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				P LTR DESCRIPTION DATE DWN APVD			
				A2	ECR-14-003329	11MAR2014	GK HMR

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2266193-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1852363
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1852363

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±					
MATERIAL		WEIGHT		RESTRICTED TO	
		CUSTOMER DRAWING			
		SCALE		SHEET 1 OF 2 REV A2	

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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852363-1	I	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1852363-2	I	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1852363-3	I	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1852363-6	I	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1852363-7	I	-	-	-	SPARE PARTS

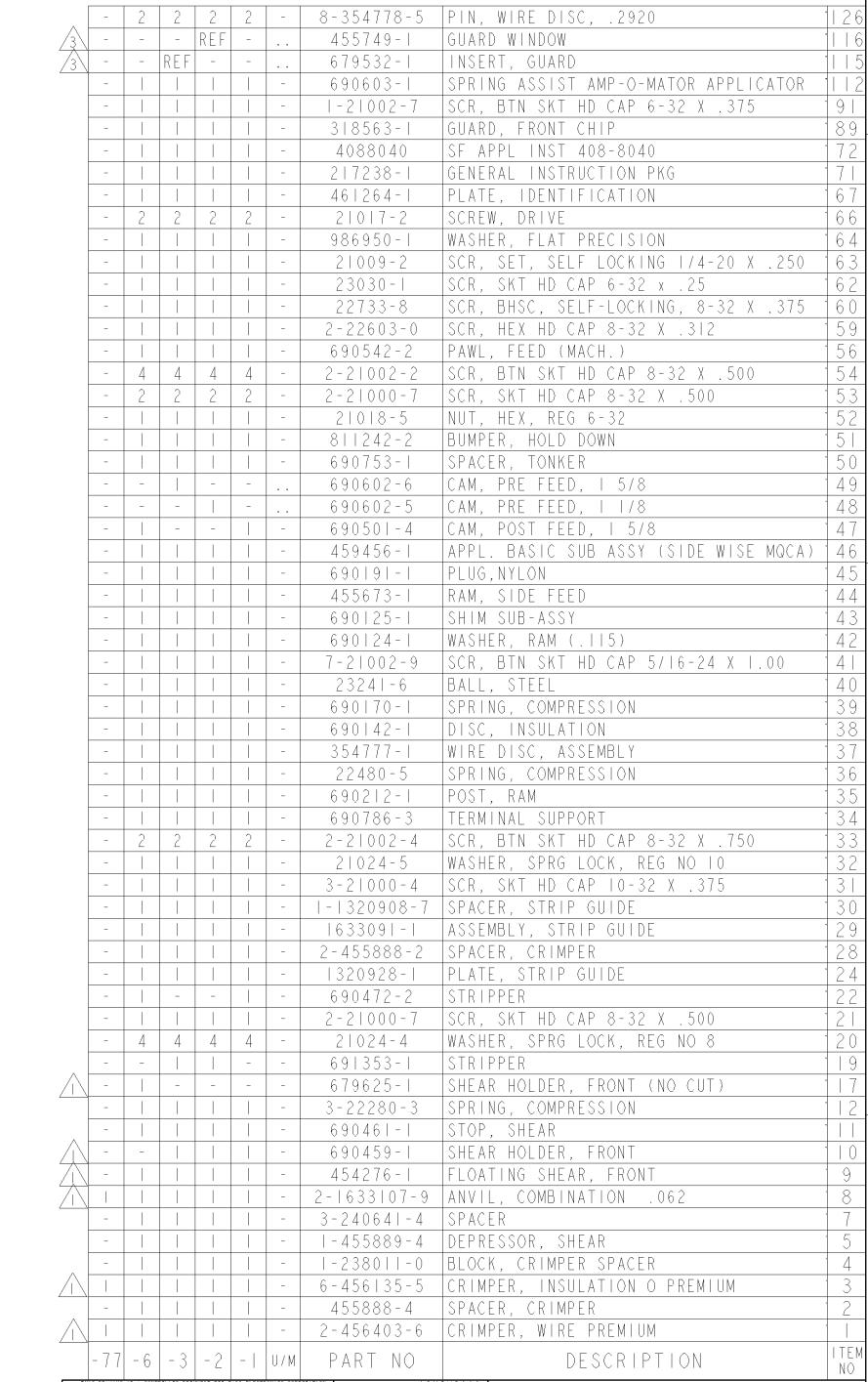
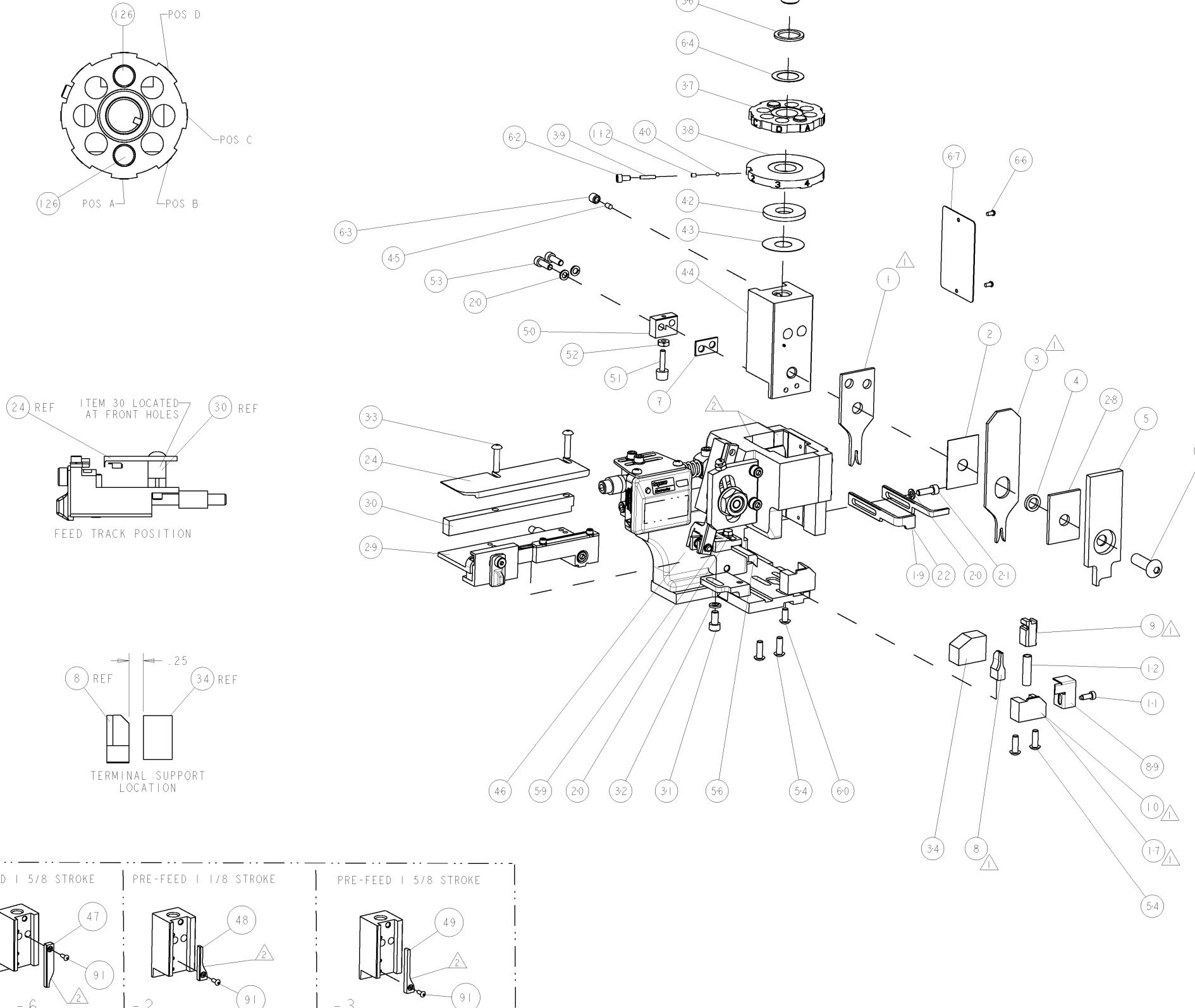
⚠ RECOMMENDED SPARE PARTS

△ 2 GREASE LIGHTLY

 GUARD MUST BE IN PLACE WHEN OPERATING
APPLICATOR IN A BENCH MACHINE

TERMINAL NAME: MICRO QUADLOCK SYSTEM						
SOCKET	PIN	AMP TERMINAL - AMP CRIMP SPECS				
1719532	-	AMP TERMINAL - AMP CRIMP SPECS				
-	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE	
-	-	A	$.042 \pm .002$ [1.07 ± 0.05 mm]		18AWG	
-	-	B	-		-	
-	-	C	-		-	
-	-	D	-		-	
SEAL PN.	-	CRIMP	SIZE	TYPE	RANGE	
-	-	WIRE	$.062$ [1.57 mm]	F	18 AWG	
-	-	INSUL	$.080$ [2.03 mm]	O	$1.7 - 1.9$ mm	
WIRE STRIP LENGTH	TERM APPC SPEC	FEED	APPLICATOR INSTRUCTIONS		SET UP GAGE	
130 - 145	114-18021	.276	408-8040		456837-1	

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DMN	APVD
A	66	A1		ECR-07-006254	16MAR2007	MY	GB



DRAWING NO. 13NOV2006		tyco Electronics		Tyco Electronics Harrisburg, PA 17105-3608	
DRAFTERS: M. D. PROUSE		CHIEF INSPECTOR: M. CLIFFORD		DATE: 13NOV2006	
DIMENSIONS: INCHES		TOLERANCES: UNLESS OTHERWISE SPECIFIED:		NAME: SIDE FEED HDM APPLICATOR	
		APVD: M. CLIFFORD		APVD: M. CLIFFORD	
0 PLC $\pm .001$		PRODUCT SPEC:		-	
1 PLC $\pm .001$		-		-	
2 PLC $\pm .001$		APPLICATION SPEC:		-	
4 PLC $\pm .001$		-		-	
ANGLES $\pm .001$		-		-	
MATERIAL:	FINISH:	WEIGHT:	A	00779	C=1852363
-	-	-	SCALE: 3:5	SHEET: 1	OF: 1
CUSTOMER DRAWING				REV: A	