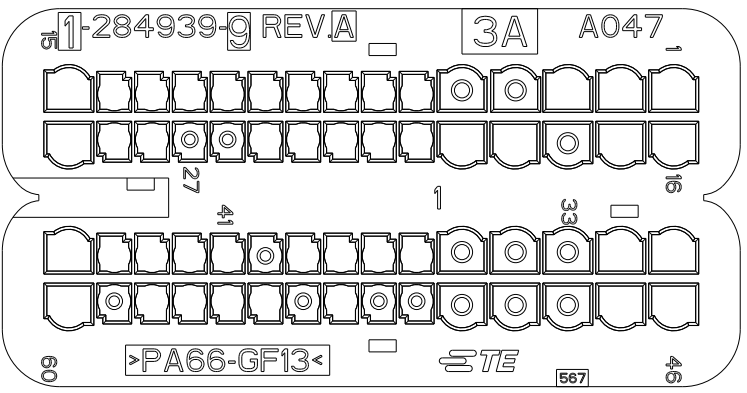
POSITION OPEN CAVITIES
(POSIZIONE CAVITA' APERTE)

1, 2, 3, 6, 7, 9, 10, 11, 13, 14, 15, 16, 17, 19, 20, 21, 22, 23, 24, 25, 28, 29, 30, 31, 32, 36, 37, 38, 39, 41, 42, 43, 44, 45, 46, 47, 49, 53, 55, 56, 57, 58, 60

POSITION CLOSED CAVITIES
(POSIZIONE CAVITA' CHIUSE)

4, 5, 8, 12, 18, 26, 27, 33, 34, 35, 40, 48, 50, 51, 52, 54, 59

P/N 1-284939-9 AS SHOWN
(VERDE / GREEN)



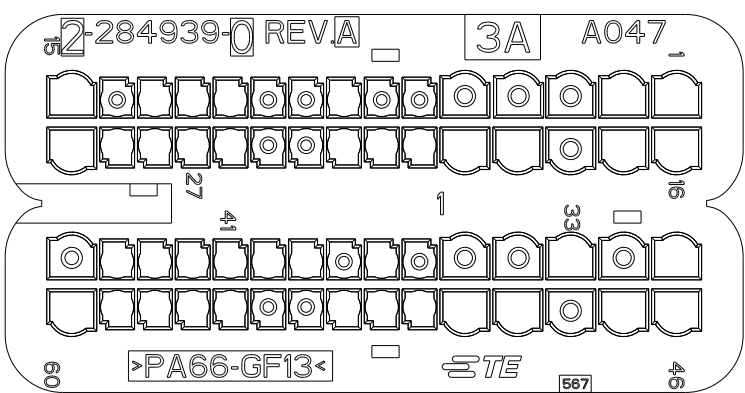
POSITION OPEN CAVITIES
(POSIZIONE CAVITA' APERTE)

1, 2, 3, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 19, 20, 21, 22, 23, 24, 25, 28, 29, 30, 31, 32, 36, 37, 38, 39, 41, 42, 43, 44, 45, 46, 47, 53, 55, 56, 57, 58, 60.

POSITION CLOSED CAVITIES
(POSIZIONE CAVITA' CHIUSE)

4, 5, 18, 26, 27, 33, 34, 35, 40, 48, 49, 50, 51, 52, 54, 59

P/N 2-284939-0 AS SHOWN
(BLU / BLUE)



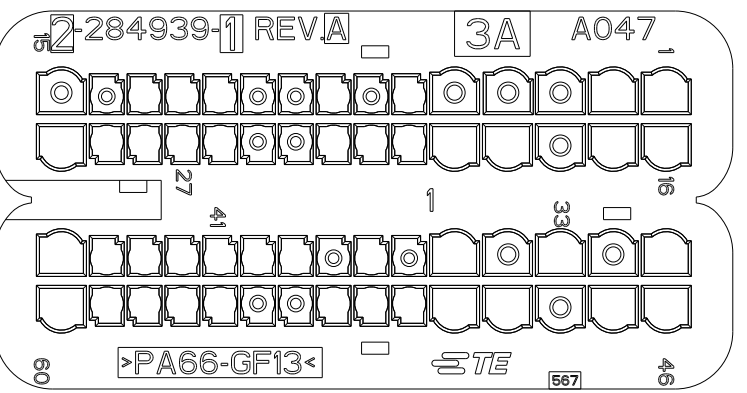
POSITION OPEN CAVITIES
(POSIZIONE CAVITA' APERTE)

1, 2, 8, 11, 12, 13, 15, 16, 17, 19, 20, 21, 22, 23, 26, 27, 28, 29, 30, 31, 33, 37, 39, 40, 41, 42, 43, 44, 46, 47, 49, 50, 51, 52, 53, 56, 57, 58, 59, 60

POSITION CLOSED CAVITIES
(POSIZIONE CAVITA' CHIUSE)

3, 4, 5, 6, 7, 9, 10, 14, 18, 24, 25, 32, 34, 35, 36, 38, 45, 48, 54, 55

P/N 2-284939-1 AS SHOWN
(NERO / BLACK)



POSITION OPEN CAVITIES
(POSIZIONE CAVITA' APERTE)

1, 2, 6, 8, 11, 12, 13, 16, 17, 19, 20, 21, 22, 23, 26, 27, 28, 29, 30, 31, 33, 35, 37, 39, 40, 41, 42, 43, 44, 45, 46, 47, 49, 50, 51, 52, 53, 56, 57, 58, 59, 60

POSITION CLOSED CAVITIES
(POSIZIONE CAVITA' CHIUSE)

3, 4, 5, 7, 9, 10, 14, 15, 18, 24, 25, 32, 34, 36, 38, 48, 54, 55

CAVITY MASK APPLICATIONS (APPLICAZIONI COPERCHIO CAVITA')

P/N	284939-3	284939-4	284939-5	284939-6	284939-7	284939-8	284939-9	1-284939-3	1-284939-4	1-284939-5	1-284939-6
APPLICATION (APPLICAZIONE)	1881 B-CAN 1.3 SDE 1881 C-CAN 1.3 SDE 223 1.3 SDE 178 1.3 SDE 350 1.3 SDE 169 1.3 SDE	199 1.3 SDE 90 HP ASTRA 1.3 SDE	COMBO 1.3 SDE CORSA 1.3 SDE	843 1.3 SDE 199 1.3 SDE 70 HP AGILA 1.3 SDE	186, 192, 194, 197, 198, 199, 223, 310, 921, 936, 937, 939, 940, 946, 947, EPSILON, DELTA, AS 101, CORSA, SUV	1.9 JTD 140 CV E3 936 2.4 JTD 4V 170 CV E3 2.4 JTD 4V 170 CV E3 1881 1.9 JTD 100 HP	156 1.9 JTD 140 CV E3 932 2.4 JTD 4V 170 CV E3 350 1.9 JTD 100 HP	323 1.4 16v TJET 198 1.4 16v TJET	955 (199) 1.4 16v TC (TJET) 312 1.4 16v ABARTH	955 (199) 1.4 16v PDA 310 1.4 16v PDA TATA INDICA 1.4 16v PDA	263 1.4 16v NA 312 1.4 16v NA 848 1.4 16v NA

CAVITY MASK APPLICATIONS (APPLICAZIONI COPERCHIO CAVITA')

P/N	1-284939-8	2-284939-0		2-284939-1	
APPLICATION (APPLICAZIONE)	1.3 SDE 95 HP-1993/9550 S&S 1.3 SDE 95 HP-2630 S&S 1.3 SDE 95 HP-8460 S&S 1.3 SDE 95 HP-3120 S&S 1.3 SDE 75 HP-1993/9550 S&S 1.3 SDE 75 HP-1390 S&S cavities 37, 38, 41 closed with plug (cavità 37, 38, 41 chiuse con tappo)	1.6 MDE 120Hp - 199/199 S&S cavity 15 closed with plug (cavità 15 chiusa con tappo) 1.6 MDE 120Hp - 198/844 1.6 MDE 120Hp - 848 1.6 MDE 120Hp - 955/955 S&S cavities 15, 21 closed with plug (cavità 15, 21 chiuse con tappo) 1.6 MDE 105Hp - 323 cavity 21, 22 and 29 closed with plug (cavità 21, 22 a 29 chiuse con tappo)	1.6 MDE 105Hp - 263 2.0 BCE 135Hp - 263 cavities 15, 22 and 29 closed with plug (cavità 15, 21 e 29 chiuse con tappo) 1.6 MDE 105Hp - 198/198 TechA 1.6 MDE 105Hp - 940/940 TechA cavities 15, 21, 22 and 29 closed with plug (cavità 15, 21, 22 e 29 chiuse con tappo)	2.0 BCE 170Hp - 939 2.0 BCE 165Hp - 198/844 2.0 BCE 170Hp - 940/940 TechA cavities 21 closed with plug (cavità 21 chiusa con tappo) 2.0 BCE 180Hp - Saab 9-3 cavities 22, 29 closed with plug (cavità 22, 29 chiuse con tappo)	2.0 BCE 190Hp - 844 cavities 21, 22, 29 closed with plug (cavità 21, 22, 29 chiuse con tappo) 2.0 BCE 140Hp - 940 Tech A cavities 6, 21, 35, 45 closed with plug (cavità 6, 21, 35, 45 chiuse con tappo) 2.0 BCE 135Hp - 196 cavities 6, 21, 22, 29 closed with plug (cavità 6, 21, 22, 29 chiuse con tappo)

P/N

1-284939-7

1-284939-9

APPLICATION
(APPLICAZIONE)

DUCATO
EURO 5 FIC

DUCATO
EURO 5 FIA

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±0.3
1 PLC ±0.3
2 PLC ±0.2
3 PLC ±
4 PLC ±
ANGLES ±1°
FINISH

DWN

M. POLIZZI

25NOV2002

CHK

O. CANUTO

25NOV2002

APVD

A. GENIA

25NOV2002

PRODUCT SPEC

108-20254

APPLICATION SPEC

411-20067

WEIGHT

-

Customer Drawing

NAME

CAVITY MASK FOR 60 POS. CONNECTOR
(COPERCHIO CAVITA' PER CONNETTORE 60 POSIZIONI)

SIZE

A2

CAGE CODE

0779

DRAWING NO

C-284939

RESTRICTED TO

-

SCALE

5:1

SHEET

4

OF

6

REV

A26

1471-9 (3/11)

