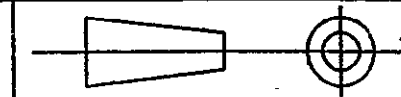
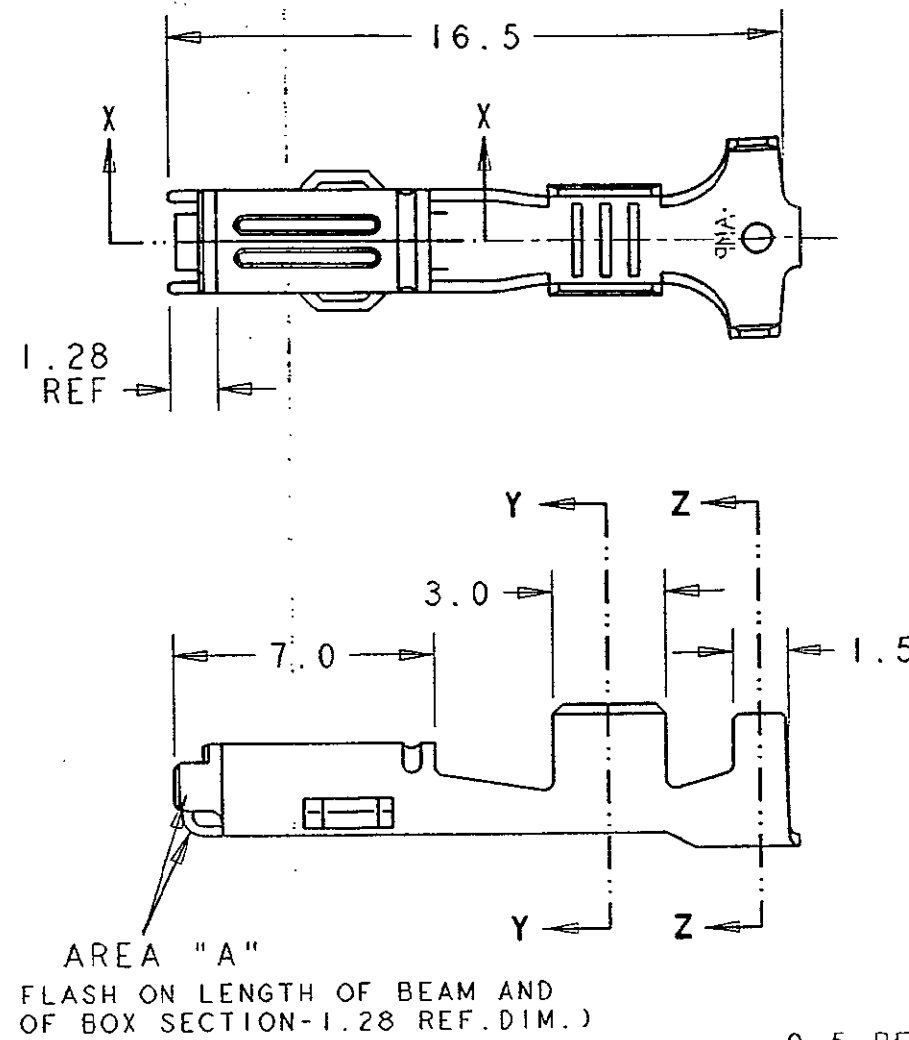
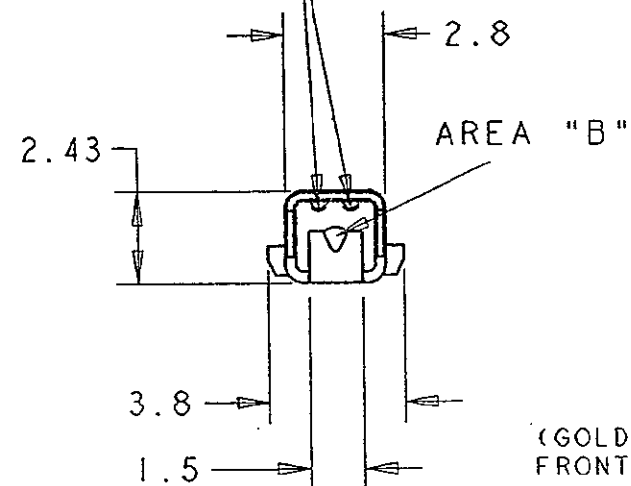


DO NOT SCALE

DIMENSIONS IN MM.

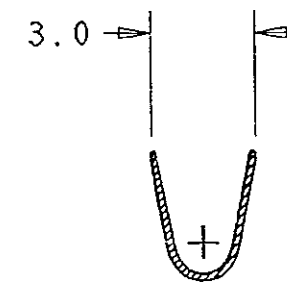


ACTUAL SIZE

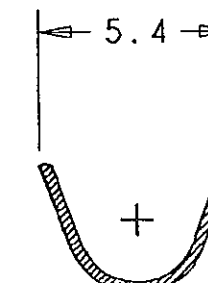
AREA "C", OVER
LENGTH OF RIBS.

AREA "B"

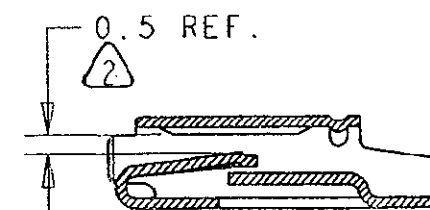
AREA "A"

(GOLD FLASH ON LENGTH OF BEAM AND
FRONT OF BOX SECTION-1.28 REF.DIM.)

SECTION Y-Y



SECTION Z-Z



SECTION X-X

NOTES:

1. WIRE RANGE: 0.75 TO 2.0 mm
- ²

RECOMMENDED COMBINATIONS FOR SEALED APPLICATIONS		
WIRE SIZE mm ²	INSULATION DIA. mm	SEAL PT.NO. (SILICONE)
0.75 TO 1.5	1.85 TO 2.4	347874-1
2.0	>2.4 TO 2.7 MAX.	347875-1
2.0	2.2 TO 2.35	347874-1

RECOMMENDED CRIMPING COMBINATIONS FOR UNSEALED APPLICATIONS		
WIRE SIZE mm ²	INSULATION DIA. mm	TYPE OF INSULATION CRIMP
0.75 TO 1.5	1.85 TO 2.4	SPECIAL "F"
2.0	>2.4 TO 2.7 MAX.	SPECIAL "F"
2.0	2.2 TO 2.35	SPECIAL "F"

2. CLIP GAP TO SUIT 0.64 mm THICK TAB
3. AREAS INDICATED "A", "B" & "C" ARE SELECTIVELY GOLD PLATED.

PROD.SPEC. 108-3114
APP.SPEC. 114-3040

FOR SEALED AND
UNSEALED APPS.

PRE-NICKEL/SELECTIVE GOLD		PHOS. BRONZE	344113-1
FINISH		MATERIAL	PART NUMBER
CUSTOMER DWG FOR REFERENCE ONLY		RELEASED FOR PUBLICATION 21.11.86	
TOLERANCES UNLESS OTHERWISE STATED :		DR. M.W. 20.11.86	
DEC ± 0.5		CH. R.RUNAGALL APP. B.J.	
ANGLES ± 1°		AMP of Great Britain Ltd.	
NAME		TERMINAL HOUSE STANMORE MIDDX.	
ECONOSEAL 3 - WIRE TO BOARD		0.070 RECEPTACLE CONTACT	
8	GOLD FLASH NOTE ADDED WIRE NOW 0.75 - 2.0 BOX HT. TOL. ALTERED	EB00-0324-95	10.10.95
A	WIRE SIZE WAS 0.5 - 1.5mm ²	C6087	20.02.92
0	RELEASE TO PRODUCTION	C5373	28.09.89
REV	MODIFICATION	ECN	DATE
SCALE	LOC	SIZE	DWG.No.
5 / 1	E	A 3	C344113
REV	MODIFICATION	ECN	DATE
B			1 / 1